Data Sheet

December 1998

File Number

4636

# Formerly Available As FSF254R4, Radiation Hardened, SEGR Resistant, N-Channel Power MOSFETs

The Discrete Products Operation of Intersil has developed a series of Radiation Hardened MOSFETs specifically designed for commercial and military space applications. Enhanced Power MOSFET immunity to Single Event Effects (SEE), Single Event Gate Rupture (SEGR) in particular, is combined with 100K RADS of total dose hardness to provide devices which are ideally suited to harsh space environments. The dose rate and neutron tolerance necessary for military applications have not been sacrificed.

The Intersil portfolio of SEGR resistant radiation hardened MOSFETs includes N-Channel and P-Channel devices in a variety of voltage, current and on-resistance ratings. Numerous packaging options are also available.

This MOSFET is an enhancement-mode silicon-gate power field-effect transistor of the vertical DMOS (VDMOS) structure. It is specially designed and processed to be radiation tolerant. The MOSFET is well suited for applications exposed to radiation environments such as switching regulation, switching converters, motor drives, relay drivers and drivers for high-power bipolar switching transistors requiring high speed and low gate drive power. This type can be operated directly from integrated circuits.

Also available at other radiation and screening levels. See us on the web, Intersil' home page: www.semi.intersil.com. Contact your local Intersil Sales Office for additional information.

# Ordering Information

PART NUMBER	PACKAGE	BRAND
JANSR2N7407	TO-254AA	JANSR2N7407

Die Family TA17658.

MIL-PRF-19500/634.

#### Features

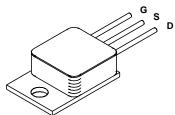
- 18A, 250V,  $r_{DS(ON)} = 0.170\Omega$
- Total Dose
  - Meets Pre-RAD Specifications to 100K RAD (Si)
- Single Event
  - Safe Operating Area Curve for Single Event Effects
  - SEE Immunity for LET of 36MeV/mg/cm<sup>2</sup> with V<sub>DS</sub> up to 80% of Rated Breakdown and V<sub>GS</sub> of 10V Off-Bias
- · Dose Rate
  - Typically Survives 3E9 RAD (Si)/s at 80% BV<sub>DSS</sub>
  - Typically Survives 2E12 if Current Limited to I<sub>DM</sub>
- Photo Current
  - 15nA Per-RAD(Si)/s Typically
- Neutron
  - Maintain Pre-RAD Specifications for 1E13 Neutrons/cm<sup>2</sup>
- Usable to 1E14 Neutrons/cm<sup>2</sup>

## Symbol



## **Packaging**

### TO-254AA



CAUTION: Beryllia Warning per MIL-S-19500 refer to package specifications.

## JANSR2N7407

# **Absolute Maximum Ratings** $T_C = 25^{\circ}C$ , Unless Otherwise Specified

	JANSR2N7407	UNITS
Drain to Source VoltageV <sub>DS</sub>	250	V
Drain to Gate Voltage ( $R_{GS} = 20k\Omega$ )	250	V
Continuous Drain Current		
$T_C = 25^{\circ}C$	18	Α
$T_C = 100^{\circ}C$ $I_D$	12	Α
Pulsed Drain Current	54	Α
Gate to Source Voltage	±20	V
Maximum Power Dissipation		
$T_C = 25^{\circ}C$ $P_T$	125	W
$T_C = 100^{\circ}C$ $P_T$	50	W
Linear Derating Factor	1.00	W/oC
Single Pulsed Avalanche Current, L = $100\mu$ H, (See Test Figure)	54	Α
Continuous Source Current (Body Diode)	18	Α
Pulsed Source Current (Body Diode)	54	Α
Operating and Storage Temperature	-55 to 150	°C
Lead Temperature (During Soldering)	300	°C
Weight (Typical)	9.3	g

CAUTION: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.

