


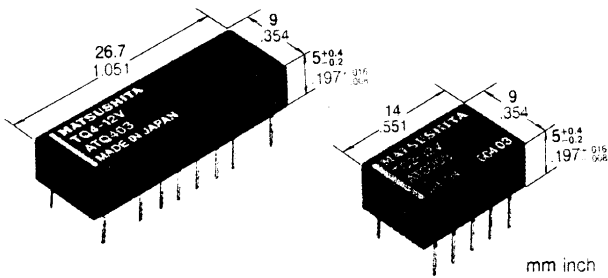
TQ



Relays for advanced technology

## MOST ADVANCED POLARIZED RELAY

# TQ-RELAYS



- Ultra-small size
- High sensitivity:
  - 2 Form C; 140mW power consumption (single side stable type)
  - 4 Form C; 280mW power consumption (single side stable type)
- Surge voltage withstand: 1500V FCC Part 68
- Sealed construction allows automatic washing.
- Self-clinching terminal also available.
- M.B.B. contact types available.
- UL/CSA recognized.

### SPECIFICATIONS

Contact		Arrangement	
Arrangement		2 Form C, 4 Form C	
Initial contact resistance, max. (By voltage drop 6V DC 1A)		50mΩ	
Contact material		Gold-clad silver	
Rating	Max. switching power	30W, 62.5VA (resistive load)	
	Max. switching voltage	110V DC, 125V AC	
	Max. switching current	1A	
	Min. switching capability	10μA, 10mV DC	
UL/CSA rating		1A 30V DC 0.3A 110V DC 0.5A 125V AC	
Expected life (min. operations)	Mechanical (at 180cpm)	10 <sup>6</sup> *	
	Electrical (at 20cpm)	1A 30V DC resistive 0.5A 125V AC resistive	
		2 × 10 <sup>5</sup> *	
*Specifications for M.B.B. contact types shown as follows:			
Expected life (min. operations)	Mechanical (at 180cpm)	10 <sup>7</sup>	
	Electrical (at 20cpm)	1A 30V DC resistive	
Nominal operating power (Single side stable type)		200mW	
M.B.B. time		Min. 10μsec.	
Initial breakdown voltage	Between open contacts	300Vrms	
Ambient temperature		-40°C to +50°C -40°F to +122°F	

### Characteristics (at 20°C 68°F)

Max. operating speed		20cpm
Operate time (at nominal voltage)		Approx. 2msec.
Release time (at nominal voltage)		Approx. 1msec.
Set time (latching) (at nominal voltage)		Approx. 2msec.
Reset time (latching) (at nominal voltage)		Approx. 2msec.
Initial breakdown voltage	Between open contacts	750Vrms for 1 min. *
	Between contact sets	1,000Vrms for 1 min.
	Between contact and coil	1,000Vrms for 1 min.
FCC surge voltage between open contacts		1,500V
Initial insulation resistance		Min. 1,000MΩ (at 500V DC)
Temperature rise (at nominal voltage)		Max. 50 deg.
Ambient temperature		-40°C to +70°C -40°F to +158°F *
Shock resistance	Functional	50G
	Destructive	100G
Vibration resistance	Functional	18G, 10 to 55Hz at double amplitude of 3mm
	Destructive	30G, 10 to 55Hz at double amplitude of 5mm
Unit weight		2 Form C: Approx. 1.5g .053oz. 4 Form C: Approx. 3g .106oz.

### ORDERING INFORMATION

Ex. TQ 2 H - L2 - 2M - 3V

Contact arrangement	Terminal shape	Operating function	MBB function	Coil voltage (DC)
2: 2 Form C	Nil: Standard PC board terminal H: Self-clinching terminal	Nil: Single side stable L: 1 coil latching L2: 2 coil latching	2M: 2MBB (2 Form D)	3, 4.5, 5, 6, 9, 12, 24V

