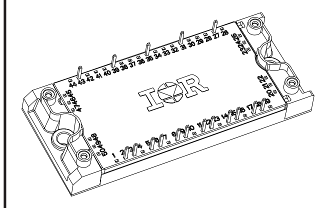
International
IOR Rectifier

GB10RF120K

IGBT PIM MODULE



ECONO2 PIM

V_{CES} = 1200V

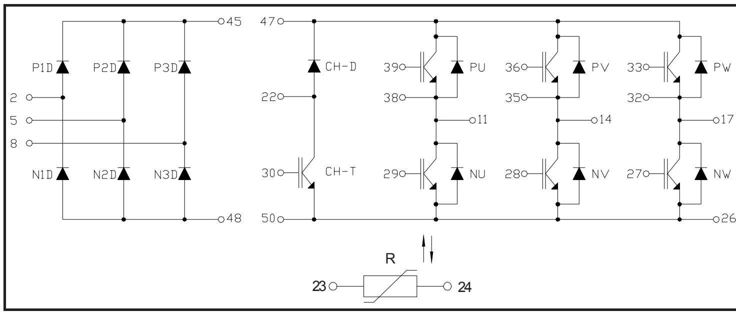
I_C = 13A @ T_C=80°C

t_{sc} > 10µs @ T_J =150°C

$V_{CE(on)}$ typ. = 2.68V

Features

- Low V_{CE} (on) Non Punch Through IGBT Technology
- Low Diode V_F
- 10µs Short Circuit Capability
- Square RBSOA
- HEXFRED Antiparallel Diode with Ultrasoft Reverse Recovery Characteristics
- Positive V_{CE} (on) Temperature Coefficient
- Ceramic DBC Substrate
- Low Stray Inductance Design
- TOTALLY LEAD-FREE



Benefits

- Benchmark Efficiency for Motor Control
- Rugged Transient Performance
- Low EMI, Requires Less Snubbing
- Direct Mounting to Heatsink
- PCB Solderable Terminals
- Low Junction to Case Thermal Resistance
- UL Approved E78996

Absolute Maximum Ratings

	Parameter	Symbol	Test Conditions		Ratings	Units
Inverter	Collector-to-Emitter Voltage	V_{CES}			1200	V
	Gate-to-Emitter Voltage	V_{GES}			±20	
	Collector Current	I_C	Continuos	25°C / 80°C	20 / 13	A
		I_{CM}	Pulsed	25°C	40	
	Diode Maximum Forward Current	I_{FM}	Pulsed	25°C	40	
	Power Dissipation	P_D	One IGBT	25°C	88	W
Input Rectifier	Repetitive Peak Reverse Voltage	V_{RRM}			1600	V
	Average Output Current	$I_{F(AV)}$	50/60Hz sine pulse	80°C	13	A
	Surge Current (Non Repetitive)	I_{FSM}	Rated V_{RRM} applied, 10ms,		120	
	I^2t (Non Repetitive)	I^2t	sine pulse		72	A^2s
Brake	Collector-to-Emitter Voltage	V_{CES}			1200	V
	Gate-to-Emitter Voltage	V_{GES}			±20	
	Collector Current	I_C	Continuous	25°C / 80°C	20 / 13	A
		I_{CM}	Pulsed	25°C	40	
	Power Dissipation	P_D	One IGBT	25°C	88	W
	Maximum Operating Junction Temperature	T_J			150	°C
	Storage Temperature Range	T_{STG}			-40 to +125	
	Isolation Voltage	V_{ISOL}	AC (1 min)		2500	V

Thermal and Mechanical Characteristics

Parameter	Symbol	Min	Typical	Maximum	Units
Junction-to-Case Inverter IGBT Thermal Resistance	$R_{\theta JC}$	-	-	1.42	°C/W
Junction-to-Case Inverter FRED Thermal Resistance		-	-	1.97	
Junction-to-Case Brake DIODE Thermal Resistance		-	-	1.97	
Junction-to-Case Brake IGBT Thermal Resistance		-	-	1.42	
Junction-to-Case Input Rectifier Thermal Resistance		-	-	1.11	
Case-to-Sink, flat, greased surface	$R_{\theta CS}$	-	0.05	-	
Mounting Torque (M5)		2.7	-	3.3	Nm
Weight			170		g

Electrical Characteristics @ T_J = 25°C (unless otherwise specified)

		Parameter	Min.	Typ.	Max.	Units	Conditions
Inverter IGBT	$BV_{(CES)}$	Collector-to-Emitter Breakdown Voltage	1200	-	-	V	V_{GE} = 0 I_C = 500µA
	$\Delta V_{(BR)CES}/\Delta T_J$	Temp. Coefficient of Breakdown Voltage	-	1.33	-	V/°C	V_{GE} = 0 I_C = 1mA (25°C - 125°C)
	$V_{CE(ON)}$	Collector-to-Emitter Voltage	-	2.68	3.03	V	I_C = 10A V_{GE} = 15V
			-	3.68	4.55		I_C = 20A V_{GE} = 15V
			-	3.19	3.61		I_C = 10A V_{GE} = 15V T_J = 125°C
			-	4.52	5.17		I_C = 20A V_{GE} = 15V T_J = 125°C
	$V_{GE}(th)$	Gate Threshold Voltage	4	-	6		V_{CE} = V_{GE} I_C = 250µA
	$\Delta V_{GE}(th)/\Delta T_J$	Thresold Voltage temp. coefficient	-	-9.7	-	mV/°C	V_{CE} = V_{GE} I_C = 1mA (25°C-125°C)
	I_{CES}	Zero Gate Voltage Collector Current	-	-	100	µA	V_{GE} = 0 V_{CE} = 1200V
			-	750	-		V_{GE} = 0 V_{CE} = 1200V Tj = 125°C
	I_{GES}	Gate-to-Emitter Leakage Current	-	-	±200	nA	V_{GE} = ±20V
	Q_G	Total Gate Charge (turn-on)	-	48	72	nC	I_C = 10A
	Q_{GE}	Gate-to-Emitter Charge (turn-on)	-	8	15		V_{CC} = 600A
	Q_{GC}	Gate-to-Collector Charge (turn-on)	-	22	33		V_{GE} = 15V
	E_{ON}	Turn-On Switching Loss	-	0.96	1.44	mJ	I_C = 10A V_{CC} = 600V
	E_{OFF}	Turn-Off Switching Loss	-	0.46	0.70		V_{GE} = 15V R_G = 22Ω L = 1mH
	E_{TOT}	Total Switching Loss	-	1.42	2.14		Tj = 25°C [1]
	E_{ON}	Turn-On Switching Loss	-	1.25	1.88	mJ	I_C = 10A V_{CC} = 600V
	E_{OFF}	Turn-Off Switching Loss	-	0.69	0.95		V_{GE} = 15V R_G = 22Ω L = 1mH
	E_{TOT}	Total Switching Loss	-	1.94	2.83		Tj = 125°C [1]
	$t_{d(on)}$	Turn-On delay time	-	86	130	ns	I_C = 10A V_{CC} = 600V
	t_r	Rise time	-	21	32		V_{GE} = 15V R_G = 22Ω L = 1mH
	$t_{d(off)}$	Turn-Off delay time	-	118	180		Tj = 125°C
	t_f	Fall time	-	274	410		
	C_{ies}	Input Capacitance	-	750	1150	pF	V_{GE} = 0
	C_{oes}	Output Capacitance	-	190	290		V_{CC} = 30V
	C_{res}	Reverse Transfer Capacitance	-	20	35		f = 1Mhz
	RBSOA	Reverse Bias Safe Operating Area	FULL SQUARE				Tj = 125°C I_C = 40A R_G = 22Ω V_{GE} = 15V to 0
	SCSOA	Short Circuit Safe Operating Area	10	-	-	µs	Tj = 150°C V_{CC} = 960V V_P = 1200V R_G = 22Ω V_{GE} = 15V to 0
Inverter IGBT	I_{rr}	Diode Peak Rev. Recovery Current	-	22	-	A	Tj = 125°C V_{CC} = 600V I_F = 10A L = 1mH V_{GE} = 15V R_G = 22Ω
	V_{FM}	Diode Forward Voltage Drop		2.02	2.50	V	I_F = 10A
				2.53	3.35		I_F = 20A
				2.13	2.63		I_F = 10A Tj = 125°C
				2.81	3.57		I_F = 20A Tj = 125°C

