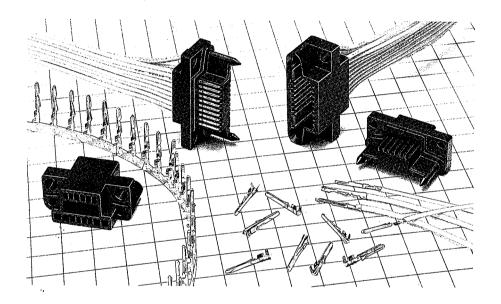
QR/P8 SERIES

Ultra-small Rectangular Multi-electrode solderless Connectors for Rack and Panel Applications

General

QR/P8 Series is a series of small connectors for rack and panel application. This is a smaller-size version of the QR/P and QR/P1 Series, whose rectangular multi-electrode plug in connectors for racks and

panels have been well received in the market. Three different electrode numbers are available: 8,12 and 20. Wires are connected to the connectors without solder for easier connection and higher reliability.



Features

- (1) The connector of this series is about 20% smaller in length than of the QR/P4 Series with the same number of electrodes.
- (2) Two pairs of electrodes on two sides have a pitch of 5.3 mm at the reinforcement of the housing guide pins, making the connector size smaller and enabling the connector to withstand high voltages. These electrodes therefore can be used for power supply. The terminals for signals have a pitch of 2 mm.
- (3) Wires of AWG # 20 28 can be connected with the two pairs of terminals on the two sides, while wires of AWG # 24 28 can be connected with

- the terminals for signals.
- (4) The pins give stable contact pressure because of their point contact with the receptacle blades, and have a larger allowance for the variation of connection length — a characteristic of plug-in cnnectors.
- (5) The guide pins and the housing body are moulded as one piece to achieve a smaller connector size.
- (6) Since the connectors are mounted on racks or panels with stepped screws, cnnection and disconnection can be done easily.
- (7) The connectors of this series have passed UL, CSA and TÜV standards.

Application

PPC, Transmission and reception equipment, Data Communication, Vending Machine, Measuring Instruments, Automatic Equipment, Switchboards, etc.

Specifications

| Main Specifications | | | | | |
|-------------------------------|---------------------|----------|--|--|--|
| Contact 30m Ω or less at DC1A | | | | | |
| Insulation resistance | or less at DC 500V | | | | |
| Withstand voltage | Power supply | AC 2000V | | | |
| (for 1 min.) | Signal unit AC 500V | | | | |

| item | Material | Finish |
|-----------|--------------------------------|-----------------------------------|
| Insulator | Polycarbonate resin UL94V-0 | Black |
| Contact | Phosphor Bronze | Selective Gold plated over Nickel |

Material and Finish

| QR/ | ′P8 r | atings ap | proved by | safet | / standads |
|-----------------------------|-------|-----------|-------------|---------|------------|
| Safety standard | | | UL,CSA | | ΤÜV |
| Operating temperature range | | -10~+60℃ | | | |
| Voltage rating Signal unit | | AC 30 | 0V | AC 380V | |
| | | | AC 30V | | AC 30V |
| | A۷ | VG#20 | 3A | | 2.5A |
| | A۷ | /G#22 | 3A | | 2.5A |
| Rated | A 1 A | /G#24 | Power unit | 2A | 2.5A |
| current A | | /G # 24 | Signal unit | 2A | 1A |
| | ΑW | /G#26 | 1A | | 1A |
| | ΑV | /G#28 | 1A | | 1A |

Ordering Information

▲ Connector Unit

▲ Contact

$$\frac{\mathsf{QR/P8}}{\Big|} \quad \frac{\mathsf{PC}}{\Big|} \quad \frac{1}{\Big|} \frac{1}{\Big|} \frac{1}{\Big|}$$

$$(1) \quad (6) \quad (7)(8)(9)$$

- (1) Series Name
- (2) No. of Pins (8, 12, 20)
- (3) Type of Housing
 - P: Plug Housing
 - S: Socket Housing
- (4) Type of Termination
 - C: Crimping
- (5) UL, CSA Approved Spec.
- (6) Type of Contact
 - PC: Pin Contact

SC: Socket Contact

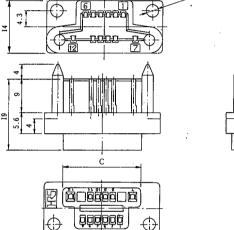
- (7) Contact Type
 - 1: Loose Contact
 - 2: Chain Contact
- (8) Applicable Wire
 - 1: Thick Wire AWG#20~#24 . . . For two contact holes at both ends
 - 2: Thin Wire AWG#24~#28
- (9) Finish

1: Selective Gold plated over Nickel

Housing







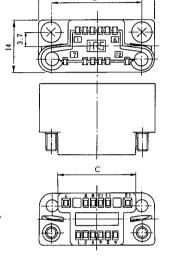
Unit:mm

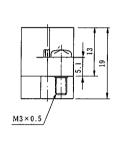
| HRS No. | No.of Pin | Part No. | Α | В | С |
|-----------------|--------------|-----------------|----|------|----|
| CL221-0167-3-01 | -8 | QR/P8-8P-C (01) | 27 | 21.6 | 17 |
| CL221-0169-9-01 | 12 | QR/P8-12P-C(01) | 31 | 25.6 | 21 |
| CL221-0171-0-01 | 20 | QR/P8-20P-C(01) | 39 | 33.6 | 29 |

Note: Determine the combinations with the panel so that the mating clearance between the P side

Female Housing







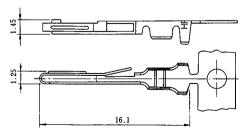
Unit:mm

| HRS No. | No.of Pin | Part No. | Α | В | С |
|-----------------|--------------|-----------------|----|------|----|
| CL221-0168-6-01 | 8 | QR/P8-8S-C (01) | 27 | 20.4 | 17 |
| CL221-0170-8-01 | 12 | QR/P8-12S-C(01) | 31 | 24.4 | 21 |
| CL221-0172-3-01 | 20 | QR/P8-20S-C(01) | 39 | 32.4 | 29 |

and S side is 1 mm or less.

