Motorola Preferred Device

**IGBT & DIODE IN TO-247** 12 A @ 90°C

20 A @ 25°C

**1200 VOLTS** 

SHORT CIRCUIT RATED

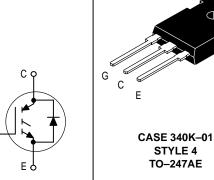
**STYLE 4** TO-247AE

# Designer's™ Data Sheet

# **Insulated Gate Bipolar Transistor** with Anti-Parallel Diode N–Channel Enhancement–Mode Silicon Gate

This Insulated Gate Bipolar Transistor (IGBT) is co-packaged with a soft recovery ultra-fast rectifier and uses an advanced termination scheme to provide an enhanced and reliable high voltage-blocking capability. Short circuit rated IGBT's are specifically suited for applications requiring a guaranteed short circuit withstand time such as Motor Control Drives. Fast switching characteristics result in efficient operation at high frequencies. Co-packaged IGBT's save space, reduce assembly time and cost.

- Industry Standard High Power TO-247 Package with **Isolated Mounting Hole**
- High Speed E<sub>off</sub>: 150 μJ/A typical at 125°C
- High Short Circuit Capability 10 μs minimum
- Soft Recovery Free Wheeling Diode is included in the package
- Robust High Voltage Termination
- Robust RBSOA



**MAXIMUM RATINGS** (T<sub>1</sub> = 25°C unless otherwise noted)

Rating	Symbol	Value	Unit	
Collector–Emitter Voltage	VCES	1200	Vdc	
Collector–Gate Voltage ( $R_{GE}$ = 1.0 M $\Omega$ )	VCGR	1200	Vdc	
Gate-Emitter Voltage — Continuous	V <sub>GE</sub>	±20	Vdc	
Collector Current— Continuous @ $T_C = 25^{\circ}C$ — Continuous @ $T_C = 90^{\circ}C$ — Repetitive Pulsed Current (1)	I <sub>C25</sub> I <sub>C90</sub> I <sub>CM</sub>	20 12 40	Adc Apk	
Total Power Dissipation @ T <sub>C</sub> = 25°C Derate above 25°C	PD	125 0.98	Watts W/°C	
Operating and Storage Junction Temperature Range	TJ, Tstg	-55 to 150	°C	
Short Circuit Withstand Time (V <sub>CC</sub> = 720 Vdc, V <sub>GE</sub> = 15 Vdc, T <sub>J</sub> = 125°C, R <sub>G</sub> = 20 $\Omega$ )	t <sub>sc</sub>	10	μs	
Thermal Resistance — Junction to Case – IGBT — Junction to Case – Diode — Junction to Ambient	R <sub>θ</sub> JC R <sub>θ</sub> JC R <sub>θ</sub> JA	1.0 1.4 45	°C/W	
Maximum Lead Temperature for Soldering Purposes, 1/8" from case for 5 seconds	TL	260	°C	
Mounting Torque, 6–32 or M3 screw	10	10 lbf•in (1.13 N•m)		

(1) Pulse width is limited by maximum junction temperature. Repetitive rating.

Designer's Data for "Worst Case" Conditions - The Designer's Data Sheet permits the design of most circuits entirely from the information presented. SOA Limit curves - representing boundaries on device characteristics - are given to facilitate "worst case" design.

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Preferred devices are Motorola recommended choices for future use and best overall value.



