



Version: 5.0

TECHNICAL SPECIFICATION

MODEL NO.: PD057VU4

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PD057VU4

Revision History

Rev.	Issued Date	Revised	Conte	nts	
1.0	Jul.11, 2006	New			
2.0	Oct. 23, 2006	變更前			
		5-2) Backligh	-		
		Connect	or type: JST f	BHR-03VS-1, PIN No 2 pins, pitch=3.5mm	+
		Pin No₄	Symbol₽	Description₽	Remark₽
		1₽	VLower	Power supply for lamp (Low voltage side)ಳ	White₽
		-43	NC₽	This is electrically opened₽	-4
		2₽	VHigh ≠	Power supply for lamp (High voltage side)	Red₽
		變更後 5-2) Backligh Connect		BHR-03VS-1, PIN No 2 pins, pitch=3.5mm	پ ا
		Pin No₄	Symbol∂	Description₽	Remark∂
		1₽	VHigh€	Power supply for lamp (High voltage side)	Red₽
		-4	NC ₂	This is electrically opened₽	-43
		3₽	Vlowe	Power supply for lamp (Low voltage side)₽	White₽
		Low Temp		torage Test 的條件從-30℃ →-40 peration Test 的條件從-20℃ →-	
3.0	Feb. 05, 2007	Page 3 刪除 Optir	num View	ing Direction:6 o'clock 的敘述	
4.0	March.24.2008		3.Handlin 3-1 item e	g Cautions	
5.0	Jun. 09. 2008	Modify Pa	ge 5 Pack	ing Drawingadd UL Label	



TECHNICAL SPECIFICATION <u>CONTENTS</u>

NO.	ITEM	PAGE
_	Cover	1
-	Revision History	2
-	Contents	3
1	Application	4
2	Features	4
3	Mechanical Specifications	4
4	Mechanical Drawing of TFT-LCD module	4
5	Input / Output Terminals	6
6	Absolute Maximum Ratings	7
7	Electrical Characteristics	7
8	Pixel Arrangement	8
9	Display Color and Gray Scale Reference	9
10	Interface Timing	10
11	Power On Sequence	13
12	Optical Characteristics	13
13	Handling Cautions	16
14	Reliability Test	18
15	Packing Diagram	19



1. Application

This data sheet applies to a color TFT LCD module, PD057VU4.

PD057VU4 module applies to OA product, car TV (must use Analog to Digital driving board), which requires high quality flat panel display. If you must use in severe reliability environment, please don't extend over PVI's reliability test conditions.

4. Features

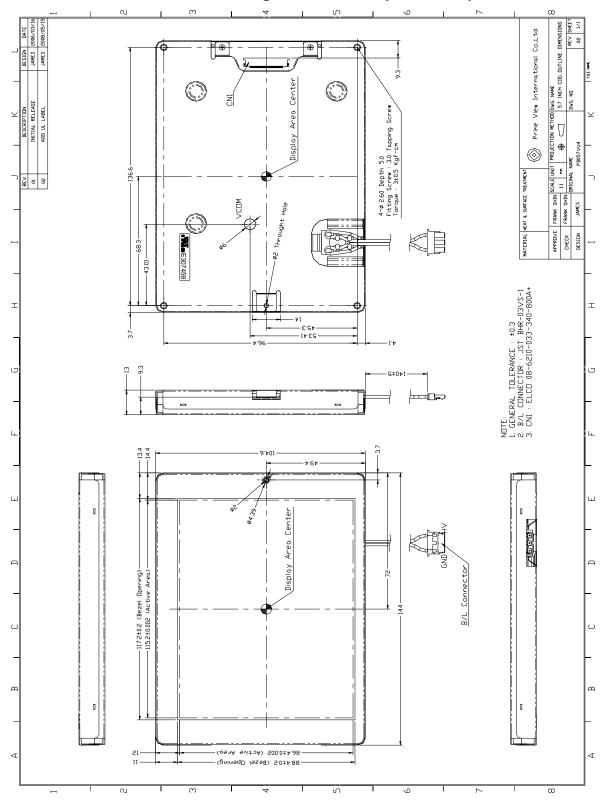
- . QVGA (320*240 pixels) resolution
- . Amorphous silicon TFT LCD panel with back-light unit
- . Pixel in stripe configuration
- . Thin and light weight
- . Display Colors: 262,144 colors
- . TTL interface

4. Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	5.7 (diagonal)	inch
Display Format	320×(R,G,B)×240	dot
Display Colors	262,144	
Active Area	115.20 (H)×86.4 (V)	mm
Pixel Pitch	0.36(H)×0.36(V)	mm
Pixel Configuration	Stripe	
Outline Dimension	144(W)×104.6 (H)×13.0 (D) (typ.)	mm
Weight	202±10	g
Back-light	CCFL, 1 tube	
Surface treatment	Anti-glare + wide view film	
Display mode	Normally white	
Gray scale inversion direction	6 o`clock	
	[ref to Note 12-1]	



4.Mechanical Drawing of TFT-LCD Module Outline Drawing : Front View (unit : mm)



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Page:5



5.Input / Output Terminals

5-1) TFT-LCD Panel Driving

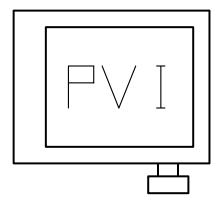
Connector type: ELCO 08-6210-033-340-800A+, PIN No 33 pins, pitch=0.5mm

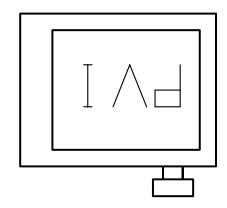
Pin No	Symbol	I/O	Description	Remark
1	GND	ı	GND	
2	CK	_	Clock signal for sampling each data signal	
3	Hsync	_	Horizontal synchronous signal(neqative)	
4	Vsync		Vertical synchronous signal(neqative)	
5	GND	ı	GND	
6	R0		RED data signal(LSB)	
7	R1		RED data signal	
8	R2		RED data signal	
9	R3		RED data signal	
10	R4	_	RED data signal	
11	R5	ı	RED data signal(MSB)	
12	GND	-	GND	
13	G0	I	GREEN data signal(LSB)	
14	G1	I	GREEN data signal	
15	G2	I	GREEN data signal	
16	G3	I	GREEN data signal	
17	G4	I	GREEN data signal	
18	G5	I	GREEN data signal(MSB)	
19	GND	-	GND	
20	В0	I	Blue data signal(LSB)	
21	B1	ı	Blue data signal	
22	B2	ı	Blue data signal	
23	В3	ı	Blue data signal	
24	B4	I	Blue data signal	
25	B5	I	Blue data signal(MSB)	
26	GND	1	GND	
27	ENAB	ı	Signal to settle the horizontal display position(positive)	Note5-1
28	V_{cc}	-	+3.3V power supply	
29	V_{CC}	-	+3.3V power supply	
30	R/L	I	Horizontal display mode select signal	Note5-2
30	K/L	•	L:Normal ,H:Left /Right reverse mode	Notes-2
31	U/D	- 1	Vertical display mode select signal	Noto5 3
JI	טיט	1	H: Normal ,L:Up/Down reverse mode	Note5-3
32	V/Q	-	VGA / QVGA mode select signal	Note10-2
33	GND	-	GND	

Note5-1: The horizontal display start timing is settled in accordance with rising of ENAB signal. In case ENAB is fixed "Low", the horizontal start timing is determined as described in 10-2. Don't keep ENAB"High" during operation.



Note 5-2, 5-3: The definitions of U/D & R/L





R/L(PIN 30)= Low, U/D(PIN 31)= High

R/L(PIN 30) = High , U/D(PIN 31) = Low

5-2) Backlight driving

Connector type: JST BHR-03VS-1, PIN No 2 pins, pitch=3.5mm

Pin No	Symbol	Description	Remark
1	V_{High}	Power supply for lamp (High voltage side)	Red
-	NC	This is electrically opened	-
3	V_{Low}	Power supply for lamp (Low voltage side)	White

Note 5-11: Low voltage side of backlight inverter connects with ground of inverter circuits.