### TYPES AND COIL DATA (at 20°C 68°F)

#### 1. 2 Form C type

Operating function	Part No.	Nominal voltage, V DC	Pick-up set voltage, V DC (max.)	Drop-out/reset voltage, V DC (min.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
Single side stable	TQ2-3V	3	2.25	0.3	46.7	64.3	140	4.5
	TQ2-4.5V	4.5	3.38	0.45	31.1	144.6	140	6.7
	TQ2-5V	5	3.75	0.5	28.1	178	140	7.5
	TQ2-6V	6	4.5	0.6	23.3	257	140	9
	TQ2-9V	9	6.75	0.9	15.5	579	140	13.5
	TQ2-12V	12	9	1.2	11.7	1,028	140	18
	TQ2-24V	24	18	2.4	8.3	2,880	200	36
1 coil latching	TQ2-L-3V	3	2.25	2.25	33.3	90	100	4.5
	TQ2-L-4.5V	4.5	3.38	3.38	22.2	202.5	100	6.7
	TQ2-L-5V	5	3.75	3.75	20	250	100	7.5
	TQ2-L-6V	6	4.5	4.5	16.7	360	100	9
	TQ2-L-9V	9	6.75	6.75	11.1	810	100	13.5
	TQ2-L-12V	12	9	9	8.3	1,440	100	18
	TQ2-L-24V	24	18	18	6.3	3,840	150	36
2 coil latching	TQ2-L2-3V	3	2.25	2.25	66.7	45	200	4.5
	TQ2-L2-4.5V	4.5	3.38	3.38	44.4	101.2	200	6.7
	TQ2-L2-5V	5	3.75	3.75	40	125	200	7.5
	TQ2-L2-6V	6	4.5	4.5	33.3	180	200	9
	TQ2-L2-9V	9	6.75	6.75	22.2	405	200	13.5

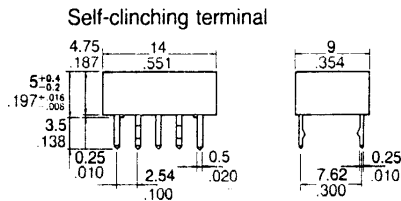
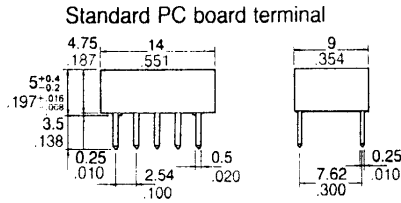
2. 4 Form C type

Operating function	Part No.	Nominal voltage, V DC	Pick-up set voltage, V DC (max.)	Drop-out/reset voltage, V DC (min.)	Nominal operating current, mA ( $\pm 10\%$ )	Coil resistance, $\Omega$ ( $\pm 10\%$ )	Nominal operating power, mW	Max. allowable voltage, V DC
Single side stable	TQ4-3V	3	2.25	0.3	93.8	32	280	4.5
	TQ4-4.5V	4.5	3.38	0.45	62.2	72.3	280	6.7
	TQ4-5V	5	3.75	0.5	56.2	89	280	7.5
	TQ4-6V	6	4.5	0.6	46.5	129	280	9
	TQ4-9V	9	6.75	0.9	31.1	289	280	13.5
	TQ4-12V	12	9	1.2	23.3	514	280	18
	TQ4-24V	24	18	2.4	11.7	2,056	280	36
1 coil latching	TQ4-L-3V	3	2.25	2.25	66.6	45	200	4.5
	TQ4-L-4.5V	4.5	3.38	3.38	44.4	101.2	200	6.7
	TQ4-L-5V	5	3.75	3.75	40	125	200	7.5
	TQ4-L-6V	6	4.5	4.5	33.3	180	200	9
	TQ4-L-9V	9	6.75	6.75	22.2	405	200	13.5
	TQ4-L-12V	12	9	9	16.7	720	200	18
	TQ4-L-24V	24	18	18	8.3	2,880	200	36
2 coil latching	TQ4-L2-3V	3	2.25	2.25	133	22.5	400	4.5
	TQ4-L2-4.5V	4.5	3.38	3.38	88.9	50.6	400	6.7
	TQ4-L2-5V	5	3.75	3.75	80	62.5	400	7.5
	TQ4-L2-6V	6	4.5	4.5	66.6	90	400	9
	TQ4-L2-9V	9	6.75	6.75	44.4	202.5	400	13.5
	TQ4-L2-12V	12	9	9	33.3	360	400	18
	TQ4-L2-24V	24	18	18	16.7	1,440	400	36

