International

HYBRID-HIGH RELIABILITY DC/DC CONVERTER

Description

The ATR28XXD Series of DC/DC converters feature high power density and an extended temperature range for use in military and industrial applications. Designed to MIL-STD-704D input requirements, these devices have nominal 28VDC inputs with \pm 12V and \pm 15V dual outputs to satisfy a wide range of requirements. The circuit design incorporates a pulse width modulated single forward topology operating in the feed-forward mode at a nominal switching frequency of 550KHz. Input to output isolation is achieved through the use of transformers in the forward and feedback circuits.

The advanced feedback design provides fast loop response for superior line and load transient characteristics and offers greater reliability and radiation tolerance than devices incorporating optical feedback circuits.

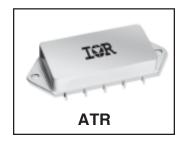
Three standard temperature grades are offered with screening options. Refer to Part Number section. They can be provided in a standard plug-in package for PC mounting or in a flanged package for more severe environments.

Manufactured in a facility fully qualified to MIL-PRF-38534, these converters are fabricated utilizing DSCC qualified processes. For available screening options, refer to device screening table in the data sheet. Variations in electrical, mechanical and screening can be accommodated.

Extensive computer simulation using complex modeling enables rapid design modification to be provided. Contact IR Santa Clara with specific requirements. PD - 94550A

ATR28XXD SERIES

28V Input, Dual Output



Features

- 16V to 40VDC Input Range (28VDC Nominal)
- ±12V and ±15V Outputs Available
- Indefinite Short Circuit and Overload Protection
- 35W/in[°] Power Density
- 30W Output Power
- Fast Loop Response for Superior Transient Characteristics
- Operating Temperature Range from -55°C to +125°C
- Popular Industry Standard Pin-Out
- Resistance Seam Welded Case for Superior Long Term Hermeticity
- Ceramic Feed-thru Pins
- External Synchronization
- High Efficiency
- Shutdown from External Signal
- Military Screening
- Standard Microcircuit Drawings Available

Specifications

International **TOR** Rectifier

$T_{CASE} = -55^{\circ}C$ to +85°C, $V_{IN} = +28V \pm 5\%$ unless otherwise specified

Absolute Maximum Ratings					
Input voltage	-0.5V to +50VDC				
Power Output	Internally limited, 36W typical				
Soldering temperature	300°C for 10 seconds				
	Recommended Operating temperature	-55°C to +85°C			
Temperature Range ¹	Maximum Operating temperature	-55°C to +115°C			
	Storage case temperature	-65°C to +135°C			

	Condition $-55^{\circ}C \le TC \le +85^{\circ}C, V_{IN} = 28 V_{DC}$ $\pm 5\%, CL=0, unless otherwise$		ATR2812D		ATR2815D			
PARAMETER	specified	Min	Тур	Max	Min	Тур	Max	Units
STATIC CHARACTERISTICS OUTPUT Voltage Current ⁵ Ripple Accuracy Power ¹	$\begin{split} V_{\text{IN}} &= 16 \text{ to } 40 \text{ V}_{\text{DC}} \\ I_{\text{OUT}} &= 0 \text{ to Full Load} \\ \\ \text{Full Load, 20KHz to 2MHz} \\ T_{\text{CASE}} &= 25^{\circ}\text{C}, \text{ Full Load} \end{split}$	±11.76 0.0 ±11.88 30	±12 40 ±12	±12.24 ±1.25 85 ±12.12	±14.70 0.0 ±14.85 30	±15 40 ±15.00	$^{\pm 15.30}_{\pm 1.0}_{85}_{\pm 15.15}$	V _{DC} A _{DC} mV p-p V _{DC} W
REGULATION Line Load	$V_{IN} = 16$ to 40 V_{DC} $I_{OUT} = 0$ to Full Load			75 120			75 150	mV mV
CROSS REGULATION ⁶	V _{IN} = 16, 28, and 40 V _{DC}			±5			±5	%
INPUT Voltage Range Current	No Load, pin 2 = open Inhibited, pin 2 tied to pin 10	16	28	40 75 18	16	28	40 75 18	V _{DC} mA _{DC} mA _{DC}
Ripple Current	Full Load		25	50		25	50	mA p-p
EFFICIENCY	Full Load $T_c = +25^{\circ}C$		82			82		%
ISOLATION	Input to output @ 500 V _{DC}	100			100			MΩ
CAPACITIVE LOAD	No effect on performance $T_c = +25^{\circ}C$ (total for both outputs)			100			100	μF
Load Fault Power Dissipation	Short Circuit Overload, T _c = +25°C			9.0 14			9.0 14	W W
Switching Frequency	I _{OUT} = Full Load	500		600	500		600	KHz
SYNC Frequency Range ⁷		500		700	500		700	KHz
DYNAMIC CHARACTERISTICS Step Load Changes Output Transient	50% Load to 100% Load No Load to 50% Load		±100 ±250			±100 ±250		mVpk mVpk
Recovery ²	50% Load to 100% Load No Load to 50% Load 50% Load to No Load		25 500 3.0			25 500 3.0		μs μs ms
Step Line Changes Output Transient Recovery ²	Input step 16 to 40 $V_{\rm DC}$ Input step 40 to 16 $V_{\rm DC}$ Input step 16 to 40 $V_{\rm DC}$ Input step 40 to 16 $V_{\rm DC}$		±180 -600 5.0 5.0			±180 -600 5.0 5.0		mVpk mVpk ms ms
TURN-ON Overshoot Delay ³	V _{IN} = 16 to 40 V _{DC} I _{OUT} = O and Full Load		0.0 14	600 25		0.0 14	600 25	mVpk ms
Load Fault Recovery	V _{IN} = 16 to 40 V _{DC}		14	25		14	25	ms