6.Absolute Maximum Ratings:

GND=0V, Ta=25°C

Parameters	Symbol	Condition	MAX.	Unit	Remark
Input Voltage	Vı	Ta=25°ℂ	-0.3~+4	V	Note6-1
+3.3V supply voltage	V _{CC}	Ta=25°ℂ	0~+3.6	V	

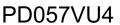
Note6-1:CK,R0~R5,G0~G5,B0~B5,Hsync,Vsync,ENAB,R/L,U/D,V/Q

7. Electrical Characteristics

7-1) Recommended Operating Conditions:

\sim N I I	1 —(1)	\) E ~
GINL	ノーひ	v. 1	a-2	25°C

Item	Symbol	Min.	Тур.	Max.	Unit	Remark
+3.3V Supply Voltage	V _{CC}	+3.0	+3.3	+3.6	V	
Permissive input ripple voltage	V_{RF}	-	-	100	mVp-p	V _{CC} =3.3V
Input voltage(Low)	V_{IL}	0	-	$0.3 V_{CC}$	V	
Input voltage(High)	V_{IH}	$0.7 V_{CC}$	-	V_{CC}	V	





7-2) Recommended Driving Condition for Back Light

т	a	=	2	5	°	
	а		_	v	١	٠.

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
Lamp Voltage	V_L	639	710	781	V	I∟=5mA
Lamp Current	ΙL	4	5	8	mA	Note 7-1
Lamp Frequency	P_L	-	35	-	KHz	Note 7-2
Starting Voltage (25℃) (Reference Value)	Vs	-	-	1240	Vrms	Note 7-3
Starting Voltage (0°ℂ) (Reference Value)	Vs	-	-	1380	Vrms	Note 7-3

- Note 7-1: In order to have proper operation of the B/L, no matter what kind of inverters, the output lamp current must be between Min. and Max. values to avoid the abnormal display image caused by B/L.
- Note 7-2: The driving frequency of the lamp may interfere with the horizontal synch signal, leaving interference stripes on the display. So please evaluate LCD panels beforehand.

To avoid interference stripes, we recommend to separate as far as possible the lamp frequency from the horizontal synchronous signal and its high harmonic frequency.

The inverter which PVI uses is TAD347-1.

Note 7-3: The "Starting Voltage" means the minimum voltage of inverter to turn on the lamp. And it should be applied to the lamp for more than 1 second to start up. Otherwise the lamp may not be turned on.

7-3) Power Consumption

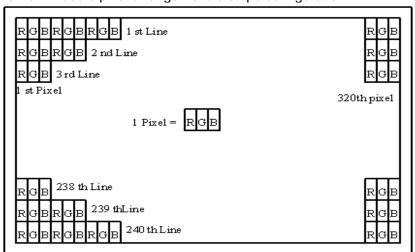
Parameters	Symbol	Тур.	Max.	Unit	Remark
+3.3V Current Dissipation	I _{cc}	67	75	mA	
LCD Panel Power Consumption	-	0.22	0.25	W	Note 7-4
Backlight Power Consumption	-	3.55	3.91	W	Note 7-5

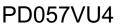
Note 7-4: The power consumption for back light is not included.

Note 7-5: Back light lamp power consumption is calculated by I_L×V_L.

8. Pixel Arrangement

The LCD module pixel arrangement is stripe configuration.







9. Display Color and Gray Scale Reference

		Input Color Data																	
Co	olor				ed					Gre						Bl			
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B 5	В4	B 3	B2	В1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (02)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Darker																		
Red	<u> </u>	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow
	Brighter																		
	Red (61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green (02)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	Darker																		
Green	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow
	Brighter																		
	Green (61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (02)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	Darker																		
Blue	↓	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	\downarrow	↓	\downarrow	\downarrow	\downarrow
	Brighter																		
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1



10. Interface Timing

10-1) Timing Parameters

AC Electrical Characteristics (V_{CC} =+3.3V,GND=0V,Ta=25 $^{\circ}$ C)

					,			
Characteristics		Symbol	Min.	Тур.	Max.	Unit	Remark	
Clock	Frequency	1/Tc	-	25.18	28.33	MHz	V/Q=H	
	riequency	1/10	-	6.3	7.0	MHz	V/Q=L	
	Duty ratio	Tch/Tc	40	50	60	%	V/Q=L	
Data	Set up time	Tds	5	-	-	no		
Dala	Hold time	Tdh	10	-	-	ns		
		TH	30.0	31.8	-	us	V/Q=H	
Horizontal	Cycle	111	700	800	900	clock	V/Q−⊓	
		TH	50.0	63.6	-	us	V/Q=L	
sync. Signal			360	400	450	clock	V/Q-L	
	Pulse width	THp	2	96	200	clock		
Vertical sync.	Cycle	TV	515	525	560	line	V/Q=H	
Signal	Сусіе	TV	251	262	280	iiiie	V/Q=L	
	Pulse width	TVp	2	-	34	line		
Horizontal disp	lay period	THd		320		Clock		
HsyncClock phase difference		THc	10	-	Tc-10	ns		
HsyncVsync. Phase		TVh	0	-	TH-THp	ns		
difference								
Vertical sync. Signal start		TVs	34			line	V/Q=H	
position		1 7 5		7	iiile	V/Q=L		
NI 1 40 4 1 I					0 11 1	124	CI: I	

