

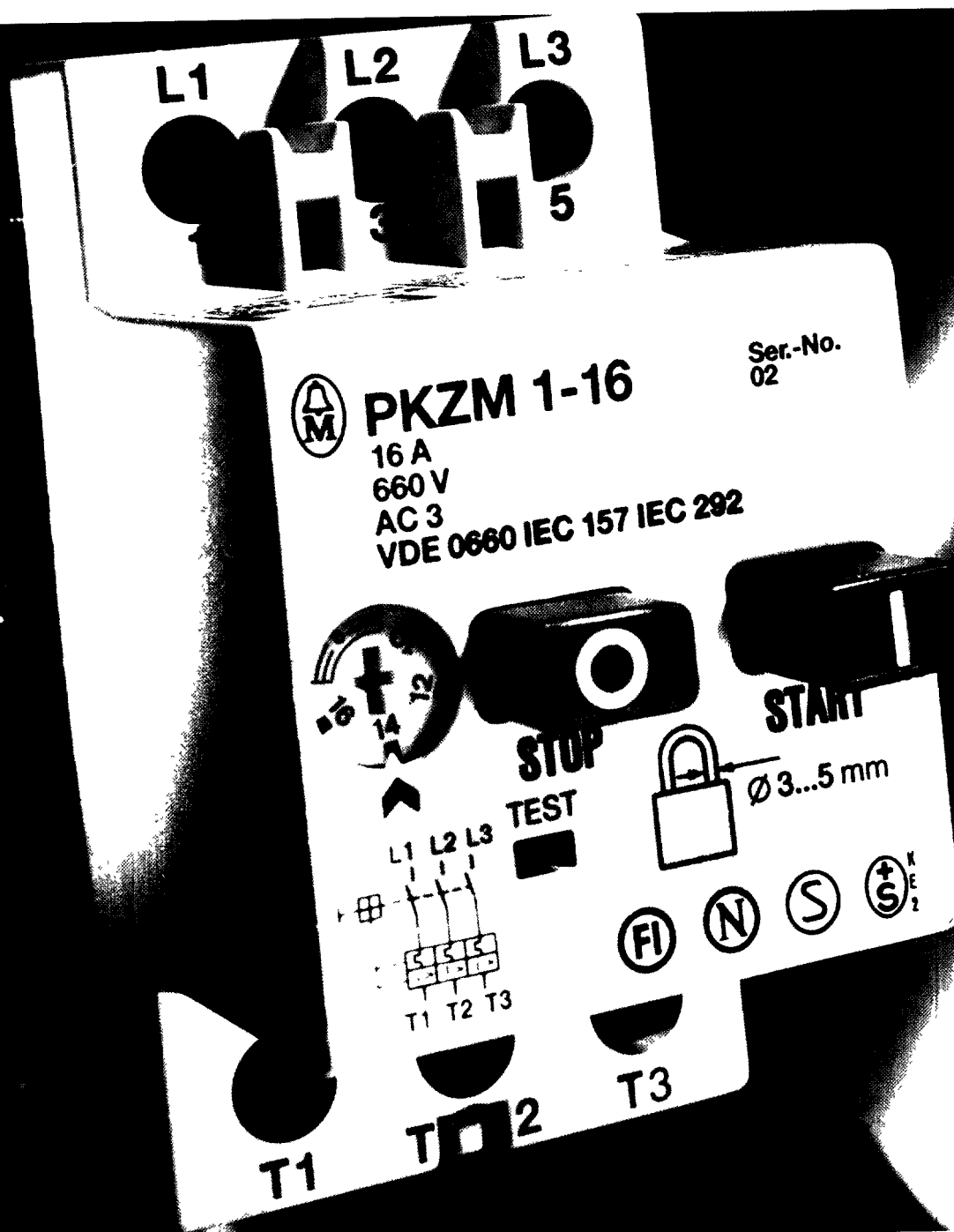
# **M** *Klockner* **MOELLER**



175-341 to 175-352  
176-593, 176-594  
178-698, 178-699

## **PKZM 1** **Manual Motor Starters**

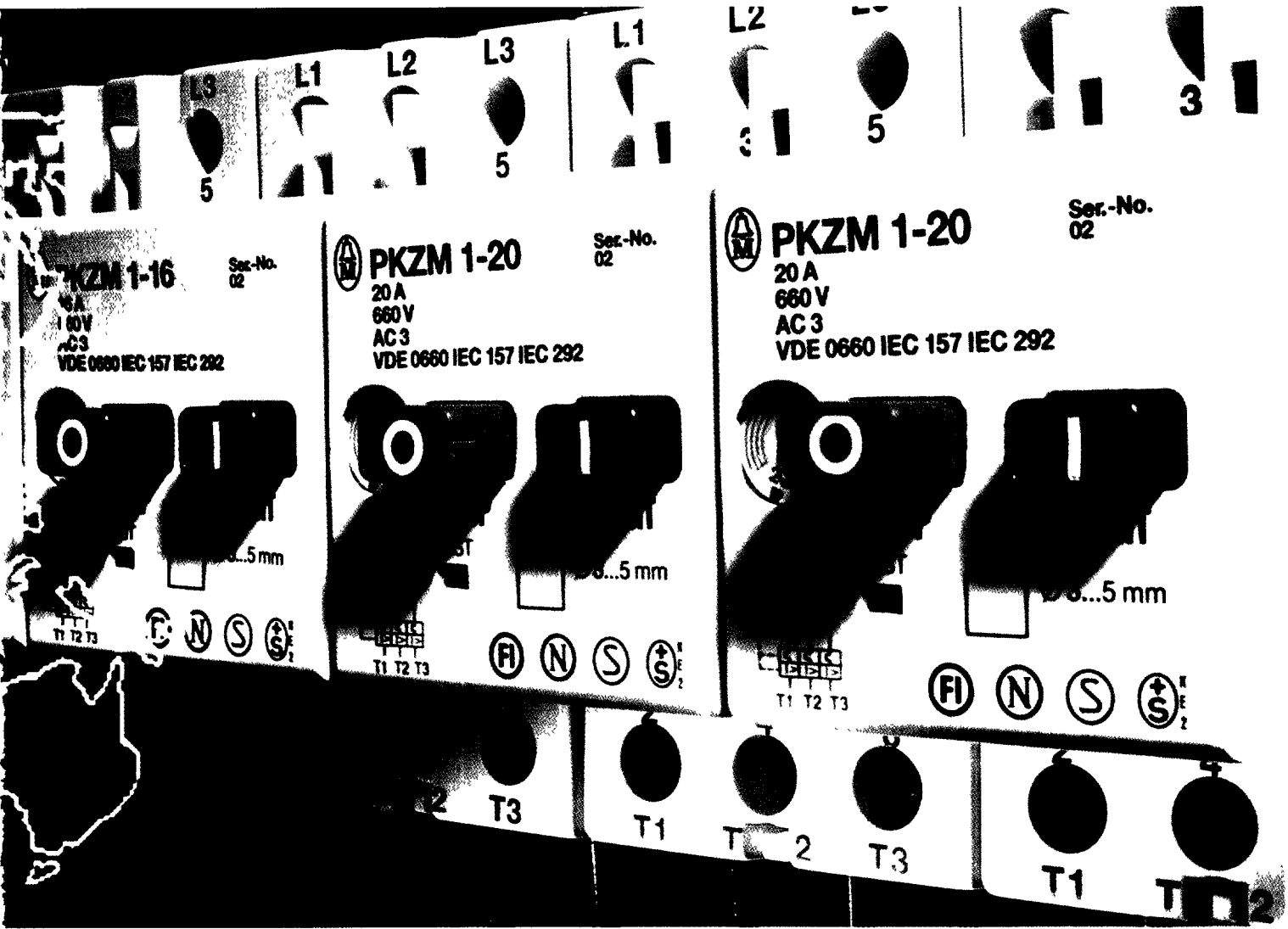
Devices  
for world  
markets



# PKZM 1 Approvals – the Passport to Int



# ernational Succes



## Devices for world markets

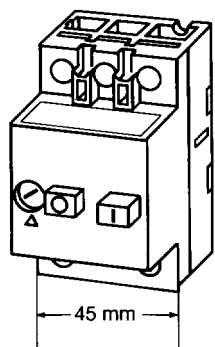
such as Klockner-Moeller's PKZM 1 manual motor starters can be used all over the world. They have approvals covering all countries and are given approval marks during manufacture.

