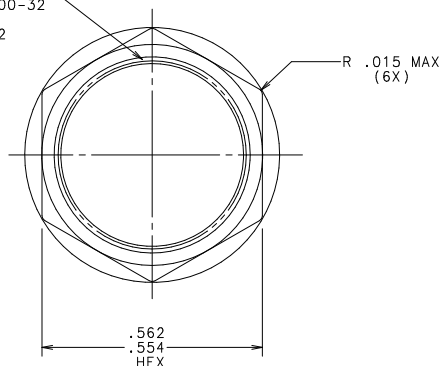
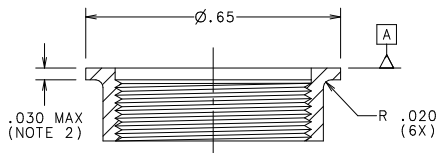


1. NUT IS TO ACCEPT A TORQUE OF 18 LB.-IN. WITHOUT CRACKING OR STRIPPING
2. THE STARTING POINT OF THE LEAD THREAD CANNOT EXCEED .030 FROM SURFACE A.
3. "FLASH EXTENDING ABOVE SURFACE A CANNOT EXCEED .006 HIGH AND .004 THICK.

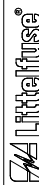
PLACE IN TOTE -580599 LINED WITH POLY BAG -890-750
LABEL TOTE WITH -914-796 PRINTED PER GENERAL LABEL
SPEC. LS-000003.



1	057295	RYNITE 415 HP	DESCRIPTION	2.25	LB
NO	COMPONENT NO	QTY/M			U/M

BILL OF MATERIAL									
MATL SPEC		FINISH							
COPIES TO		DATE	SCALE	4:1					
1	9 18	KAM							
9	10 19	CHK							
12	12 20								
4	13 21	APPD							
5	14 23								
6	15 33								
16	43								
5	14								
7	16 43								
17	53								
TITLE		TOLERANCE UNLESS OTHERWISE SPECIFIED TWO PLACE DEC. ±.01 THREE PLACE DEC. ±.005 HEX NUT, MOLDED							
LTR		REVISION							
K	390680-REVISE & REDRAWN IN								

CHK	APD	REWORK	DRAWN	NO.
		M		903-097



DES PLAINES, ILL. NO. 60016

DENOTES CRITICAL CHARACTERISTICS.

DENOTES CRITICAL CHARACTERISTICS.

DENOTES CPK DIMENSIONS, -MINIMUM CPK VALUE

DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION
 OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT
 AND TRACKING TO BE DEFINED IN
 ATTLEFUSE INSPECTION INSTRUCTIONS.

DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE.

[illegible]

5968
03/2
3063
06/2

32C-
22/9
35C-
22/0

-CHO
99
-CHO
00

6. 0
PJM
6. 7
PJM

0.84
M
7896
M

45 1
5 TO

to 2.

25

96