# **ELECTRICAL CHARACTERISTICS** (T<sub>J</sub> = $25^{\circ}$ C unless otherwise noted)

	haracteristic	Symbol	Min	Тур	Max	Unit
OFF CHARACTERISTICS						
Collector-to-Emitter Breakdowr ( $V_{GE} = 0 Vdc$ , $I_{C} = 25 \mu Adc$ )	ů.	V(BR)CES	1200	_	_	Vdc
Temperature Coefficient (Posi	tive)			870	-	mV/°C
Zero Gate Voltage Collector Cur ( $V_{CE} = 1200 \text{ Vdc}, V_{GE} = 0 \text{ Vdc}$ ( $V_{CE} = 1200 \text{ Vdc}, V_{GE} = 0 \text{ Vdc}$ )	dc)	ICES			100 2500	μAdc
Gate–Body Leakage Current (V <sub>GE</sub> = $\pm$ 20 Vdc, V <sub>CE</sub> = 0 Vdc)		IGES	-	—	250	nAdc
ON CHARACTERISTICS (1)		•	•		•	
Collector-to-Emitter On-State	/oltage	V <sub>CE(on)</sub>				Vdc
(V <sub>GE</sub> = 15 Vdc, I <sub>C</sub> = 5.0 Adc) (V <sub>GE</sub> = 15 Vdc, I <sub>C</sub> = 5.0 Adc,	T ı = 125°C)			2.71 3.78	3.37	
$(V_{GE} = 15 Vdc, I_{C} = 3.0 Adc, T_{J} = 125 C)$ $(V_{GE} = 15 Vdc, I_{C} = 10 Adc)$			-	3.5	4.42	
Gate Threshold Voltage		VGE(th)	4.0			Vdc
$(V_{CE} = V_{GE}, I_C = 1.0 \text{ mAdc})$ Threshold Temperature Coeffi	cient (Negative)			6.0 10	8.0	mV/°C
Forward Transconductance (V <sub>C</sub>		9fe		12		Mhos
OYNAMIC CHARACTERISTICS		0.0	I		I	
Input Capacitance		C <sub>ies</sub>	—	1003	—	pF
Output Capacitance	(V <sub>CE</sub> = 25 Vdc, V <sub>GE</sub> = 0 Vdc, f = 1.0 MHz)	C <sub>oes</sub>	—	126	_	-
Transfer Capacitance		C <sub>res</sub>	-	106	-	1
WITCHING CHARACTERISTIC	S (1)	•	•		•	
Turn–On Delay Time		<sup>t</sup> d(on)	—	74	—	ns
Rise Time		tr	—	83	—	
Turn–Off Delay Time	$(V_{CC} = 720 \text{ Vdc}, I_{C} = 10 \text{ Adc},$	<sup>t</sup> d(off)	—	76	—	
Fall Time	V <sub>GE</sub> = 15 Vdc, L = 300 μH R <sub>G</sub> = 20 Ω)	t <sub>f</sub>	-	231	-	
Turn–Off Switching Loss	Energy losses include "tail"	E <sub>off</sub>	—	0.55	1.33	mJ
Turn–On Switching Loss		E <sub>on</sub>	—	1.21	1.88	
Total Switching Loss		E <sub>ts</sub>	—	1.76	3.21	
Turn–On Delay Time		<sup>t</sup> d(on)	—	66	—	ns
Rise Time		tr	—	87	—	
Turn–Off Delay Time	$(V_{CC} = 720 \text{ Vdc}, I_{C} = 10 \text{ Adc},$	<sup>t</sup> d(off)	-	120	-	
Fall Time	V <sub>GE</sub> = 15 Vdc, L = 300 μH R <sub>G</sub> = 20 Ω, T <sub>J</sub> = 125°C)	t <sub>f</sub>	—	575	—	
Turn–Off Switching Loss	Energy losses include "tail"	E <sub>off</sub>	—	1.49	—	mJ
Turn–On Switching Loss		E <sub>on</sub>	—	2.37	—	]
Total Switching Loss		E <sub>ts</sub>	—	3.86	—	
Gate Charge		QT	—	29	—	nC
	(V <sub>CC</sub> = 720 Vdc, I <sub>C</sub> = 10 Adc, V <sub>GE</sub> = 15 Vdc)	Q <sub>1</sub>	—	13	—	
		Q <sub>2</sub>	—	12	—	
DIODE CHARACTERISTICS						
Diode Forward Voltage Drop		VFEC		2.26	2 2 2 2	Vdc
(I <sub>EC</sub> = 5.0 Adc) (I <sub>EC</sub> = 5.0 Adc, T <sub>J</sub> = 125°C) (I <sub>EC</sub> = 10 Adc)				2.26 1.37	3.32	
			-	2.86	4.18	

(1) Pulse Test: Pulse Width  $\leq$  300 µs, Duty Cycle  $\leq$  2%.

(continued)

### **ELECTRICAL CHARACTERISTICS** — continued ( $T_J = 25^{\circ}C$ unless otherwise noted)

Characteristic		Symbol	Min	Тур	Max	Unit			
DIODE CHARACTERISTICS — continued									
Reverse Recovery Time		t <sub>rr</sub>	—	116	_	ns			
	(I <sub>F</sub> = 10 Adc, V <sub>R</sub> = 720 Vdc, dI <sub>F</sub> /dt = 100 A/μs)	ta	—	69	_				
		tb	—	47	_				
Reverse Recovery Stored Charge		Q <sub>RR</sub>	—	0.36	—	μC			
Reverse Recovery Time	(I <sub>F</sub> = 10 Adc, V <sub>R</sub> = 720 Vdc,	t <sub>rr</sub>	—	234	—	ns			
		t <sub>a</sub>	—	149	—				
	dI <sub>F</sub> /dt = 100 A/μs, T <sub>J</sub> = 125°C)	tb	—	85	—				
Reverse Recovery Stored Charge		Q <sub>RR</sub>	—	1.40	—	μC			
INTERNAL PACKAGE INDUCTANC	E								
Internal Emitter Inductance (Measured from the emitter lead 0.25" from package to emitter bond pad)		LE	_	13	_	nH			