Electrical Characteristics @ T_J = 25°C (unless otherwise specified)

		Parameter	Min.	Typ.	Max.	Units	Conditions
Input Rectifier	V_{FM}	Maximum Forward Voltage Drop	-	-	1.12	V	I_F = 10A
	I_{RM}	Maximum Reverse Leakage Current	-	-	0.05	mA	Tj = 25°C V_R = 1600V
			-	-	1.0		Tj = 150°C V_R = 1600V
	r_T	Forward Slope Resistance	-	-	18.1	mΩ	Tj = 150°C
	$V_{F(TO)}$	Conduction Thresold Voltage	-	-	0.78	V	
Brake IGBT	$BV_{(CES)}$	Collector-to-Emitter Breakdown Voltage	1200	-	-	V	V_{GE} = 0 IC = 500µA
	$\Delta V_{(BR)CES}/\Delta T_J$	Temp. Coefficient of Breakdown Voltage	-	1.33	-	V/°C	V_{GE} = 0 IC = 1mA (25°C - 125°C)
	$V_{CE(ON)}$	Collector-to-Emitter Voltage	-	2.68	3.03	V	I_C = 10A V_{GE} = 15V
			-	3.68	4.55		I_C = 20A V_{GE} = 15V
			-	3.19	3.61		I_C = 10A V_{GE} = 15V T_J = 125°C
			-	4.52	5.17		I_C = 20A V_{GE} = 15V T_J = 125°C
	$V_{GE}(th)$	Gate Threshold Voltage	4.0	-	6.0		V_{CE} = V_{GE} IC = 250µA
	$\Delta V_{GE}(th)/\Delta T_J$	Thresold Voltage temp. coefficient	-	-9.7	-	mV/°C	V_{CE} = V_{GE} IC = 1mA (25°C-125°C)
	I_{CES}	Zero Gate Voltage Collector Current	-	-	100	µA	V_{GE} = 0 V_{CE} = 1200V
			-	750	-		V_{GE} = 0 V_{CE} = 1200V Tj = 125°C
	I_{GES}	Gate-to-Emitter Leakage Current	-	-	±200	nA	V_{GE} = ±20V
	Q_G	Total Gate Charge (turn-on)	-	48	72	nC	I_C = 10A
	Q_{GE}	Gate-to-Emitter Charge (turn-on)	-	8	15		V_{CC} = 600A
	Q_{GC}	Gate-to-Collector Charge (turn-on)	-	22	33		V_{GE} = 15V
	E_{ON}	Turn-On Switching Loss	-	0.96	1.44	mJ	I_C = 10A V_{CC} = 600V
	E_{OFF}	Turn-Off Switching Loss	-	0.46	0.70		V_{GE} = 15V R_G = 22Ω L = 1mH
	E_{TOT}	Total Switching Loss	-	1.42	2.14		Tj = 25°C [1]
	E_{ON}	Turn-On Switching Loss	-	1.25	1.88	mJ	I_C = 10A V_{CC} = 600V
	E_{OFF}	Turn-Off Switching Loss	-	0.69	0.95		V_{GE} = 15V R_G = 22Ω L = 1mµH
	E_{TOT}	Total Switching Loss	-	1.94	2.830		Tj = 125°C [1]
	$t_{d(on)}$	Turn-On delay time	-	86	130	ns	I_C =10A V_{CC} = 600V
	t_r	Rise time	-	21	32		V_{GE} = 15V R_G = 22Ω L = 1mH
	$t_{d(off)}$	Turn-Off delay time	-	118	180		Tj = 125°C
	t_f	Fall time	-	274	410		
	C_{ies}	Input Capacitance	-	750	1150	pF	V_{GE} = 0
	C_{oes}	Output Capacitance	-	190	290		V_{CC} = 30V
	C_{res}	Reverse Transfer Capacitance	-	20	35		f = 1Mhz
	RBSOA	Reverse Bias Safe Operating Area	FULL SQUARE				Tj = 125°C I_C = 40A R_G = 22Ω V_{GE} = 15V to 0
	SCSOA	Short Circuit Safe Operating Area	10	-	-	µs	Tj = 150°C V_{CC} = 960V, V_P = 1200V R_G = 22Ω V_{GE} = 15V to 0
Brake Diode	I_{rr}	Diode Peak Rev. Recovery Current	-	22	-	A	Tj = 125°C V_{CC} = 600V I_F = 10A L = 1mH V_{GE} = 15V R_G = 22Ω
	V_{FM}	Diode Forward Voltage Drop	-	2.02	2.5	V	I_F = 10A
			-	2.53	3.35		I_F = 20A
			-	2.13	2.63		I_F = 10A Tj = 125°C
			-	2.81	3.57		I_F = 20A Tj = 125°C
NTC	R	Resistance	-	5000	-	Ω	Tj = 25°C
			-	493.3	-		Tj = 100°C
	B	B Value	-	3375	-	K	Tj = 25°C / 50°C