Flexible design and reliability – into the future.

For national and international companies – the PKZM 1 manual motor starter provides an excellent basis for operational reliability.



---



**1**  
**Protective module**  
**PKZM 1 manual motor starter**  
With single-phasing sensitivity  
to IEC 292

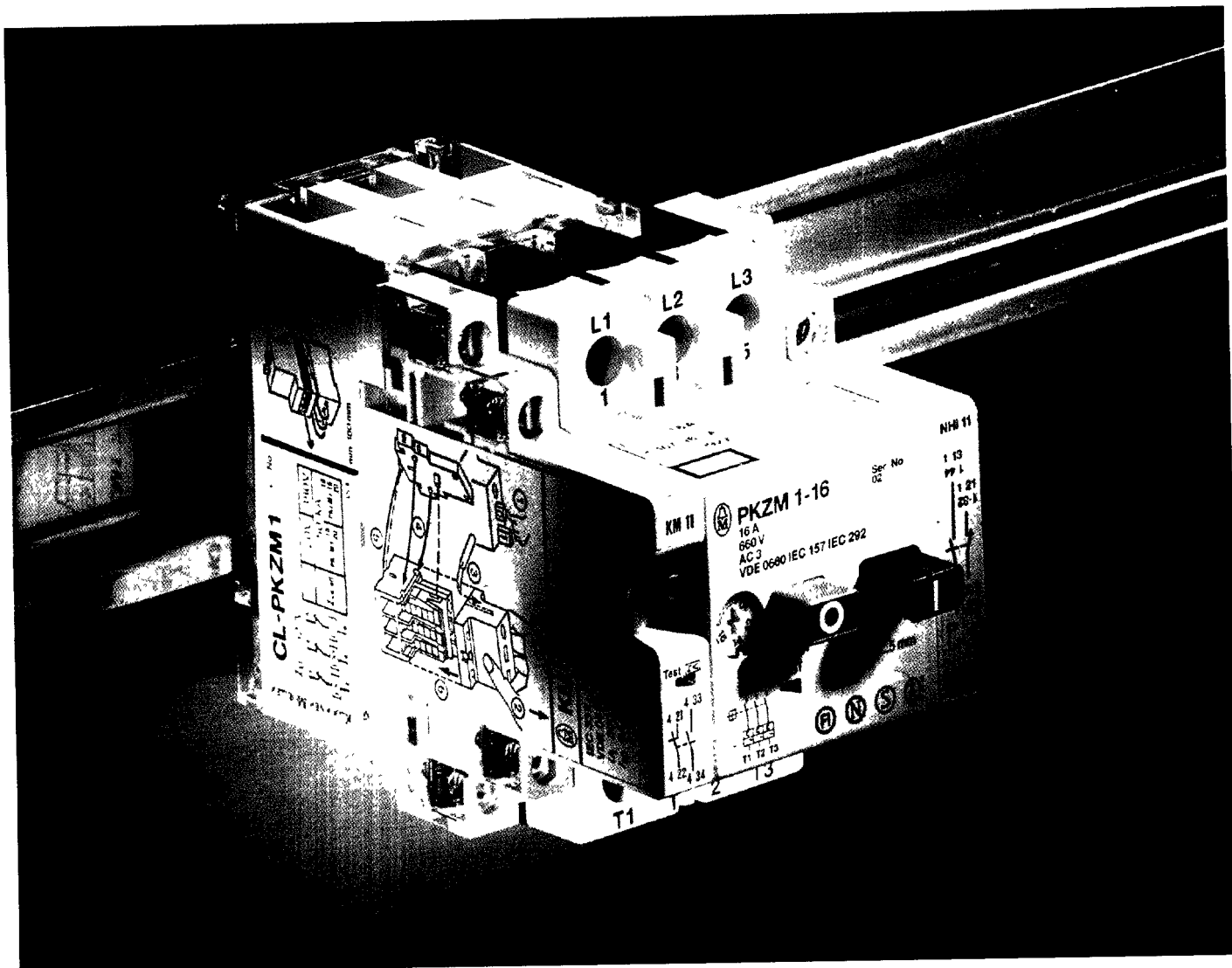
**3**  
**Voltage release**  
As a) undervoltage release  
or b) shunt release

## 5 Auxiliary contacts

For indication of operational states and for visual or audible signals; can be fitted on both sides of the PKZM 1

**6**  
**Shroud**  
With rating labels for application  
worldwide (including Canada and USA)

7  
**Short-circuit indicator**  
For clear fault indication



## Over 50 years of experience have gone into this protective switch

The PKZM 1 system provides effective motor protection.

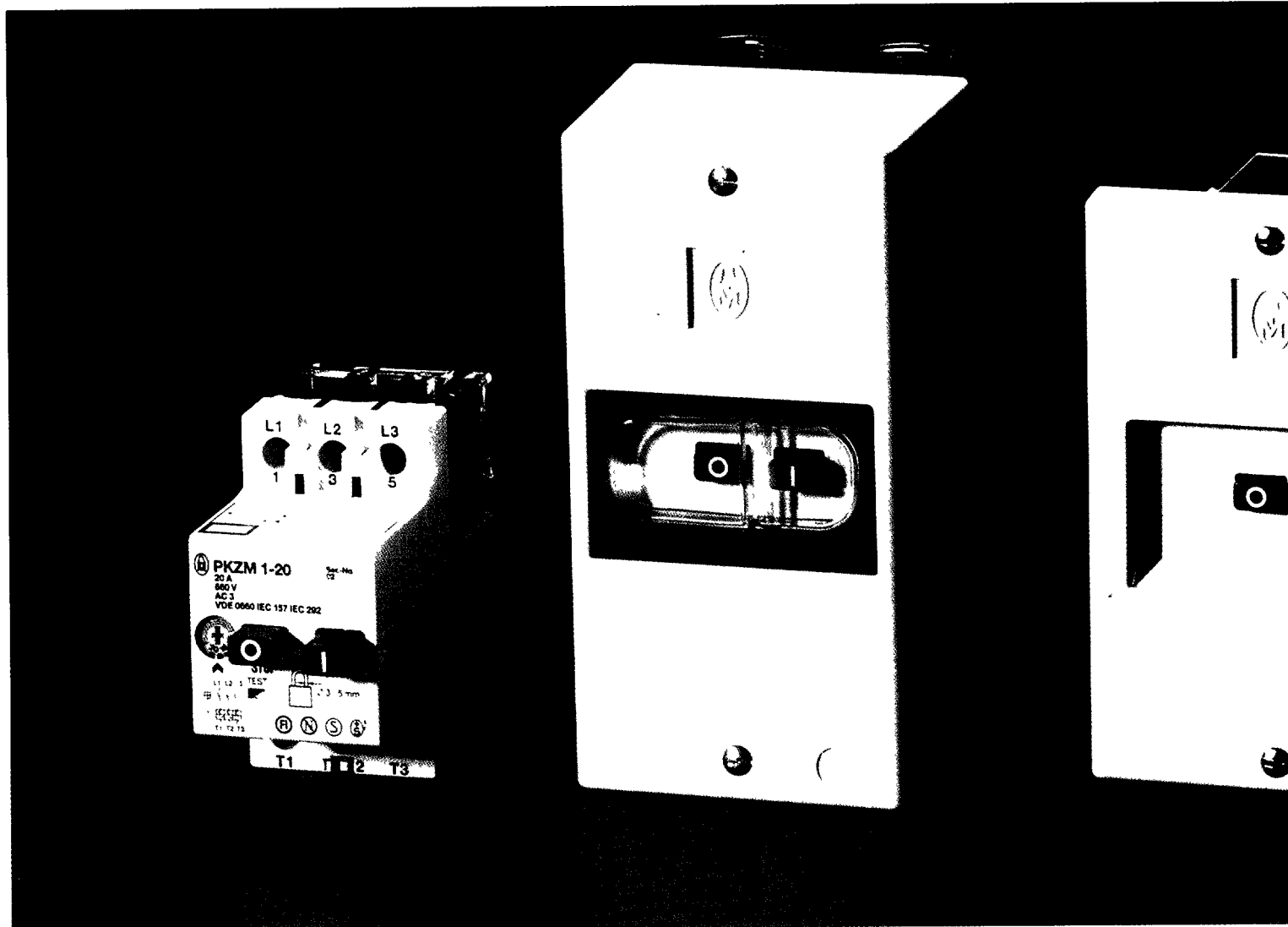
- In the event of an overload  
Reliable protection of motors, cables, etc. by means of thermally delayed overload releases.  
Disconnection in all poles.
- In the event of short-circuits  
Effective protection by means of current-limiting contact system with instantaneous short-circuit releases.  
Disconnection in all poles.