Notes to Specifications

1. Above +85°C case temperature, derate output power linearly to 0 at +115°C case.

2. Recovery time is measured from the initiation of the input transient to where V_{out} has returned to within ±1% of V_{out} at 50% load. 3. Turn-on delay time measurement is for either an application of power at the input or a signal at the inhibit pin.

4. Load current split equally between $+V_{OUT}$ and $-V_{OUT}$. 5. Up to 90% of Full Power is available from either output provided. The total power output does not exceed 30W. 6. 3W load on output under test, 3W to 27W on other output.

7. Sync. Input signal: V_{_{\rm IL}} = -0.5V Min, 0.8V Max and $V_{_{\rm IN}}$ = 2.5V Min, 11.5V Max for 10% to 90% duty cycle.

International **TOR** Rectifier Specifications

 $T_{CASE} = -55^{\circ}C$ to $+125^{\circ}C$, $V_{IN} = +28V \pm 5\%$ unless otherwise specified

Absolute Maximum Ratings					
Input voltage	-0.5V to +50VDC				
Power Output	Internally limited, 36W typical				
Soldering temperature	300°C for 10 seconds				
	Recommended Operating temperature	-55°C to +125°C			
Temperature Range ¹	Maximum Operating temperature	-55°C to +135°C			
	Storage case temperature	-65°C to +135°C			

	$\label{eq:condition} \begin{array}{c} \text{Condition} \\ \text{-55}^\circ\text{C} \leq \text{TC} \leq +125^\circ\text{C}, \ V_{\mathbb{N}} = 28 \\ V_{\text{Dc}} \pm 5^\circ\text{, } \text{CL=0, unless} \end{array}$	ATR2812D/ES			ATR2815D/ES			
PARAMETER	otherwise specified	Min	Тур	Max	Min	Тур	Max	Units
STATIC CHARACTERISTICS OUTPUT Voltage Current ⁵ Ripple Accuracy Power ¹	$\begin{split} V_{\text{IN}} &= 16 \text{ to } 40 \text{ V}_{\text{DC}} \\ I_{\text{OUT}} &= 0 \text{ to Full Load} \\ \text{Full Load, 20KHz to 2MHz} \\ T_{\text{CASE}} &= 25^{\circ}\text{C}, \text{ Full Load} \end{split}$	±11.76 0.0 ±11.88 30	±12 40 ±12.00	±12.24 ±1.25 85 ±12.12	±14.70 0.0 ±14.85 30	±15 40 ±15.00	±15 ±1.0 85 ±15.15	V _{DC} A _{DC} mV p-p V _{DC} W
REGULATION Line Load CROSS REGULATION ⁶	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$ $I_{OUT} = 0 \text{ to Full Load}$ $V_{IN} = 16, 28, \text{ and } 40 \text{ V}_{DC}$			75 120 ±5			75 150 ±5	mV mV
INPUT Voltage Range Current Ripple Current	No Load, pin 2 = open Inhibited, pin 2 tied to pin 10 Full Load	16	28 25	40 75 18 50	16	28 25	40 75 18 50	V _{DC} mA _{DC} mA _{DC} mA p-p
EFFICIENCY	Full Load $T_c = +25^{\circ}C$	80	82		79	82	00	%
ISOLATION	Input to output @ 500 Vpc	100			100			MΩ
CAPACITIVE LOAD	No effect on performance $T_c = +25^{\circ}C$ (total for both outputs)			100			100	μF
Load Fault Power Dissipation	Short Circuit Overload, T _c = +25°C			9.0 14			9.0 14	W W
Switching Frequency	Iout = Full Load	500		600	500		600	KHz
SYNC Frequency Range ⁷		500		700	500		700	KHz
DYNAMIC CHARACTERISTICS								
Step Load Changes								
Output	50% Load to 100% Load		±100			±100		mVpk
Transient	No Load to 50% Load		±250			±250		mVpk
Recovery ²	50% Load to 100% Load No Load to 50% Load 50% Load to No Load		25 500 3.0			25 500 3.0		μs μs ms
Step Line Changes								
Output	Input step 16 to 40 V _{DC}		±180			±180		mVpk
Transient	Input step 40 to 16 V _{DC}		-600			-600		mVpk
Recovery ²	Input step 16 to 40 V _{DC} Input step 40 to 16 V _{DC}		5.0 5.0			5.0 5.0		ms ms
TUBN-ON	1.2		0.0	1		0.0		
Overshoot	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$		0.0	600		0.0	600	mVpk
Delav ³	$I_{OUT} = O$ to Full Load		14	25		14	25	ms
Load Fault Recovery	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$		14	25		14	25	ms