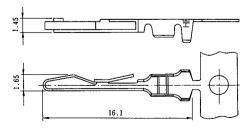
Contact

Thick Wire (For Two Contact Holes at Male Contact Both Ends)





Thick Wire (For Two Contact Holes at Female Contact Both Ends)



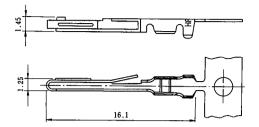
Selective gold plating with nickel under plating

| Applicable Wire | HRS No. | Part No. | Type | Packing |
|--------------------|--------------|--------------|-------|----------|
| AWO # 00 04 | CL221-0182-7 | QR/P8-PC-111 | Loose | 100pin |
| AWG # 20-24 | CL221-0175-1 | QR/P8-PC-211 | Chain | 8,000pin |

| Applicable Wire | HRS No. | Part No. | Туре | Packing |
|--------------------|--------------|--------------|-------|----------|
| AWG#20-24 | CL221-0183-0 | QR/P8-SC-111 | Loose | 100pin |
| AVV G # 20-24 | CL221-0173-6 | QR/P8-SC-211 | Chain | 8,000pin |

Contact

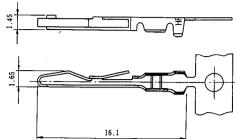
Thin Wire Male Contact



Partly gold plated over nickel plating

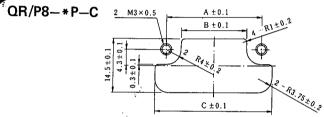
| Applicable Wire | HRS No. | Part No. | Туре | Packing |
|--------------------|--------------|--------------|-------|-----------|
| AWG#24-28 | CL221-0184-2 | CR/P8-PC-121 | Loose | 100pin |
| AVV G # 24-20 | CL221-0176-4 | CR/P8-PC-221 | Chain | 8,000lpin |

Thin Wire Female Contact

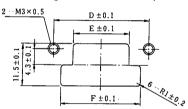


| Applicable Wire | HRS No. | Part No. | Туре | Packing |
|--------------------|--------------|--------------|-------|----------|
| AWG#24-28 | CL221-0185-5 | CR/P8-SC-121 | Loose | 100pin |
| AVVG#24-20 | CL221-0174-9 | CR/P8-SC-221 | Chain | 8,000pin |

Panel Cutout



Mounting from rear surface of panel

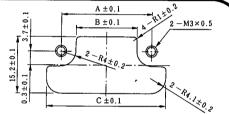


, Mounting from front surface of panel

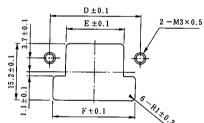
| No. of pins | | 8 pin | 12 pin | 20 pin |
|-------------------|---|----------|-----------|-----------|
| | Α | 21.6 | 25.6 | 33.6 |
| Rear Mounting | В | 13.6 | 17.6 | 25.6 |
| Wiedlichig | С | 27.5 | 31.5 | 39.5 |
| _ | D | 21.6 | 25.6 | 33.6 |
| Front Mounting | E | 11.1 | 15.1 | 23.1 |
| L. | F | 17.5 | 21.5 | 29.5 |

Partly gold plated over nickel plating

QR/P8-*S-C



Mounting from rear surface of panel



Mounting from front surface of panel

| No. of p | ins | 8 pin | 12 pin | 20 pin |
|-------------------|-----|----------|-----------|-----------|
| | Α | 20.4 | 24.4 | 32.4 |
| Rear Mounting | В | 12.4 | 16.4 | 24.4 |
| | С | 28.2 | 32.2 | 40.2 |
| Front Mounting | D | 20.4 | 24.4 | 32.4 |
| | E | 11.6 | 15.6 | 23.6 |
| | F | 18.2 | 22.2 | 30.2 |

| Kind | HRS No. | Part No. | Applicable Contact |
|--|--------------|---------------|--------------------|
| Hand Crimp Tool | CL250-0030-4 | TC-QR/P8-111 | QR/P8-PC-111 |
| | | | QR/P8-SC-111 |
| | CL250-0031-7 | TC-QR/P8-121 | QR/P8-PC-121 |
| | | | QR-P8-SC-121 |
| Auto Crimp Machine Applicator | CL901-2533-3 | AP105-QR/P8-1 | QR/P8-PC-211 |
| | | | QR/P8-SC-211 |
| | CL901-2534-6 | AP105-QR/P8-2 | QR/P8-PC-221 |
| | | | QR/P8-SC-221 |
| Contact Extractor | CL250-0033-2 | TC-QR/P8-21 | , |

Tooling



Hand Crimp Tool



Auto Crimp Machine CM-105 CL901-0005-4