[1] Energy Losses include "tail" and diode reverse recovery

Inverter

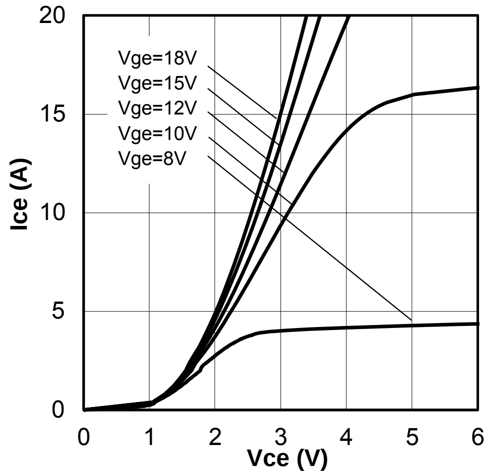


Fig. 1 - Typ. IGBT Output Characteristics
T_J = 25°C; tp = 80µs

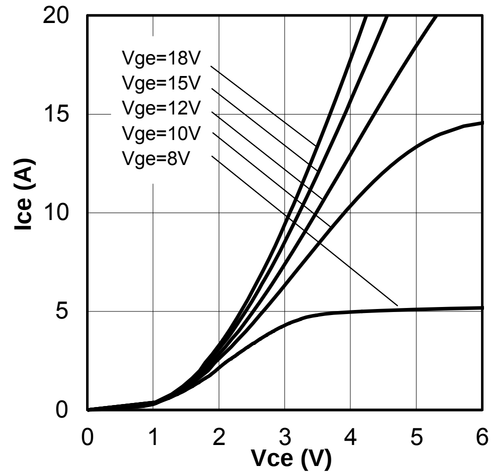


Fig. 2 - Typ. IGBT Output Characteristics
T_J = 125°C; tp = 80µs

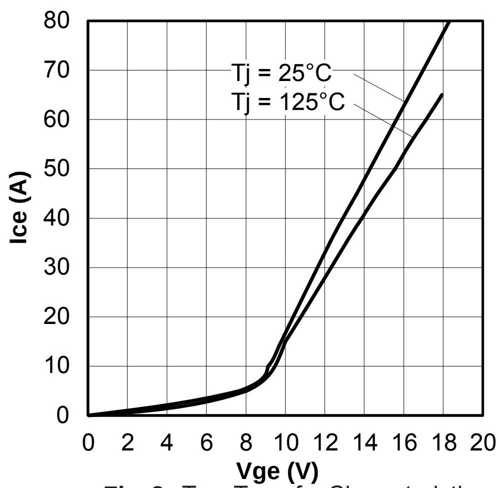


Fig. 3 - Typ. Transfer Characteristics
V_{CE}=50V; tp=10µs

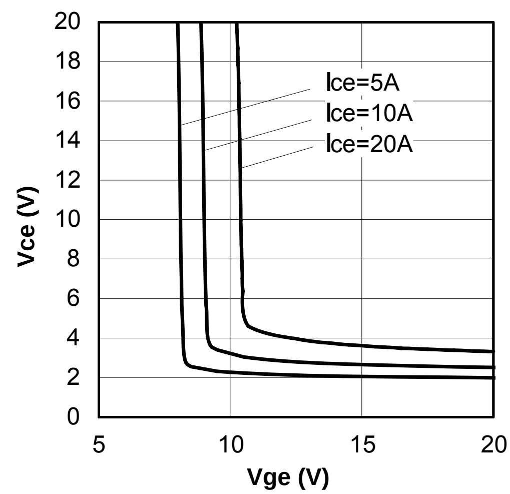


Fig. 4 - Typical V_{CE} vs. V_{GE}
T_J = 25°C

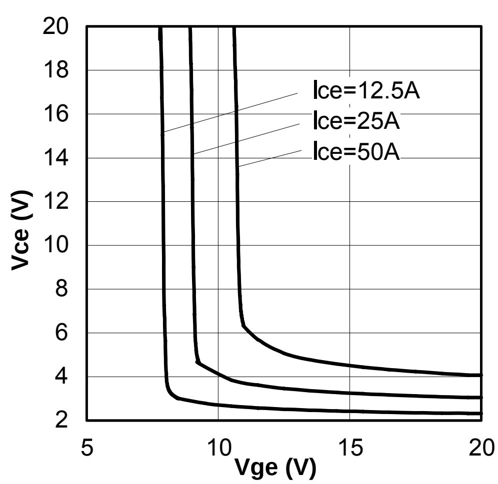


Fig. 5 - Typical V_{CE} vs. V_{GE}
T_J = 125°C

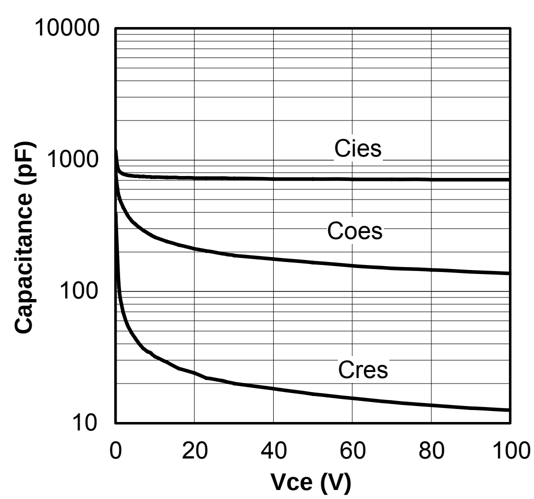


Fig. 6- Typ. Capacitance vs. V_{CE}
V_{GE}= 0; f = 1MHz