- Notes: 1. Please add "H" for self-clinching terminal types as TQ4H-L-3V, TQ2H-L-24V.  
 2. AgPd stationary contact types available. Please add suffix "-3" like TQ2-12V-3.  
 3. Specified value of the pick-up, drop-out, set and reset voltage is with the condition of square wave coil pulse.  
 4. Standard packing: Tube:50pcs Case:1,000pcs.

DIMENSIONS

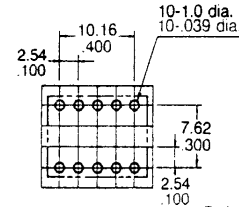
1) 2 Form C



General tolerance:  $\pm 0.3 \pm .012$

PC board pattern (Bottom view)

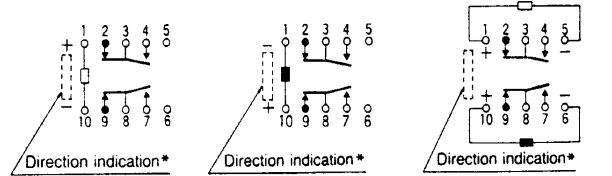
mm inch



Tolerance:  $\pm 0.1 \pm .004$

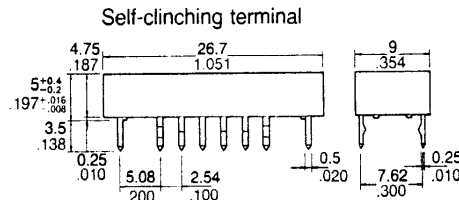
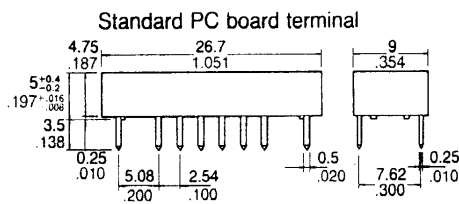
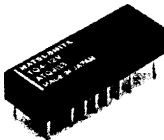
Schematic (Bottom view)

- Single side stable (Deenergized condition)
- 1-coil latching (Reset condition)
- 2-coil latching (Reset condition)



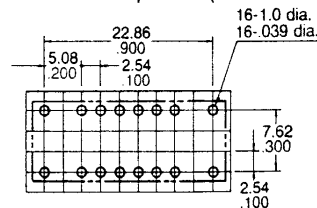
\*Orientation stripe typical-located on top of relay

2) 4 Form C



General tolerance:  $\pm 0.3 \pm .012$

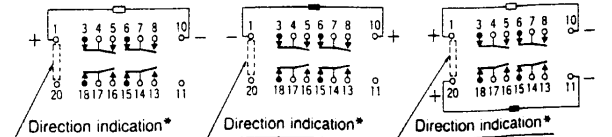
PC board pattern (Bottom view)



Tolerance:  $\pm 0.1 \pm .004$

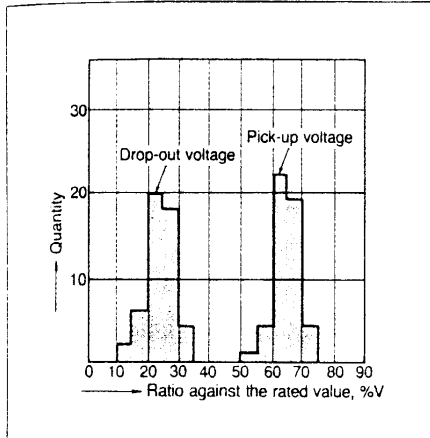
Schematic (Bottom view)

- Single side stable (Deenergized condition)
- 1-coil latching (Reset condition)
- 2-coil latching (Reset condition)

