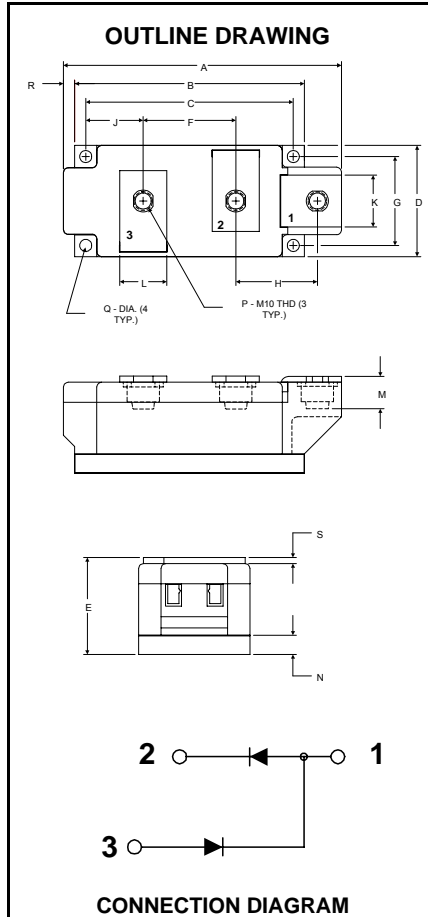


**POW-R-BLOK™**  
**Dual Diode Isolated Module**  
**600 Amperes / Up to 2400 Volts**



**LD41\_\_60**  
**Dual Diode**  
**POW-R-BLOK™ Module**  
 600 Amperes / 800-2400 Volts

**LD41 Outline Dimensions**

Dimension	Inches	Millimeters
A	5.91	150.0
B	4.88	124.0
C	4.41	112.0
D	2.36	60.0
E	2.05	52.0
F	1.97	50.0
G	1.89	48.0
H	1.73	44.0
J	1.22	31.0
K	1.10	28.0
L	1.00	25.4
M	0.69	17.5
N	0.39	10.0
P	M10 Metric	M10
Q	0.26 Dia.	6.5 Dia.
R	0.24	6.0
S	0.12	3.0
T	.110 x .032	2.5 x 0.8

Note: Dimensions are for reference only.

**Ordering Information:**  
 Select the complete eight-digit module part number from the table below.  
 Example: LD412460 is a 2400V, 600 Ampere Dual Diode Isolated POW-R-BLOK™ Module.

Type	Voltage Volts (x100)	Current Amperes (x10)
LD41	08	60
	10	
	12 to 24	

**Description:**

Powerex Dual Diode Modules are designed for use in applications requiring rectification and isolated packaging. The modules are isolated for easy mounting with other components on a common heatsink. POW-R-BLOK™ has been tested and recognized by the Underwriters Laboratories.

**Features:**

- Electrically Isolated Heatsinking
- Aluminum Nitride Isolator
- Compression Bonded Elements
- Metal Baseplate
- Low Thermal Impedance for Improved Current Capability
- UL Recognized

**Benefits:**

- No Additional Insulation Components Required
- Easy Installation
- No Clamping Components Required
- Reduce Engineering Time

**Applications:**

- Bridge Circuits
- AC & DC Motor Drives
- Battery Supplies
- Power Supplies
- Large IGBT Circuit Front Ends