The cap dimensions and compact construction of the PKZM 1 make for straightforward mounting (e.g. alongside miniature circuit-breakers).

All versions of the PKZM 1 can, of course, be fitted in individual enclosures, or in control panels and distribution boards.

A large number of accessories permits cost-effective realization of standard and more specialized applications.

# PKZM 1 Basic Device – More than Just



## The PKZM 1 basic module:

- The operational state is clearly indicated by the dual push-button system (even with mechanically blocked contacts)
- Single-phasing sensitivity (to IEC 292-1)
  - Important for EExe explosion-proofed motors
- Temperature compensated overload releases from  $-5^{\circ}\text{C}$  to  $+40^{\circ}\text{C}$  (IEC 292-1) guarantee high tripping accuracy
- Test facility (checks switching operation and trip-indicating auxiliary contacts)

- Can be fitted into distribution boards and control panels with no need for any further protection against direct contact
- High mechanical shock resistance
  - Many possible applications
- Excellent connection facilities
  - Open terminals
  - Wire entry guide
  - Screwdriver guide
  - Self-clamping terminals on voltage releases and trip-indicating auxiliary contacts
- Snap-on fit on top-hat rail (35 mm), or optional screw fitting
- IP 20 degree of protection (includes protection against direct contact to VDE 0106 Part 100)
- Standardized cap dimensions and compact design permit mounting in service distribution boards

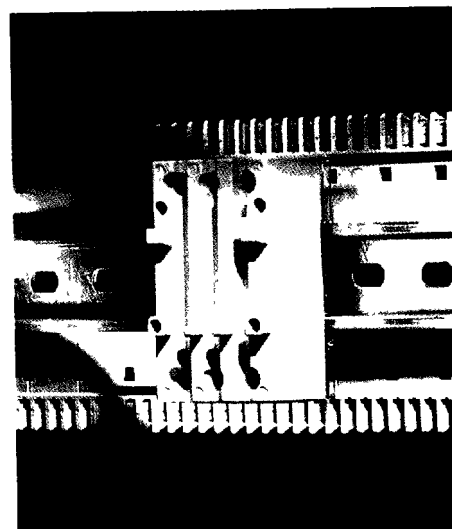
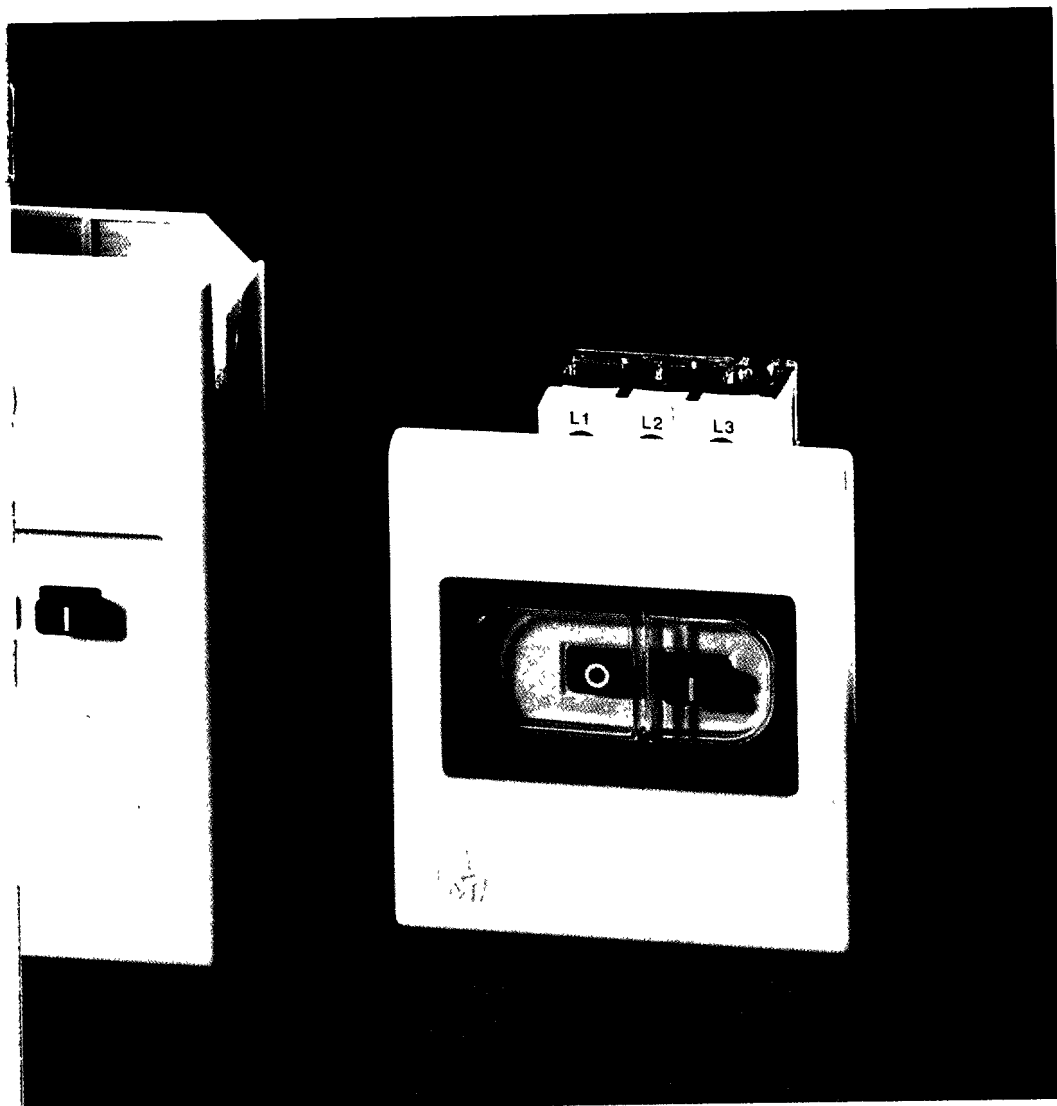
## 1 PKZM 1 basic unit

## 2 Surface-mounting enclosure For mounting on walls, machines, etc.

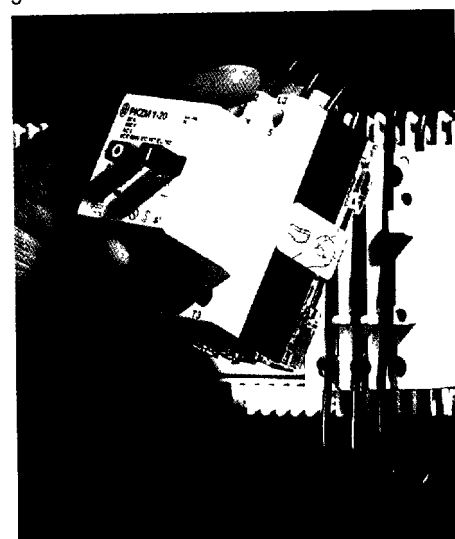
## 3 Flush-mounting enclosure For fitting in cavities

## 4 Rear-mounting enclosure For fitting in control panels, for example

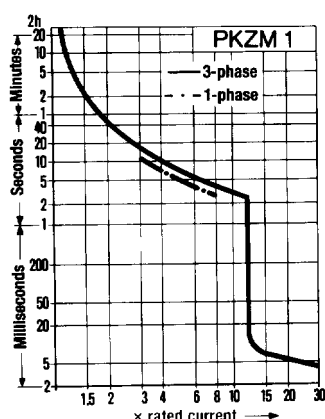
# One Step Ahead



5



6



The characteristic curve shows the tripping time of the starter in relation to the operating current. Mean values of tolerance bands at 20°C ambient temperature from a cold start. At operational temperature, the tripping time of the overload releases is approximately 1/4 of that stated.

