Freescale Semiconductor Advance Information

0.7 A 6.8 V Dual H-Bridge Motor Driver

The 17533 is a monolithic dual H-Bridge power IC ideal for portable electronic applications containing bipolar stepper motors and/or brush DC-motors (e.g., cameras and disk drive head positioners).

The 17533 operates from 2.0 V to 6.8 V, with independent control of each H-Bridge via parallel MCU interface (3.0 V- and 5.0 V-compatible logic). The device features built-in shoot-through current protection and an undervoltage shutdown function.

The 17533 has four operating modes: Forward, Reverse, Brake, and Tri-Stated (High Impedance). The 17533 has a low total R_{DS(ON)} of 1.2 Ω (max @ 25°C).

The 17533's low output resistance and high slew rates provide efficient drive for many types of micromotors.

Features

- Low Total R_{DS(ON)} 0.8 Ω (Typ), 1.2 Ω (Max) @ 25°C
- Output Current 0.7 A (DC), 1.4 A (Peak)
- Shoot-Through Current Protection Circuit
- 3.0 V/5.0 V CMOS-Compatible Inputs
- PWM Control Input Frequency up to 200 kHz
- Built-In 2-Channel H-Bridge Driver ٠
- Low Power Consumption
- Undervoltage Detection and Shutdown Circuit
- Pb-Free Packaging Designated by Suffix Code EV



Device	Temperature Range (T _A)	Package
MPC17533EV/EL	-20°C to 65°C	16 VMFP

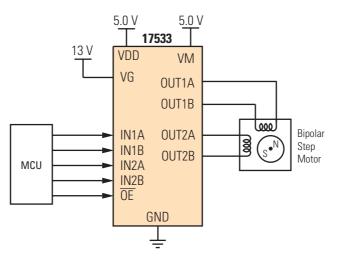


Figure 1. 17533 Simplified Application Diagram

* This document contains certain information on a new product. Specifications and information herein are subject to change without notice.



Document Number: MPC17533 Rev. 3.0, 7/2006

VRoHS

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INTERNAL BLOCK DIAGRAM

INTERNAL BLOCK DIAGRAM

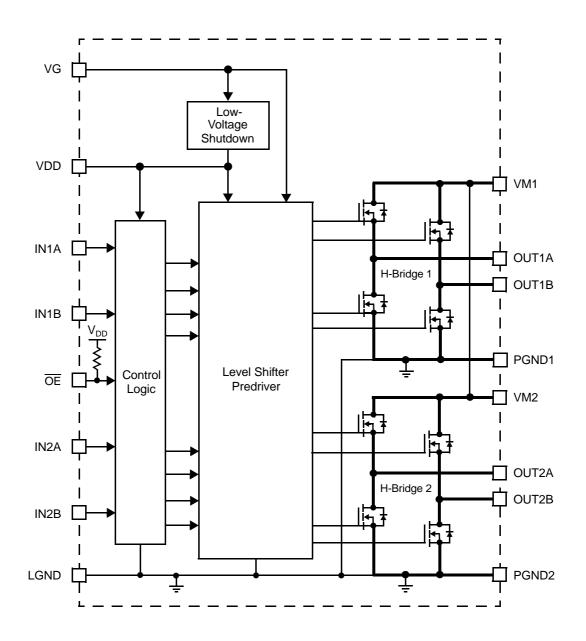
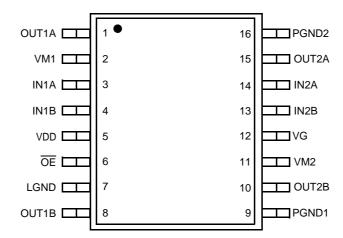


