

DATA SHEET

TEA6821T ICE car radio

Preliminary specification
File under Integrated Circuits, IC01

September 1993

ICE car radio

TEA6821T

FEATURES

General

- FM mixer for conversion from FM $IF_1 = 72.2$ MHz to FM $IF_2 = 10.7$ MHz
- AM mixer for conversion from AM $IF_1 = 10.7$ MHz to AM $IF_2 = 450$ kHz
- FM IF gain stage
- Crystal oscillator providing mixer frequencies and references for IF count and stereo decoder
- FM quadrature demodulator with automatic centre frequency adjust and THD compensation
- Level and multipath and noise detectors
- Soft mute
- Stereo noise cancelling and variable de-emphasis
- PLL stereo decoder
- Noise blanker
- AM IF amplifier and demodulator
- I²C-bus transceiver
- IF count for AM and FM
- Reference frequency generation for PLL synthesizer
- Reduced external components
- SW applicable.



Stereo decoder

- Adjustment-free PLL-VCO
- Pilot depending mono/stereo switching
- Analog control of mono/stereo blend
- Adjacent channel noise suppression (114 kHz)
- Pilot canceller
- Analog control of de-emphasis
- Integrated low-pass filters for 190 kHz adjacent channel interferences and signal delay for interference absorption circuit.

GENERAL DESCRIPTION

The TEA6821T together with the TEA6810T / TEA6811T forms an AM/FM electronic tuned car radio in a double conversion receiver concept for European, American and Japanese frequency range.

QUICK REFERENCE DATA

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|-----------|-----------------------------------|---|------|------|------|------|
| V_{s1} | supply voltage 1 (pins 56 and 28) | note 1 | 7 | 8.5 | 10 | V |
| V_{s1} | operating range | | 8.1 | 8.5 | 8.9 | V |
| I_{s1} | supply current 1 FM | | – | 28 | – | mA |
| I_{s1} | supply current 1 AM | | – | 24 | – | mA |
| V_{s2} | supply voltage 2 (pin 5) | note 1 | 4.5 | 5.0 | 5.5 | V |
| V_{s2} | operating range | | 4.75 | 5.0 | 5.25 | V |
| I_{s2} | supply current 2 FM | | – | 31 | – | mA |
| I_{s2} | supply current 2 AM | | – | 28 | – | mA |
| S+N/N | signal-to-noise AM | $m = 0.3$ | – | 57 | – | dB |
| THD | distortion AM | | – | 1 | 2 | % |
| S+N/N | signal-to-noise FM | $\Delta f = 22.5$ kHz at pins 43 and 47 | 66 | 72 | – | dB |
| THD | distortion FM | $\Delta f = 75$ kHz | – | 0.1 | 0.35 | % |
| α | channel separation (adjusted) | | 40 | – | – | dB |
| T_{amb} | operating ambient temperature | | –40 | – | +85 | °C |

Note to the quick reference data

1. IC is functional, specified parameters may deviate from limits which are valid for operating range.

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ORDERING INFORMATION

| TYPE NUMBER | PACKAGE | | |
|----------------|---------|--|----------|
| | NAME | DESCRIPTION | VERSION |
| TEA6821T | VSO56 | plastic very small outline package; 56 leads | SOT190-1 |

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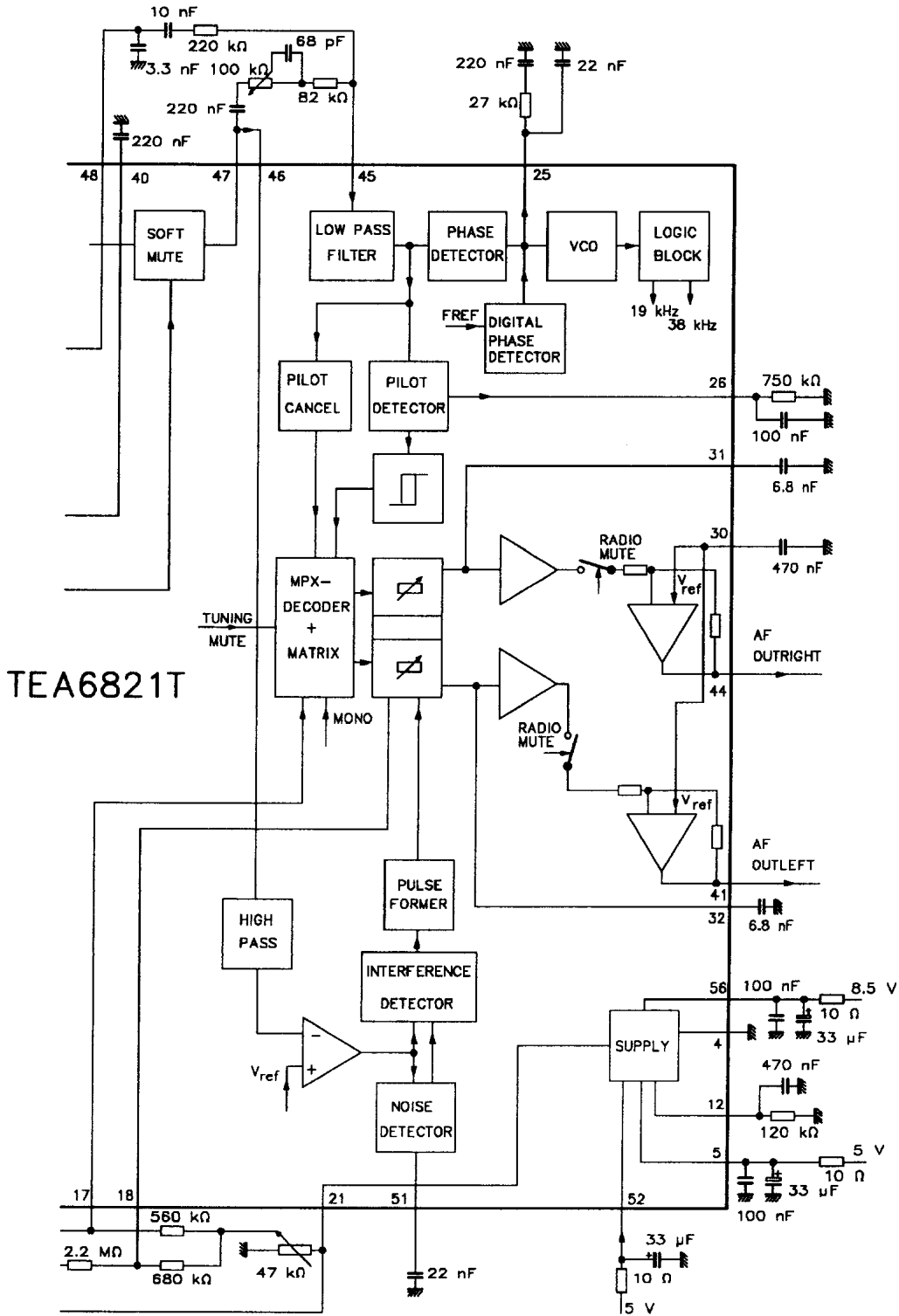
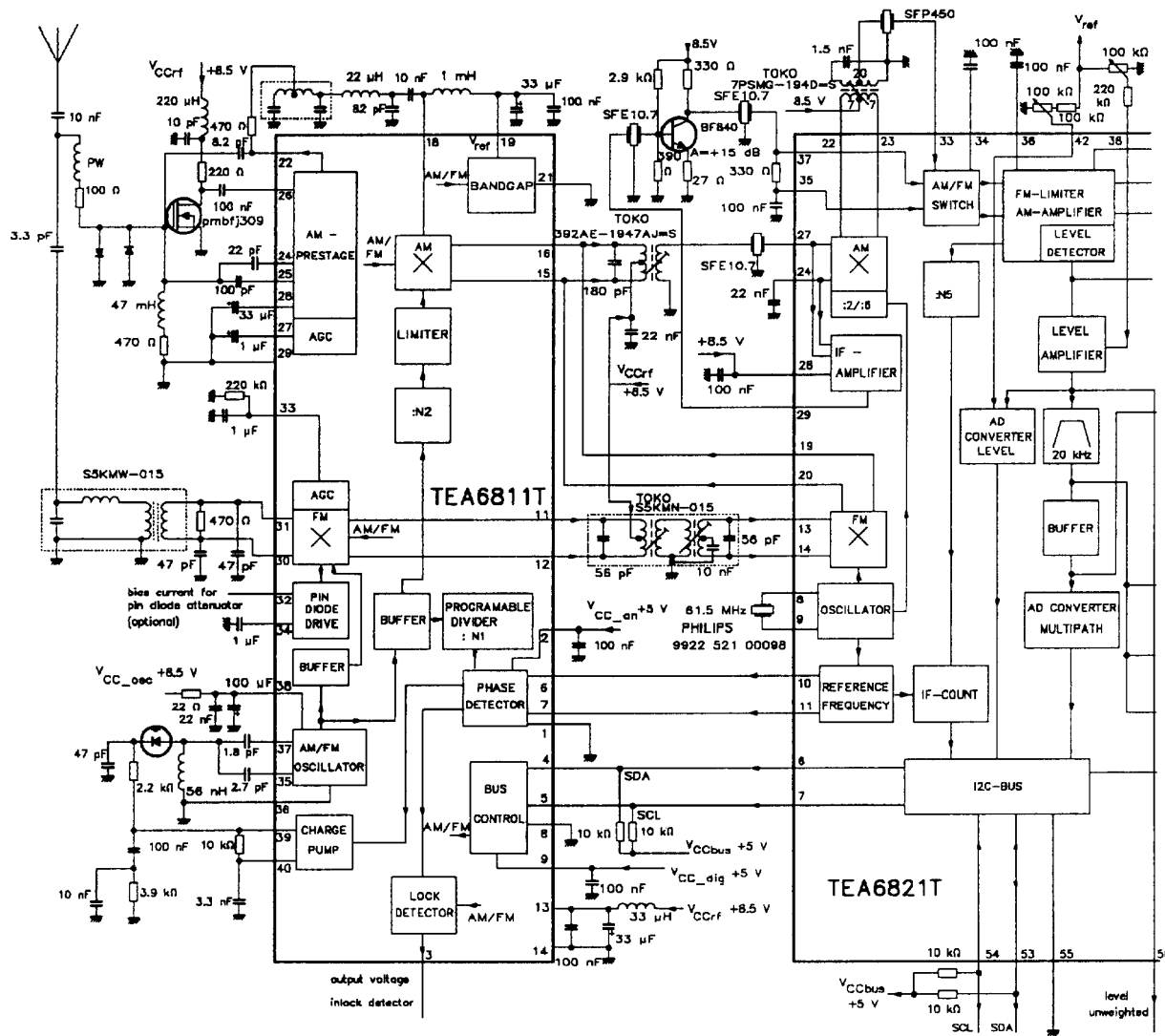


Fig.2 Block diagram (continued from Fig.1).

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Fig.3 ICE91 application diagram (continued in Fig.4).