**Absolute Maximum Ratings**

Characteristics	Conditions	Symbol	Units	
Repetitive Peak Reverse Blocking Voltage		$V_{RRM}$	up to 2400	V
Non-Repetitive Peak Reverse Blocking Voltage ( $t < 5$ msec)		$V_{RSM}$	$V_{RRM} + 100$	V
RMS Forward Current		$I_{F(RMS)}$	950	A
Average Forward Current	180° Conduction, $T_C=106^{\circ}C$	$I_{F(AV)}$	600	A
Peak One Cycle Surge Current, Non-Repetitive	60 Hz, 100% $V_{RRM}$ reapplied	$I_{FSM}$	21000	A
	50 Hz, 100% $V_{RRM}$ reapplied	$I_{FSM}$	19000	A
Peak Three Cycle Surge Current, Non-Repetitive	60 Hz, 100% $V_{RRM}$ reapplied	$I_{FSM}$	15,500	A
Peak Ten Cycle Surge Current, Non-Repetitive	60 Hz, 100% $V_{RRM}$ reapplied	$I_{FSM}$	13,000	A
$I^2t$ for Fusing for One Cycle	8.3 milliseconds	$I^2t$	1,840,000	$A^2 \text{ sec}$
	10 milliseconds	$I^2t$	1,810,000	$A^2 \text{ sec}$
Operating Temperature		$T_J$	-40 to +150	$^{\circ}C$
Storage Temperature		$T_{stg}$	-40 to +150	$^{\circ}C$
Max. Mounting Torque, M6 Mounting Screw			55	in. – Lb.
			6	Nm
Max. Mounting Torque, M10 Terminal Screw			110	in. – Lb.
			12	Nm
Module Weight, Typical			1500	g
			3.30	lb
V Isolation @ 25C		$V_{rms}$	3000	V

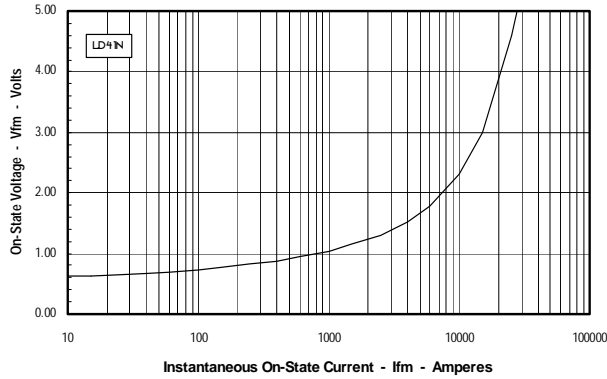
**Electrical Characteristics, T<sub>J</sub>=25°C unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Max.	Units
Repetitive Peak Reverse Leakage Current	I <sub>RRM</sub>	Up to 2400V, T <sub>J</sub> =150°C		40	mA
Peak On-State Voltage	V <sub>FM</sub>	T <sub>J</sub> =150°C, I <sub>FM</sub> =1800A		1.19	V
Threshold Voltage, Low-level	V <sub>(TO)1</sub>	T <sub>J</sub> = 150°C, I = 15%I <sub>F(AV)</sub> to πI <sub>F(AV)</sub>		0.747	V
Slope Resistance, Low-level	r <sub>T1</sub>			0.243	mΩ
Threshold Voltage, High-level	V <sub>(TO)2</sub>	T <sub>J</sub> = 150°C, I = πI <sub>F(AV)</sub> to I <sub>FSM</sub>		0.914	V
Slope Resistance, High-level	r <sub>T2</sub>			0.145	mΩ
V <sub>TM</sub> Coefficients, Full Range		T <sub>J</sub> = 150°C, I = 15%I <sub>F(AV)</sub> to I <sub>FSM</sub>	A =	5.05E-01	
			B =	3.44E-02	
		V <sub>TM</sub> = A+ B Ln I +C I + D Sqrt I	C =	8.13E-05	
			D =	6.57E-03	