# **Electrical Specifications** $T_C = 25^{\circ}C$ , Unless Otherwise Specified

PARAMETER	SYMBOL	TEST CO	MIN	TYP	MAX	UNITS	
Drain to Source Breakdown Voltage	BV <sub>DSS</sub>	$I_D = 1$ mA, $V_{GS} = 0$	$I_D = 1 \text{mA}, V_{GS} = 0 \text{V}$		-	-	V
Gate Threshold Voltage	V <sub>GS(TH)</sub>	$V_{GS} = V_{DS}$	$T_C = -55^{\circ}C$	-	-	5.0	V
		$I_D = 1mA$	$T_C = 25^{\circ}C$	1.5	-	4.0	V
			$T_{C} = 125^{\circ}C$	0.5	-	-	V
Zero Gate Voltage Drain Current	I <sub>DSS</sub>	V <sub>DS</sub> = 200V,	$T_C = 25^{\circ}C$	-	-	25	μΑ
		$V_{GS} = 0V$	$T_{C} = 125^{\circ}C$	-	-	250	μΑ
Gate to Source Leakage Current	I <sub>GSS</sub>	V <sub>GS</sub> = ±20V	$T_C = 25^{\circ}C$	-	-	100	nA
			$T_{C} = 125^{\circ}C$	-	-	200	nA
Drain to Source On-State Voltage	V <sub>DS(ON)</sub>	V <sub>GS</sub> = 12V, I <sub>D</sub> = 18	8A	-	-	3.21	V
Drain to Source On Resistance	r <sub>DS(ON)12</sub>	I <sub>D</sub> = 12A, V <sub>GS</sub> = 12V	$T_{C} = 25^{\circ}C$	-	0.120	0.170	Ω
			$T_{C} = 125^{\circ}C$	-	-	0.306	Ω
Turn-On Delay Time	t <sub>d(ON)</sub>	V <sub>DD</sub> = 125V, I <sub>D</sub> = 18A,		-	-	130	ns
Rise Time	t <sub>r</sub>	$R_L = 6.94\Omega, V_{GS} = R_{GS} = 2.35\Omega$	= 12V,	-	-	160	ns
Turn-Off Delay Time	t <sub>d(OFF)</sub>			-	-	160	ns
Fall Time	t <sub>f</sub>			-	-	65	ns
Total Gate Charge (Not on slash sheet)	Q <sub>g(TOT)</sub>	V <sub>GS</sub> = 0V to 20V	V <sub>DD</sub> = 125V,	-	-	230	nC
Gate Charge at 12V	Q <sub>g(12)</sub>	V <sub>GS</sub> = 0V to 12V	I <sub>D</sub> = 18A	-	120	150	nC
Threshold Gate Charge (Not on slash sheet)	Q <sub>g(TH)</sub>	V <sub>GS</sub> = 0V to 2V	/ <sub>GS</sub> = 0V to 2V		-	7.6	nC
Gate Charge Source	Q <sub>gs</sub>			-	22	28	nC
Gate Charge Drain	Q <sub>gd</sub>	1		-	56	71	nC
Thermal Resistance Junction to Case	R <sub>0</sub> JC			-	-	1.00	°C/W
Thermal Resistance Junction to Ambient	$R_{ heta JA}$			-	-	48	oC/W

## **Source to Drain Diode Specifications**

PARAMETER	SYMBOL	TEST CONDITIONS	MIN	TYP	MAX	UNITS
Forward Voltage	V <sub>SD</sub>	I <sub>SD</sub> = 18A	0.6	-	1.8	V
Reverse Recovery Time	t <sub>rr</sub>	$I_{SD} = 18A$ , $dI_{SD}/dt = 100A/\mu s$	-	=	690	ns

## Electrical Specifications up to 100K RAD $T_C = 25^{\circ}C$ , Unless Otherwise Specified

PARAMETER	र	SYMBOL	TEST CONDITIONS	MIN	MAX	UNITS
Drain to Source Breakdown Volts	(Note 3)	BV <sub>DSS</sub>	$V_{GS} = 0$ , $I_D = 1mA$	250	-	V
Gate to Source Threshold Volts	(Note 3)	V <sub>GS(TH)</sub>	$V_{GS} = V_{DS}$ , $I_D = 1mA$	1.5	4.0	V
Gate to Body Leakage	(Notes 2, 3)	I <sub>GSS</sub>	$V_{GS} = \pm 20V, V_{DS} = 0V$	-	100	nA
Zero Gate Leakage	(Note 3)	I <sub>DSS</sub>	V <sub>GS</sub> = 0, V <sub>DS</sub> = 200V	-	25	μΑ
Drain to Source On-State Volts	(Notes 1, 3)	V <sub>DS(ON)</sub>	V <sub>GS</sub> = 12V, I <sub>D</sub> = 18A	-	3.21	V
Drain to Source On Resistance	(Notes 1, 3)	r <sub>DS(ON)12</sub>	V <sub>GS</sub> = 12V, I <sub>D</sub> = 12A	-	0.170	Ω

#### NOTES:

- 1. Pulse test, 300µs Max.
- 2. Absolute value.
- 3. Insitu Gamma bias must be sampled for both  $V_{GS} = 12V$ ,  $V_{DS} = 0V$  and  $V_{GS} = 0V$ ,  $V_{DS} = 80\%$  BV<sub>DSS</sub>.