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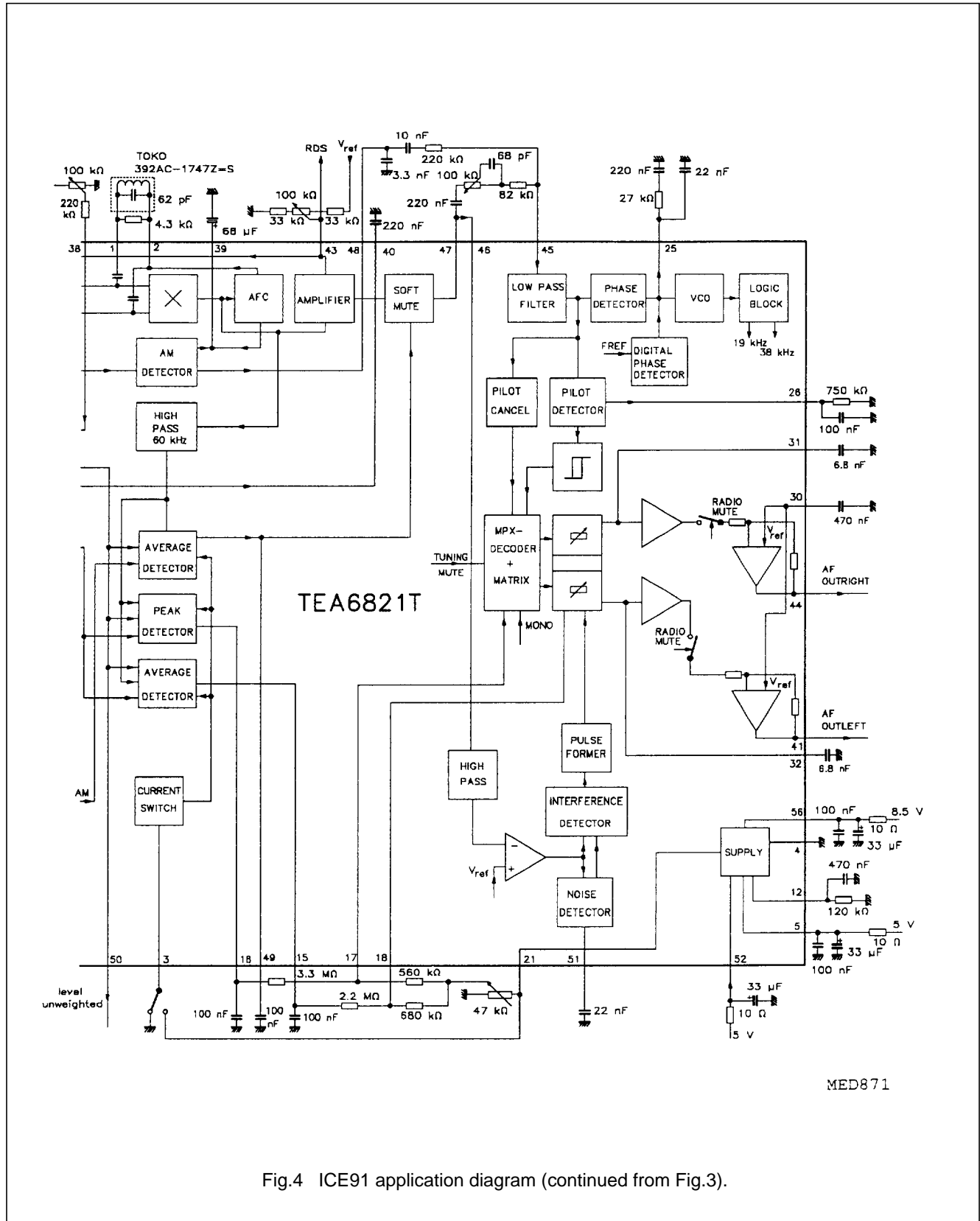
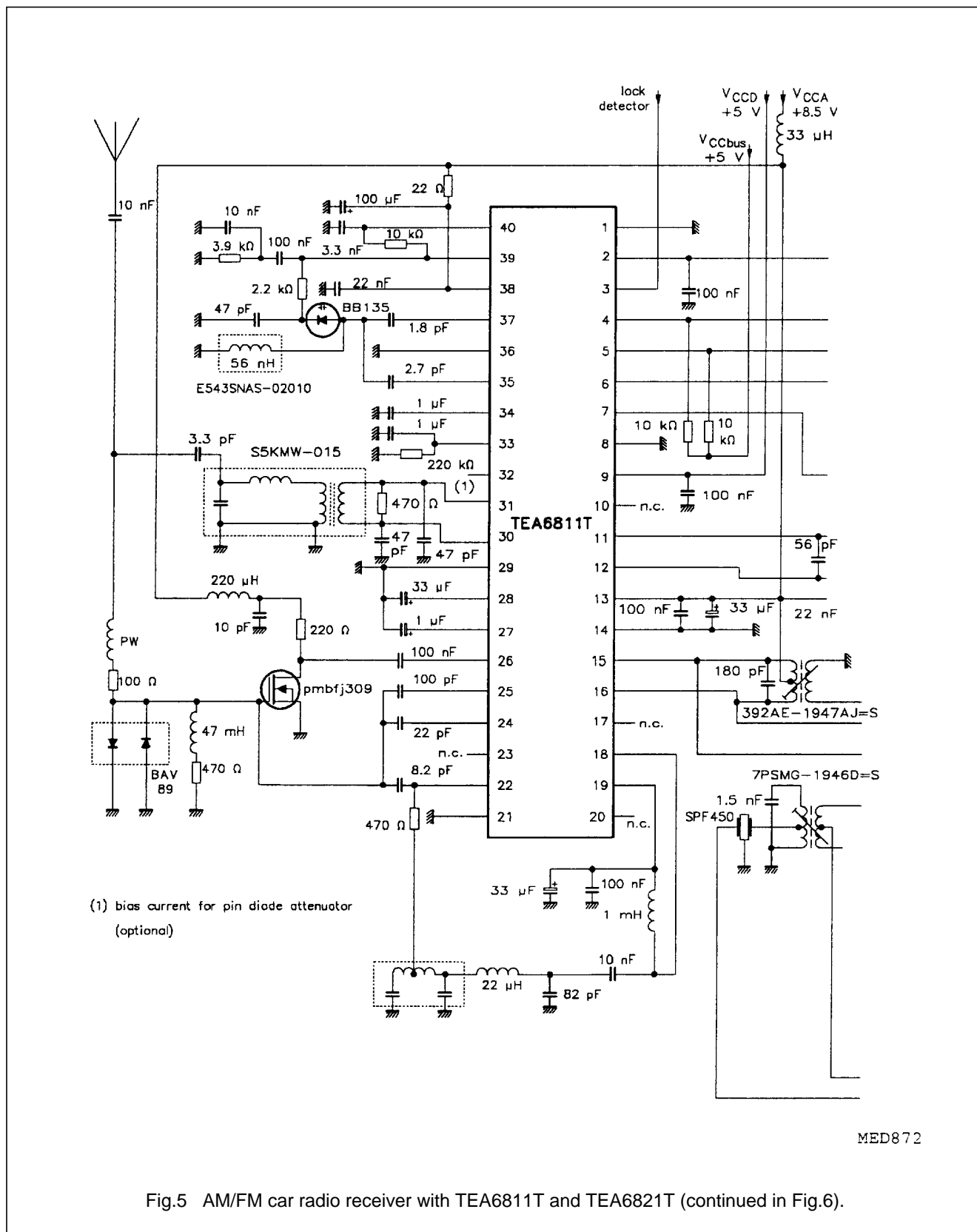


Fig.4 ICE91 application diagram (continued from Fig.3).

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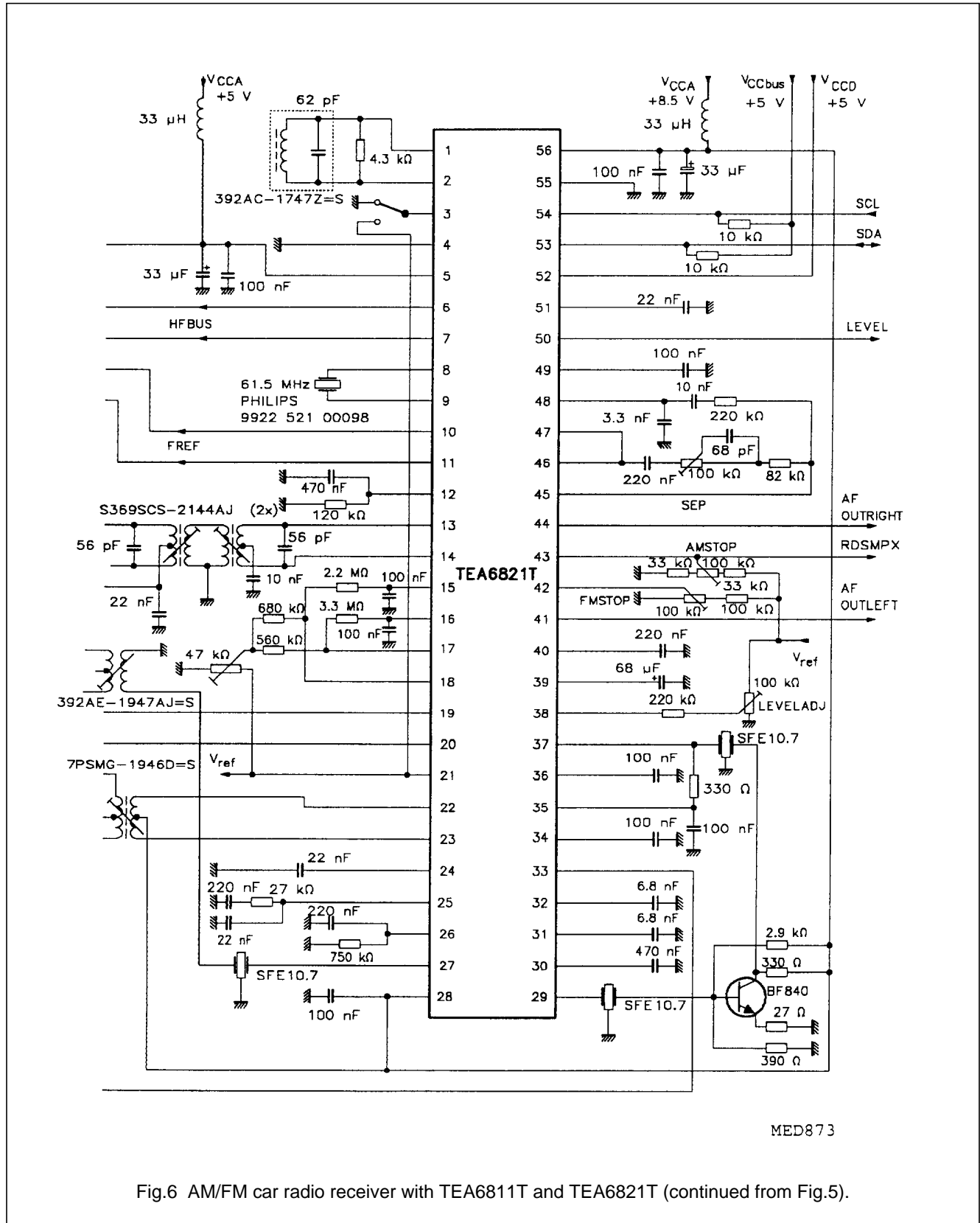


Fig.6 AM/FM car radio receiver with TEA6811T and TEA6821T (continued from Fig.5).

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PINNING

| SYMBOL | PIN | DESCRIPTION |
|-------------------|-----|-----------------------------|
| QDET1 | 1 | demodulator tank |
| QDET2 | 2 | demodulator tank |
| TSWITCH | 3 | time switch |
| GND | 4 | analog ground |
| V _{P5} | 5 | 5 V supply voltage |
| HFBUS1 | 6 | HF bus, pull-up to 5 V |
| HFBUS2 | 7 | HF bus, pull-up to 5 V |
| XTAL1 | 8 | crystal oscillator |
| XTAL2 | 9 | crystal oscillator |
| F _{REFP} | 10 | PLL reference frequency |
| F _{REFN} | 11 | PLL reference frequency |
| I _{REF} | 12 | reference current |
| FMIF1IN1 | 13 | 70 MHz FM-IF input |
| FMIF1IN2 | 14 | 70 MHz FM-IF input |
| TSDR | 15 | time constant for SDR |
| TSDS | 16 | time constant for SDS |
| V _{SDS} | 17 | SDS control voltage |
| V _{SDR} | 18 | SDR control voltage |
| FMIF2OUT1 | 19 | FM mixer output |
| FMIF2OUT2 | 20 | FM mixer output |
| V _{REF} | 21 | reference voltage |
| AMIF2OUT1 | 22 | AM mixer output |
| AMIF2OUT2 | 23 | AM mixer output |
| FMAMDEC | 24 | FM/AM 10.7 MHz decoupling |
| PHASEDET | 25 | phase detector |
| PILDET | 26 | pilot detector |
| FMAM10.7 | 27 | FM/AM 10.7 MHz input |
| V _{PIF} | 28 | V _P IF amplifier |

| SYMBOL | PIN | DESCRIPTION |
|----------------------|-----|--------------------------------|
| FMIFAMPOUT | 29 | FM-IF amplifier output |
| AFGND | 30 | AF ground |
| DEEMPHR | 31 | de-emphasis capacitor right |
| DEEMPLH | 32 | de-emphasis capacitor left |
| AMIF2IN1 | 33 | AM IF2 input 1 |
| AMIF2IN2 | 34 | AM IF2 input 2 |
| FMIN2 | 35 | FM limiter input |
| DCFEED | 36 | DC feed FM limiter |
| FMIN1 | 37 | FM limiter input |
| LEVELADJ | 38 | level adjust |
| C _{AFC} | 39 | AFC capacitor |
| MPBUF | 40 | multipath buffer time constant |
| OUTLEFT | 41 | AF output left |
| FMSTOP | 42 | FMSTOP adjust |
| RDS/AMSTOP | 43 | MPX for RDS/AMSTOP adjust |
| OUTRIGHT | 44 | AF output right |
| MPXIN | 45 | stereo decoder MPX input |
| IAC _{IN} | 46 | IAC input |
| MPXOUT | 47 | FM demodulator MPX output |
| AMAFOUT | 48 | AM demodulator AF output |
| V _{MUTAML} | 49 | mute voltage / AM level |
| LEVELUNWEIG | 50 | level unweighted |
| I _{ACCONTR} | 51 | IAC control voltage |
| V _{PDIG} | 52 | V _P digital |
| SDA | 53 | SDA, pull-up to 5 V |
| SCL | 54 | SCL, pull-up to 5 V |
| BUSGND | 55 | bus ground |
| V _{P8.5} | 56 | V _P 8.5 V |

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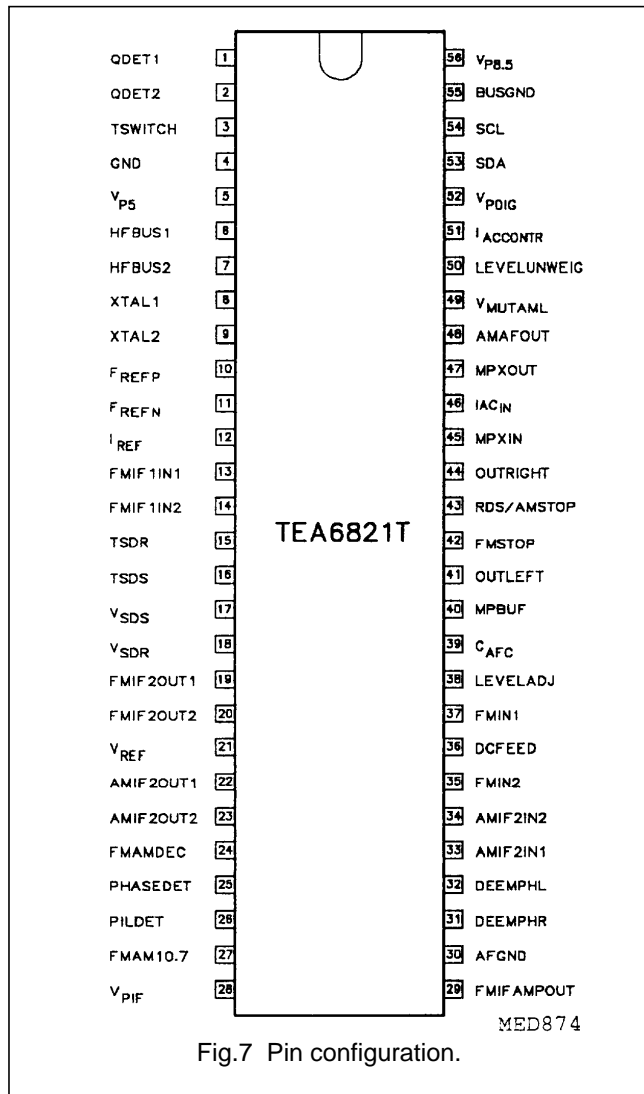


Fig.7 Pin configuration.

LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

| SYMBOL | PARAMETER | MIN. | MAX. | UNIT |
|------------------|-----------------------------------|------|------|------|
| V _{s1} | supply voltage 1 (pins 56 and 28) | -0.3 | +12 | V |
| V _{s2} | supply voltage 2 (pin 5) | -0.3 | +6.5 | V |
| V _{s3} | supply voltage 3 (pin 52) | -0.3 | +6.5 | V |
| T _{stg} | storage temperature | -55 | +150 | °C |
| T _{amb} | operating ambient temperature | -40 | +85 | °C |
| V _{ESD} | electrostatic handling (note 1) | | | |
| | for pins 8 and 9 | - | ±100 | V |
| | for other pins | - | ±300 | V |

Note to the limiting values

- Charge device model class B: discharging a 200 pF capacitor through a 0 Ω series resistor.

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CHARACTERISTICS

$V_{56-4} = V_{28-4} = 8.5$ V, $V_{5-4} = V_{52-55} = 5$ V, $T_{amb} = +25$ °C unless otherwise specified.

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|--------------------------------------|--|--------------------------------------|------|------|------|------------|
| Current consumption | | | | | | |
| I_{s1} | supply current 1 | FM | 24 | 30 | 36 | mA |
| I_{56} | supply current 1 at pin 56 | | 16 | 20 | 24 | mA |
| I_{28} | supply current 1 at pin 28 | | 2.4 | 3.0 | 3.6 | mA |
| $I_{19} + I_{20}$ | supply current 1 at pins 19 and 20 | | 4.8 | 6.0 | 7.2 | mA |
| I_{s1} | supply current 1 | AM | 18 | 24 | 30 | mA |
| I_{56} | supply current 1 at pin 56 | | 9.5 | 12 | 15 | mA |
| $I_{22} + I_{23}$ | supply current 1 at pins 22 and 23 | | 8 | 10 | 12.5 | mA |
| I_{s2} | supply current 2 at pin 5 | FM | 18 | 21 | 25 | mA |
| | | AM | 14 | 17 | 21 | mA |
| I_{s3} | supply current 3 at pin 52 | | 8 | 10 | 12 | mA |
| FM IF path | | | | | | |
| FM mixer | | | | | | |
| R_{13-14} | input resistance | | 5 | 7 | – | k Ω |
| C_{13-4}, C_{14-4} | input capacitance | | – | 3 | 4.5 | pF |
| R_{opt} | optimum generator resistance | | – | 1.2 | – | k Ω |
| R_{19-20} | output resistance | | 15 | 20 | – | k Ω |
| C_{19-4}, C_{20-4} | output capacitance | | – | 5 | 7 | pF |
| $I_{9}I_{F2}/\sqrt{I_{13-14}I_{F1}}$ | conversion gain | | 1.65 | 1.9 | 2.2 | mS |
| I_{19}, I_{20} | mixer bias current | | 2.4 | 3.0 | 3.6 | mA |
| | mixer leakage current | in AM position | – | – | 2 | μ A |
| V_{19-20} | maximum output voltage (peak-to-peak value) | | 12.0 | 14.0 | – | V |
| IP3 | third order intermodulation | | 114 | 124 | – | dB μ V |
| Oscillator | | | | | | |
| f_{osc} | oscillator frequency | | – | 61.5 | – | MHz |
| | oscillator spread | | – | – | 250 | Hz |
| $\Delta f_{osc}/\Delta T$ | temperature dependence of oscillator frequency | crystal type PHILIPS 9922 521 00098 | – | 30 | – | ppm/K |
| R_1 | crystal motional resistance | | – | – | 70 | Ω |
| C_0 | crystal shunt capacitance | | – | – | 5 | pF |
| FM IF2 amplifier | | | | | | |
| V_{29-4}/V_{27-24} | amplifier gain | loaded with 330 Ω ; see Fig.9 | 8 | 10 | 12 | dB |
| V_{27-24} | maximum input voltage for 1 dB compression point (RMS value) | | 80 | 110 | – | mV |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|--|--|--|------|------|------|---------------|
| V_{29-4} | maximum output voltage (RMS value) | | 220 | 270 | – | mV |
| R_{27-24} | input resistance | | 300 | 330 | 360 | Ω |
| C_{27-4}, C_{24-4} | input capacitance | | – | – | 5 | pF |
| R_{29-4} | output resistance | | 300 | 330 | 360 | Ω |
| C_{29-4} | output capacitance | | – | – | 5 | pF |
| FM IF2 limiter | | | | | | |
| V_{1-2}/V_{37-35} | limiter gain | see Fig.10 | – | 74 | – | dB |
| C_{37-4} | input capacitance | | – | – | 5 | pF |
| R_{1-2} | output resistance | | – | – | 1.0 | k Ω |
| C_{1-2} | output capacitance | | 10 | 15 | 20 | pF |
| V_{1-2} | limiter output voltage (peak-to-peak value) | | 500 | 700 | – | mV |
| FM demodulator | | | | | | |
| $f_{\text{mod}} = 1\text{ kHz}$; deviation = 22.5 kHz; $R_g = 50\ \Omega$; $V_{37-35} = 10\ \text{mV}$; with de-emphasis = 50 μS ; coil quality = 15 unless otherwise specified. | | | | | | |
| V_{47-4} | MPX output (RMS value) | | 160 | 200 | 240 | mV |
| $R_{47\text{out}}$ | output resistance | | – | – | 500 | Ω |
| B | AF bandwidth | | 200 | – | – | kHz |
| V_{43-4} | MPX output for RDS (RMS value) | | 160 | 200 | 240 | mV |
| $R_{43\text{out}}$ | output resistance | | – | – | 500 | Ω |
| B | AF bandwidth | | 200 | – | – | kHz |
| V_{37-35} | start of limiting (RMS value) | $\alpha_{\text{AF}} = -3\ \text{dB}$ | – | 40 | 60 | μV |
| V_{37-35} | input voltage for signal-plus-noise-to-noise ratio (RMS value) | see Fig.11 for pin 47 (MPXOUT) and Fig.12 for pin 43 (RDS/AMSTOP) $S+N/N = 26\ \text{dB}$ $S+N/N = 46\ \text{dB}$ | – | 40 | 55 | μV |
| | | | – | 100 | 140 | μV |
| S + N/N | signal-plus-noise-to-noise ratio | | 66 | 72 | – | dB |
| $V_{43\text{FM}}/V_{43\text{AM}}$ | suppression | $\Delta f = 22.5\ \text{kHz}$; $f_{\text{modAM}} = 1\ \text{kHz}$; $m_{\text{AM}} = 30\%$; $V_{37-35} = 3\ \text{mV to } 300\ \text{mV}$ | 55 | 60 | – | dB |
| $V_{47\text{FM}}/V_{47\text{AM}}$ | suppression | $V_{37-35} = 1\ \text{mV to } 300\ \text{mV}$ | 55 | 60 | – | dB |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|--|--|---|------|---------|------|------------|
| THD | total harmonic distortion | detuning ≤ 50 kHz; $\Delta f = 75$ kHz; $f_{\text{mod}} = 1$ kHz without de-emphasis $L_{\text{demod}} = \text{typical value}$ pin 43 $V_{37-35} = 300 \mu\text{V}$ to 800 mV pin 47 $V_{37-35} = 1$ mV to 800 mV | – | 0.1 | 0.35 | % |
| $\Delta V_{43\text{AFCdisabled}} / \Delta V_{43\text{AFCactive}}$ | demodulator frequency control (AFC) efficiency at 100 kHz detune from exact tuning | | 30 | 34 | – | dB |
| ΔV_{43} | residual DC-offset | $\Delta L_{\text{demod}} = \text{typical value};$ $10 \mu\text{V} < V_{37-35} < 80 \mu\text{V}$ $80 \mu\text{V} < V_{37-35} < 800$ mV | – | 100 | 1000 | mV |
| | | | – | 10 | 30 | mV |
| Unweighted level voltage | | | | | | |
| BW_{50} | bandwidth | | 500 | – | – | kHz |
| $R_{\text{out}50}$ | output resistance | | – | – | 100 | Ω |
| V_{50-4} | level unweighted voltage | see Fig.13; $V_{38} = 2.52$ V; $V_{37-35} \leq 2.5 \mu\text{V}$ $V_{37-35} = 1.0$ mV | 1.8 | 2.4 | 3.2 | V |
| | | | 2.7 | 3.4 | 4.7 | V |
| V/20 dB | slope of level unweighted voltage $\Delta V_{50-4} / \Delta V_{37-35}$ | $V_{37-35} \leq 100 \mu\text{V}$ (RMS) < 300 mV | 0.75 | 0.845 | 0.95 | V |
| $\Delta V_{50-4} / \text{VK}$ | temperature dependence | $V_{37-35} = 1$ mV | – | 4.0 | – | mV/VK |
| Adjust of level unweighted voltage and V_{mutaml} ; typical adjusting range see Figs 14 and 17. | | | | | | |
| ΔV_{50} | adjusting range | $V_{37-35} = 1$ mV (RMS) | – | ± 2 | – | V |
| $\Delta V_{50-4} / \Delta V_{38-4}$ | adjusting gain | | – | –0.9 | – | – |
| R_{38} | input resistance | | – | 80 | – | k Ω |
| V_{38-4} | internal bias voltage | | – | 2.6 | – | V |
| Muting dependence on adjust of level unweighted voltage; typical curve see Fig.15. | | | | | | |
| $\alpha = V_{43} / V_{47}$ | start of mute | $V_{49} / V_{21} = 0.6$ | – | 3 | – | – |
| $\Delta \alpha / \Delta V_{49}$ | mute slope | $\alpha = -6$ dB | – | 25 | – | dB/V |
| Soft mute, time constant control, mono/stereo blend and high-cut control | | | | | | |
| Time constant control (see application diagram Fig.3): Slow or fast attack and decay time constants for soft mute, mono/stereo and high-cut control can be chosen connecting pin 3 to GND or pin 21. | | | | | | |
| Mute voltage: The static mute voltage follows the level unweighted voltage as function of FM IF ₂ voltage and level adjust voltage V_{38-4} . It additionally depends on multipath level, noise (adjacent channel interferences) and the position of Tswitch. Typical curve for mute voltage dependence on V_{37-35} see Fig.16. | | | | | | |
| V_{49-4} | mute voltage | $V_{38} = 2.52$ V; $V_{37-35} \leq 2.5 \mu\text{V}$ $V_{37-35} = 1.0$ mV | 1.8 | 2.2 | 3.2 | V |
| | | | 2.7 | 3.3 | 4.7 | V |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|--|--|--|------|-------|------|---------------|
| V/20 dB | slope of mute voltage $\Delta V_{49-4}/\Delta V_{37-35}$ | $V_{37-35} \leq 100 \mu\text{V}$ (RMS) < 300 mV | 0.75 | 0.845 | 0.95 | V |
| $\Delta V_{49-4}/\text{VK}$ | temperature dependence | $V_{37-35} = 1 \text{ mV}$ | – | 4.0 | – | mV/VK |
| Attack and decay time for mute voltage. | | | | | | |
| I_{49} | charge current | pin 3 connected to GND | – | 3.0 | – | μA |
| | discharge current | | – | –3.6 | – | μA |
| | charge current | pin 3 connected to pin 21 | – | 130 | – | μA |
| | discharge current | | – | –160 | – | μA |
| Δf | muting activated by 60 kHz FM interference | pin 3 connected to GND; $V_{37-35} = 3 \text{ mV}$; $V_{49} < 2 \text{ V}$; $f_{\text{mod}} = 60 \text{ kHz}$ | – | 30 | – | kHz |
| Time constant for mono/stereo blend voltage. The mono/stereo blend voltage is generated as a function of FM IF ₂ voltage, multipath level, noise and position of Tswitch. | | | | | | |
| I_{16} | charge current | $V_{37-35} = 3 \text{ mV}$; | – | 0.5 | – | μA |
| | discharge current | pin 3 connected to GND | – | –18 | – | μA |
| | charge current | $V_{37-35} = 3 \text{ mV}$; | – | 26 | – | μA |
| | discharge current | pin 3 connected to pin 21 | – | –800 | – | μA |
| m | mono/stereo blend activated by 20 kHz AM interference | $V_{16} < 2 \text{ V}$; $V_{37-35} = 3 \text{ mV}$; $R_{L16} > 50 \text{ M}\Omega$; $f_{\text{mod}} = 20 \text{ kHz}$; pin 3 connected to GND | – | 45 | – | % |
| | | pin 3 connected to pin 21 | – | 40 | – | % |
| Δf | mono/stereo blend activated by 60 kHz FM interference | $V_{16} < 3 \text{ V}$; $V_{37-35} = 3 \text{ mV}$; $R_{L16} > 50 \text{ M}\Omega$; $f_{\text{mod}} = 60 \text{ kHz}$; pin 3 connected to GND | – | 30 | – | kHz |
| | | pin 3 connected to pin 21 | – | 22 | – | kHz |
| Time constant for high-cut control voltage (SDR). The high-cut control voltage is generated as a function of FM IF ₂ voltage, multipath level, noise and position of Tswitch. | | | | | | |
| I_{15} | charge current | $V_{37-35} = 3 \text{ mV}$; | – | 0.4 | – | μA |
| | discharge current | pin 3 connected to GND | – | –0.44 | – | μA |
| | charge current | $V_{37-35} = 3 \text{ mV}$; | – | 41 | – | μA |
| | discharge current | pin 3 connected to pin 21 | – | –44 | – | μA |
| m | high-cut control activated by 20 kHz AM interference | $V_{15} < 2 \text{ V}$; $V_{37-35} = 3 \text{ mV}$; $R_{L15} > 50 \text{ M}\Omega$; $f_{\text{mod}} = 20 \text{ kHz}$; | – | 40 | – | % |
| | | pin 3 connected to pin 21 | – | 35 | – | % |
| Δf | high-cut control activated by 60 kHz FM interference | $V_{15} < 2 \text{ V}$; $V_{37-35} = 3 \text{ mV}$; $R_{L15} > 50 \text{ M}\Omega$; $f_{\text{mod}} = 60 \text{ kHz}$; | – | 25 | – | kHz |
| | | pin 3 connected to pin 21 | – | 20 | – | kHz |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|---|---|---|------|------|------|------------------|
| Multipath detector | | | | | | |
| f_{MP} | multipath detector band-pass centre frequency | | – | 20 | – | kHz |
| B_{MP} | band-pass bandwidth | | 7.0 | – | – | kHz |
| Reference voltage | | | | | | |
| V_{21-4} | output voltage | $I_{21} = -1 \text{ mA}$ | 4.5 | 5.1 | 5.7 | V |
| ΔV_{21-4} | temperature dependence | | – | 3.3 | – | mV/VK |
| I_{21} | output current | | – | – | 1 | mA |
| AM IF path | | | | | | |
| AM mixer; $f_{IF1} = 10.7 \text{ MHz}$; $f_{IF2} = 450 \text{ kHz}$; (see Fig.18) | | | | | | |
| R_{27-24} | input resistance | | 300 | 330 | 360 | Ω |
| C_{27-24} | input capacitance | | – | 5 | 8 | pF |
| R_{22-23} | output resistance | | 10.0 | 20.0 | – | k Ω |
| C_{22-23} | output capacitance | | – | 5 | 10 | pF |
| $I_{22IF2}/V_{27-24IF1}$ | conversion gain | | 2.2 | 2.7 | 3.4 | mS |
| I_{22}, I_{23} | mixer bias current | | 4.0 | 5.0 | 6.0 | mA |
| | mixer leakage current | in FM position | – | – | 2 | μA |
| V_{22-23} | maximum output voltage (peak-to-peak value) | | 12 | 15 | – | V |
| IP3 | third order intermodulation | | – | 137 | – | dB μV |
| AM oscillator | | | | | | |
| The AM oscillator signal is generated by division of the 61.5 MHz crystal oscillator. Two divider ratios programmable via I ² C-bus: division by 6 (AM IF ₁ = 10.7 MHz), division by 2 (AM IF ₁ = 30 MHz) | | | | | | |
| AM detector $f_{AMIF2} = 450 \text{ kHz}$; $f_{mod} = 400 \text{ Hz}$; $m = 30\%$ | | | | | | |
| V_{48-4} | AF output level (RMS value) | $R_{L48} > 500 \text{ k}\Omega$; $300 \mu\text{V} \leq V_{33-34} \leq 300 \text{ mV}$ | 190 | 240 | 290 | mV |
| V_{33-34} | sensitivity (RMS value) | $S+N/N = 26 \text{ dB}$ | – | 150 | 250 | μV |
| | | $S+N/N = 46 \text{ dB}$ | – | 500 | 700 | μV |
| S+N/N | signal-plus-noise-to-noise ratio | | 54 | 57 | – | dB |
| THD | total harmonic distortion | $m = 0.8$; $1 \text{ mV} \leq V_{24-23} \leq 300 \text{ mV}$ | – | 1.0 | 3.0 | % |
| V_{33-34} | AM IF ₂ minimum input (RMS value) | THD $\leq 5\%$; $m = 0.8$ | – | – | 500 | μV |
| | AM IF ₂ maximum input (RMS value) | | 800 | – | – | mV |
| R_{33-34} | IF ₂ input resistance | | 1.8 | 2.0 | 2.2 | k Ω |
| C_{24-23} | IF ₂ input capacitance | | – | 10 | 15 | pF |
| R_{48out} | output resistance | | 27 | 33 | 39 | k Ω |
| C_{48out} | output capacitance | | – | – | 10 | pF |
| typical AM level curve see Fig.19 | | | | | | |
| Stereo decoder; note 1 | | | | | | |
| Input signal ($\Delta f = 75 \text{ kHz}$) V_{MPX} (p-p) = 1.7 V; modulation frequency $f_{mod} = 1 \text{ kHz}$; de-emphasis time constant $\tau = 50 \mu\text{s}$; nominal input resistor (pin 45) $R_i = 168 \text{ k}\Omega$. | | | | | | |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|--|---|---|--|------|---------|------------|
| | MPX input overdrive margin | THD = 1% | 4 | – | – | dB |
| V_{44-4}, V_{41-4} | AF output voltage (RMS value) | | 800 | 900 | 1000 | mV |
| V_{44-4}/V_{41-4} | difference of output voltage | | – | – | ± 1 | dB |
| R_{O44}, R_{O41} | output resistor | | – | – | 130 | Ω |
| R_{Imin} | minimum load resistor | | 12 | – | – | k Ω |
| I_{44}, I_{41} | maximum output current | | 150 | – | – | μ A |
| V_{44-4}, V_{41-4} | DC output voltage | | 3.3 | 3.8 | 4.3 | V |
| α | channel separation (adjusted; a typical roll-off at $f_{MPX} = 38$ kHz of 1 dB is internally compensated) | | 40 | – | – | dB |
| THD | total harmonic distortion | | – | 0.1 | 0.3 | % |
| S+N/N | signal-plus-noise-to-noise ratio | $f = 20$ Hz to 20 kHz | 74 | 80 | – | dB |
| Carrier and harmonic suppression at the output (note to the stereo decoder). | | | | | | |
| α_{19} | pilot signal | $f = 19$ kHz | – | 50 | – | dB |
| α_{38} | subcarrier | $f = 38$ kHz | – | 50 | – | dB |
| $\alpha_{57}^{(4)}$ | | $f = 57$ kHz | – | 46 | – | dB |
| α_{76} | | $f = 76$ kHz | – | 60 | – | dB |
| $\alpha_2^{(2)}$ | | intermodulation | $f_{mod} = 10$ kHz; $f_{spur} = 1$ kHz | – | 60 | – |
| $\alpha_3^{(3)}$ | | $f_{mod} = 13$ kHz; $f_{spur} = 1$ kHz | – | 58 | – | dB |
| $\alpha_{57}^{(4)}$ | traffic radio (ARI) | $f = 57$ kHz | – | 70 | – | dB |
| $\alpha_{67}^{(5)}$ | subsidiary communications authorization | $f = 67$ kHz | 70 | – | – | dB |
| $\alpha_{114}^{(6)}$ | adjacent channel frequency | $f = 114$ kHz | – | 80 | – | dB |
| $\alpha_{190}^{(7)}$ | | $f = 190$ kHz | – | 70 | – | dB |
| α_{rr} | ripple rejection at output | $f_r = 100$ Hz; $V_r = 100$ mV _{eff} | – | 30 | – | dB |
| Mono/stereo control | | | | | | |
| V_{ipil} | pilot threshold voltage | stereo on | – | 24 | 30 | mV |
| | | mono on | 8 | 20 | – | mV |
| ΔV_{ipil} | switch hysteresis V_{ion}/V_{ioff} | | – | 2 | – | dB |
| The stereo decoder can be set to mono via the I ² C-bus | | | | | | |
| Pilot presence indication via I ² C-bus | | | | | | |
| External Mono/stereo control | | | | | | |
| $V_{17} - 0.75V_{21}$ | control voltage channel separation | see Fig.21 | – | –80 | – | mV |
| | | $\alpha = 6$ dB $\alpha = 16$ dB | – | –40 | – | mV |
| Muting functions (mute via I ² C-bus) | | | | | | |
| α_{mute} | tuned mute | | 60 | – | – | dB |
| $\Delta V_{44}, \Delta V_{41}$ | DC offset voltage | | –50 | – | +50 | mV |
| α_{mute} | radio mute (in combination with tuned mute) | | 80 | – | – | dB |
| $\Delta V_{44}, \Delta V_{41}$ | DC offset voltage | | –300 | – | +300 | mV |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|--|---|----------------------------------|------|------|------|---------------|
| High-cut control (see Fig.22) | | | | | | |
| τ_{deemph} | control range of de-emphasis | | 50 | – | 80 | μs |
| $V_{18} - 0.75V_{21}$ | control voltage | $\tau_{deemph} = 50 \mu\text{s}$ | 0 | – | – | mV |
| | | $\tau_{deemph} = 80 \mu\text{s}$ | – | –300 | – | mV |
| The nominal de-emphasis value can be changed to 75 μs with $C_{31}, C_{32} = 10 \text{ nF}$. | | | | | | |
| Voltage controlled oscillator | | | | | | |
| The VCO is adjusted by means of a digital auxiliary PLL. | | | | | | |
| f_{osc} | oscillator frequency range | | 450 | 456 | 462 | kHz |
| Noise blanker | | | | | | |
| Interference detection at pin 50 level unweighted or MPXOUT (pin 47) | | | | | | |
| T_{sup} | interference suppression time | | – | 40 | 50 | μs |
| f_c | high-pass input filter for interference pulse, 2nd order | 3 dB frequency | 150 | 200 | 250 | kHz |
| IAC control | | | | | | |
| I_{51} | charge current (into 4 V) | | 5.0 | 10 | 18 | μA |
| | discharge current (from 8.5 V) | | –0.5 | –1.0 | –1.8 | mA |
| V_{pulse} | trigger sensitivity | $\tau_{pulse} = 10 \mu\text{s}$ | – | – | 20 | mV |
| ΔV_{DC} (pin 51) | trigger threshold measured with $f_{int} = 250 \text{ kHz}$ | V_{noise} (pin 46) = 10 mV | – | 200 | – | mV |
| V_{tr} (pin 46) | | V_{DC} (pin 51) = 7.7 V | – | 10 | – | mV |
| ΔV_{DC} (pin 51) | | V_{noise} (pin 46) = 100 mV | – | 2.3 | – | V |
| V_{tr} (pin 46) | | V_{DC} (pin 51) = 6.7 V | – | 100 | – | V |
| I_{os} | gate input offset current at pins 31 and 32 during suppression pulse duration | | – | 20 | 50 | nA |