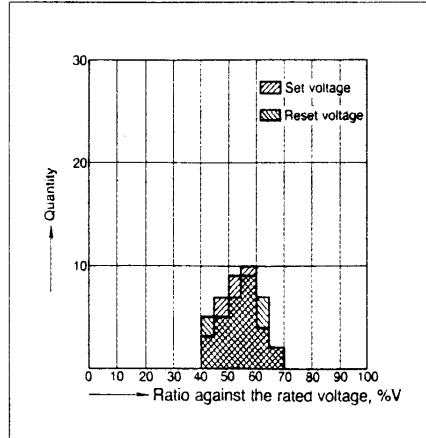


\*Orientation stripe typical-located on top of relay

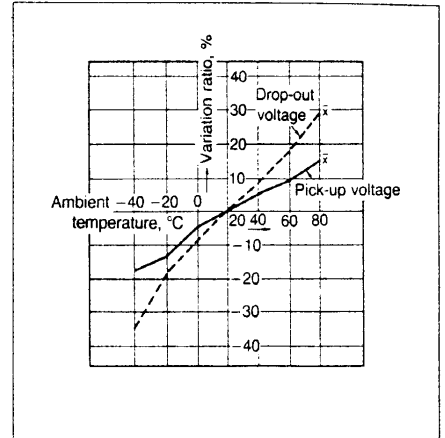
7. Distribution of pick-up and drop-out voltages  
Tested sample: TQ2-12V, 50 pcs.



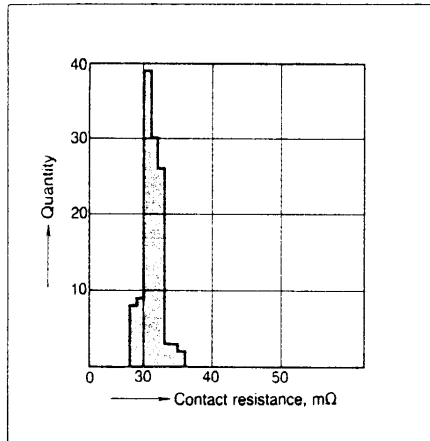
8. Distribution of set and reset voltage  
Tested sample: TQ2-L2-12V, 35 pcs.



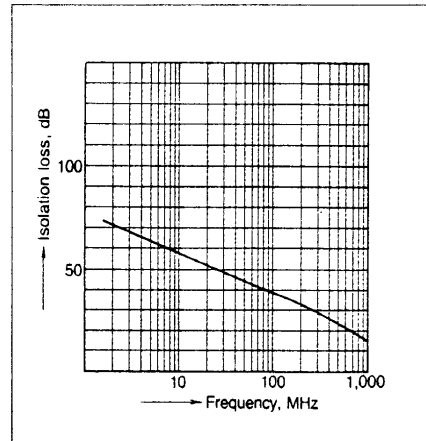
9. Ambient temperature characteristics  
Tested sample: TQ2-12V, 5 pcs.



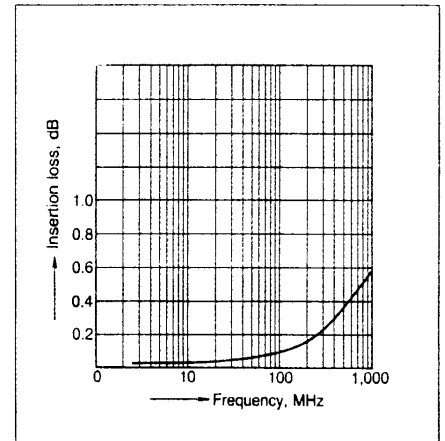
10. Distribution of contact resistance  
Tested sample: TQ2-12V, 30 pcs. (30x4 contacts)



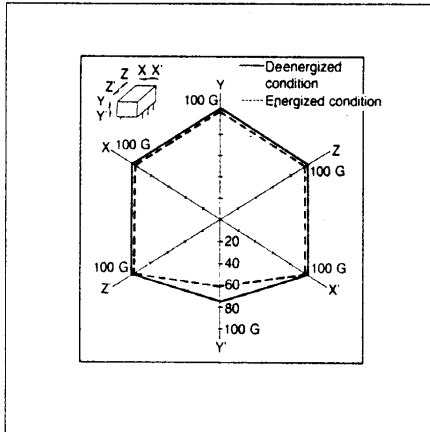
11.-(1) High-frequency characteristics  
Isolation loss characteristics