Figure 2. 17533 Simplified Internal Block Diagram



PIN CONNECTIONS



Table 1. PIN Function Description

Pin	Pin Name	Formal Name	Definition
1	OUT1A	H-Bridge Output 1A	Output A of H-Bridge channel 1.
2	VM1	Motor Drive Power Supply 1	Positive power source connection for H-Bridge 1 (Motor Drive Power Supply).
3	IN1A	Logic Input Control 1A	Logic input control of OUT1A (refer to Table <u>5, Truth Table</u> , page <u>7</u>).
4	IN1B	Logic Input Control 1B	Logic input control of OUT1B (refer to Table <u>5, Truth Table</u> , page <u>7</u>).
5	VDD	Logic Supply	Control circuit power supply pin.
6	OE	Output Enable	Logic output Enable control of H-Bridges (Low = True).
7	LGND	Logic Ground	Low-current logic signal ground.
8	OUT1B	H-Bridge Output 1B	Output B of H-Bridge channel 1.
9	PGND1	Power Ground 1	High-current power ground 1.
10	OUT2B	H-Bridge Output 2B	Output B of H-Bridge channel 2.
11	VM2	Motor Drive Power Supply 2	Positive power source connection for H-Bridge 2 (Motor Drive Power Supply).
12	VG	Gate Driver Circuit Voltage Input	Input pin for the gate drive voltage.
13	IN2B	Logic Input Control 2B	Logic input control of OUT2B (refer to Table <u>5. Truth Table</u> , page <u>7</u>).
14	IN2A	Logic Input Control 2A	Logic input control of OUT2A (refer to Table <u>5, Truth Table</u> , page <u>7</u>).
15	OUT2A	H-Bridge Output 2A	Output A of H-Bridge channel 2.
16	PGND2	Power Ground 2	High-current power ground 2.

ELECTRICAL CHARACTERISTICS MAXIMUM RATINGS

ELECTRICAL CHARACTERISTICS

MAXIMUM RATINGS

Table 2. Maximum Ratings

All voltages are with respect to ground unless otherwise noted. Exceeding the ratings may cause a malfunction or permanent damage to the device.

Rating	Symbol	Value	Unit	
Motor Supply Voltage	V _M	-0.5 to 8.0	V	
Gate Driver Circuit Power Supply Voltage	V _G	-0.5 to 14	V	
Logic Supply Voltage	V _{DD}	-0.5 to 7.0	V	
Signal Input Voltage	V _{IN}	-0.5 to V _{DD} +0.5	V	
Driver Output Current Continuous Peak ⁽¹⁾	I _О I _{ОРК}	0.7 1.4	A	
ESD Voltage ⁽²⁾ Human Body Model Machine Model	V _{ESD1} V _{ESD2}	±1500 ±200	V	
Operating Junction Temperature	Тј	-55 to 150	°C	
Operating Ambient Temperature	T _A	-20 to 65	°C	
Storage Temperature Range	T _{STG}	-55 to 150	°C	
Thermal Resistance ⁽³⁾	R _{0JA}	150	°C/W	
Power Dissipation ⁽⁴⁾	P _D	830	mW	
Pin Soldering Temperature ⁽⁵⁾	T _{SOLDER}	260	°C	

Notes

1. $T_A = 25^{\circ}C$. 10 ms pulse at 200 ms intervals.

2. ESD1 testing is performed in accordance with the Human Body Model (C_{ZAP} = 100 pF, R_{ZAP} = 1500 Ω), ESD2 testing is performed in accordance with the Machine Model (C_{ZAP} = 200 pF, R_{ZAP} = 0 Ω).

3. Mounted on 37 mm x 50 mm x 1.6 mm glass epoxy board mount.

4. T_A = 25°C.

5. Pin soldering temperature limit is for 10 seconds maximum duration. Not designed for immersion soldering. Exceeding these limits may cause malfunction or permanent damage to the device.

STATIC ELECTRICAL CHARACTERISTICS

Table 3. Static Electrical Characteristics

Characteristics noted under conditions $T_A = 25^{\circ}C$, $V_{DD} = V_M = 5.0 \text{ V}$, GND = 0 V unless otherwise noted. Typical values noted reflect the approximate parameter means at $T_A = 25^{\circ}C$ under nominal conditions unless otherwise noted.