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Notes to the characteristics

1. By changing the value of the input resistor at pin 12 the MPX input can be adapted to the level of the FM demodulator output (see Fig.20). A 3rd order low-pass filter $f_g = 90$ kHz at the MPX input provides extra 190 kHz ACI suppression. For AM the VCO is switched off. Interference gate at MPX demodulator outputs.

$$2. \alpha_2 = \frac{V_0(\text{signal}) (\text{at } 1 \text{ kHz})}{V_0(\text{spurious}) (\text{at } 1 \text{ kHz})}; f_s = (2 \times 10 \text{ kHz}) - 19 \text{ kHz}$$

$$3. \alpha_3 = \frac{V_0(\text{signal}) (\text{at } 1 \text{ kHz})}{V_0(\text{spurious}) (\text{at } 1 \text{ kHz})}; f_s = (3 \times 13 \text{ kHz}) - 38 \text{ kHz}$$

$$4. \alpha_{57} (\text{ARI}) = \frac{V_0(\text{signal}) (\text{at } 1 \text{ kHz})}{V_0(\text{spurious}) (\text{at } 1 \text{ kHz} \pm 23 \text{ Hz})}$$

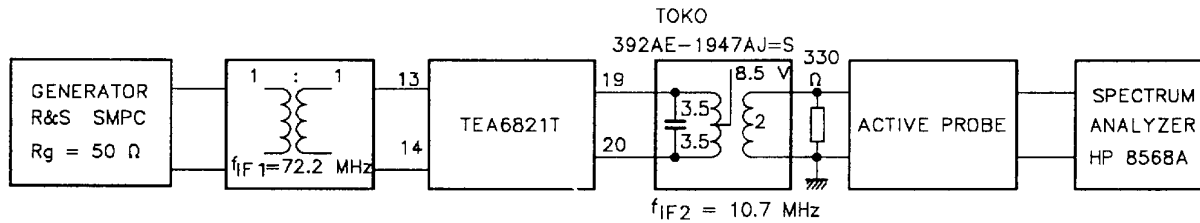
$$5. \alpha_{67} = \frac{V_0(\text{signal}) (\text{at } 1 \text{ kHz})}{V_0(\text{spurious}) (\text{at } 9 \text{ kHz})}; f_s = (2 \times 38 \text{ kHz}) - 67 \text{ kHz}$$

$$6. \alpha_{114} = \frac{V_0(\text{signal}) (\text{at } 1 \text{ kHz})}{V_0(\text{spurious}) (\text{at } 4 \text{ kHz})}; f_s = 110 \text{ kHz} - (3 \times 38 \text{ kHz})$$

$$7. \alpha_{190} = \frac{V_0(\text{signal}) (\text{at } 1 \text{ kHz})}{V_0(\text{spurious}) (\text{at } 4 \text{ kHz})}; f_s = 186 \text{ kHz} - (5 \times 38 \text{ kHz})$$

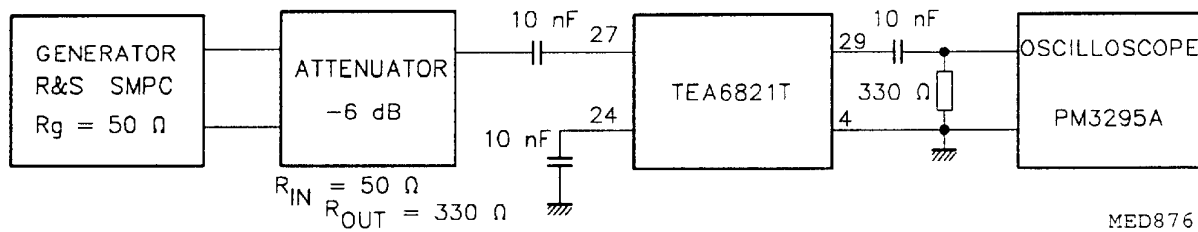
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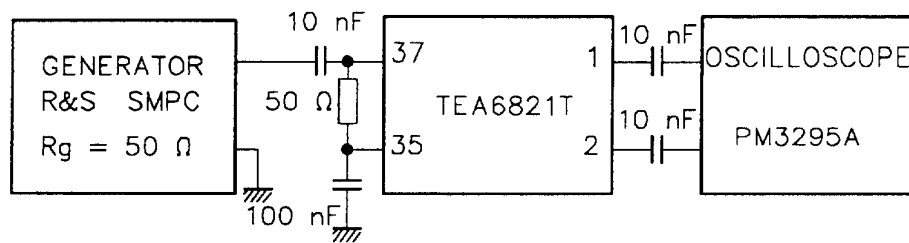
MED875

Fig.8 Test circuit FM mixer.