Inverter

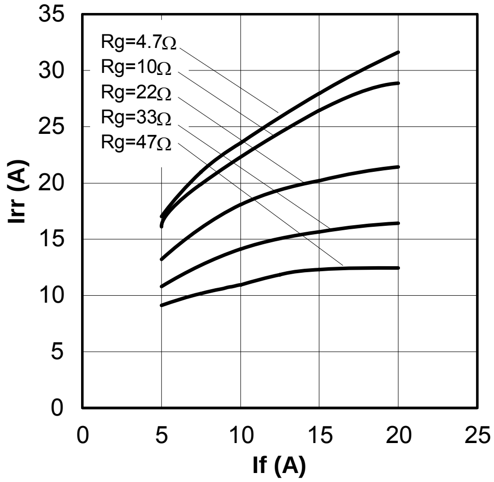


Fig. 13 - Typical Diode I_{RR} vs. I_F
T_J = 125°C

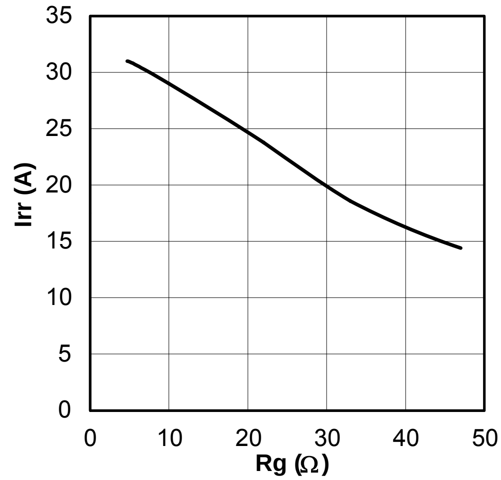


Fig. 14 - Typical Diode I_{RR} vs. R_G
T_J = 125°C; I_F = 10A

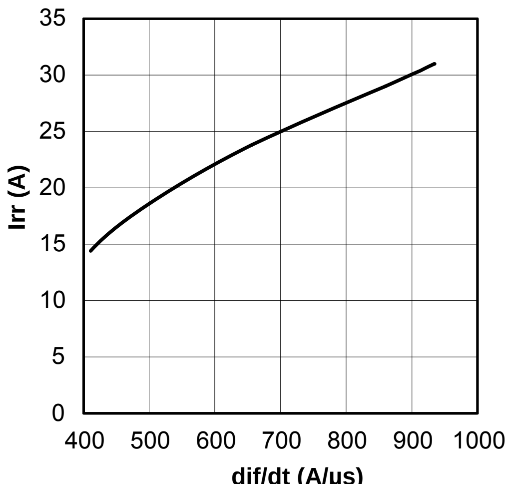


Fig. 15- Typical Diode I_{RR} vs. di_F/dt; V_{CC}= 600V;
V_{GE}= 15V; I_{CE}= 10A; T_J = 125°C

Thermistor

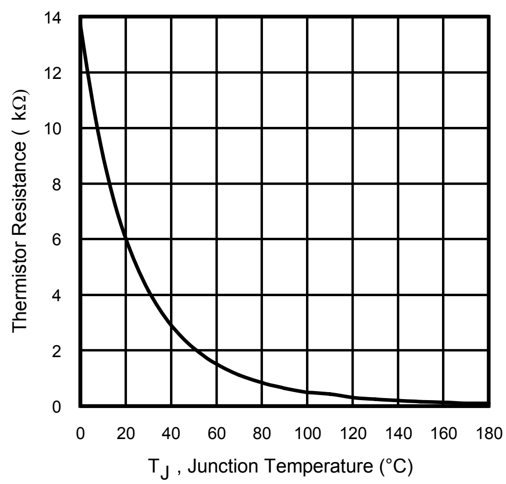


Fig. 16 - Thermistor Resistance vs. Temperature

Input Rectifier

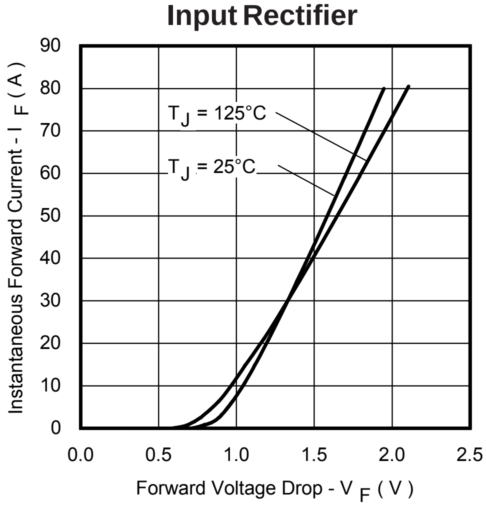


Fig. 17- Typ. Diode Forward Characteristics
tp = 80μs

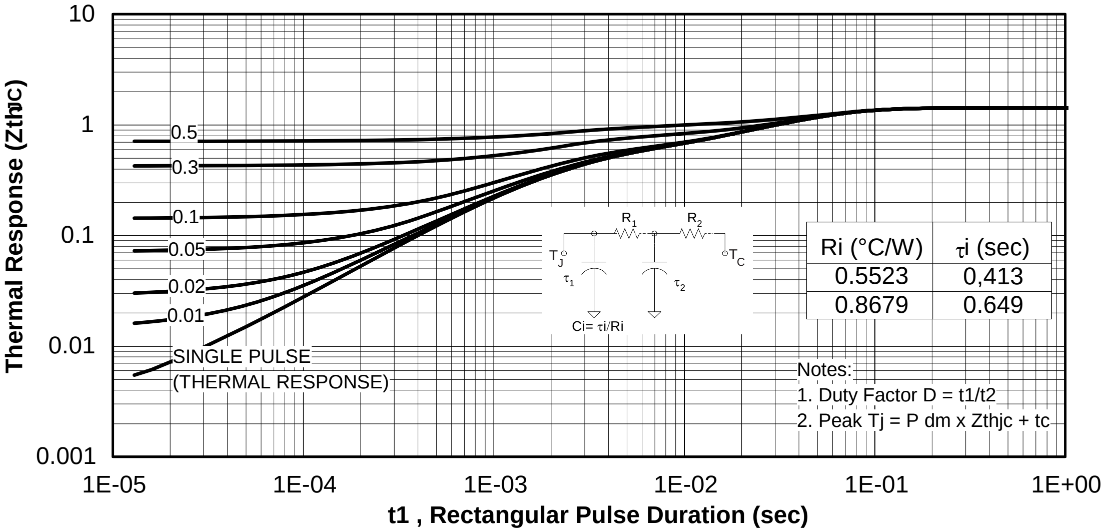


Fig 18. Maximum Transient Thermal Impedance, Junction-to-Case (IGBT)