Notes to Specifications

1. Above +125°C case temperature, derate output power linearly to 0 at +135°C case.

1. Above +125°C case temperature, derate output power integrity to 0 at +135°C case. 2. Recovery time is measured from the initiation of the input transient to where V_{OUT} has returned to within ±1% of V_{OUT} at 50% load. 3. Turn-on delay time measurement is for either an application of power at the input or a signal at the inhibit pin. 4. Load current split equally between + V_{OUT} and - V_{OUT} . 5. Up to 90% of Full Power is available from either output provided. The total power output does not exceed 30W. 6. 3W load on output under test, 3W to 27W on other output. 7. Sync. Input signal: $V_{IL} = -0.5V$ Min, 0.8V Max and $V_{IN} = 2.5V$ Min, 11.5V Max for 10% to 90% duty cycle.

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ATR28XXD Series **Specifications**

International **TOR** Rectifier

$T_{CASE} = -55^{\circ}C$ to +125°C, $V_{IN} = +28V \pm 5\%$ unless otherwise specified

Absolute Maximum Ratings		
Input voltage	-0.5V to +50VDC	
Power Output	Internally limited, 36W typical	
Soldering temperature	300°C for 10 seconds	
	Recommended Operating temperature	-55°C to +125°C
Temperature Range ¹	Maximum Operating temperature	-55°C to +135°C
	Storage case temperature	-65°C to +135°C