## CL-PKZM 1 current limiter

5

The CL-PKZM 1 current limiter, with its three independently operating repulsion contacts, is connected in series with the main contacts of the PKZM 1. In the event of a short-circuit, both contact systems open, with the PKZM 1 providing maintained isolation. The contacts of the current limiter close again.

- High switching capacity PKZM 1 + CL: up to 50 kA at 380 V (results from the rapid current-limiting action in the CL module and the reduction in arcing time caused by the additional isolating clearance during the arcing phase).

- Used in three-phase systems, when the rated making capacity  $I_{cn}$  of the PKZM 1 is lower than the prospective short-circuit current  $I_{cc}$

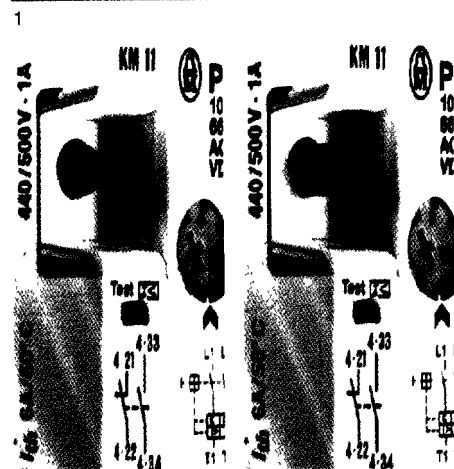
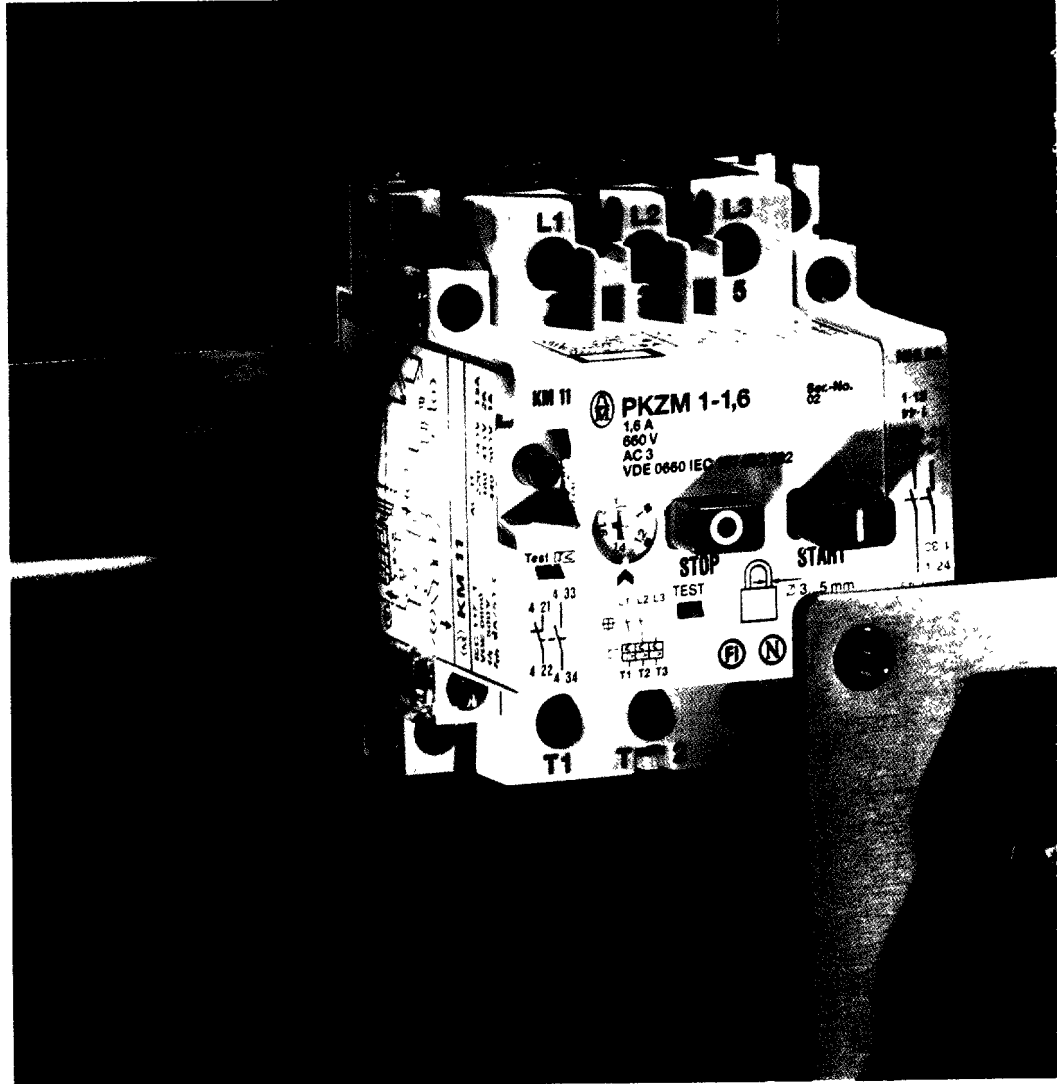
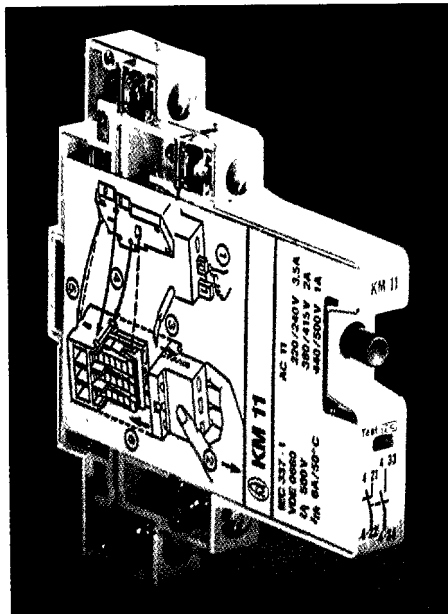
- Three-phase commoning links for grouping of incoming supplies

- Can be clipped directly onto a top-hat rail or screwed directly onto a mounting plate by means of the integral screw fixing

- Simple wiring and snap-fitting of the PKZM 1

- Finger-proof terminals; the wiring from the CL to the PKZM 1 is led through channels, which helps to save space (Figure 6)

# PKZM 1 – Clearly More Information



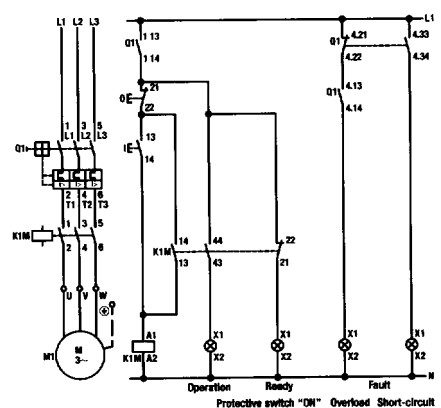
## Convenience through clear indication

1

The PKZM 1 shows the operational state, indicates the tripped condition and quickly provides information on the cause for tripping. Short-circuit indications can now be given locally as well as remotely.