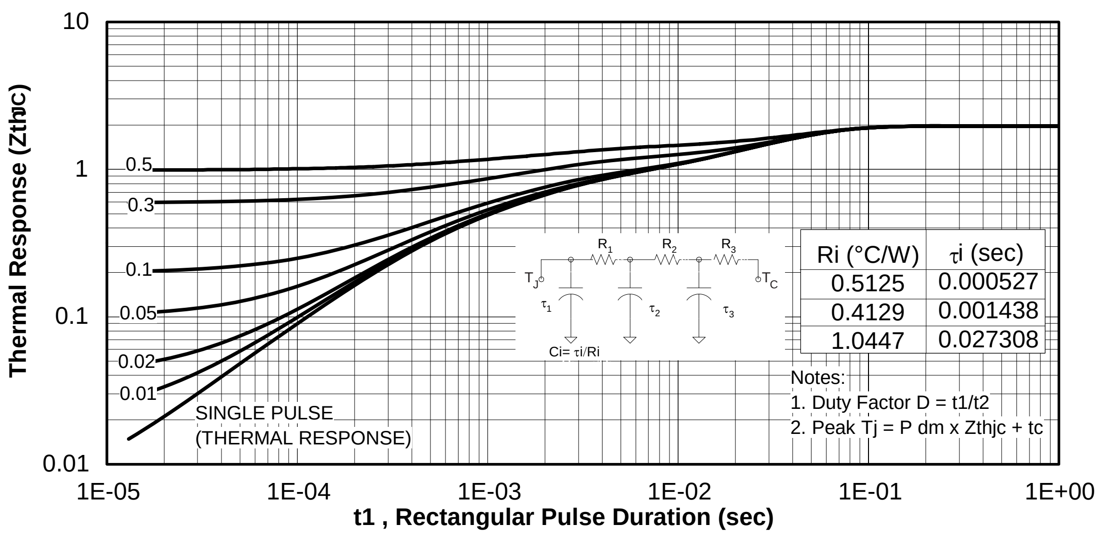


Fig 19. Maximum Transient Thermal Impedance, Junction-to-Case (DIODE)