	$\begin{array}{c} Condition\\ \textbf{-55^{\circ}C} \leq TC \leq +125^{\circ}C, \ V_{IN} = 28 \ V_{DC} \\ \pm 5\%, \ CL=0, \ unless \ otherwise \end{array}$	ATR2812D/HB			ATR2815D/HB			
PARAMETER	specified	Min	Тур	Max	Min	Тур	Max	Units
STATIC CHARACTERISTICS OUTPUT Voltage Current ⁵ Ripple Accuracy Power ¹	$\begin{split} V_{\text{IN}} &= 16 \text{ to } 40 \text{ V}_{\text{DC}} \\ I_{\text{OUT}} &= 0 \text{ to Full Load} \\ & \text{Full Load, 20KHz to 2MHz} \\ & \text{T}_{\text{CASE}} &= 25^{\circ}\text{C}, \text{Full Load} \end{split}$	±11.76 0.0 ±11.88 30	±12.00 40 ±12.00	±12.24 ±1.25 85 ±12.12	±14.70 0.0 ±14.85 30	±15 40 ±15.00	±15.30 ±1.0 85 ±15.15	V _{DC} A _{DC} mV p-p V _{DC} W
REGULATION Line ⁴ Load ⁴ CROSS REGULATION ⁶	$V_{IN} = 16 \text{ to } 40 V_{DC}$ $I_{OUT} = 0 \text{ to Full Load}$ $V_{IN} = 16, 28, \text{ and } 40 V_{DC}$			75 120			75 150	mV mV %
INPUT Voltage Range Current	No Load, pin 2 = open Inhibited, pin 2 tied to pin 10	16	28	±5 40 75 18	16	28 18	±5 40 75 18	V _{DC} mA _{DC} mA _{DC}
Ripple Current EFFICIENCY	Full Load Full Load T _c = +25°C	80	25 82	50	79	25 82	50	mA p-p %
ISOLATION	Input to output @ 500 V_{DC}	100	02		100	02		MΩ
CAPACITIVE LOAD	No effect on performance $T_c = +25^{\circ}C$ (total for both outputs)	100		100	100		100	μF
Load Fault Power Dissipation	Short Circuit Overload, T _c = +25°C			9.0 14			9.0 14	W W
Switching Frequency	I _{OUT} = Full Load	500		600	500		600	KHz
SYNC Frequency Range ⁷ DYNAMIC CHARACTERISTICS Step Load Changes Output ⁴ Transient	50% Load to 100% Load No Load to 50% Load	500	±100 +250	700 ±450 +760	500	±100 +250	700 ±450 +750	KHz mVpk mVpk
Recovery ²	50% Load to 50% Load No Load to 50% Load 50% Load to No Load		25 500 3.0	1500 5.0		25 500 3.0	1500 5.0	μs μs ms
Step Line Changes Output Transient Recovery ²	Input step 16 to 40 $V_{\rm DC}$ Input step 40 to 16 $V_{\rm DC}$ Input step 16 to 40 $V_{\rm DC}$ Input step 40 to 16 $V_{\rm DC}$		±180 -600 5.0 5.0	1200 -1500 10 10		±180 -600 5.0 5.0	1500 -1500 10 10	mVpk mVpk ms ms
TURN-ON Overshoot Delay ³ Load Fault Recovery	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$ $I_{OUT} = 0 \text{ to Full Load}$ $V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$		0.0 14 14	600 25 25		0.0 14 14	600 25 25	mVpk ms ms

Notes to Specifications

1. Above +125°C case temperature, derate output power linearly to 0 at +135°C case.

1. Above +125°C case temperature, derate output power integrity to 0 at +135°C case. 2. Recovery time is measured from the initiation of the input transient to where V_{OUT} has returned to within ±1% of V_{OUT} at 50% load. 3. Turn-on delay time measurement is for either an application of power at the input or a signal at the inhibit pin. 4. Load current split equally between + V_{OUT} and $-V_{OUT}$. 5. Up to 90% of Full Power is available from either output provided. The total power output does not exceed 30W. 6. 3W load on output under test, 3W to 27W on other output. 7. Sync. Input signal: $V_{IL} = -0.5V$ Min, 0.8V Max and $V_{IN} = 2.5V$ Min, 11.5V Max for 10% to 90% duty cycle.

International **TOR** Rectifier Specifications

 $T_{CASE} = -55^{\circ}C$ to +125°C, $V_{IN} = +28V \pm 5\%$ unless otherwise specified

Absolute Maximum Ratings		
Input voltage	-0.5V to +50VDC	
Power Output	Internally limited, 36W typical	
Soldering temperature	300°C for 10 seconds	
	Recommended Operating temperature	-55°C to +125°C
Temperature Range ¹	Maximum Operating temperature	-55°C to +135°C
	Storage case temperature	-65°C to +135°C