MED876

Fig.9 Test circuit IF amplifier.



MED877

Fig.10 Test circuit limiter gain.

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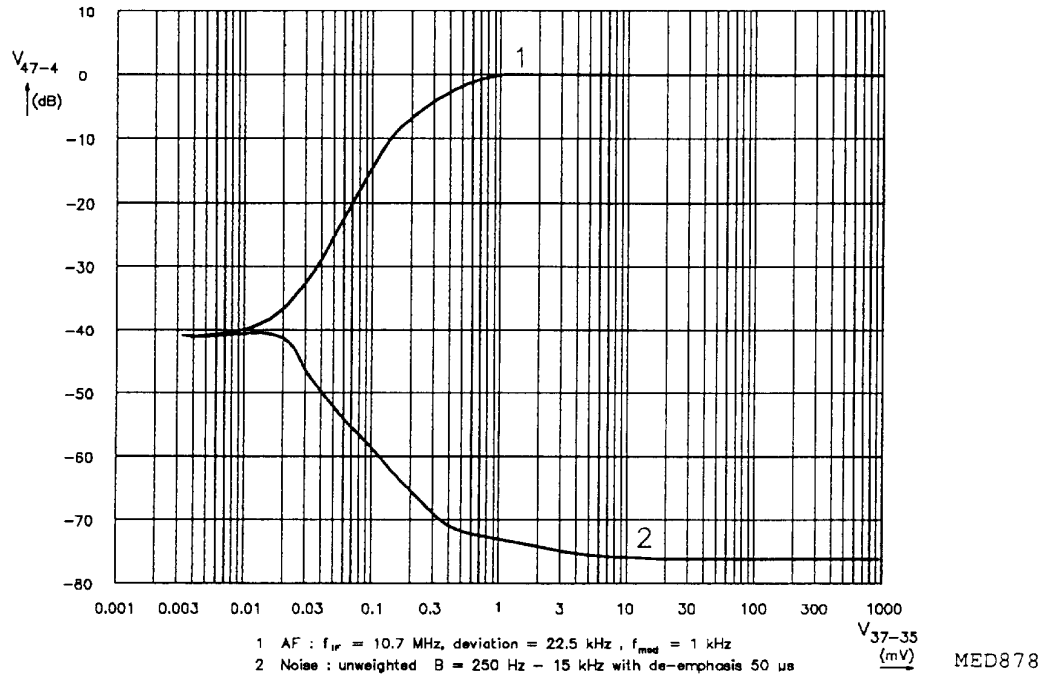


Fig.11 Signal and noise of muted MPX voltage.

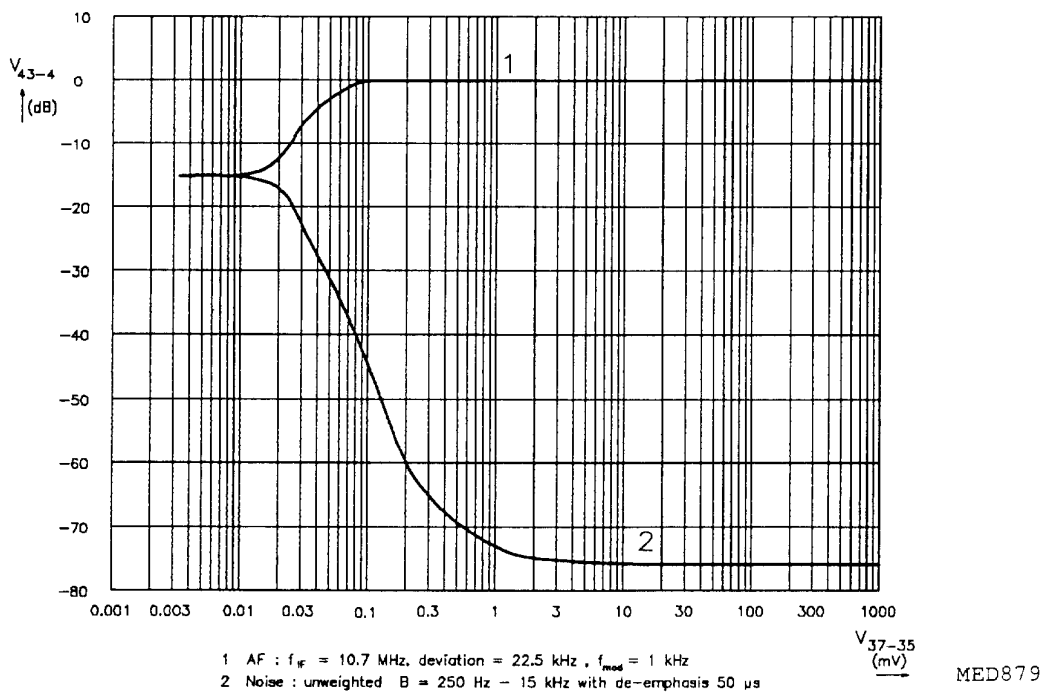


Fig.12 Signal and noise of unmuted MPX voltage.

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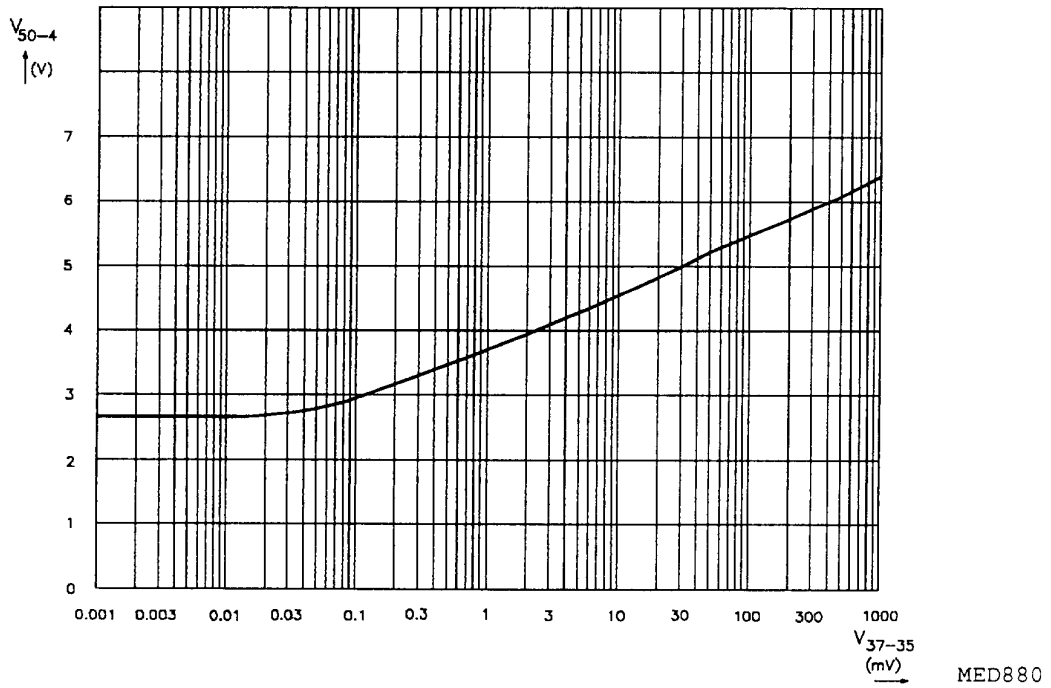


Fig.13 Level unweighted voltage (typical curve).

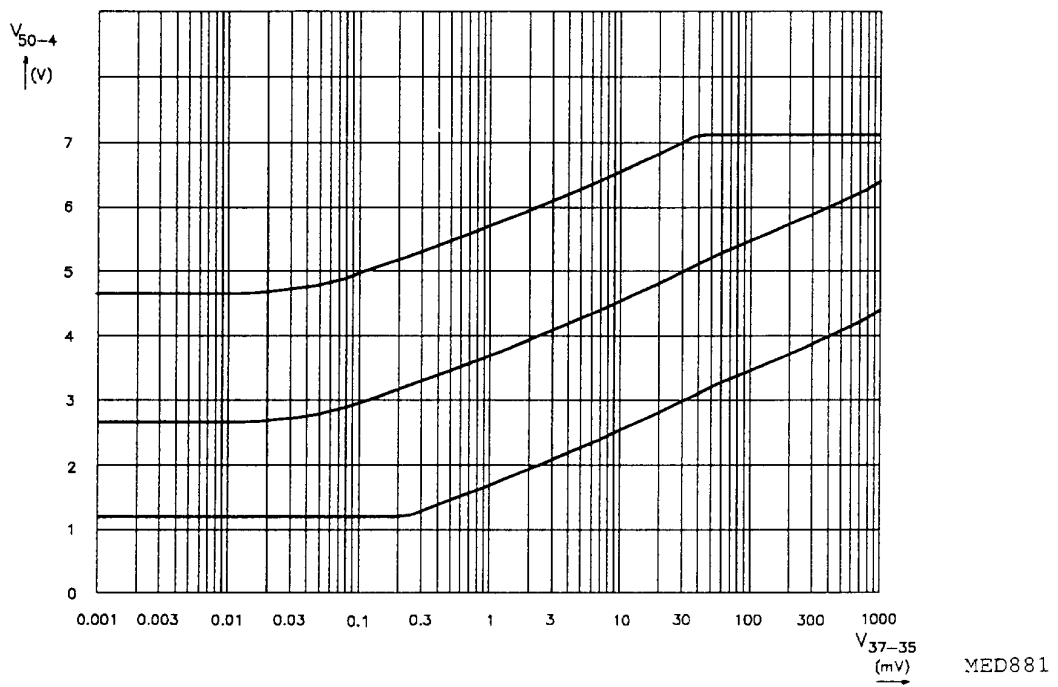


Fig.14 Adjustment range level unweighted voltage.

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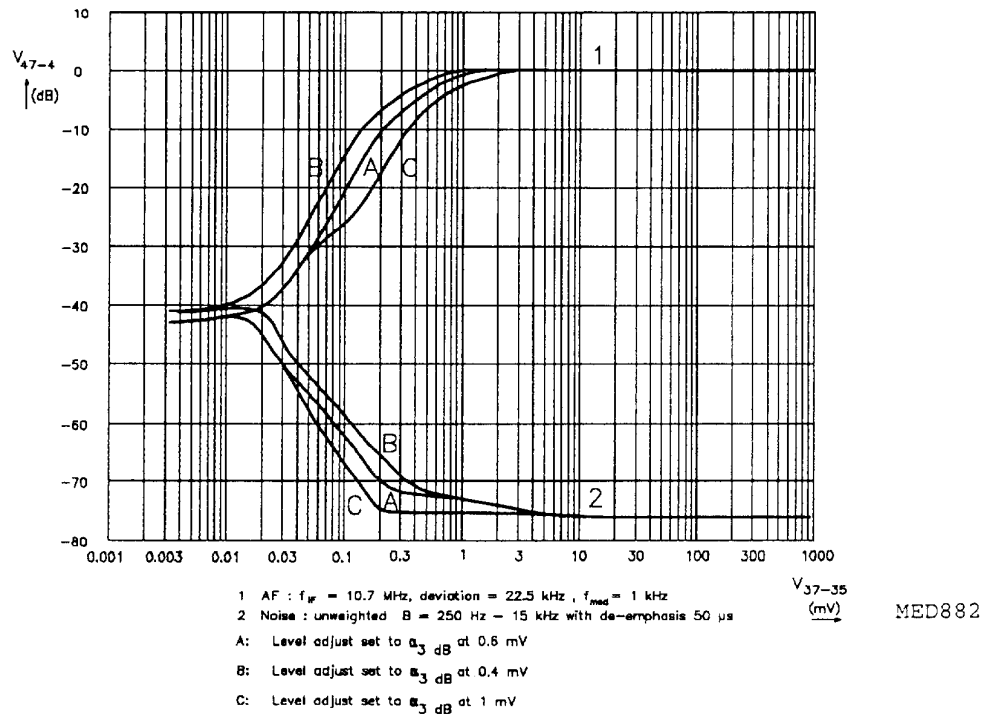


Fig.15 Muting dependence on adjust of level unweighted voltage (typical curve).