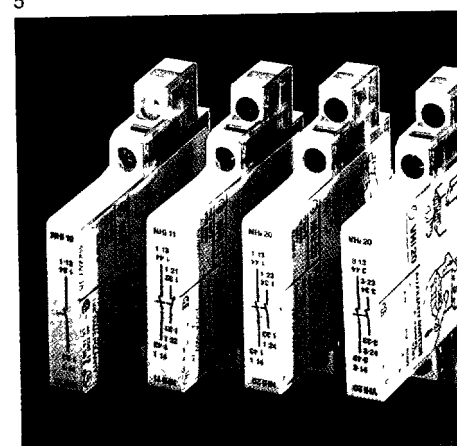
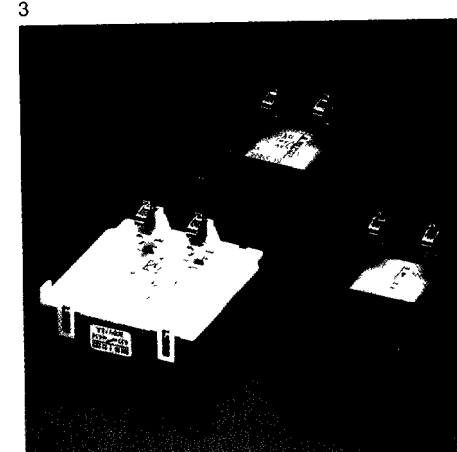
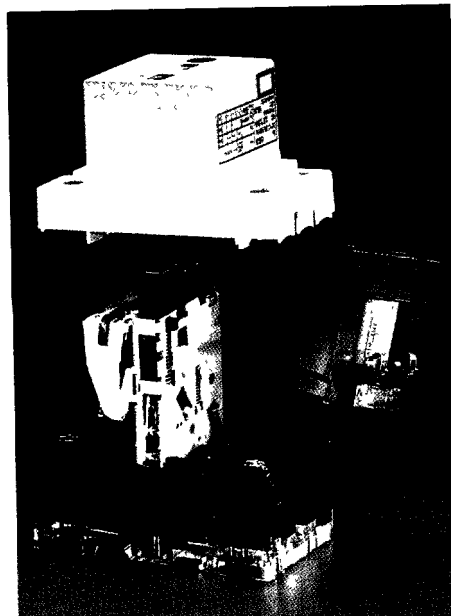
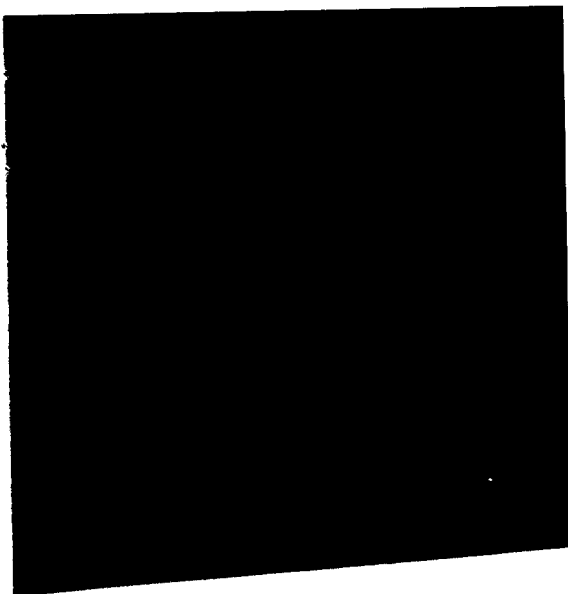
2

- The operational state is clearly indicated by the dual push-button system (with test facility)
- Auxiliary contact modules, indicator lights and trip-indicating auxiliary contacts show the operational state or the tripped condition both locally and centrally by means of visual signals
- The cause is indicated in the central control room
- Quick local identification of the cause is also available now: the KM11 PKZM1 short-circuit indicator indicates the short-circuit on the protective switch (with test facilities and manual reset)



PKZM 1 with undervoltage release supplied via VH early-make auxiliary contact, and with visual indication of operational and tripped states.





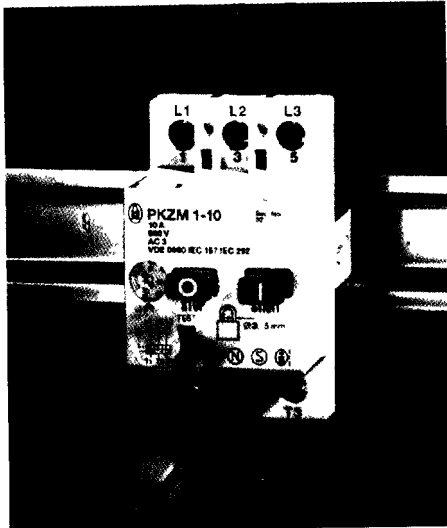
**Push- and latch-feature.  
The simple system  
for the PKZM 1  
and all components.**

- 3
- Releases/indicators**
- Remove shroud
  - Slide module onto guide-rail at the bottom
  - Latch module into position at the top
  - Replace shroud

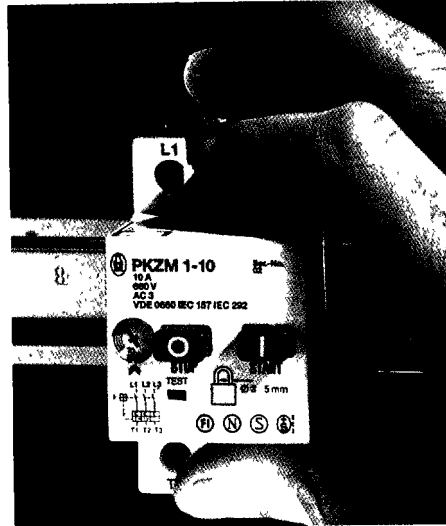
- 4
- Releases/indicators**  
For fitting under the shroud of the PKZM1 basic device
- U-PKZM 1 undervoltage release**  
Designed for 100% DF
- A-PKZM 1 shunt release**  
Designed for 100% DF
- RHi 10/RHi 01 trip-indicating auxiliary contacts**  
For trip indication

- 5
- Auxiliary contact units**
- Remove shroud
  - Push lugs of the auxiliary contact unit into openings at the sides of the PKZM 1
  - Latch in auxiliary contact
  - Replace shroud
- A maximum of two auxiliary contact units (six contacts) can be fitted in the PKZM 1; these can be fitted on either side.
- 6
- Auxiliary contacts**  
For fitting on either side of the PKZM 1 enclosure
- NHi**  
For indication of operational states
- VHi**  
For indication of visual and audible signals

