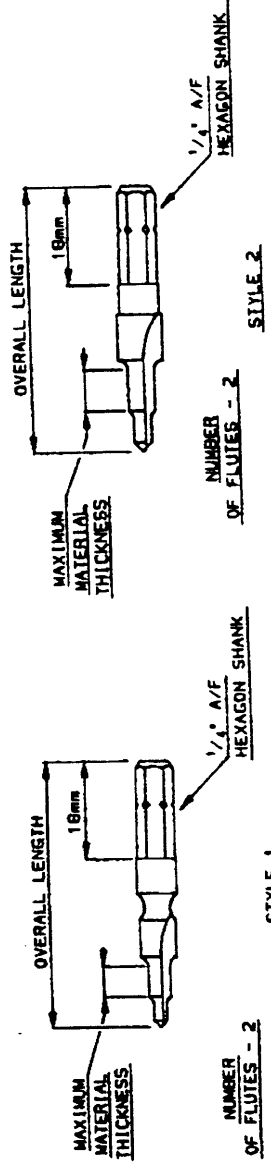


DRAWING N°	
TDS-203	
SH¹.	MOD.



TOOL No	ITEM NO	STYLE OF TOOL	NOMINAL STEP DIA 's	THREADS TO BE TAPPED	MAXIMUM MATERIAL THICKNESS	OVERALL LENGTH	APPROX WEIGHT
XCD 358	7012020	1	2.5mm	M3 x 0.5	3.5mm	50mm	10g
			4.2mm	M5 x 0.8	5mm		
			6.8mm	M8 x 1.25	10mm		
XCD 3558	7012032	1	2.9mm	M3.5 x 0.6	4mm	51mm	10g
			4.2mm	M5 x 0.8	5mm		
			6.8mm	M8 x 1.25	10mm		
XCD 4610	7012044	2	3.3mm	M4 x 0.7	4.5mm	48.5mm	12g
			5.0mm	M5 x 1	8mm		
			8.5mm	M10 x 1.5	12mm		

MOD No	MOD NOTE REF No	DATE OF MOD
MATERIAL		
BM2 HSS		
FINISH		
BLUE ALL OVER EXCEPT FOR BRIGHT SHANK, BODY & POINT.		
UNCONTROLLED DOCUMENT		
REMARKS		
THIS DRAWING IS FOR CUSTOMER COMMUNICATION & CATALOGUE DATA ONLY		
DATE	15-11-94	CATALOGUE REF.
DRAWN	D. SADLER	
CHECK'D		SEE TOOL No.
DO NOT SCALE		

TITLE	
HEXIBIT CORE DRILLS	
COMPUTER FILENAME : TDS203	DRAWING N°
G & J HALL Ltd.	TDS-203
SH¹.	MOD.