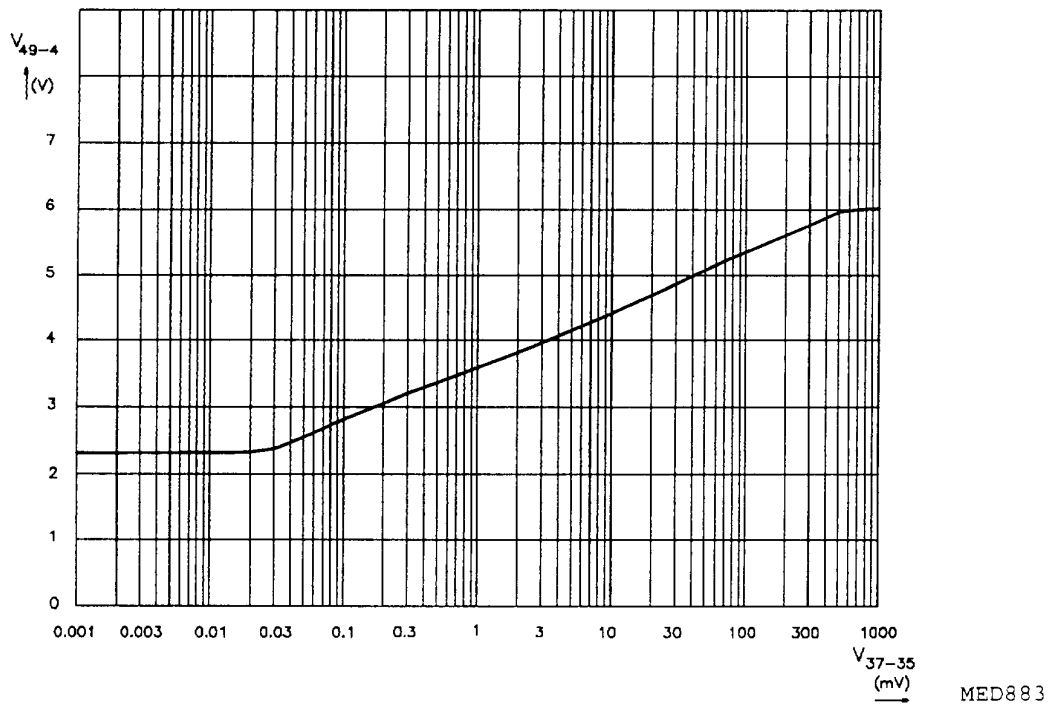


Fig.16 Typical mute voltage as function of FM IF₂ voltage.

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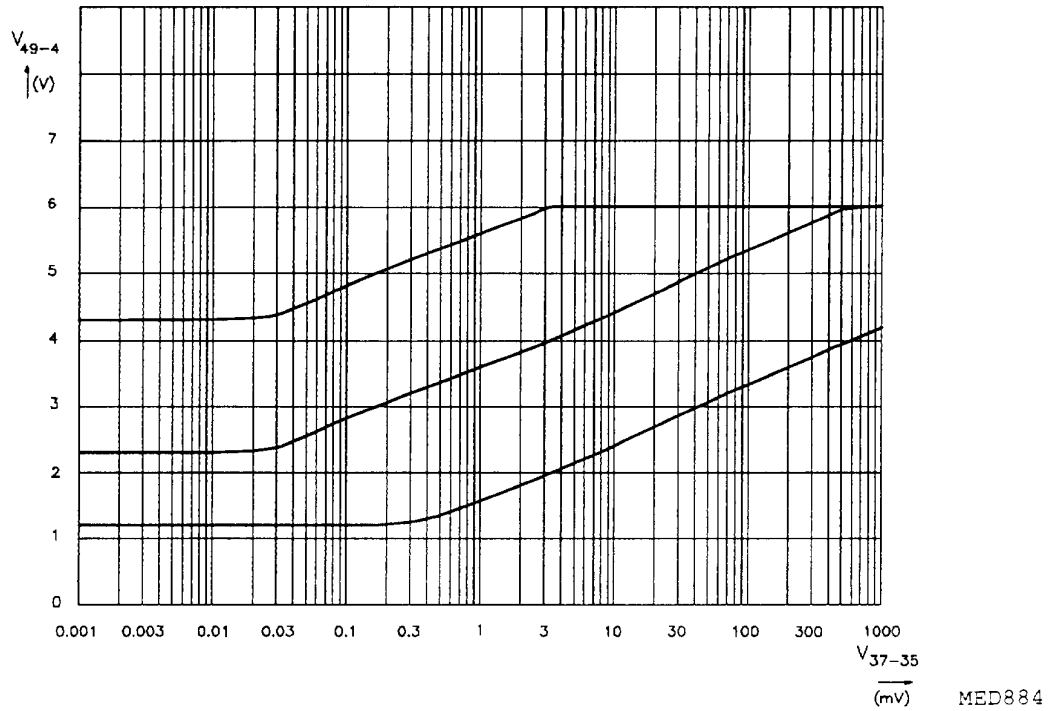


Fig.17 Adjustment range mute voltage.

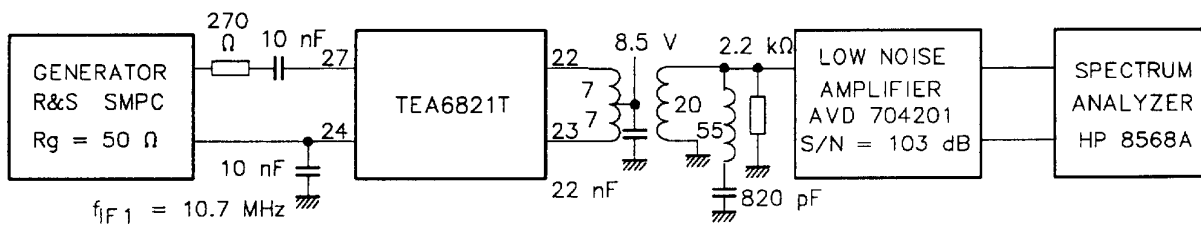


Fig.18 Test circuit AM mixer.

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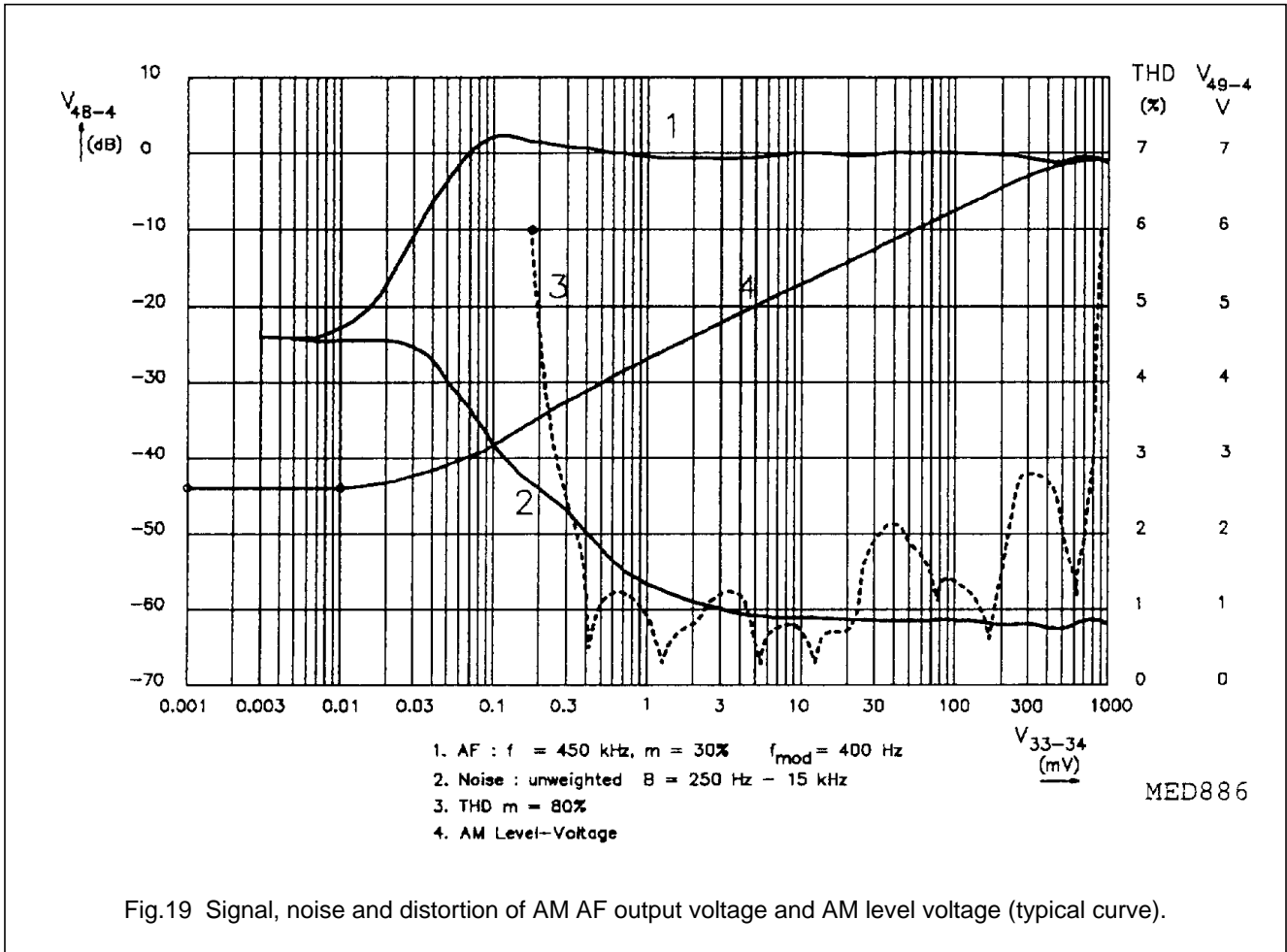


Fig.19 Signal, noise and distortion of AM AF output voltage and AM level voltage (typical curve).

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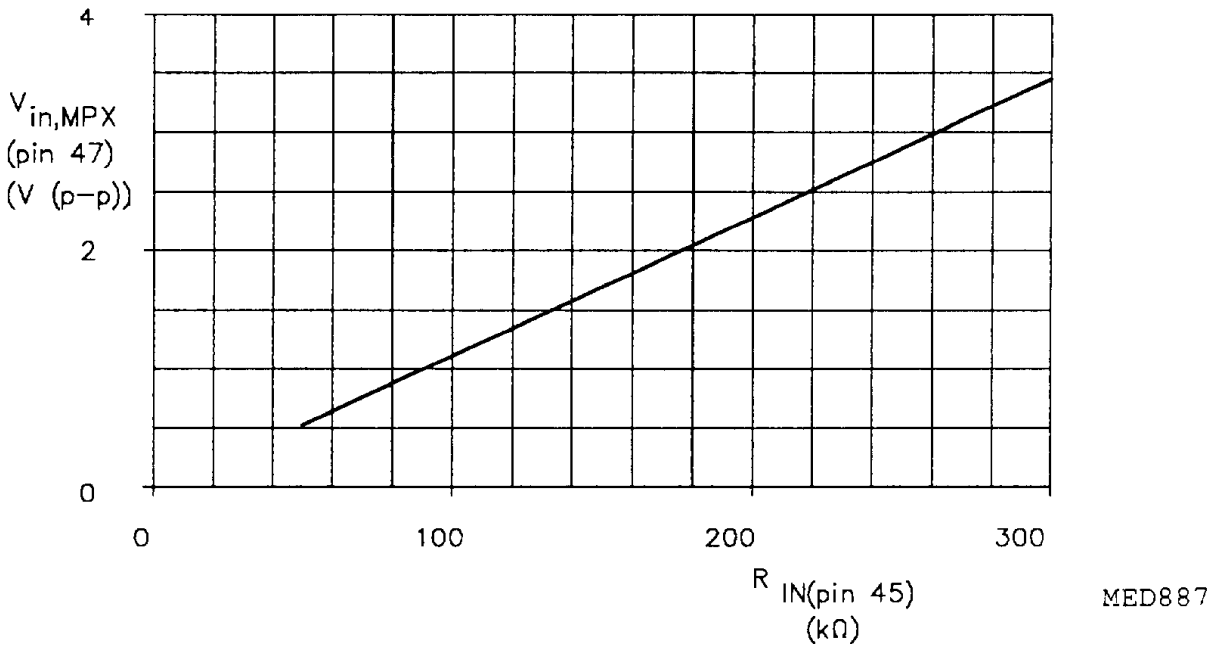


Fig.20 Adaption of MPX input to FM-demodulator output level by variation of the input resistor.