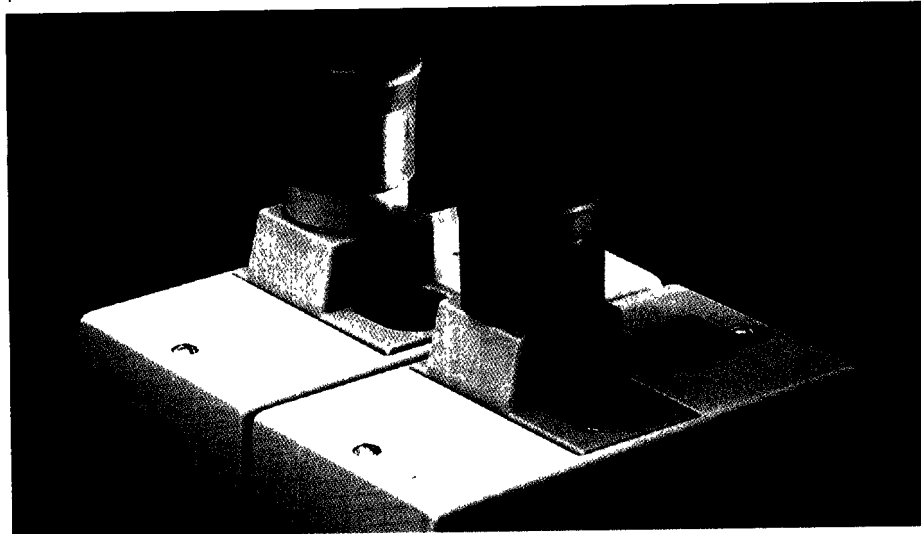
# PKZM 1 – For Safety's Sake



1



2



3

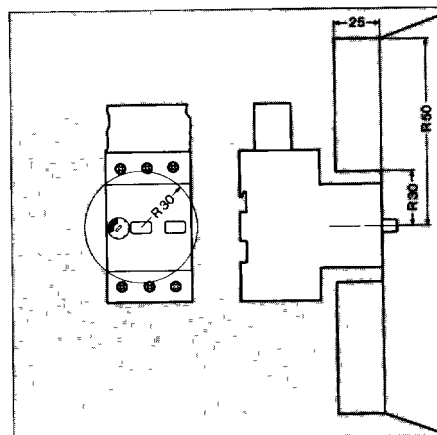


1  
The switch mechanism can be tripped mechanically to test the operation of the trip-indicating auxiliary contact

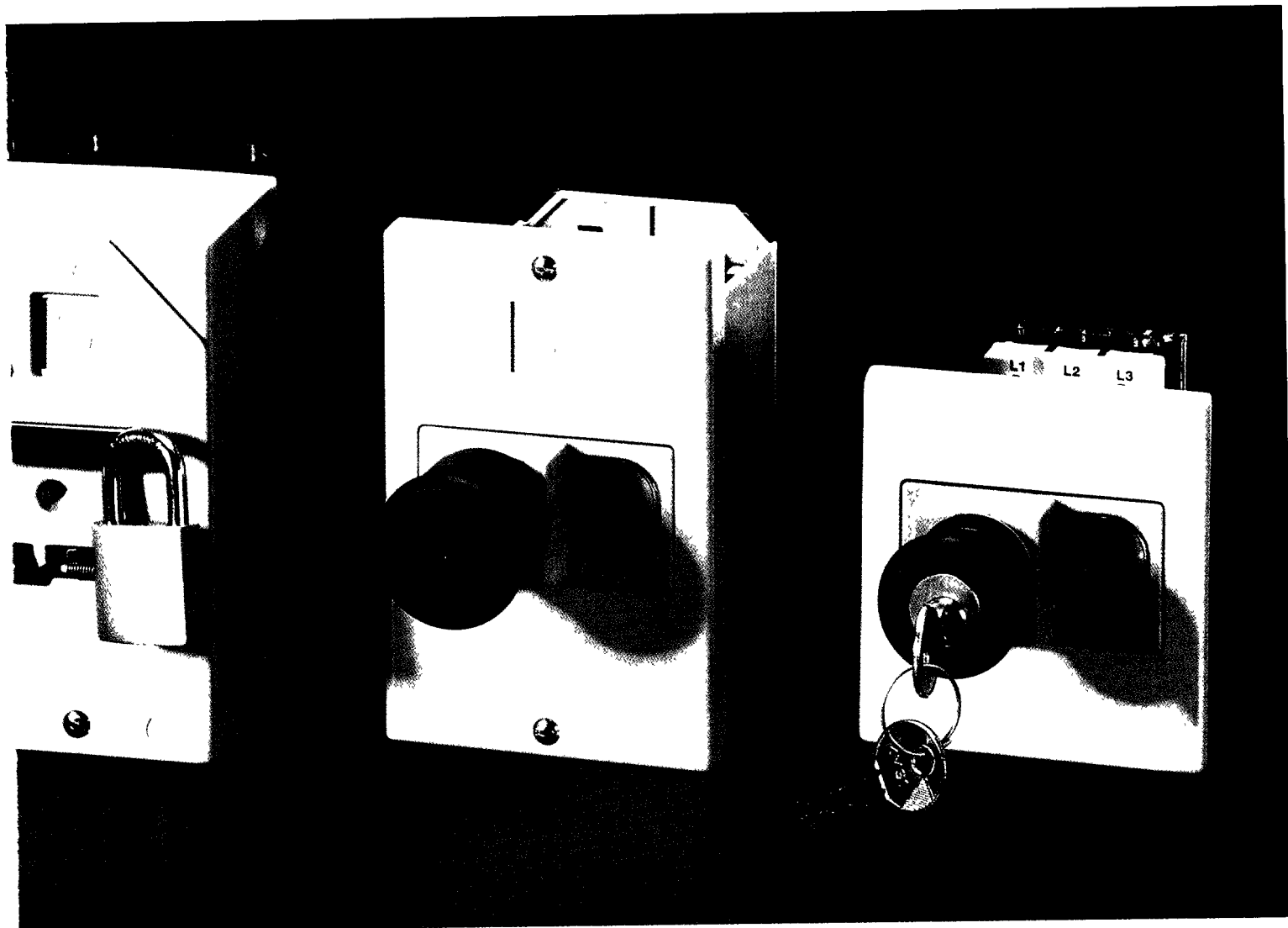
2  
Protection against direct contact to VBG 4

- a) Finger-proof area
- b) Back-of-hand-proof area

3  
The latched mushroom button must be released intentionally before it can be reset (motor protection and emergency-stop)



VDE 0106 Part 100 specifies a finger-proof area of 30 mm radius around a push-button. The PKZM 1 provides more. With IP 20 degree of protection, the PKZM 1 offers safety all-round to IEC test fingers. This means more safety for the user



### **Safely locked up:**

4

#### **Securing the "Off position"**

By fitting a padlock directly onto the button system.

5

#### **Main switch**

Conforming to IEC 204-1  
Isolating characteristics to IEC 408. Off position can be locked by fitting a padlock (to enclosure).

6/7

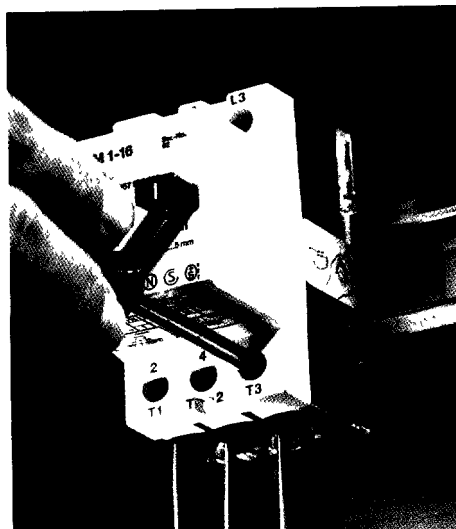
#### **Emergency-stop device**

Conforming to IEC 204-1. Stopping by means of emergency-stop button in case of danger. The mushroom button latches in and can be released by pulling or by means of a key.

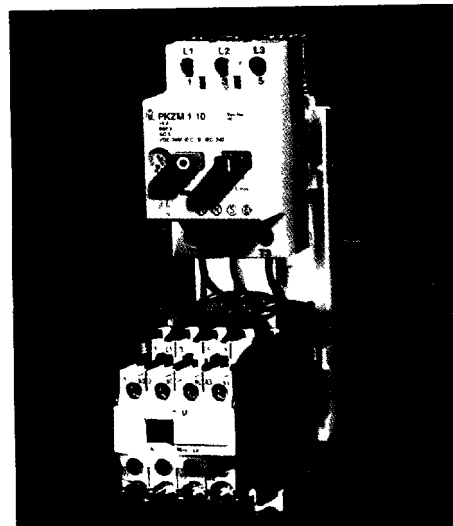
# PKZM 1 – Every Option with Simple Ins



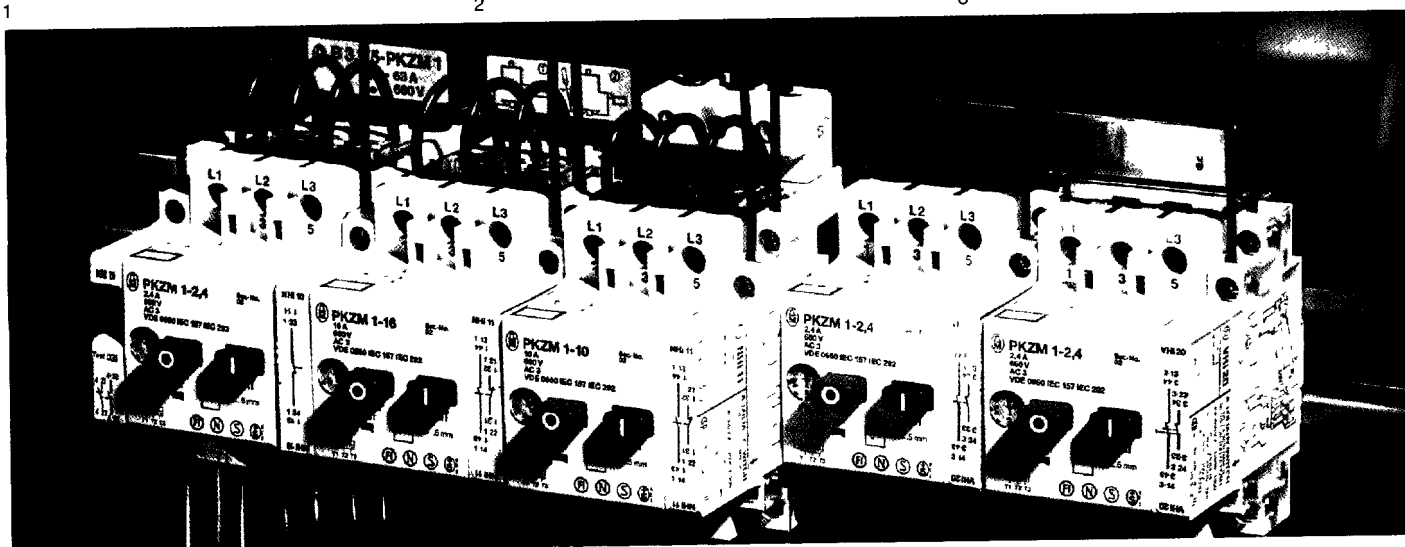
1



2



3



4

## 1 Clip-on or screw fixing – it's up to you

- Clip-on technique for mounting onto top-hat rail
- Integral screw fixing, for fixing to mounting plate

2

## Sound connection guaranteed:

Wire entry guides and open screw terminals make for quick wiring

- Entry guide = screwdriver guide
- Open screw terminals; clamping washers have collars to prevent wires pulling out

3

## Motor starter combinations

The main circuits are pre-wired. The combination is a snap-on fit on top-hat rails to EN 50022-35, but, using a busbar adapter, it can also be fitted directly onto busbars.