	$\begin{array}{c} Condition \\ \text{-}55^{\circ}C \leq TC \leq +125^{\circ}C, \ V_{\text{IN}} = 28 \ V_{\text{DC}} \\ \pm 5\%, \ CL=0, \ unless \ otherwise \end{array}$	ATR2812D/CH			A	TR2815D/0	сн	
PARAMETER	specified	Min	Тур	Max	Min	Тур	Max	Units
STATIC CHARACTERISTICS OUTPUT Voltage Current [§] Ripple Accuracy Power ¹	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$ $I_{OUT} = 0 \text{ to Full Load}$ Full Load, 20KHz to 2MHz $T_{CASE} = 25^{\circ}\text{C}, \text{ Full Load}$	±11.76 0.0 ±11.88 30	±12.00 40 ±12.00	±12.24 ±1.25 85 ±12.12	±14.70 0.0 ±14.85 30	±15 40 ±15.00	±15.30 ±1.0 85 ±15.15	V _{DC} A _{DC} mV p-p V _{DC} W
REGULATION Line ⁴ Load ⁴	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$ $I_{OUT} = 0 \text{ to Full Load}$			75 120			75 150	mV mV
CROSS REGULATION ⁶ INPUT	$V_{IN} = 16, 28, and 40 V_{DC}$			±5			±5	%
Voltage Range Current	No Load, pin 2 = open Inhibited, pin 2 tied to pin 10	16	28	40 75 18	16	28 18	40 75 18	V _{DC} mA _{DC} mA _{DC}
Ripple Current EFFICIENCY	Full Load Full Load T _c = +25°C	80	25 82	50	79	25 82	50	mA p-p %
ISOLATION	Input to output @500 V_{PC}	100	02		100	02		MΩ
CAPACITIVE LOAD	No effect on performance $T_c = +25^{\circ}C$ (total for both outputs)	100		100	100		100	μF
Load Fault Power Dissipation	Short Circuit Overload, T _c = +25°C			9.0 14			9.0 14	W W
Switching Frequency	I _{out} = Full Load	500		600	500		600	KHz
SYNC Frequency Range ⁷ DYNAMIC CHARACTERISTICS Step Load Changes Output ⁴ Transient	50% Load to 100% Load No Load to 50% Load	500	±100 +250	700 ±450 +760	500	±100 ±250	700 ±450 +750	KHz mVpk mVpk
Recovery ²	50% Load to 50% Load No Load to 50% Load 50% Load to No Load		±250 25 500 3.0	±780 70 1500 5.0		±250 25 500 3.0	1500 5.0	μs μs ms
Step Line Changes Output Transient Recovery ²	Input step 16 to 40 $V_{\rm DC}$ Input step 40 to 16 $V_{\rm DC}$ Input step 16 to 40 $V_{\rm DC}$ Input step 40 to 16 $V_{\rm DC}$		±180 -600 5.0 5.0	1200 -1500 10 10		±180 -600 5.0 5.0	1500 -1500 10 10	mVpk mVpk ms ms
TURN-ON Overshoot Delay ³ Load Fault Recovery	$V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$ $I_{OUT} = 0 \text{ to Full Load}$ $V_{IN} = 16 \text{ to } 40 \text{ V}_{DC}$		0.0 14 14	600 25 25		0.0 14 14	600 25 25	mVpk ms ms

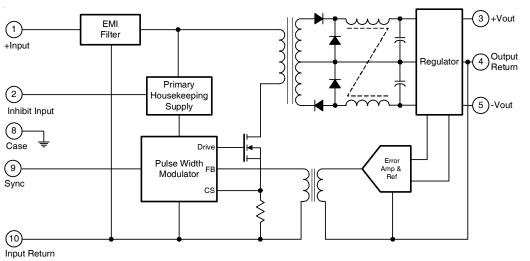
Notes to Specifications

1. Above +125°C case temperature, derate output power linearly to 0 at +135°C case.

2. Recovery time is measured from the initiation of the input transient to where V_{OUT} has returned to within ±1% of V_{OUT} at 50% load. 3. Turn-on delay time measurement is for either an application of power at the input or a signal at the inhibit pin.

4. Load current split equally between $+V_{OUT}$ and $-V_{OUT}$. 5. Up to 90% of Full Power is available from either output provided. The total power output does not exceed 30W. 6. 3W load on output under test, 3W to 27W on other output. 7. Sync. Input signal: $V_{IL} = -0.5V$ Min, 0.8V Max and $V_{IN} = 2.5V$ Min, 11.5V Max for 10% to 90% duty cycle.

International **TOR** Rectifier



Block Diagram

Application Information

Inhibit Function

Connecting the inhibit input (Pin 2) to input common (Pin 10) will cause the converter to shut down. It is recommended that the inhibit pin be driven by an open collector device capable of sinking at least 400μ A of current. The open circuit voltage of the inhibit input is 11.5 ± 1.0 VDC.

EMI Filter

An EMI filter (AFC461), available as an option, will reduce the input ripple current to levels below the limits imposed by MIL-STD-461B CEO3.

Device Synchronization

Whenever multiple DC/DC converters are utilized in a single system, significant low frequency noise may be generated due to slight difference in the switching frequencies of the converters (beat frequency noise). Because of the low frequency nature of this noise (typically less than 10KHz), it is difficult to filter out and may interfere with proper operation of sensitive systems (communications, radar or telemetry). The International Rectifier ATR28XX converters provide a synchronizing input permitting synchronization of multiple converters to the frequency of the users system clock, thereby minimizing this type of noise.