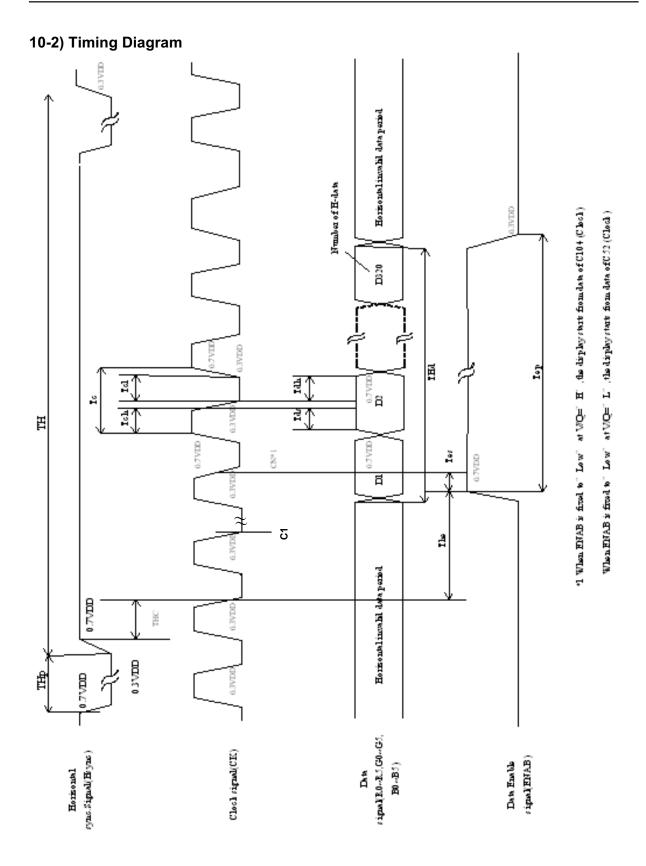
Note10-1: In case of lower frequency, the deterioration of the display quality, flicker etc., may occur.

Para	ameter	symbol	Min.	Тур	Max	Unit	Remark
Enable	Set up time	Tes	5	-	Tc-10	ns	
signal	Pulse width	Тер	2	320	TH-10	clock	
Hsync-Enable signal		The	44	-	TH-664	clock	V/Q=H
phase difference		THE	2	-	TH-340	CIOCK	V/Q=L

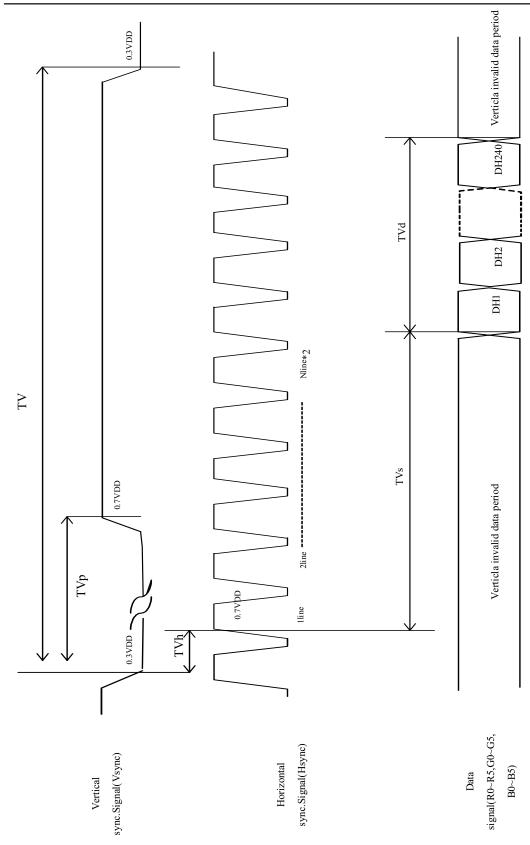
Note10-2:

When ENAB is fixed at "V/Q=Low", the display starts from the data of C52 (clock). When ENAB is fixed at "V/Q=High", the display starts from the data of C104 (clock).