4

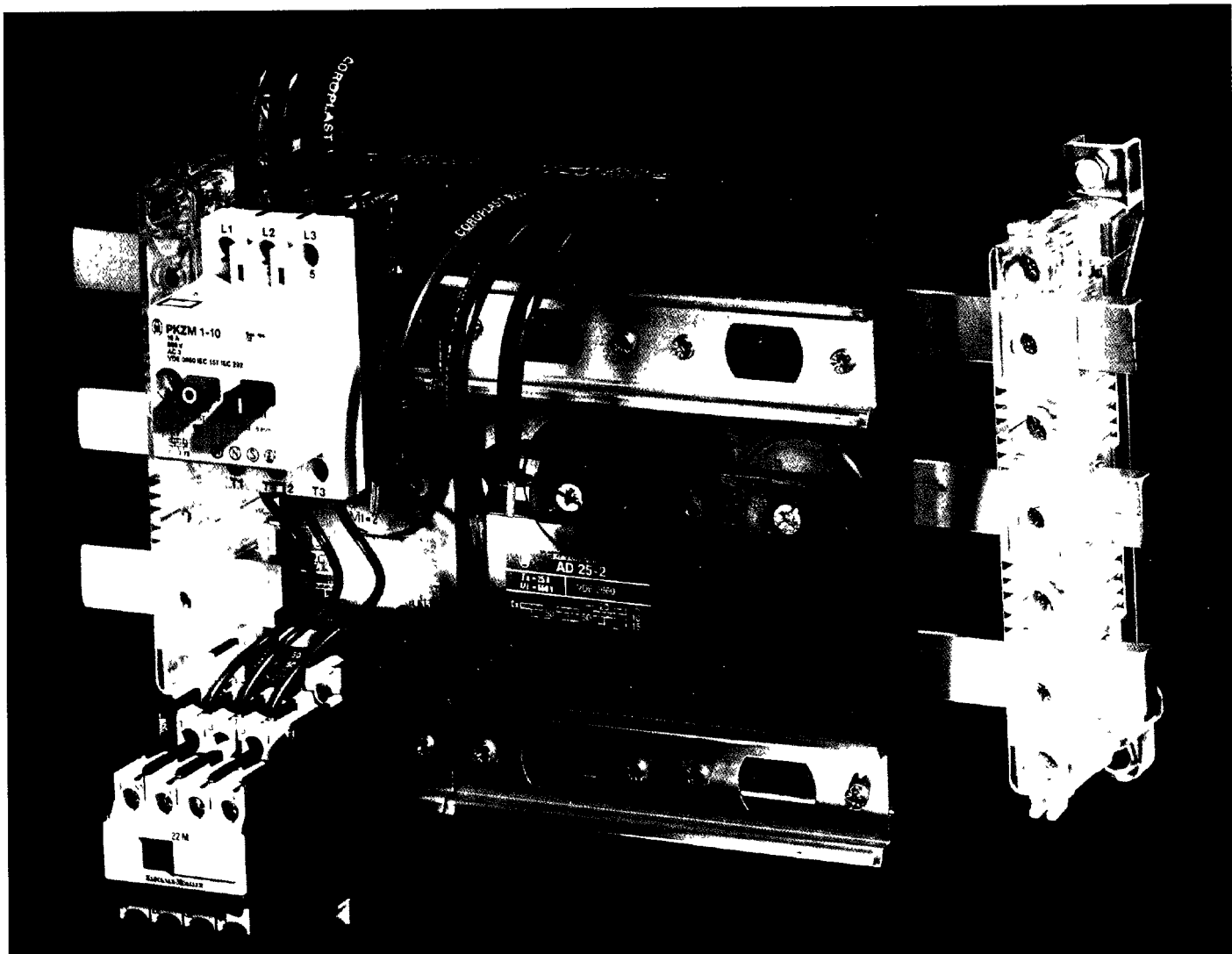
## B3-PKZM 1 three-phase commoning link

The incoming supplies of several PKZM 1 manual motor starters can be connected as a group using this busbar link. Ready-cut links (for four PKZM 1 or five PKZM 1) reduce the wiring and fitting time for switchgear assemblies and control panels to a minimum.

- The incoming supply can be connected at any point and does not take up any additional space.

- The entire commoning link can be removed without being dismantled, as the end covers on the commoning link prevent the terminal lugs from being inserted too far.

- The commoning link and incoming terminal are reliably protected against direct contact.



5

5

## **AD 25-1 (2) Busbar adapter**

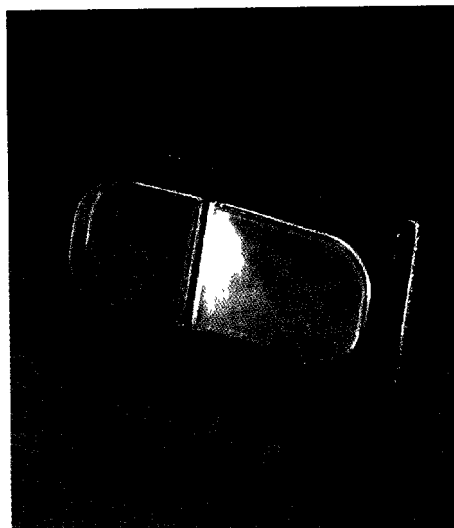
This adapter makes it possible for the PKZM 1 and the motor starter combination to be snap-fitted directly onto busbars with a cross-section of  $20 \times 5 \text{ mm}^2$  (10, 15) at intervals of 50 mm.

- N(V)Hi auxiliary contacts can also be fitted.

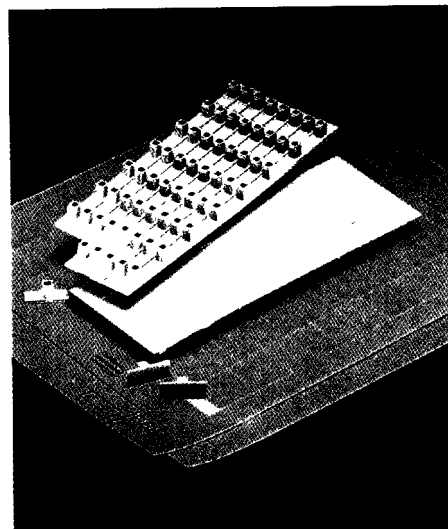
# With a Complete Range of Accessories



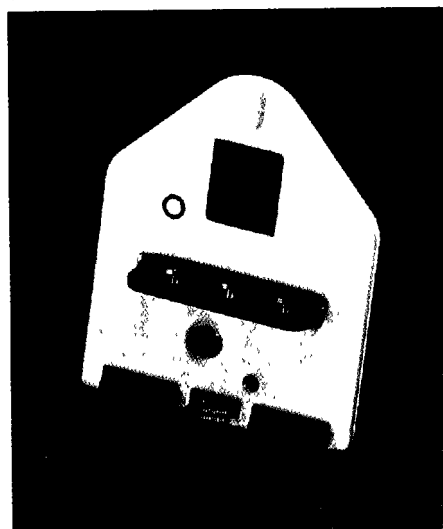
1



3



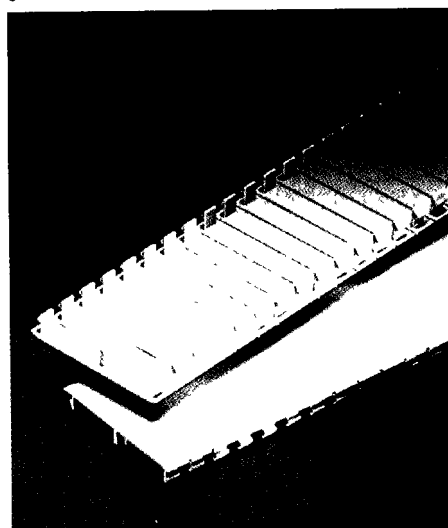
5



2



4



6

1

## **Emergency-stop mushroom button**

With interlock and locking facility/IP 55 (used in conjunction with surface-mounting or flush-mounting versions)