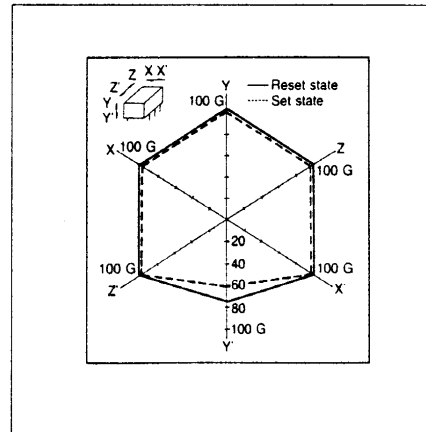
11.-(2) High-frequency characteristics  
Insertion loss characteristics



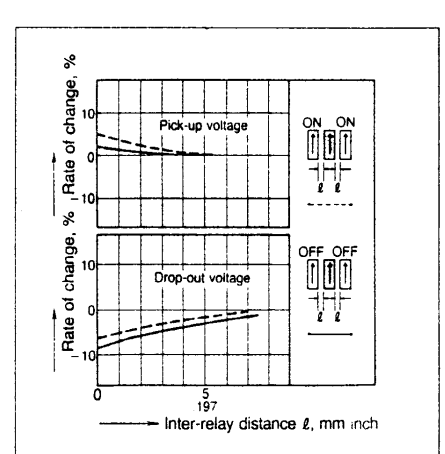
12.-(1) Malfunctional shock (single side stable)  
Tested sample: TQ2-12V, 6 pcs.



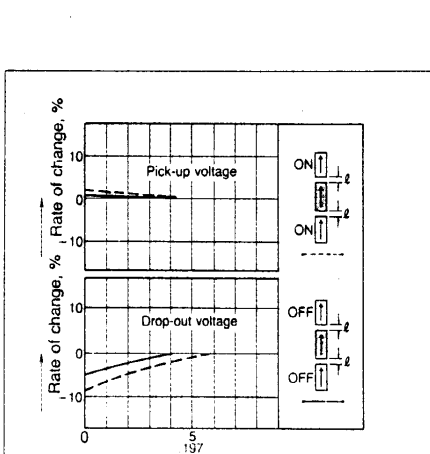
12.-(2) Malfunctional shock (latching)  
Tested sample: TQ2-L-12V, 6 pcs.