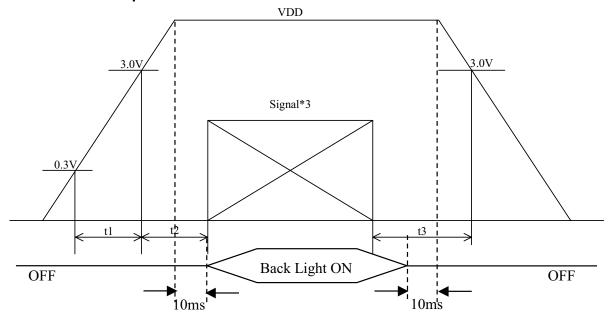
PD057VU4



*2 The vertical display position (TVs) is fixed at 34th line (V/Q=H) and 7th line (V/Q=L).



11. Power On Sequence



- 1. $0 < t1 \le 20 ms$
- 2. 0<t2≦50ms
- 3. 0<t3≦1s

12. Optical Characteristics

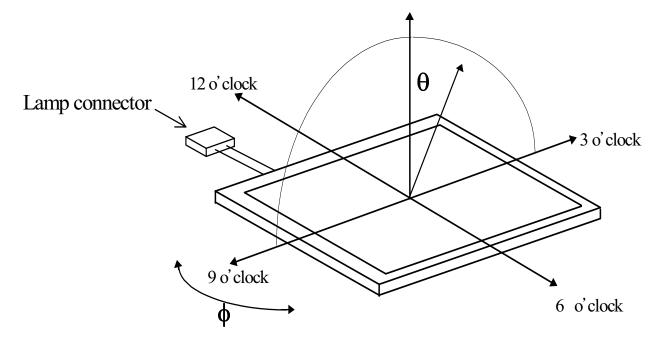
12-1) Specification:

Ta=25°C

Param	eter	Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
	Horizontal	θ		55	60	-	deg	Note 12-1
Viewing Angle	Vertical	θ (to 6 o'clock)	CR≧10	45	50	ı	deg	
,g.c	vertical	θ (to 12 o'clock)		35	40	-	deg	
Contrast Ratio		CR	At optimized viewing angle	200	400	-	-	Note 12-2
Response tim	Rise	Tr	$\theta = 0^{\circ}$	-	15	30	ms	Note 12-3
Response um	Fall	Tf	0-0	-	25	50	ms	NOIE 12-3
Brightr	ness	-	θ =0°/ φ =0	450	500	-	cd/m²	Note 12-4
Luminance Uniformity		U%		75	80	-	%	Note 12-5
White Chromaticity		х		0.29	0.32	0.35	-	
Write Crit	omaticity	у		0.33	0.36	0.39	-	
Lamp Life	e Time	-		-	50000	-	hr	At=5mA

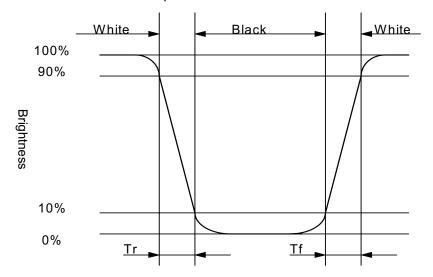


Note 12-1: The definitions of viewing angles are as follow



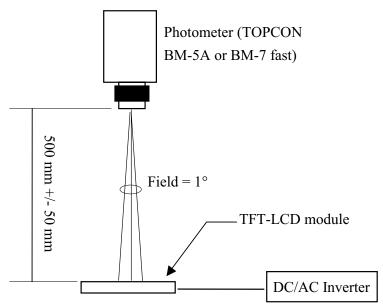
Note 12-2: The definition of contrast ratio $CR = \frac{Luminance at gray level 63}{Luminance at gray level 0}$

Note 12-3: Definition of Response Time T_r and T_f:





Note 12-4: All optical measurements shall be performed after backlight being turned-on for 30 mins. The optical characteristics shall be measured in dark room (ambient illumination on panel surface less than 1 Lux). The measuring configuration shows as following figure.