### Single Event Effects (SEB, SEGR) Note 4

		EN	IVIRONMENT (NOTE	5)	APPLIED	(NOTE 6) MAXIMUM V <sub>DS</sub> BIAS (V)
TEST	SYMBOL	ION SPECIES	TYPICAL LET (MeV/mg/cm)	TYPICAL RANGE (μ)	V <sub>GS</sub> BIAS (V)	
Single Event Effects Safe Operating Area	SEESOA	Ni	26	43	-20	250
		Br	37	36	-5	250
		Br	37	36	-10	200
		Br	37	36	-15	125
		Br	37	36	-20	50

### NOTES:

- 4. Testing conducted at Brookhaven National Labs; sponsored by Naval Surface Warfare Center (NSWC), Crane, IN.
- 5. Fluence = 1E5 ions/cm<sup>2</sup> (typical),  $T_C = 25^{\circ}C$ .
- 6. Does not exhibit Single Event Burnout (SEB) or Single Event Gate Rupture (SEGR).

## Typical Performance Curves Unless Otherwise Specified

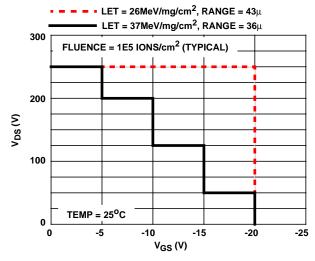


FIGURE 1. SINGLE EVENT EFFECTS SAFE OPERATING AREA

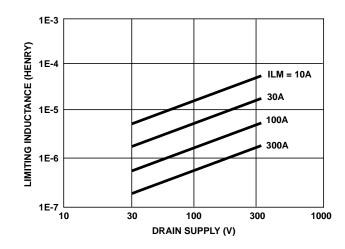


FIGURE 2. DRAIN INDUCTANCE REQUIRED TO LIMIT GAMMA DOT CURRENT TO IAS

## Typical Performance Curves Unless Otherwise Specified (Continued)

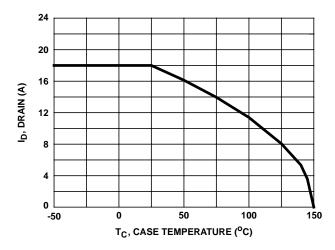


FIGURE 3. MAXIMUM CONTINUOUS DRAIN CURRENT vs
TEMPERATURE

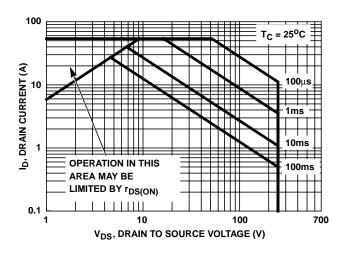


FIGURE 4. FORWARD BIAS SAFE OPERATING AREA

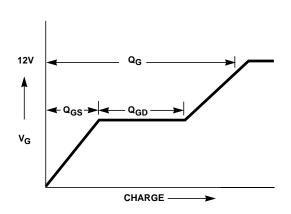


FIGURE 5. BASIC GATE CHARGE WAVEFORM

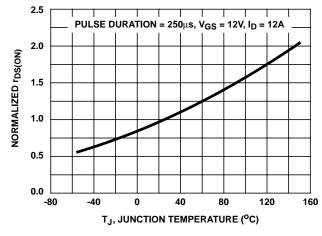


FIGURE 6. NORMALIZED  $r_{DS(ON)}$  vs JUNCTION TEMPERATURE

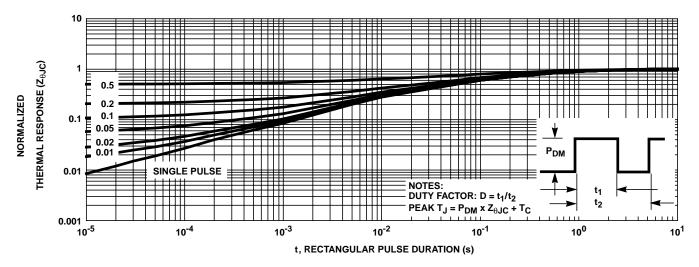


FIGURE 7. NORMALIZED MAXIMUM TRANSIENT THERMAL RESPONSE

# Typical Performance Curves Unless Otherwise Specified (Continued)

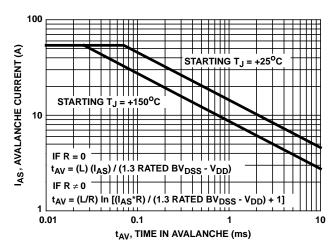


FIGURE 8. UNCLAMPED INDUCTIVE SWITCHING

## Test Circuits and Waveforms

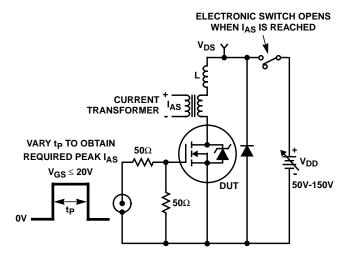


FIGURE 9. UNCLAMPED ENERGY TEST CIRCUIT

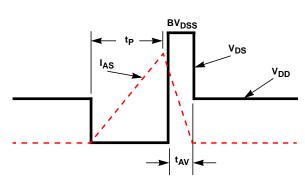


FIGURE 10. UNCLAMPED ENERGY WAVEFORMS

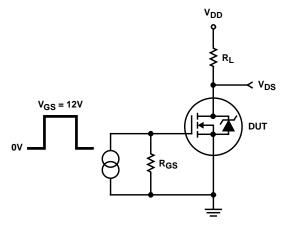


FIGURE 11. RESISTIVE SWITCHING TEST CIRCUIT

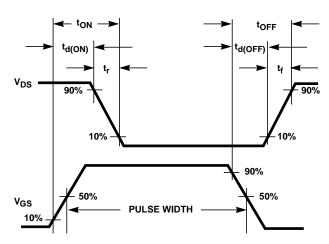