Brake

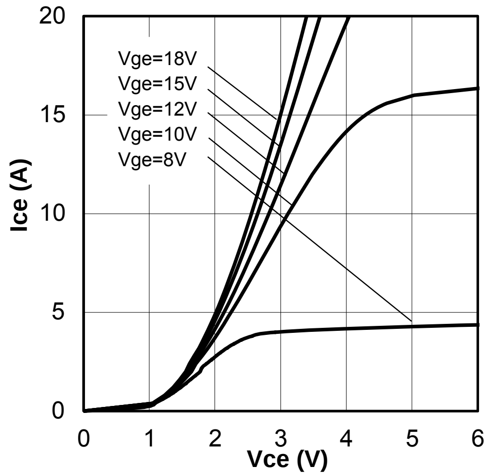


Fig. 20 - Typ. IGBT Output Characteristics
T_J = 25°C; tp = 80µs

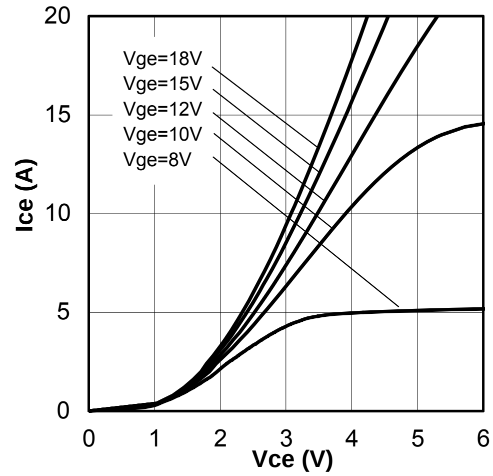


Fig. 21 - Typ. IGBT Output Characteristics
T_J = 125°C; tp = 80µs

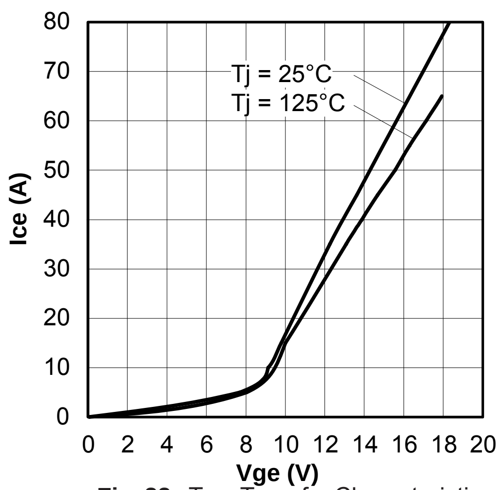


Fig. 22 - Typ. Transfer Characteristics
V_{CE}=50V; tp=10µs

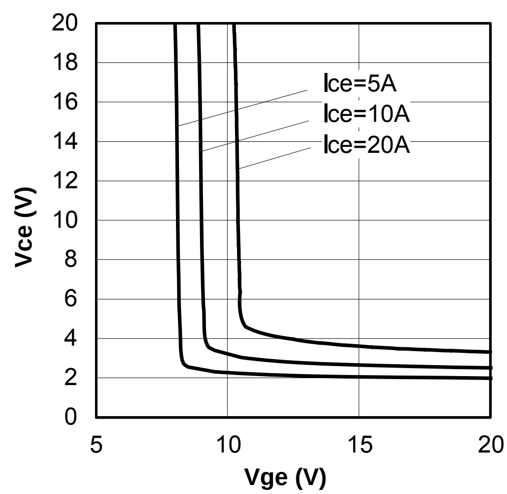


Fig. 23 - Typical V_{CE} vs. V_{GE}
T_J = 25°C

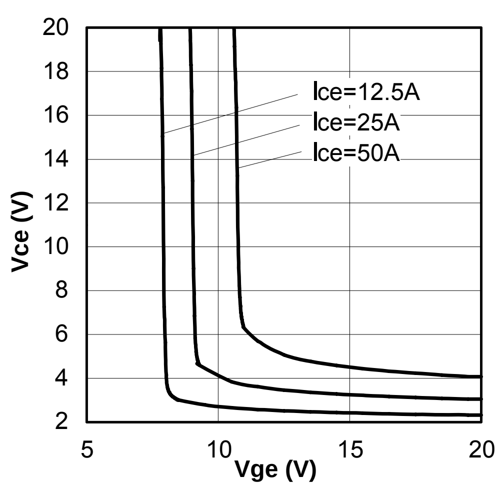


Fig. 24 - Typical V_{CE} vs. V_{GE}
T_J = 125°C

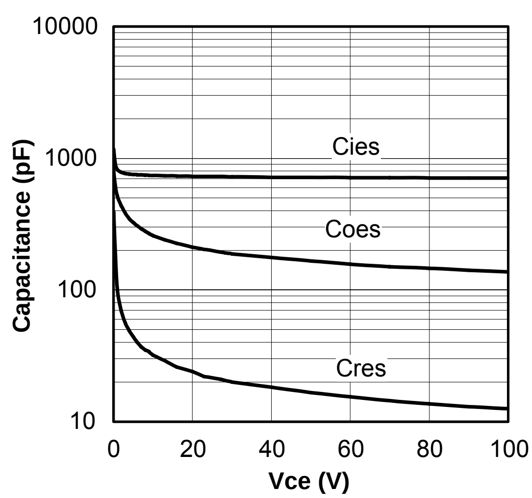


Fig. 25- Typ. Capacitance vs. V_{CE}
V_{GE}= 0; f = 1MHz

Brake

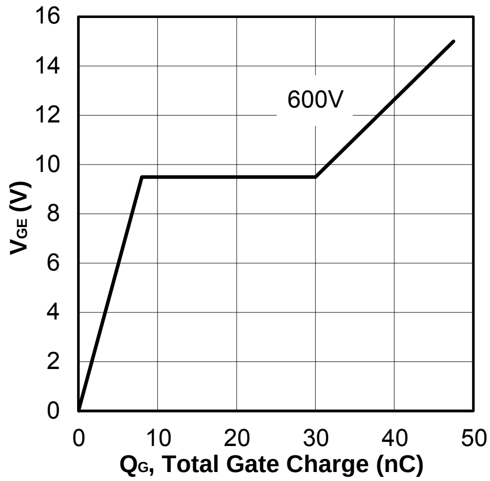


Fig. 26 - Typical Gate Charge vs. V_{GE}
I_{CE} = 10A

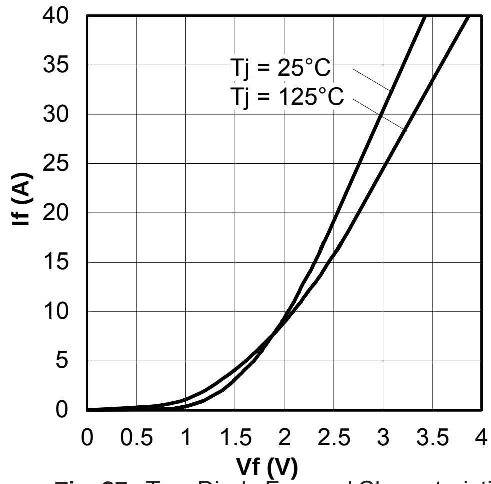


Fig. 27 - Typ. Diode Forward Characteristics
tp = 80µs

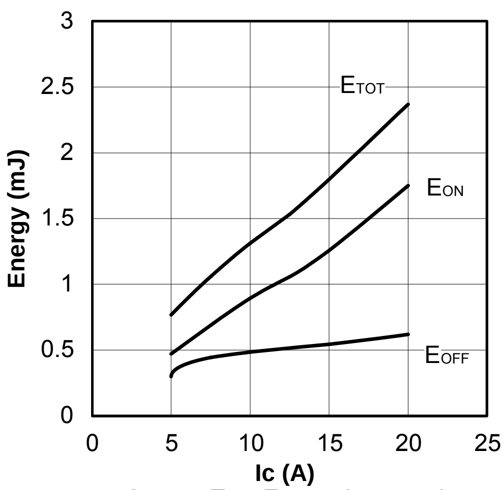


Fig. 28 - Typ. Energy Loss vs. I_C
T_J = 125°C; L=1mH; V_{CE}= 600V;R_G= 22Ω; V_{GE}= 15V

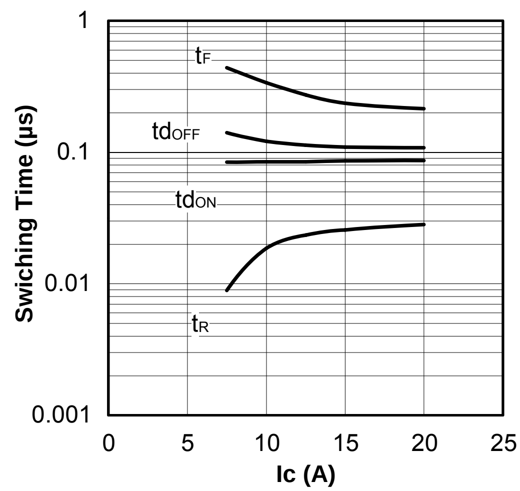


Fig. 29 - Typ. Switching Time vs. I_C
T_J = 125°C; L=1mH; V_{CE}= 600V; R_G= 22Ω; V_{GE}= 15V

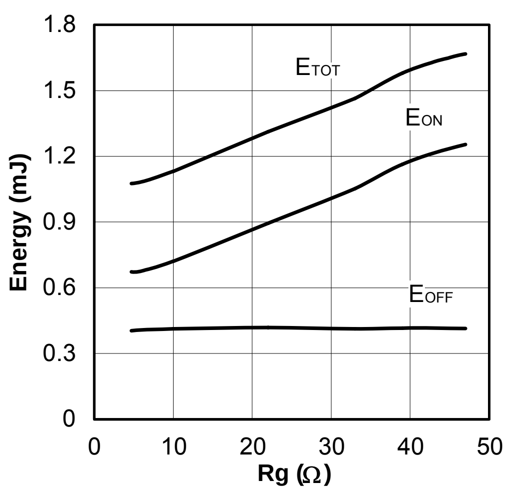


Fig. 30 - Typ. Energy Loss vs. R_G
T_J = 125°C; L=1mH; V_{CE}= 600V; I_{CE}= 10A; V_{GE}= 15V

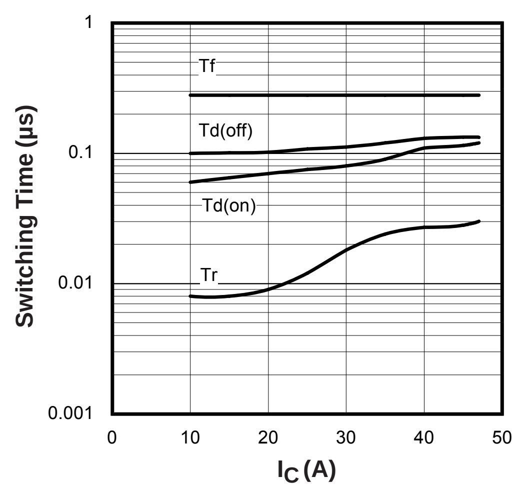


Fig. 31 - Typ. Switching Time vs. R_G
T_J = 125°C; L=1mH; V_{CE}= 600V; I_{CE}= 10A; V_{GE}= 15V