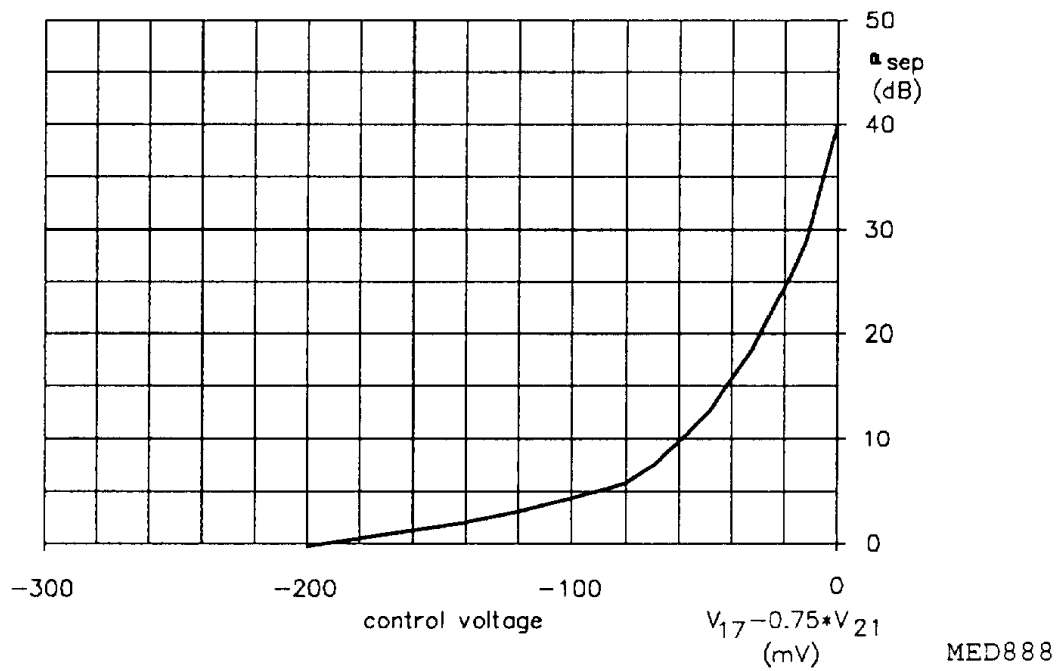


Fig.21 Channel separation as function of control voltage.

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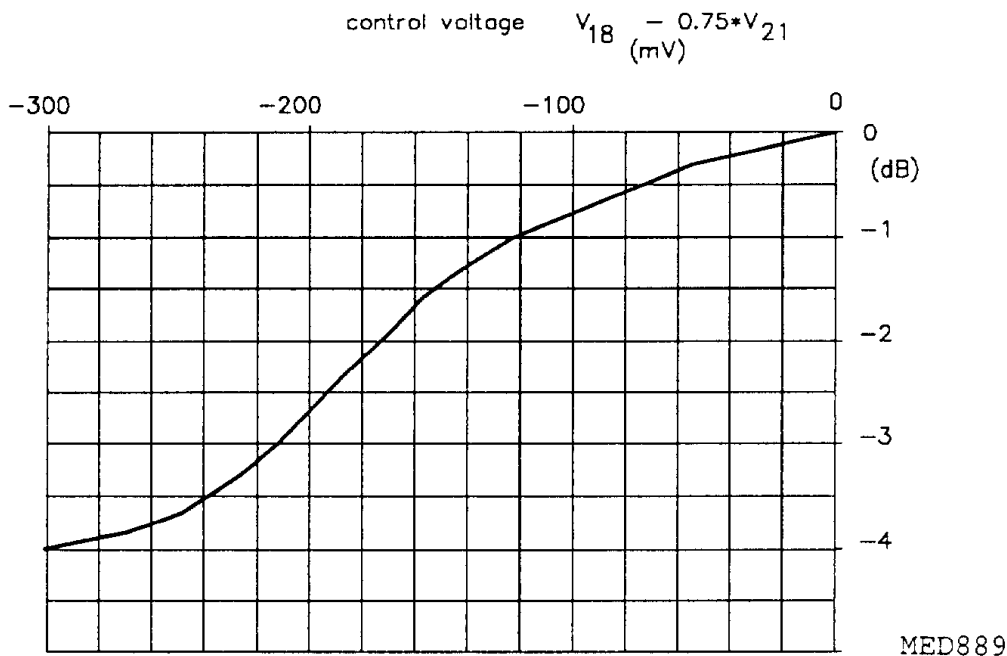


Fig.22 High-cut as function of control voltage.

I²C-BUS SPECIFICATION AND I²C-BUS CONTROLLED FUNCTIONS

I²C-bus specification

The standard I²C-bus specification is expanded by the following definitions. Structure of the I²C-bus logic: slave transceiver with auto increment and expansion to switch a direct transfer of all transmissions to an output for the radio front end IC (TEA6810T respectively TEA6811T).

Subaddresses are not used. Data transfer to the TEA6821T Data sequence: address byte 1 byte 2

The data transfer has to be only in this order. The transfer direction of the data bytes is defined by the LSB of the address. The data becomes valid at the output of the internal latches with the acknowledge of each byte. A stop condition after any byte can shorten transmission times. When writing to the transceiver by using the stop condition before completion of the whole transfer:

- The remaining bytes will contain the old information
- If the transfer of a byte was not completed, this byte is lost and the previous information is available.

Data transfer to an output of the front end IC.

A data bit in the transceiver of the TEA6821T enables or disables a direct transfer of all transmissions to an interface stage for the front end IC.

For a transmission to the front end IC the address and the data format of the front end IC has to be used.

Hint: The pull-up resistors for the front end interface (pins 6 and 7) should not be connected to the 5 V supply voltage of the front end IC, otherwise a bus pull-down (pin 53) can occur during switching off the front end supply when the interface stage is enabled.

Data transfer to the IF IC (TEA6821T) is independent of the state of interface stage for the front end IC.

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General specification

| | |
|--|--|
| bus address of the TEA6821T | 1100 001X |
| subaddress | not used |
| hardware (pin) programmable address bits | not available |
| default settings by power-on reset | radio mute and 40 ms IF count time is enabled, all other bits are random |

I²C-bus data

| Data to be received by the IC | | |
|---|-------|--|
| data byte 1 | bit 0 | switch for mono: bit 0 = 1; stereo: bit 0 = 0 |
| | bit 1 | LSB reference frequency for synthesizer; see Table 1 |
| | bit 2 | reference frequency for synthesizer; see Table 1 |
| | bit 3 | MSB reference frequency for synthesizer; see Table 1 |
| | bit 4 | tuning mute, bit 4 = 1: off; bit 4 = 0: on |
| | bit 5 | SDS/SDR hold, bit 5 = 1: off; bit 5 = 0: on |
| | bit 6 | radio mute, bit 6 = 1: off; bit 6 = 0: on |
| | bit 7 | I ² C-bus to front end, bit 7 = 1: enabled; bit 7 = 0: disabled |
| data byte 2 | bit 0 | AM/FM, bit 0 = 0: AM; bit 0 = 1: FM |
| | bit 1 | divider for AM mixer, bit 1 = 0: division by 2; bit 1 = 1: division by 6 |
| | bit 2 | measure time IF count, bit 2 = 0: 40 ms; bit 2 = 1: 4 ms |
| | bit 3 | SDR off, bit 3 = 0: SDR off; bit 3 = 1: SDR on |
| | bit 4 | not used |
| | bit 5 | not used |
| | bit 6 | not used |
| | bit 7 | not used |
| Data to be transmitted by the IC | | |
| data byte 1 ⁽¹⁾ | bit 0 | LSB level information |
| | bit 1 | level information |
| | bit 2 | MSB level information |
| | bit 3 | LSB multipath information |
| | bit 4 | multipath information |
| | bit 5 | MSB multipath information |
| | bit 6 | bit 6 = 1: stereo pilot presence |
| | bit 7 | not used |

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| | | |
|-------------|-------|-----------------------|
| data byte 2 | bit 0 | LSB of the IF-counter |
| | bit 1 | IF-counter |
| | bit 2 | IF-counter |
| | bit 3 | IF-counter |
| | bit 4 | IF-counter |
| | bit 5 | IF-counter |
| | bit 6 | IF-counter |
| | bit 7 | MSB of the IF-counter |

Note

1. The A/D conversion for multipath and level will be done while a transmission of any address to the I²C-bus.

Table 1 Reference frequency setting in byte 1

| BIT 3 | BIT 2 | BIT 1 | REFERENCE FREQUENCY |
|-------|-------|-------|---------------------|
| 0 | 0 | 0 | 3 kHz |
| 0 | 0 | 1 | 5 kHz |
| 0 | 1 | 0 | 10 kHz |
| 0 | 1 | 1 | 15 kHz |
| 1 | 0 | 0 | 25 kHz |
| 1 | 0 | 1 | 50 kHz |
| 1 | 1 | 0 | not defined |
| 1 | 1 | 1 | not defined |

Reference frequency generation; note 1

| DIVISION RATIO | REFERENCE FREQUENCY (kHz) |
|----------------|---------------------------|
| 20500 | 3 |
| 12300 | 5 |
| 6150 | 10 |
| 4100 | 15 |
| 2460 | 25 |
| 1230 | 50 |

Note

1. All specified frequencies are valid for a crystal oscillator frequency of 61.5 MHz.

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Output signal of reference frequency divider

| SYMBOL | PARAMETER | MIN. | TYP. | MAX. | UNIT |
|---|--|------|------|------|------|
| C ₁₀₋₄ , C ₁₁₋₄ | output capacitance | – | – | 4 | pF |
| R ₁₀₋₅₂ , R ₁₁₋₅₂ | output resistance | 800 | 1000 | 1200 | Ω |
| V ₁₀₋₁₁ | differential output voltage (peak-to-peak value) | 0.3 | 0.4 | 0.5 | V |
| V ₁₀₋₄ , V ₁₁₋₄ | single-ended output voltage (peak-to-peak value) | 0.15 | 0.2 | 0.3 | V |

IF-counter; note 1

| SYMBOL | PARAMETER | MIN. | UNIT |
|--------------------|--------------------------------------|------|------|
| V ₃₃₋₃₄ | IF-counter sensitivity for AM, m = 0 | 200 | μV |
| V ₃₇₋₃₅ | IF-counter sensitivity for FM | 200 | μV |

Note

- Counting windows AM: 4 ms, (40 ms); FM: 40 ms, 4 ms
 Counting resolution AM: 250 Hz, (25 Hz); FM: 5 kHz, 50 kHz
 IF-prescaler AM: division by 1; FM: division by 200

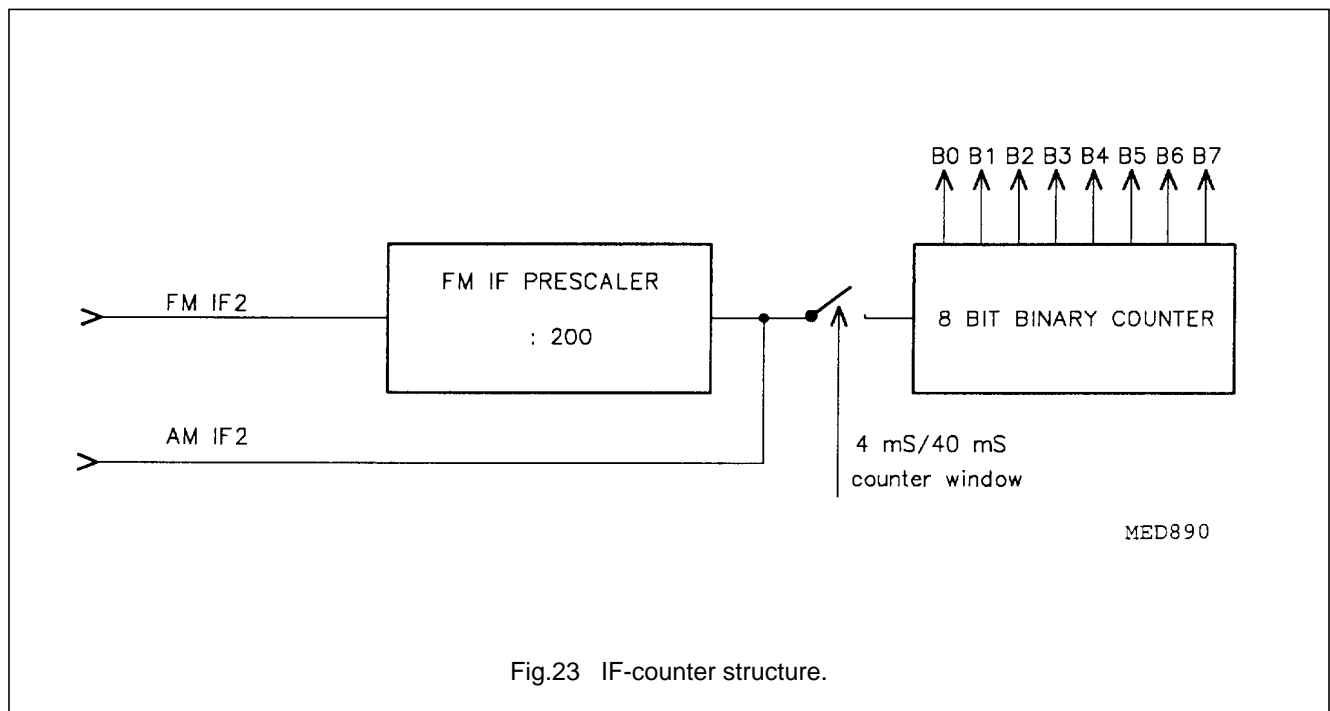
The IF-count windows are valid for a crystal oscillator frequency of 61.5 MHz.

The FM/AM switching is done by bit 0 of byte 2 of the received data of the IC.

The IF-counter operates continuously.

The IF-counter and window-counter will be resetted when the I²C-bus logic detects the address of the IC. This disables changes in the latches for the IF-count, while reading this value. If the transmission to the front end IC will be disabled after the synthesizer loop of the TEA6811T front end IC has locked for a new frequency, the IF-count will be available after the set measuring time.

The IF-counter starts at 0. The IF-counter output are the **8 least significant bits** of the counting result.