Characteristic	Symbol	Min	Тур	Max	Unit
POWER		•	•		
Motor Supply Voltage	V _M	2.0	5.0	6.8	V
Logic Supply Voltage	V _{DD}	2.7	5.0	5.7	V
Quiescent Power Supply Current					μA
Driver Circuit Power Supply Current	I _{QM}	-	-	1.0	
Logic Supply Current ⁽⁶⁾	I _{QVDD}	-	-	20	
Gate Driver Circuit Power Supply Current	I _{QVG}	-	-	150	
Operating Power Supply Current					mA
Logic Supply Current ⁽⁷⁾	V _{DD}	-	-	3.0	
Gate Driver Circuit Power Supply Current ⁽⁸⁾	۱ _{VG}	-	-	0.7	
Low V _{DD} Detection Voltage ⁽⁹⁾	V _{DD} DET	1.5	2.0	2.5	V
Driver Output ON Resistance					Ω
Source+Sink at $I_0 = 0.7 A^{(10)}$	R _{DS(ON)}	-	0.8	1.2	
$V_G = 9.5 \text{ V}, V_M = 5.0 \text{ V}, T_A = 25^{\circ}C^{(11)}$	R _{DS(ON)2}	-	-	1.5	
GATE DRIVE	·	•	•	•	•
Gate Drive Circuit Power Supply Voltage	V _G	12	13	13.5	V

CONTROL LOGIC

Logic Input Voltage	V _{IN}	0	-	V_{DD}	V
Logic Inputs (2.7 V < V _{DD} < 5.7 V)					
High-Level Input Voltage	V _{IH}	V _{DD} x0.7	-	-	V
Low-Level Input Voltage	V _{IL}	-	_	V _{DD} x 0.3	V
High-Level Input Current	l _{IH}	_	_	1.0	μA
Low-Level Input Current		-1.0	_	_	μA
OE Pin Input Current Low	I _{IL} -OE	-	50	100	μΑ

Notes

6. IQ_{VDD} includes the current to predriver circuit.

7. $^{I}V_{DD}$ includes the current to predriver circuit at $f_{IN} = 100$ kHz.

8. At f_{IN} = 20 kHz.

Detection voltage is defined as when the output becomes high-impedance after V_{DD} drops below the detection threshold. When gate voltage V_G is applied from an external source, V_G = 7.5 V.

10. The total H-Bridge ON resistance when VG is 13V.

11. Increased RDS(ON) value as the result of a reduced VG value of 9.5 V.

DYNAMIC ELECTRICAL CHARACTERISTICS

Table 4. Dynamic Electrical Characteristics

Characteristics noted under conditions $T_A = 25^{\circ}C$, $V_{DD} = V_M = 5.0$ V, GND = 0 V unless otherwise noted.

Characteristic	Symbol	Min	Тур	Max	Unit
INPUT					
Pulse Input Frequency	f _{IN}	-	-	200	kHz
Input Pulse Rise Time ⁽¹²⁾	t _R	-	-	1.0 (13)	μs
Input Pulse Fall Time (14)	t _F	-	-	1.0 (13)	μs

OUTPUT

Propagation Delay Time ⁽¹⁵⁾					μs
Turn-ON Time	t _{PLH}	-	0.1	0.5	
Turn-OFF Time	t _{PHL}	-	0.1	0.5	
Low-Voltage Detection Time ⁽¹⁶⁾	^t V _{DD} DET	-	-	10	ms