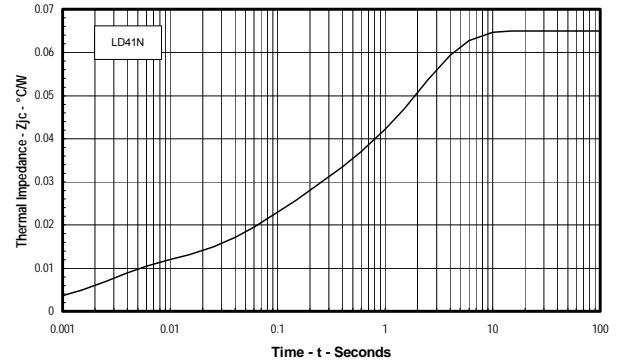
**Thermal Characteristics**

Characteristics	Symbol		Max.	Units
Thermal Resistance, Junction to Case	R <sub>θJ-C</sub>	Per Module, both conducting	0.0325	°C/W
		Per Junction, both conducting	0.0650	°C/W
Thermal Impedance Coefficients	Z <sub>θJ-C</sub>	$Z_{\theta J-C} = K_1 (1 - \exp(-t/\tau_1))$ $+ K_2 (1 - \exp(-t/\tau_2))$ $+ K_3 (1 - \exp(-t/\tau_3))$ $+ K_4 (1 - \exp(-t/\tau_4))$	K <sub>1</sub> = 8.03E-04 K <sub>2</sub> = 1.03E-02 K <sub>3</sub> = 1.64E-02 K <sub>4</sub> = 3.75E-02	τ <sub>1</sub> = 3.39E-04 τ <sub>2</sub> = 3.15E-03 τ <sub>3</sub> = 1.06E-01 τ <sub>4</sub> = 2.066
Thermal Resistance, Case to Sink Lubricated	R <sub>θC-S</sub>	Per Module	0.01	°C/W

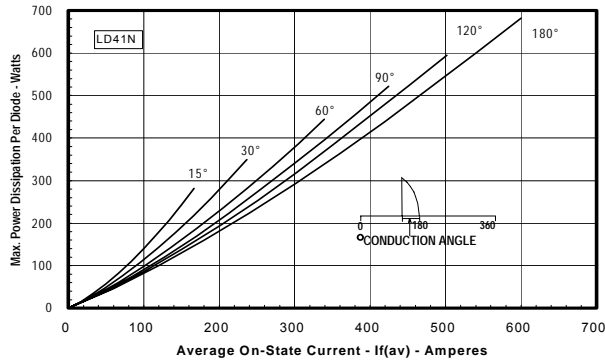
**Maximum On-State Forward Voltage Drop**  
 (T<sub>j</sub> = 150 °C)



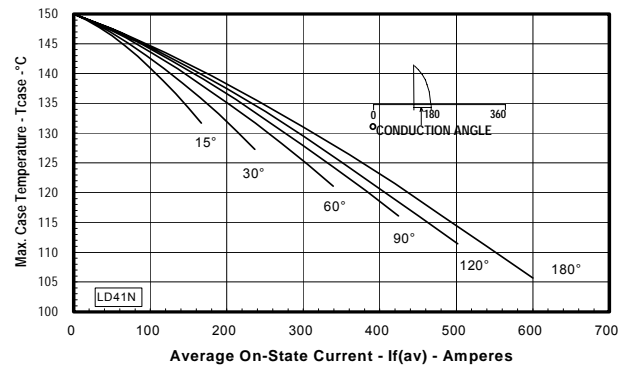
**Maximum Transient Thermal Impedance**  
 (Junction to Case)



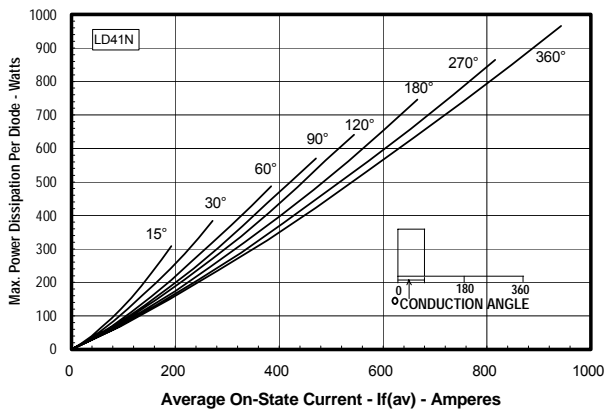
**Maximum On-State Power Dissipation**  
 (Sinusoidal Waveform)



