

# HL6504FM

Visible High Power Laser Diode for DVD-RAM

# HITACHI

ADE-208-825 (Z)  
1st Edition  
Nov. 1999

## Description

The HL6504FM is a 0.66  $\mu\text{m}$  band AlGaInP laser diode (LD) with a multi-quantum well (MQW) structure. It is suitable as a light source for large capacity optical disc memories, such as DVD-RAM, and various other types of optical equipment.

Hermetic sealing of the small package ( $\phi$  5.6 mm) assures high reliability.

## Application

- Optical disc memories
- Optical equipment

## Features

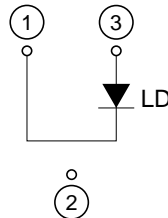
- High output power : 50 mW (CW)
- Visible light output :  $\lambda_p = 664 \text{ nm Typ}$
- Small package :  $\phi$  5.6 mm
- Low astigmatism :  $5 \mu\text{m Typ}$  ( $P_o = 5 \text{ mW}$ )

## Internal Circuit

Package Type  
• HL6504FM: FM



Internal Circuit



**Absolute Maximum Ratings** ( $T_C = 25^\circ\text{C}$ )

Item	Symbol	Value	Unit
Optical output power	$P_O$	50	mW
Pulse optical output power	$P_{O(\text{pulse})}$	70 *	mW
Laser diode reverse voltage	$V_{R(LD)}$	2	V
Operating temperature	$T_{opr}$	-10 to +60	$^\circ\text{C}$
Storage temperature	$T_{stg}$	-40 to +85	$^\circ\text{C}$

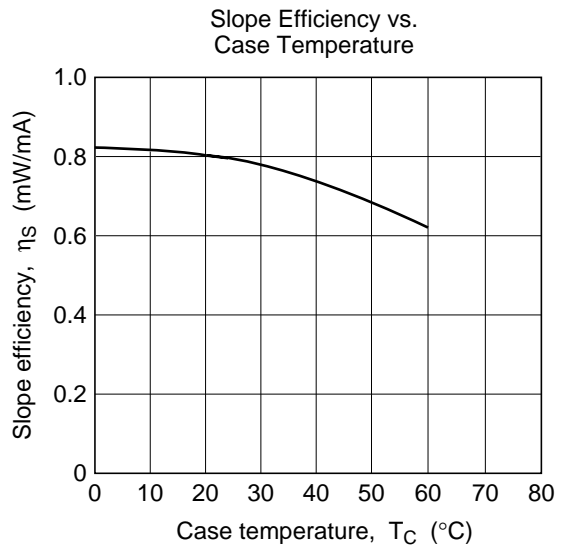
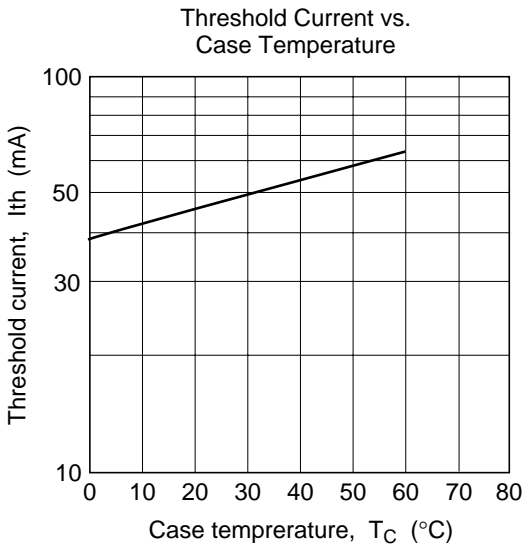
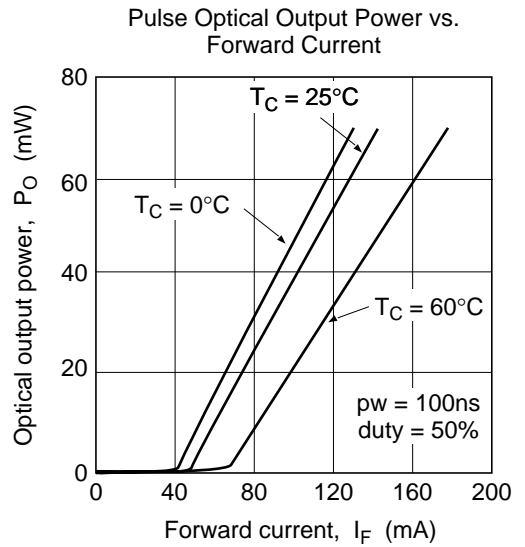
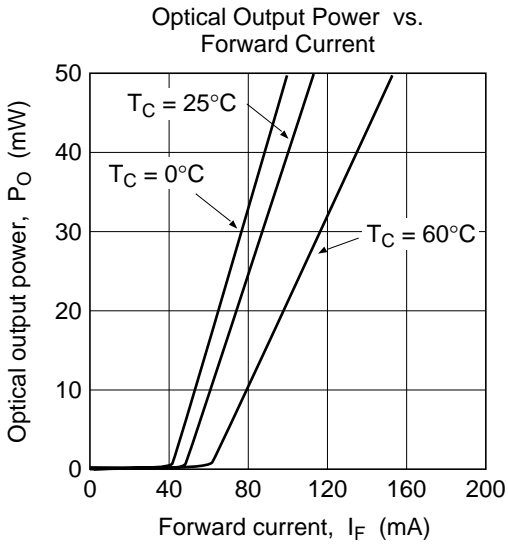
Note: Pulse condition : Pulse width = 100 ns, duty = 50%