Notes

12. Time is defined between 10% and 90%.

13. That is, the input waveform slope must be steeper than this.

14. Time is defined between 90% and 10%.

15. Load of Output is 8.0 Ω resistance. see figure 4

16. See figure 5.

TIMING DIAGRAMS

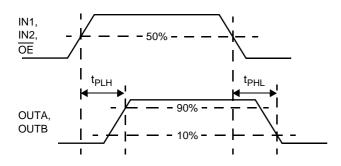


Figure 4. t_{PLH} , t_{PHL} , and t_{PZH} Timing

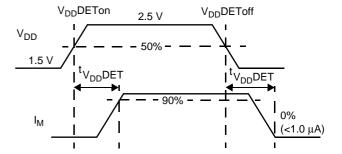


Figure 5. Low-Voltage Detection Timing Diagram

Table 5. Truth Table

INPUT			OUTPUT		
OE	IN1A IN2A	IN1B IN2B	OUT1A OUT2A	OUT1B OUT2B	
L	L	L	L	L	
L	н	L	н	L	
L	L	н	L	Н	
L	н	н	Z	Z	
Н	Х	Х	Z	Z	

H = High.

L = Low.Z = High impedance.

X = Don't care.

 $\overline{\text{OE}}$ pin is pulled up to V_{DD} with internal resistance.

FUNCTIONAL DESCRIPTION

FUNCTIONAL DESCRIPTION

INTRODUCTION

The 17533 is a monolithic dual H-Bridge ideal for portable electronic applications to control bipolar stepper motors and brush DC motors such as those found in camera len assemblies, camera shutters, optical disk drives, etc.

The 17533 operates from 2.0 V to 6.8 V, with independent control of each H-Bridge via parallel MCU interface (3.0 V- and 5.0 V-compatible I/O). The device features built-in shoot-through current protection and undervoltage shutdown.

The 17533 has four operating modes: Forward, Reverse, Brake, and Tri-Stated (High Impedance). The MOSFETs comprising the output bridge have a total source + sink $R_{DS(ON)} \leq 1.2 \ \Omega$.

The 17533 can simultaneously drive two brush DC motors or, as shown in the simplified application diagram on page 1, one bipolar stepper motor. The drivers are designed to be PWM'ed at frequencies up to 200 kHz.

FUNCTIONAL PIN DESCRIPTION

LOGIC SUPPLY (VDD)

The VDD pin carries the logic supply voltage and current into the logic sections of the IC. VDD has an undervoltage threshold. If the supply voltage drops below the undervoltage threshold, the output power stage switches to a tri-state condition. When the supply voltage returns to a level that is above the threshold, the power stage automatically resumes normal operation according to the established condition of the input control pins.

LOGIC INPUT CONTROL (IN1A, IN1B, IN2A, AND IN2B)

These logic input pins control each H-Bridge output (e.g., IN1A logic HIGH = OUT1A HIGH, etc.). However, if all inputs are taken HIGH, the outputs bridges are both tri-stated (refer to Table 5, Truth Table, page $\underline{7}$).

OUTPUT ENABLE (OE)

The $\overline{\text{OE}}$ pin is a LOW = TRUE enable input. When $\overline{\text{OE}}$ = HIGH, all H-Bridge outputs (OUT1A, OUT1B, OUT2A, and OUT2B) are tri-stated (high-impedance), regardless of logic inputs (IN1A, IN1B, IN2A, and IN2B) states.

OUTPUT A AND B OF H-BRIDGE CHANNEL 1 AND 2 (OUT1A, OUT1B, OUT2A, AND OUT2B)

These pins provide connection to the outputs of each of the internal H-Bridges (see Figure 2, 17533 Simplified Internal Block Diagram, page 2).

MOTOR DRIVE POWER SUPPLY (VM1 AND VM2)

The VM pins carry the main supply voltage and current into the power sections of the IC. This supply then becomes controlled and/or modulated by the IC as it delivers the power to the loads attached between the output pins. All VM pins must be connected together on the printed circuit board.

GATE DRIVER CIRCUIT VOLTAGE INPUT (VG)

The VG pin is the input pin for the gate drive voltage.

POWER GROUND (PGND)

Power ground pins. They must be tied together on the PCB.