Brake

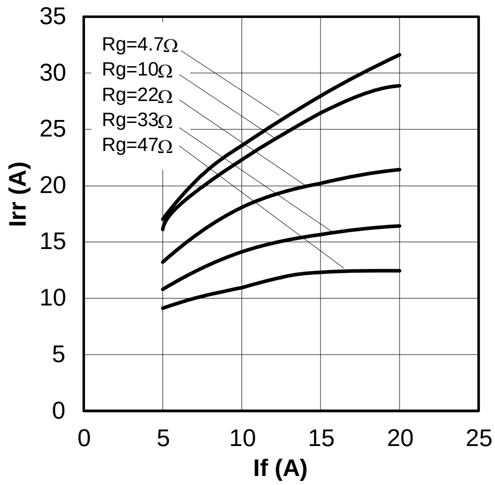


Fig. 32 - Typical Diode I_{RR} vs. I_F
$T_J = 125°C$

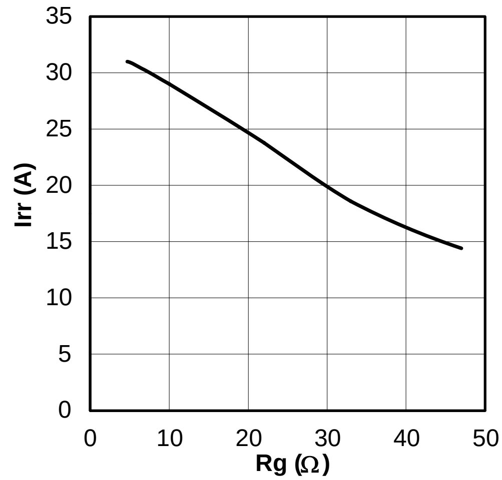


Fig. 33 - Typical Diode I_{RR} vs. R_G
$T_J = 125°C$; $I_F = 10A$

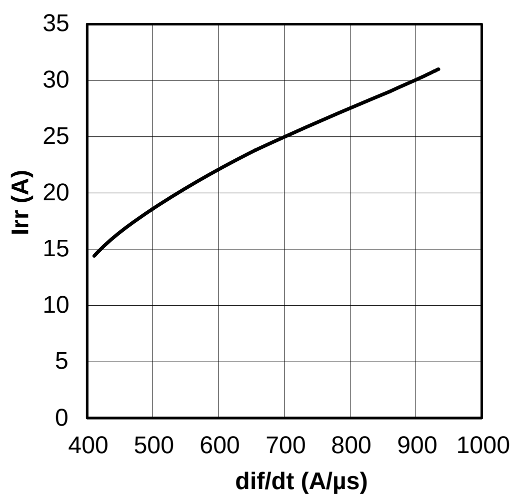


Fig. 34- Typical Diode I_{RR} vs. di_F/dt; V_{CC}= 600V;
V_{GE}= 15V; I_{CE}= 10A; T_J = 125°C

Brake

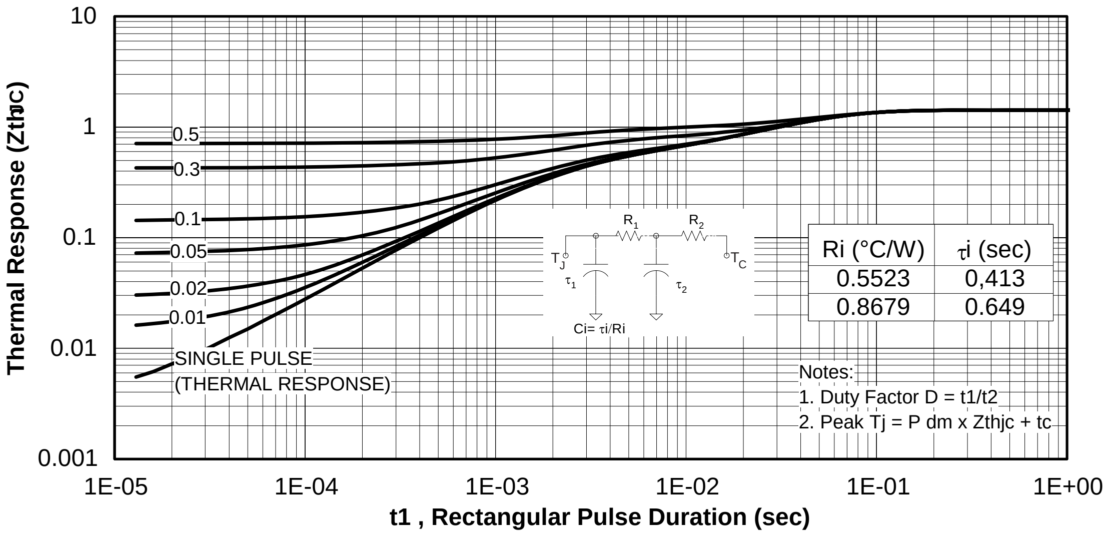


Fig. 35 - Maximum Transient Thermal Impedance, Junction-to-Case (Brake IGBT)

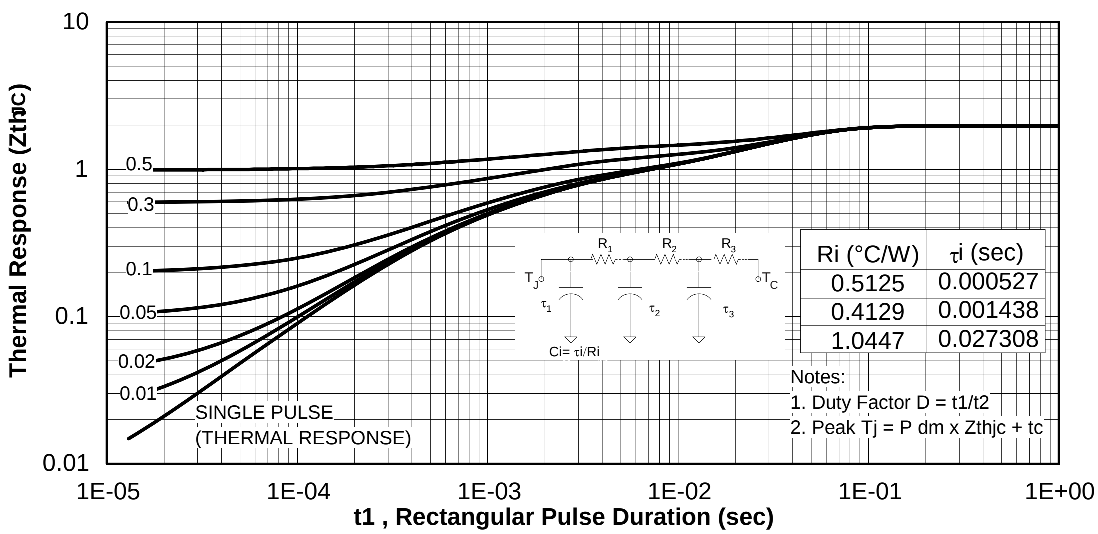


Fig. 36 - Maximum Transient Thermal Impedance, Junction-to-Case (Brake DIODE)

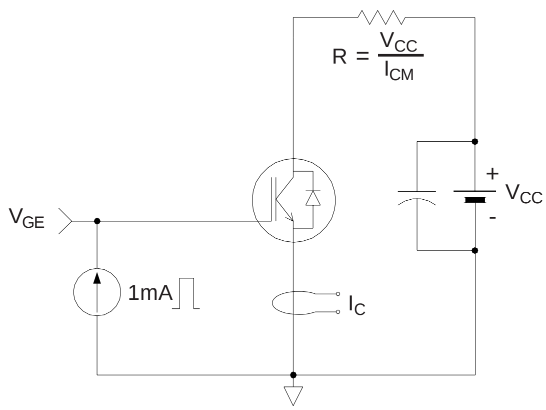


Fig.C.T.1 - Gate Charge Circuit (turn-off)