2

## **Padlocking feature**

(Used in conjunction with version "i", "e", "z"). Permits use as maintenance switch

3

## **Push-button diaphragm**

(Used in conjunction with version "i", "e", "z") IP 55 degree of protection, for reliable operation in severe environmental conditions

4

## **Indicator lights**

(Used in conjunction with version "i", "e") for additional indication of operational state

5

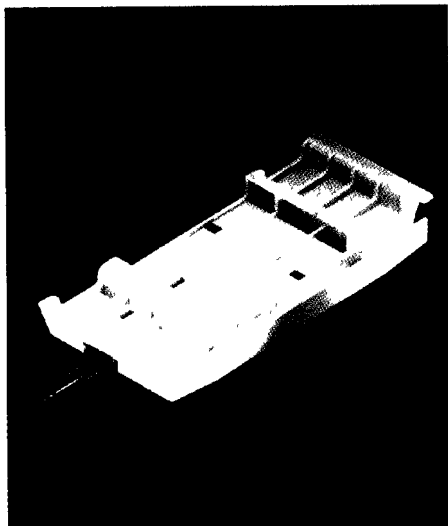
## **Component labelling system**

For quick and easy identification

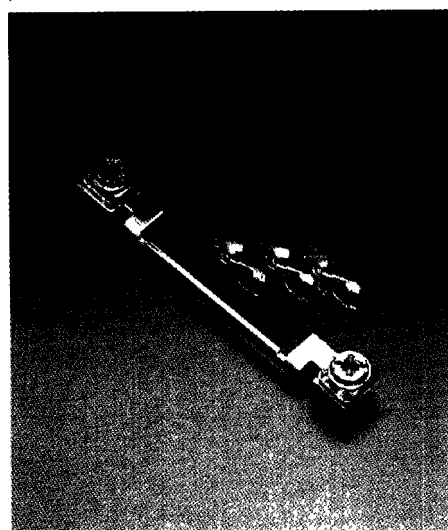
6

## **Blanking plates**

Practical aids for the user



7

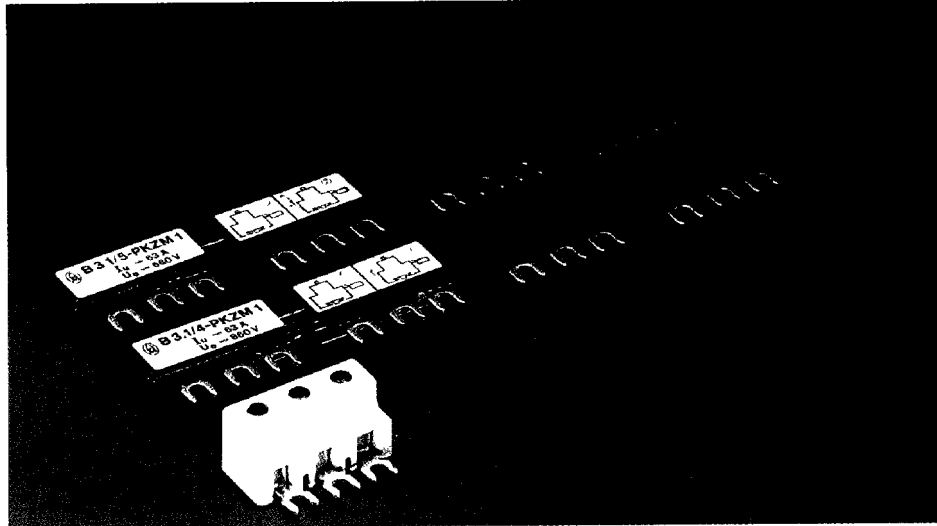


8/9

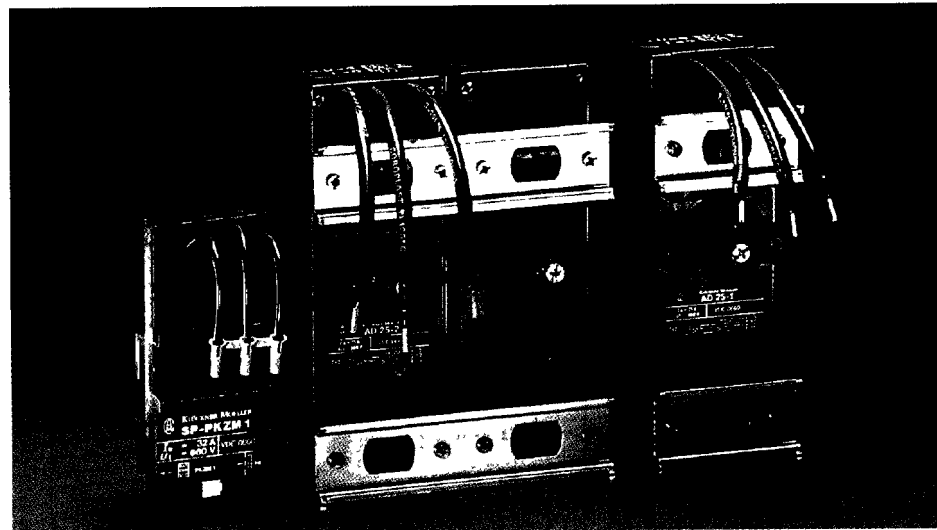
7

### Adapter plate

For combining contactor and manual motor starter. Snap-on fit on top-hat rail to EN 50 022-35, or latch directly onto busbar using a busbar adapter



10



11

8

### Fifth conductor

Simple fitting (in conjunction with version "i", "e"), does not impair performance with fitted auxiliary contacts

9

### Fast-on connector for blade terminals

Permits the use of standardized, prefabricated cables

10

### Three-phase commoning link

210 mm length for four PKZM 1 or 275 mm length for five PKZM 1; for speedy and economical connection of several PKZM 1 manual motor starters with space-saving 25 mm<sup>2</sup> extension terminal

11

### Busbar adapters

For fitting on busbars in distribution boards and control panels

# Technical Data

## PKZM 1 manual motor starter

General	■ Specifications	IEC, BS, UL, CSA, VDE, SEV, UTE, ÖVE, AEI, NBN, DEMKO, NEMKO, SEMKO, Finland	
Main contacts	■ Rated insulation voltage $U_i$ Insulation group C/VDE 0110	660 V	
	■ Uninterrupted current $I_u$ = rated operational current $I_e$ Frequency Contact lifespan to AC-3 at max. rated operational current $I_e$	Setting of overload releases in A 40–60 Hz	
		0 1 × 10 <sup>6</sup> operations	
	■ Current heat losses (3 contacts, uninterrupted current $I_u$ )	6 W	
Releases	■ Adjustable overload releases	Total range 0 1-25 A	
	■ Short-circuit releases	~ 12 × $I_e$	$I_e$ = rated operational current = upper value of overload release setting range
	■ Undervoltage releases (pick-up 80% $U_n$ drop-out 70 . 35% $U_n$ )	3/2 (100% DF) VA/W	
	■ Shunt releases (pick-up 70% $U_n$ )	3/2 (100% DF) VA/W	
	■ Temperature compensation	–5 to +40°C min./max. to IEC 292-1	
	■ Single-phasing sensitivity	To IEC 292-1	
	■ Protection for EExe motors	PTB certification	

## CL-PKZM 1 current limiter with SEV approval ③

■ Rated breaking capacity of the combined unit P-1	See table below
■ Uninterrupted current $I_u$	32 A
■ Max. let-through current	6 kA
■ Max. time of current flow $t$	3.5 ms

### Allocation of current limiter to manual motor starter

Manual motor starter		$I_{cn\ eff}$ with CL current limiter	
Setting range	$U_e \rightarrow$ $I_{cn}$	220/240 V	380 V
A	Type	kA	kA
0.1–0.16	PKZM 1-0.16	No protective device required Inherently short-circuit-proof ranges	
4.0–6.0	PKZM 1-6		
6.0–10.0	PKZM 1-10		
10.0–16.0	PKZM 1-16	100	50
16.0–20.0	PKZM 1-20	100	50
20.0–25.0	PKZM 1-25	100	11