## **TYPICAL ELECTRICAL CHARACTERISTICS**

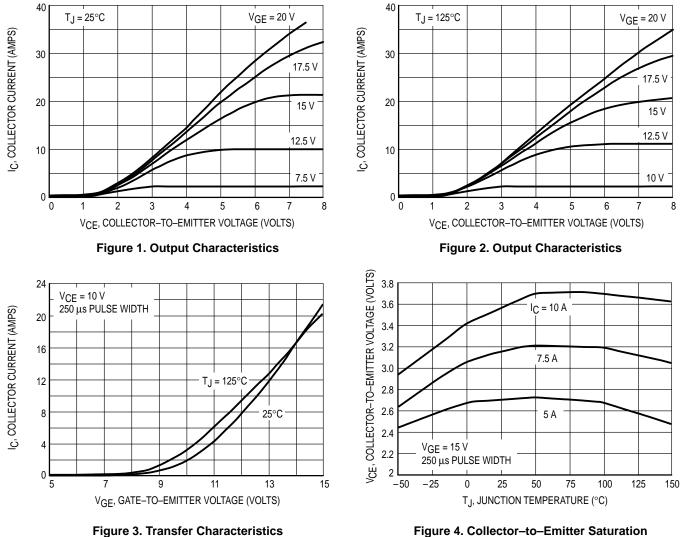
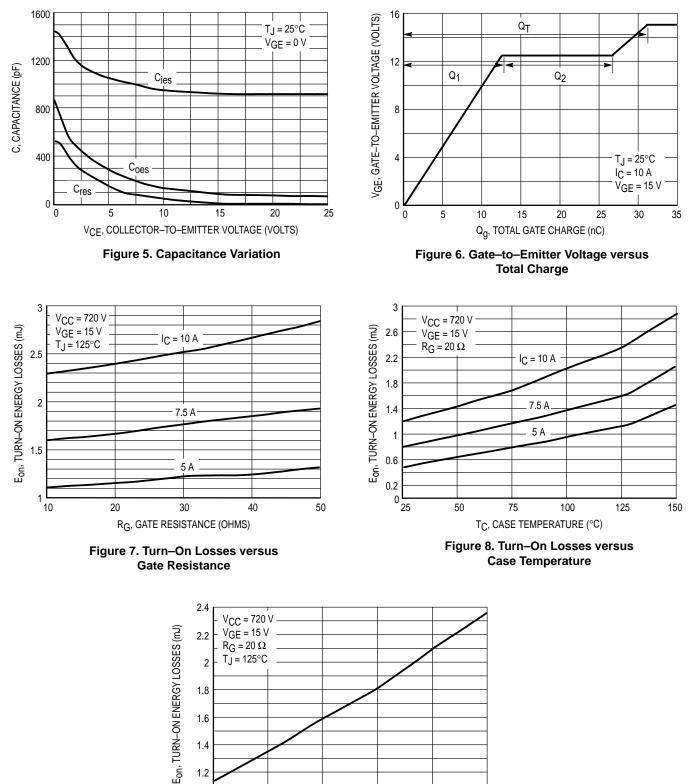


Figure 4. Collector–to–Emitter Saturation Voltage versus Junction Temperature



1.2 1 5

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I<sub>C</sub>, COLLECTOR CURRENT (AMPS) Figure 9. Turn–On Losses versus Collector Current

9

10

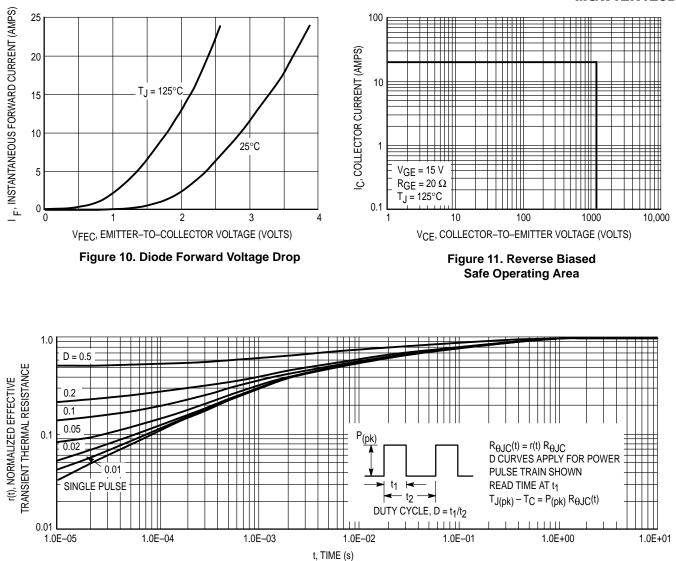
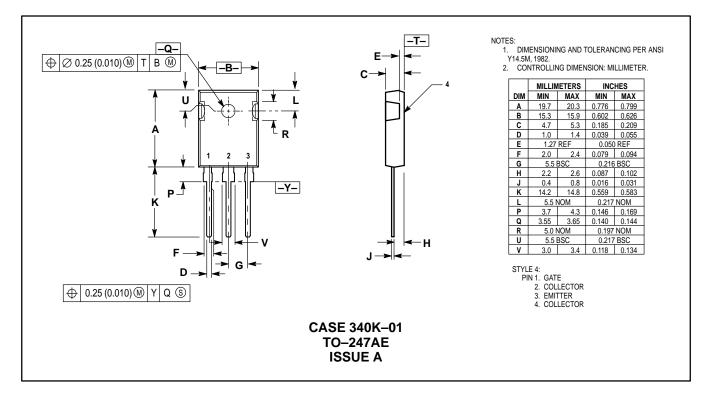


Figure 12. Thermal Response

### PACKAGE DIMENSIONS



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