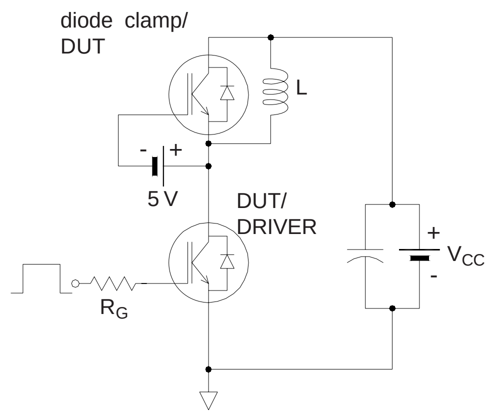


Fig.C.T.2 - RBSOA Circuit

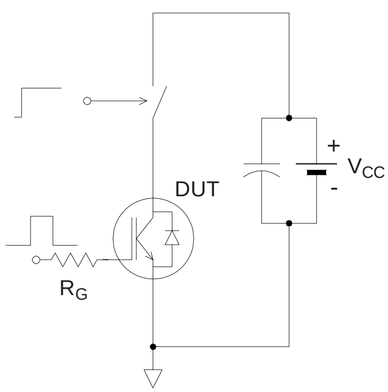


Fig.C.T.3 - S.C. SOA Circuit

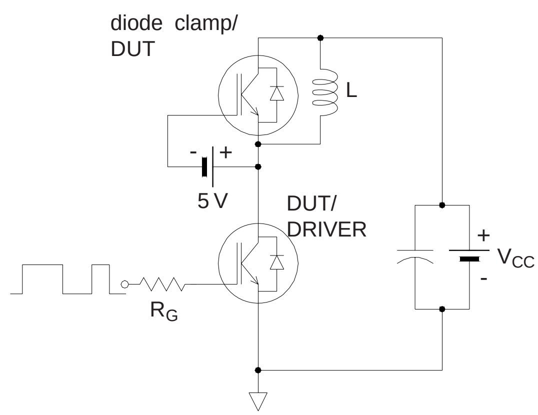


Fig.C.T.4 - Switching Loss Circuit

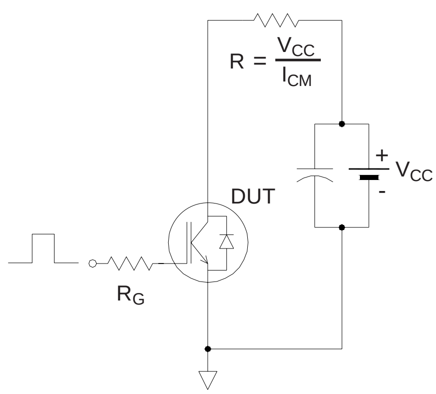
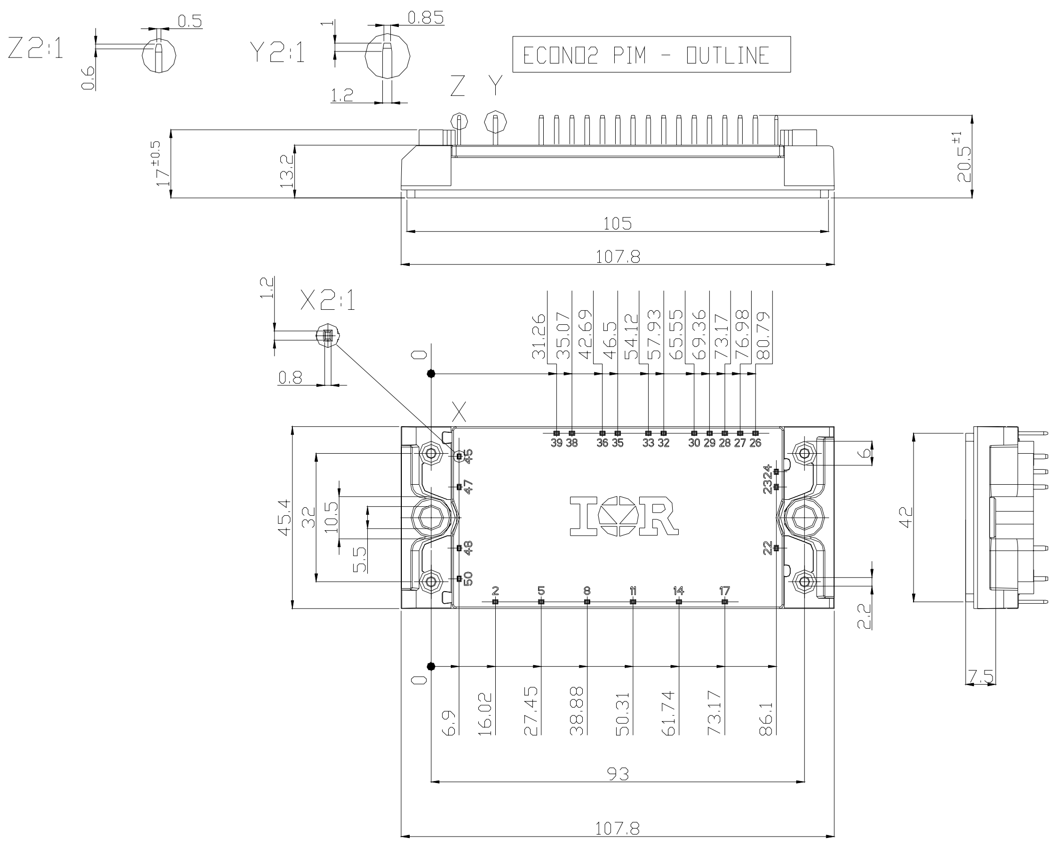


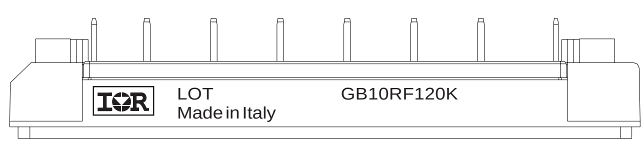
Fig.C.T.5 - Resistive Load Circuit

Econo2 PIM Package Outline

Dimensions are shown in millimeters (inches)



Econo2 PIM Part Marking Information



Data and specifications subject to change without notice.
This product has been designed and qualified for Industrial market.
Qualification Standards can be found on IR's Web site.

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