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A/D converters for level and multipath voltage

| SYMBOL | PARAMETER | MIN. | TYP. | MAX. | UNIT |
|---|---|------|------|------|---------|
| A/D converter for FM level information | | | | | |
| The FM level information V_{50-3} is A/D converted with 3 bit | | | | | |
| ΔV_{50-4} | AD conversion step size | – | 6 | – | dB/step |
| FM stop | | | | | |
| ΔV_{stop} | variation of stop level as function of V_{42-4} | – | 30 | – | dB/V |
| A/D converter for AM level information | | | | | |
| The AM level information V_{49-4} is A/D converted with 3 bit | | | | | |
| ΔV_{49-4} | AD conversion step size | – | 6 | – | dB/step |
| AM stop | | | | | |
| ΔV_{stop} | variation of stop level as function of V_{43-4} | – | 30 | – | dB/V |
| A/D converter for multipath information | | | | | |
| The multipath information V_{40-4} is A/D converted with 3 bit covering an IF_2 amplitude modulation range $0.15 \leq m \leq 0.9$; $f_{\text{mod}} = 20$ kHz | | | | | |
| m | multipath conversion step 0 | – | – | – | % |
| | multipath conversion step 1 | – | 15 | – | % |
| | multipath conversion step 2 | – | 30 | – | % |
| | multipath conversion step 3 | – | 40 | – | % |
| | multipath conversion step 4 | – | 50 | – | % |
| | multipath conversion step 5 | – | 58 | – | % |
| | multipath conversion step 6 | – | 66 | – | % |
| | multipath conversion step 7 | – | 74 | – | % |

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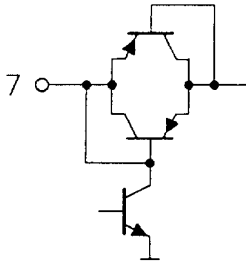
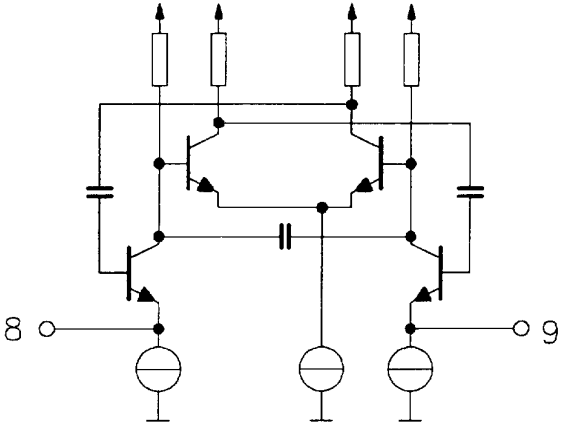
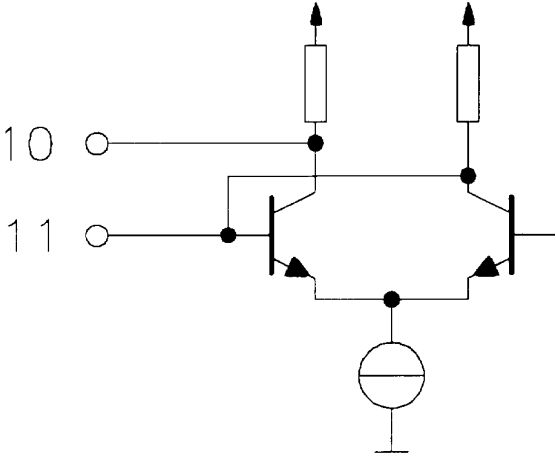
TEA6821T

Table 2 Equivalent pin circuits and pin voltages.

| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|-----------------|----------------|-------------------|------------------|
| | | AM | FM | |
| 1 | QDET1 | 4.0 | 4.0 | |
| 2 | QDET2 | 4.0 | 4.0 | |
| 3 | TSWITCH | open | 0/V ₂₁ | |
| 4 | GND | | | |
| 5 | V _{P5} | 5.0 | 5.0 | |
| 6 | HFBUS1 | 5.0 | 5.0 | |

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|-------------------|----------------|-----|--|
| | | AM | FM | |
| 7 | HFBUS2 | 5.0 | 5.0 |  |
| 8 | XTAL1 | 4.1 | 4.1 |  |
| 9 | XTAL2 | 4.1 | 4.1 | |
| 10 | F _{REFP} | 4.9 | 4.9 |  |
| 11 | F _{REFN} | 4.9 | 4.9 | |

ICE car radio

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|------------------|----------------|-----------|------------------|
| | | AM | FM | |
| 12 | I _{REF} | 4.3 | 4.3 | |
| 13 | FMIFIN1 | 2.3 | 2.3 | |
| 14 | FMIFIN2 | 2.3 | 2.3 | |
| 15 | TSDR | 0.7 – 5.5 | 0.7 – 5.5 | |

ICE car radio

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|------------------|----------------|-----------|------------------|
| | | AM | FM | |
| 16 | TSDS | 0.7 – 5.5 | 0.7 – 5.5 | |
| 17 | V _{SDS} | 3.0 – 5.5 | 3.0 – 5.5 | |
| 18 | V _{SDR} | 3.0 – 5.5 | 3.0 – 5.5 | |

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|------------------|----------------|-----|------------------|
| | | AM | FM | |
| 19 | FMIF2OUT1 | 8.5 | 8.5 | |
| 20 | FMIF2OUT2 | 8.5 | 8.5 | |
| 21 | V _{REF} | 5.1 | 5.1 | |

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|-----------|----------------|-----------|------------------|
| | | AM | FM | |
| 22 | AMIF2OUT1 | 8.5 | 8.5 | |
| 23 | AMIF2OUT2 | 8.5 | 8.5 | |
| 24 | FMAMDEC | 3.0 | 3.0 | |
| 25 | PHASEDET | 3.0 – 7.0 | 3.0 – 7.0 | |

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|------------------|----------------|-----------|------------------|
| | | AM | FM | |
| 26 | PILDET | 0.7 | 0.7 – 7.0 | |
| 27 | FMAM10.7 | 3.0 | 3.0 | |
| 28 | V _{PIF} | 8.5 | 8.5 | |
| 29 | FMIFAMPOUT | 6.0 | 6.0 | |
| 30 | AFGND | 3.6 | 3.6 | |

ICE car radio

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|----------|----------------|-----|------------------|
| | | AM | FM | |
| 31 | DEEMPHR | 2.3 | 2.3 | |
| 32 | DEEMPHL | 2.3 | 2.3 | |
| 33 | AMIF2IN1 | 2.7 | 0.7 | |
| 34 | AMIF2IN2 | 2.7 | 0.7 | |

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|------------------|----------------|-----------|------------------|
| | | AM | FM | |
| 35 | FMIN2 | 0.7 | 2.7 | |
| 36 | DCFEED | 2.7 | 2.7 | |
| 37 | FMIN1 | 0.7 | 2.7 | |
| 38 | LEVELADJ | 2.6 | 2.6 | |
| 39 | C _{AFC} | 1.0 – 2.2 | 1.0 – 7.0 | |

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|------------|----------------|-----------|------------------|
| | | AM | FM | |
| 40 | MPBUF | 0.7 – 6.0 | 0.7 – 6.0 | |
| 41 | OUTLEFT | 3.6 | 3.6 | |
| 42 | FMSTOP | 0 – 5.2 | 0 – 5.2 | |
| 43 | RDS/AMSTOP | 0 – 5.2 | 3.0 | |

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|-------------------|----------------|-----|------------------|
| | | AM | FM | |
| 44 | OUTRIGHT | 3.6 | 3.6 | |
| 45 | MPXIN | 2.8 | 2.8 | |
| 46 | IAC _{IN} | 0 | 0 | |
| 47 | MPXOUT | 0 | 3.0 | |

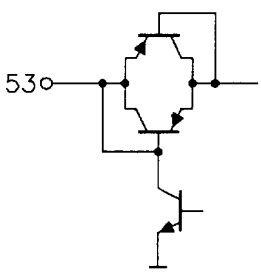
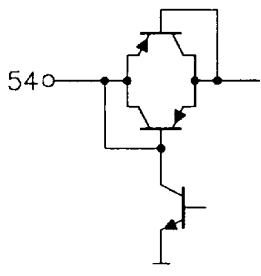
ICE car radio

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|----------------------|----------------|-----------|------------------|
| | | AM | FM | |
| 48 | AMAFOUT | 3.7 | 4.8 | |
| 49 | V _{MUTAML} | 1.0 – 5.5 | 1.0 – 5.5 | |
| 50 | LEVELUNWEIG | 1.0 – 7.0 | 1.0 – 7.0 | |
| 51 | I _{ACCONTR} | 0 | 6.0 | |
| 52 | V _{PDIG} | 5.0 | 5.0 | |

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| PIN NO. | PIN NAME | DC VOLTAGE (V) | | INTERNAL CIRCUIT |
|---------|-------------------|----------------|-----|--|
| | | AM | FM | |
| 53 | SDA | 5.0 | 5.0 |  |
| 54 | SCL | 5.0 | 5.0 |  |
| 55 | BUSGND | 0 | 0 | |
| 56 | V _{P8.5} | 8.5 | 8.5 | |

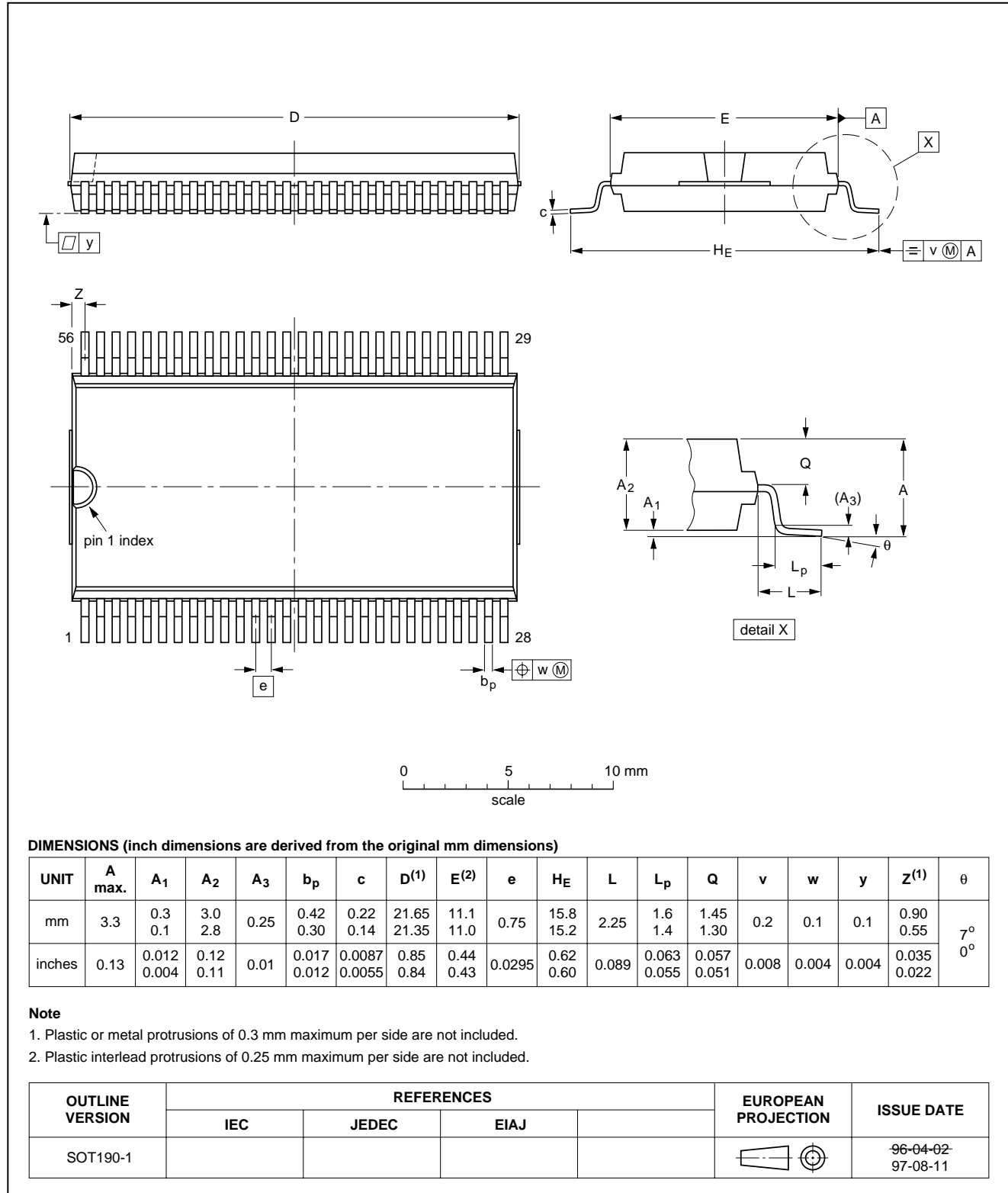
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PACKAGE OUTLINE

VSO56: plastic very small outline package; 56 leads

SOT190-1



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SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"IC Package Databook"* (order code 9398 652 90011).

Reflow soldering

Reflow soldering techniques are suitable for all VSO packages.

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method. Typical reflow temperatures range from 215 to 250 °C.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at 45 °C.

Wave soldering

Wave soldering techniques can be used for all VSO packages if the following conditions are observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow.
- The package footprint must incorporate solder thieves at the downstream end.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is 260 °C, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than 150 °C within 6 seconds. Typical dwell time is 4 seconds at 250 °C.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

Repairing soldered joints

Fix the component by first soldering two diagonally-opposite end leads. Use only a low voltage soldering iron (less than 24 V) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 °C.

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DEFINITIONS

| | |
|---|---|
| Data sheet status | |
| Objective specification | This data sheet contains target or goal specifications for product development. |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification | This data sheet contains final product specifications. |
| Limiting values | |
| Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability. | |
| Application information | |
| Where application information is given, it is advisory and does not form part of the specification. | |

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PURCHASE OF PHILIPS I²C COMPONENTS

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|---|--|
|  | <p>Purchase of Philips I²C components conveys a license under the Philips' I²C patent to use the components in the I²C system provided the system conforms to the I²C specification defined by Philips. This specification can be ordered using the code 9398 393 40011.</p> |
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