**Optical and Electrical Characteristics** ( $T_C = 25^\circ\text{C}$ )

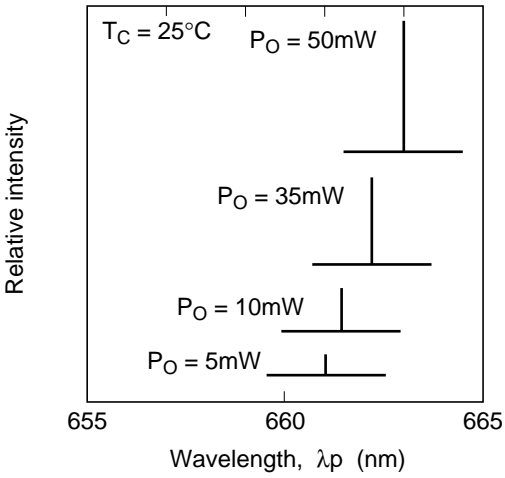
Items	Symbol	Min	Typ	Max	Unit	Test Conditions
Optical output power	$P_O$	50	—	—	mW	Kink free *
Pulse optical output power	$P_{O(\text{pulse})}$	70	—	—	mW	Kink free *
Threshold current	$I_{th}$	30	45	60	mA	—
Operating current	$I_{op}$	—	115	135	mA	$P_O = 50 \text{ mW}$
Operating voltage	$V_{OP}$	2.1	2.6	3.0	V	$P_O = 50 \text{ mW}$
Beam divergence parallel to the junction	$\theta_{//}$	7	8.5	11	deg.	$P_O = 50 \text{ mW}$
Beam divergence perpendicular to the junction	$\theta_{\perp}$	18	21	26	deg.	$P_O = 50 \text{ mW}$
Asigmatism	$A_s$	—	5	—	$\mu\text{m}$	$P_O = 5 \text{ mW}$ , $NA = 0.55$
Lasing wavelength	$\lambda_p$	655	664	667	nm	$P_O = 50 \text{ mW}$

Note: Kink free is confirmed at the temperature of  $25^\circ\text{C}$ .