FIGURE 12. RESISTIVE SWITCHING WAVEFORMS

# Screening Information

Screening is performed in accordance with the latest revision in effect of MIL-S-19500, (Screening Information Table).

**Delta Tests and Limits (JANS)**  $T_C = 25^{\circ}C$ , Unless Otherwise Specified

PARAMETER	SYMBOL	TEST CONDITIONS	MAX	UNITS
Gate to Source Leakage Current	I <sub>GSS</sub>	$V_{GS} = \pm 20V$	±20 (Note 7)	nA
Zero Gate Voltage Drain Current	I <sub>DSS</sub>	V <sub>DS</sub> = 80% Rated Value	±25 (Note 7)	μΑ
Drain to Source On Resistance	r <sub>DS(ON)</sub>	T <sub>C</sub> = 125°C at Rated I <sub>D</sub>	±20% (Note 8)	Ω
Gate Threshold Voltage	V <sub>GS(TH)</sub>	I <sub>D</sub> = 1.0mA	±20% (Note 8)	V

#### NOTES:

- 7. Or 100% of Initial Reading (whichever is greater).
- 8. Of Initial Reading.

# **Screening Information**

TEST	JANS
Gate Stress	V <sub>GS</sub> = 30V, t = 250μs
Pind	Required
Pre Burn-In Tests (Note 9)	MIL-S-19500 Group A, Subgroup 2 (All Static Tests at 25°C)
Steady State Gate Bias (Gate Stress)	MIL-STD-750, Method 1042, Condition B $V_{GS} = 80\%$ of Rated Value, $T_A = 150^{O}$ C, Time = 48 hours
Interim Electrical Tests (Note 9)	All Delta Parameters Listed in the Delta Tests and Limits Table
Steady State Reverse Bias (Drain Stress)	MIL-STD-750, Method 1042, Condition A $V_{DS}$ = 80% of Rated Value, $T_A$ = 150°C, Time = 240 hours
PDA	5%
Final Electrical Tests (Note 9)	MIL-S-19500, Group A, Subgroups 2 and 3

### NOTE:

## **Additional Screening Tests**

PARAMETER	SYMBOL	TEST CONDITIONS	MAX	UNITS
Safe Operating Area	SOA	V <sub>DS</sub> = 200V, t = 10ms	1.35	A
Unclamped Inductive Switching	I <sub>AS</sub>	V <sub>GS(PEAK)</sub> = 15V, L = 0.1mH	54	A
Thermal Response	ΔV <sub>SD</sub>	t <sub>H</sub> = 100ms; V <sub>H</sub> = 25V; I <sub>H</sub> = 4A	136	mV
Thermal Impedance	ΔV <sub>SD</sub>	$t_H = 500ms; V_H = 25V; I_H = 4A$	187	mV

<sup>9.</sup> Test limits are identical pre and post burn-in.