Thermal Management

Assuming that there is no forced air flow, the package temperature rise above ambient (Δ T) may be calculated using the following expression:

$$\Delta T = 80 \text{ A}^{-0.7} \text{ P}_{d}^{0.85} (^{\circ}\text{C})$$
(1)

where A = the effective surface area in square inhes (in-cluding heat sink if used), P_d = power dissipation in watts.

The total surface area of the ATR standard package is 7.34 square inches. If a worse case full load efficiency of 78% is assumed, then the case temperature rise can be calculated as follows:

$$P_d = P_{OUT} \left[\frac{1}{Eff} - 1 \right] = 30 \left[\frac{1}{78} - 1 \right] = 8.5W$$

and $\Delta T = 80 (7.34)^{-0.7} (8.5)^{0.85} = 122^{\circ}C$

Hence, if T_{AMBIENT} = +25°C, the DC/DC converter case temperature will be approximately 147°C if no heat sink or air flow is provided.

To calculate the heat sink area required to maintain a specific case temperature rise, equation (1) may be manipulated as follows:

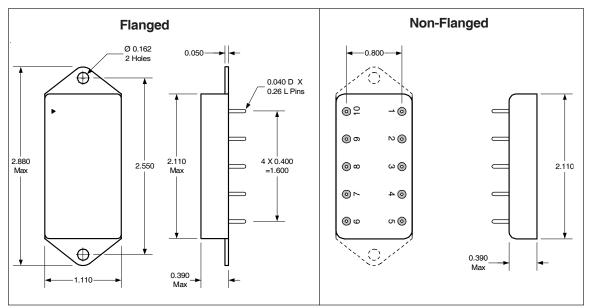
$$\boldsymbol{A}_{HEATSINK} = \left[\frac{\Delta T}{80\boldsymbol{P}_{d}^{0.85}}\right]^{-1.43} - \boldsymbol{A}_{PKC}$$

As an example, if it is desired to limit the case temperature rise to a maximum of 50°C above ambient, the required effective heat sink area is:

$$A_{HEATSINK} = \left[\frac{50}{80(8.5)^{0.85}}\right]^{-1.43} - 7.34 = 19.1in^2$$

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Mechanical Outlines

Pin Designation

Pin #	Designation
1	+ Input
2	Inhibit Input
3	+ Output
4	Output Return
5	- Output
6	NC
7	NC
8	Case Ground
9	Sync.
10	Input Return

Standard Microcircuit Drawing Equivalence Table

Standard Microcircuit Drawing Number	Vendor Cage Code	IR Standard Part Number			
5962-94627	52467	ATR2812D			
5962-94628	52467	ATR2815D			

International

Device Screening

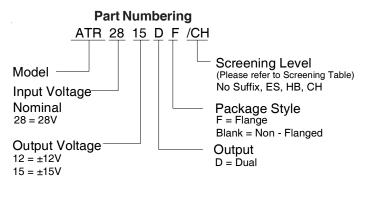
Requirement	MIL-STD-883 Method	No Suffix	ES ②	HB	СН
Temperature Range		-20°C to +85°C	-55°C to +125°C ③	-55°C to +125°C	-55°C to +125°C
Element Evaluation	MIL-PRF-38534	N/A	N/A	N/A	Class H
Non-Destructive	2023	N/A	N/A	N/A	N/A
Bond Pull	2020		19/27	17/7	N/A
Internal Visual	2017	0	Yes	Yes	Yes
Temperature Cycle	1010	N/A	Cond B	Cond C	Cond C
Constant Acceleration	2001, Y1 Axis	N/A	500 Gs	3000 Gs	3000 Gs
PIND	2020	N/A	N/A	N/A	N/A
Burn-In	1015	N/A	48 hrs@hi temp	160 hrs@125°C	160 hrs@125°C
Final Electrical	MIL-PRF-38534	25°C	25°C ②	-55°C, +25°C,	-55°C, +25°C,
(Group A)	& Specification			+125°C	+125°C
PDA	MIL-PRF-38534	N/A	N/A	N/A	10%
Seal, Fine and Gross	1014	Cond A	Cond A, C	Cond A, C	Cond A, C
Radiographic	2012	N/A	N/A	N/A	N/A
External Visual	2009	1	Yes	Yes	Yes

Notes:

① Best commercial practice

 $\ensuremath{\mathbb Q}$ Sample tests at low and high temperatures

3 -55°C to +105°C for AHE, ATO, ATW



International

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