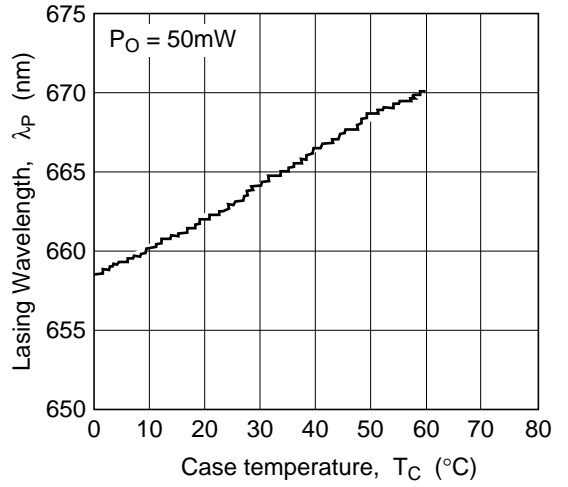
Typical Characteristic Curves



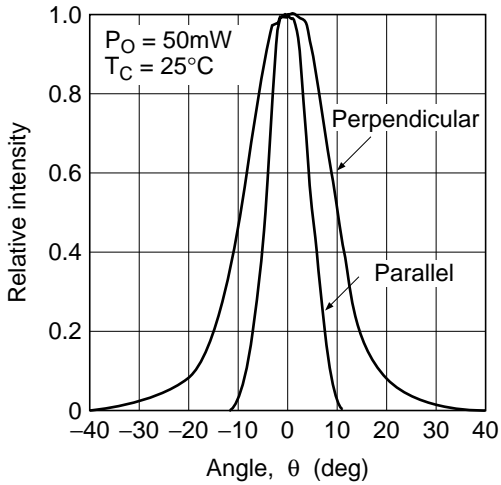
Lasing Spectrum



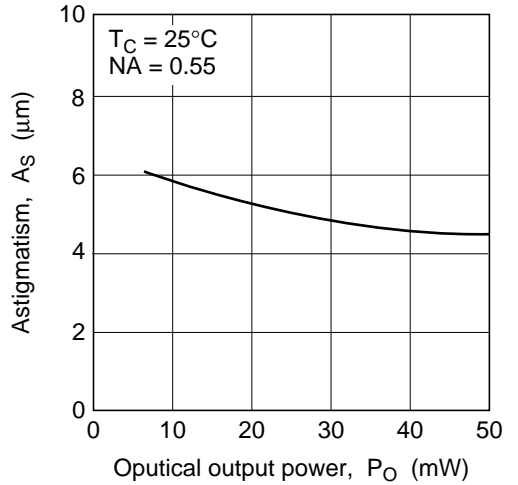
Wavelength vs. Case Temperature



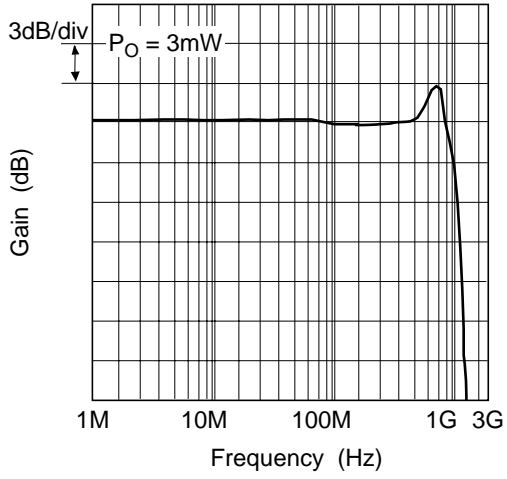
Far Field Pattern



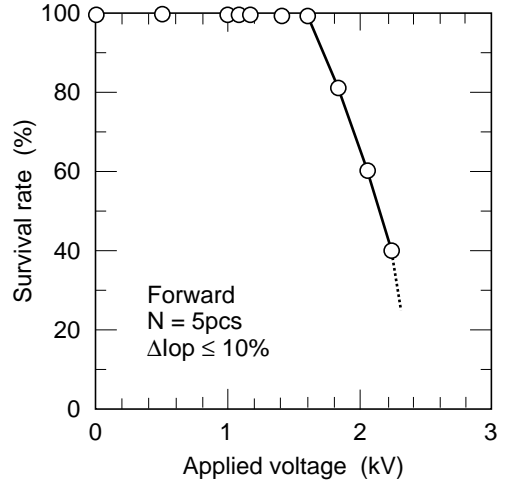
Astigmatism vs. Optical Output Power



Frequency Response

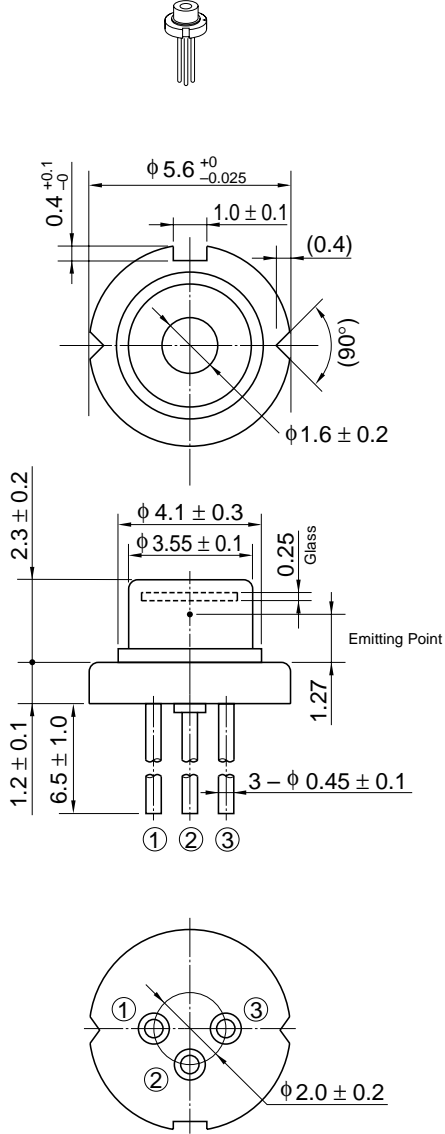


Electrostatic Destruction (MIL standard)



## Package Dimensions

Unit: mm



Hitachi Code	LD/FM
JEDEC	—
EIAJ	—
Weight (reference value)	0.3 g

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1. The laser light is harmful to human body especially to eye no matter what directly or indirectly. The laser beam shall be observed or adjusted through infrared camera or equivalent.

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