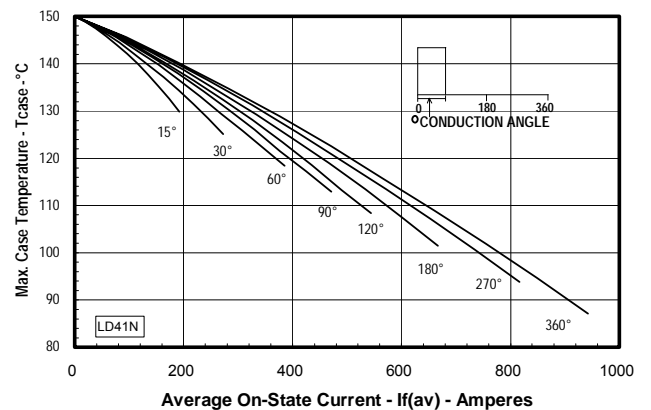
**Maximum Allowable Case Temperature**  
 (Sinusoidal Waveform)



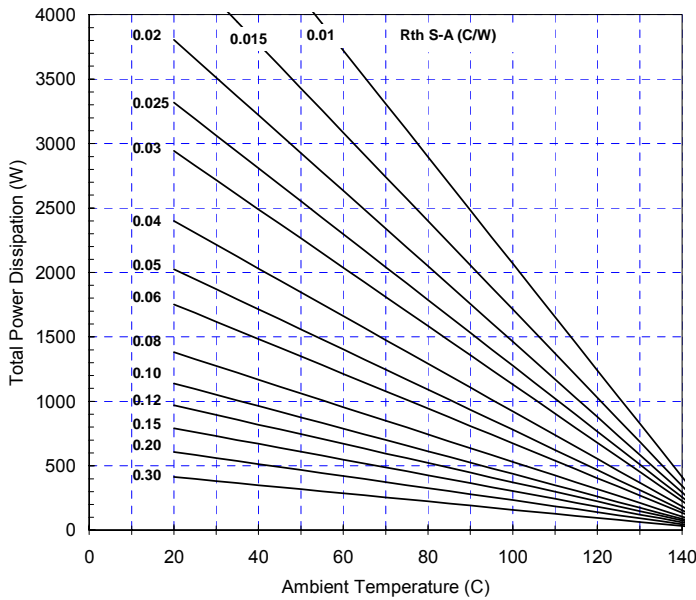
**Maximum On-State Power Dissipation**  
 (Rectangular Waveform)



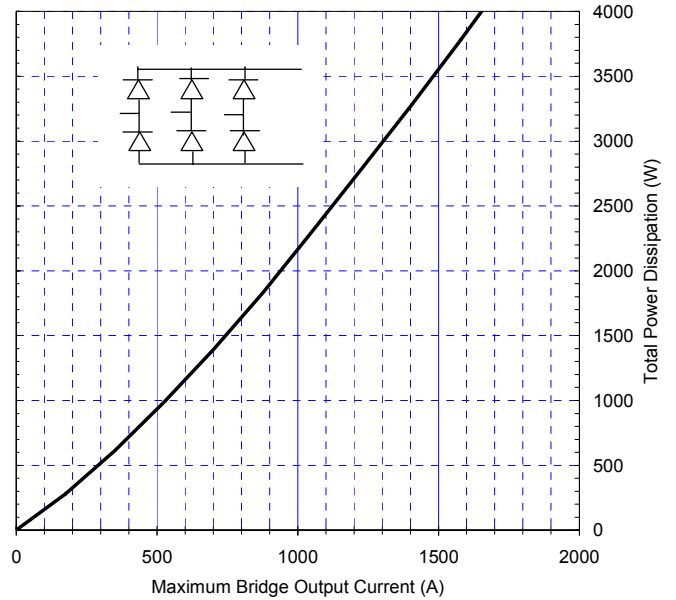
**Maximum Allowable Case Temperature**  
 (Rectangular Waveform)



Powerex LD41-60 Pow-R-Blok 6-Pulse Bridge



Total Power Dissipation vs Maximum Rated Output Current



Six-Pulse Bridge Circuit Total Power Dissipation & Maximum Rated Output Current With Sink to Ambient Resistance of Heatsink as a Parameter.