# Rad Hard Data Packages - Intersil Power Transistors

### 1. JANS Rad Hard - Standard Data Package

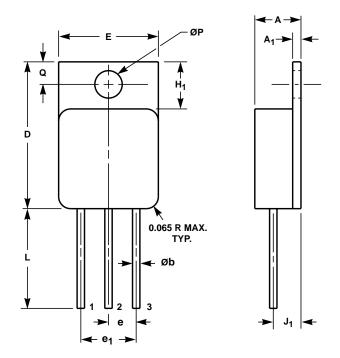
- A. Certificate of Compliance
- B. Serialization Records
- C. Assembly Flow Chart
- D. SEM Photos and Report
- E. Preconditioning Attributes Data Sheet
  - Hi-Rel Lot Traveler
  - HTRB Hi Temp Gate Stress Post Reverse Bias Data and Delta Data
     HTRB - Hi Temp Drain Stress Post
  - Reverse Bias Delta Data
- F. Group A
  G. Group B
  H. Group C
  I. Group D
  Attributes Data Sheet
  Attributes Data Sheet
  Attributes Data Sheet

### 2. JANS Rad Hard - Optional Data Package

- A. Certificate of Compliance
- B. Serialization Records
- C. Assembly Flow Chart
- D. SEM Photos and Report
- E. Preconditioning Attributes Data Sheet
  - Hi-Rel Lot Traveler
  - HTRB Hi Temp Gate Stress Post Reverse Bias Data and Delta Data
     HTRB - Hi Temp Drain Stress Post Reverse Bias Delta Data
  - X-Ray and X-Ray Report
- F. Group A Attributes Data Sheet
  - Hi-Rel Lot Traveler
  - Subgroups A2, A3, A4, A5 and A7 Data
- G. Group B Attributes Data Sheet
  - Hi-Rel Lot Traveler
  - Subgroups B1, B3, B4, B5 and B6 Data
- H. Group C Attributes Data Sheet
  - Hi-Rel Lot Traveler
  - Subgroups C1, C2, C3 and C6 Data
- I. Group D Attributes Data Sheet
  - Hi-Rel Lot Traveler
  - Pre and Post Radiation Data

### TO-254AA

### 3 LEAD JEDEC TO-254AA HERMETIC METAL PACKAGE



INC	HES	MILLIMETERS		
MIN	MAX	MIN	MAX	NOTES
0.249	0.260	6.33	6.60	-
0.040	0.050	1.02	1.27	-
0.035	0.045	0.89	1.14	2, 3
0.790	0.800	20.07	20.32	-
0.535	0.545	13.59	13.84	-
0.150	) TYP	3.81 TYP		4
0.300	BSC	7.62	BSC	4
0.245	0.265	6.23	6.73	-
0.140	0.160	3.56	4.06	4
0.520	0.560	13.21	14.22	-
0.139	0.149	3.54	3.78	-
0.110	0.130	2.80	3.30	-
	MIN  0.249  0.040  0.035  0.790  0.535  0.150  0.245  0.140  0.520  0.139	0.249         0.260           0.040         0.050           0.035         0.045           0.790         0.800           0.535         0.545           0.150 TYP         0.300 BSC           0.245         0.265           0.140         0.160           0.520         0.560           0.139         0.149	MIN         MAX         MIN           0.249         0.260         6.33           0.040         0.050         1.02           0.035         0.045         0.89           0.790         0.800         20.07           0.535         0.545         13.59           0.150 TYP         3.81           0.300 BSC         7.62           0.245         0.265         6.23           0.140         0.160         3.56           0.520         0.560         13.21           0.139         0.149         3.54	MIN         MAX         MIN         MAX           0.249         0.260         6.33         6.60           0.040         0.050         1.02         1.27           0.035         0.045         0.89         1.14           0.790         0.800         20.07         20.32           0.535         0.545         13.59         13.84           0.150 TYP         3.81 TYP           0.300 BSC         7.62 BSC           0.245         0.265         6.23         6.73           0.140         0.160         3.56         4.06           0.520         0.560         13.21         14.22           0.139         0.149         3.54         3.78

#### NOTES:

- 1. These dimensions are within allowable dimensions of Rev. A of JEDEC outline TO-254AA dated 11-86.
- 2. Add typically 0.002 inches (0.05mm) for solder coating.
- 3. Lead dimension (without solder).
- 4. Position of lead to be measured 0.250 inches (6.35mm) from bottom of dimension D.
- 5. Die to base BeO isolated, terminals to case ceramic isolated.
- 6. Controlling dimension: Inch.
- Revision 1 dated 1-93.

# **WARNING!**

### **BERYLLIA WARNING PER MIL-S-19500**

Packages containing beryllium oxide (BeO) shall not be ground, machined, sandblasted, or subject to any mechanical operation which will produce dust containing any beryllium compound. Packages containing any beryllium compound shall not be subjected to any chemical process (etching, etc.) which will produce fumes containing beryllium or its' compounds.

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