Optical characteristics measuring configuration

Note 12-5: The uniformity of LCD is defined as

$U = \frac{\text{The Minimum Brightness of the 9 testing Points}}{\text{The Minimum Brightness of the 9 testing Points}}$

The Maximum Brightness of the 9 testing Points

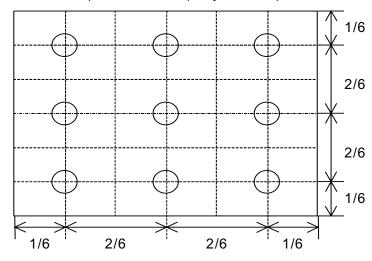
Luminance meter: BM-5A or BM-7 fast (TOPCON)

Measurement distance: 500 mm +/- 50 mm

Ambient illumination: < 1 Lux

Measuring direction: Perpendicular to the surface of module

The test pattern is white (Gray Level 63).



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Page:15



13. Handling Cautions

13-1) Mounting of module

- a)Please power off the module when you connect the input/output connector.
- b)Please connect the ground pattern of the inverter circuit surely. If the connection is not perfect, some following problems may happen possibly.
 - 1. The noise from the backlight unit will increase.
 - 2. The output from inverter circuit will be unstable.
 - 3. In some cases a part of module will heat.
- c)Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
- d)Protective film (Laminator) is applied on surface to protect it against scratches and dirt.
- e)Please following the tear off direction as figure 13-1 to remove the protective film as slowly as possible, so that electrostatic charge can be minimized.

13-2) Precautions in mounting

- a) When metal part of the TFT-LCD module (shielding lid and rear case) is soiled, wipe it with soft dry cloth.
- b) Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
- c) TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
- d) Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

13-3) Adjusting module

- a) Adjusting volumes on the rear face of the module have been set optimally before shipment.
- b) Therefore, do not change any adjusted values. If adjusted values are changed, the specifications described may not be satisfied.

13-4) Others

- a) Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
- b) Store the module at a room temperature place.
- c) The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
- d) If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel.

 Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet.

 Wash it out immediately with soap.
- e) Observe all other precautionary requirements in handling general electronic components.
- f) Please adjust the voltage of common electrode as material of attachment by 1 module.

13-5) Polarizer mark

The polarizer mark is to describe the direction of wide view angle film how to match up with the rubbing direction.



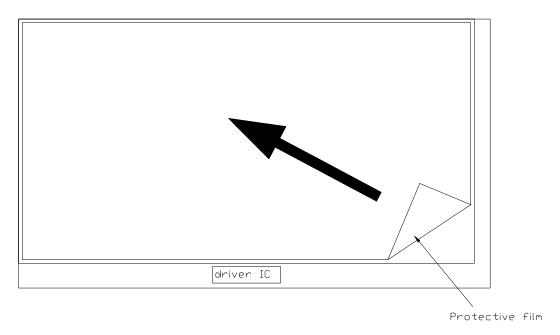


Figure 13-1 the way to peel off protective film



14. Reliability Test

No	Test Item	Test Condition	Remark
1	High Temperature Storage Test	Ta = +80°ℂ, 240 hrs	
2	Low Temperature Storage Test	Ta = -40℃, 240 hrs	
3	High Temperature Operation Test	Ta = +70℃, 240 hrs	
4	Low Temperature Operation Test	Ta = -30℃, 240 hrs	
_	High Temperature & High Humidity	Ta = +60°ℂ, 90%RH, 240 hrs	
5	Operation Test	(No Condensation)	
6	Thermal Cycling Test	-20°C →+70°C, 200 Cycles	
0	(non-operating)	30 min 30 min	
7	Vibration Test (non-operating)	Frequency: $10 \sim 57 \text{ H}_{\text{Z}}/\text{Vibration Width:}0.075\text{mm}$ 58-500 Hz / Gravity: 9.8m/s^2 Sweep time: 11 minutes Test period: 3 hrs for each direction of X, Y, Z	
8	Shock Test (non-operating)	Gravity: 490m/s ² * 6ms Direction: ±X, ±Y, ±Z 3 times for each direction	
9	Electrostatic Discharge Test (non-operating)	Machine Mode = ± 200 V C = 200 pF , R = 0Ω 1 times discharge for each pad	

Ta: ambient temperature

Note: The protective film must be removed before temperature test

[Criteria]

In the standard conditions, there is not display function NG issue occurred. (Including: line defect, no image) All the cosmetic specification is judged before the reliability stress.



15. Packing Diagram