LOGIC GROUND (LGND)

Logic ground pin.

TYPICAL APPLICATIONS

INTRODUCTION

<u>Figure 6</u> shows a typical application for the 17533. When applying the gate voltage to the VG pin from an external source, be sure to connect it via a resistor equal to, or greater than, $R_G = V_G/0.02 \ \Omega$.

Care must be taken to provide sufficient gate-source voltage for the high-side MOSFETs when V_M >> V_{DD} (e.g., V_M = 5.0 V, V_{DD} = 3.0 V), in order to ensure full enhancement of the high-side MOSFET channels.

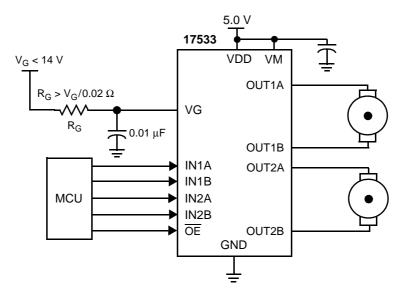


Figure 6. 17533 Typical Application Diagram

CEMF SNUBBING TECHNIQUES

Care must be taken to protect the IC from potentially damaging CEMF spikes induced when commuting currents in inductive loads. Typical practice is to provide snubbing of voltage transients by placing a zener or a capacitor at the supply pin (VM) (see Figure 7).

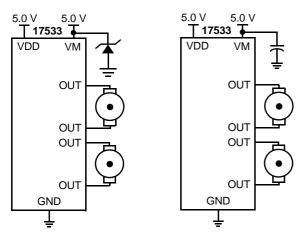


Figure 7. CEMF Snubbing Techniques

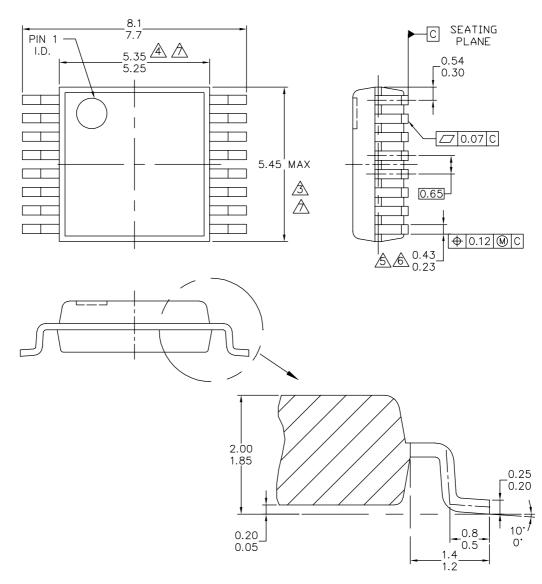
PCB LAYOUT

When designing the printed circuit board (PCB), connect sufficient capacitance between power supply and ground pins to ensure proper filtering from transients. For all highcurrent paths, use wide copper traces and shortest possible distances.

PACKAGING

PACKAGE DIMENSIONS

Important: For the most current revision of the package, visit <u>www.freescale.com</u> and perform a keyword search on the 98A number listed below.



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TITLE: 16LD VMFP, 5.30 X 5.45 PKG 0.65 PITCH CASE OUTLINE		DOCUMENT NO	I: 98ASA10614D	RE∨: B
		CASE NUMBER	1563-01	27 MAY 2005
		STANDARD: NON-JEDEC		
	EV (Pb-FF	REE) SUFFIX		
	16-LE/	AD VMFP		
PLASTIC PACKAGE				
98ASA10614D				
ISSUE B				

REVISION HISTORY

REVISION HISTORY

REVISION	DATE	DESCRIPTION OF CHANGES
2.0	5/2006	Converted to Freescale format
		Added Revision History page
3.0	7/2006	Updated to the prevailing form and style
		 Corrected device isometric drawing on page 1
		Added RoHS compliance

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