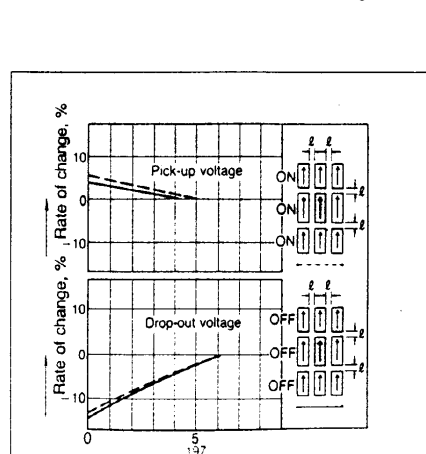
13.-(1) Influence of adjacent mounting



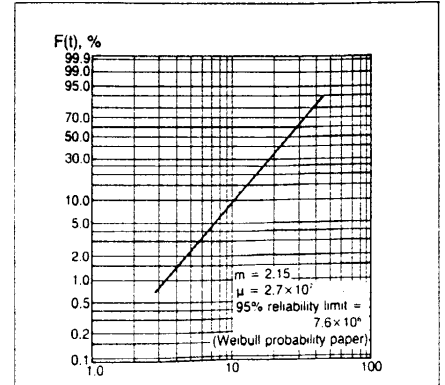
13.-(2) Influence of adjacent mounting



13.-(3) Influence of adjacent mounting



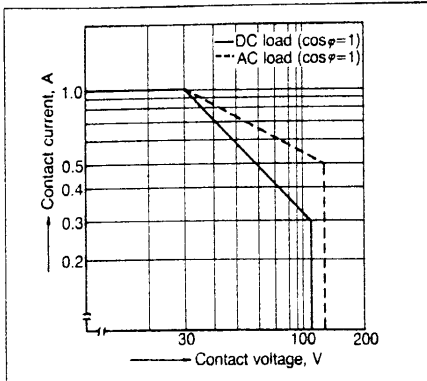
14.-(1) Contact reliability  
(1 mA 5 V DC resistive load)  
Tested sample: TQ2-12V  
Condition: Detection level 10 Ω



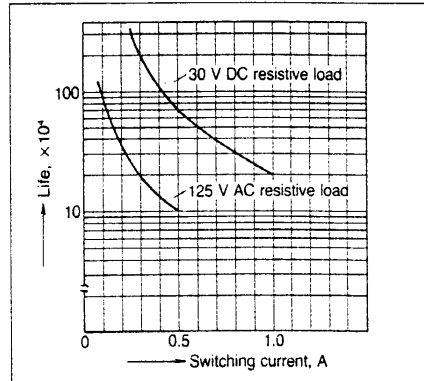
# TQ

## DATA

1. Maximum switching power

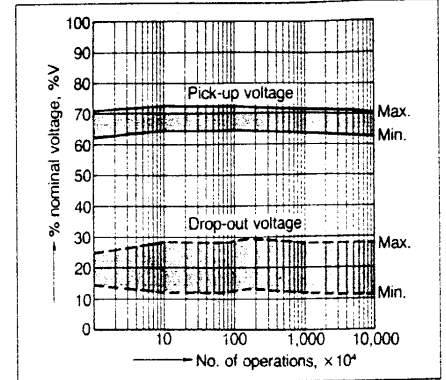


2. Life curve



3. Mechanical life

Tested sample: TQ2-12V, 10 pcs.

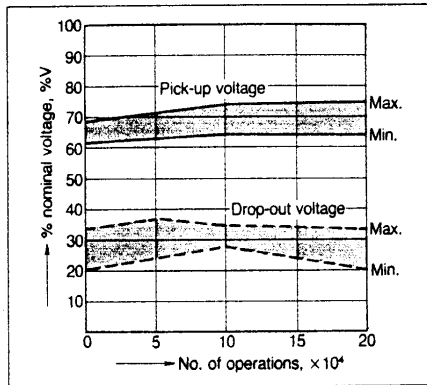


4.-(1) Electrical life (DC load)

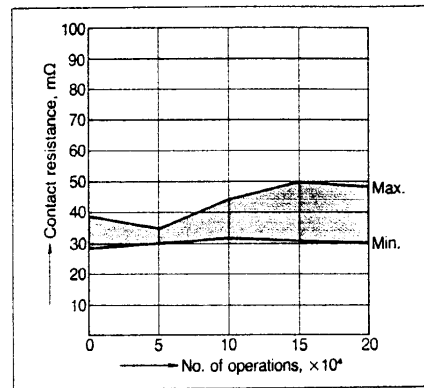
Tested sample: TQ2-12V, 6 pcs.

Condition: 1 A 30 V DC resistive load, 20 cpm

Change of pick-up and drop-out voltage



Change of contact resistance

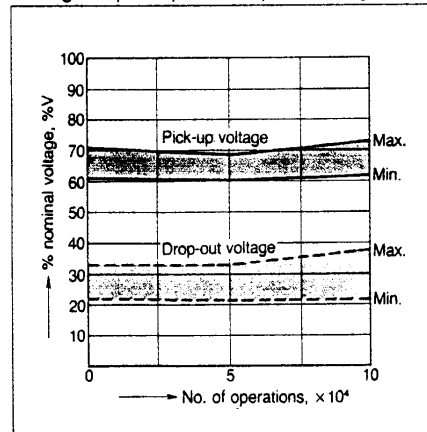


4.-(2) Electrical life (AC load)

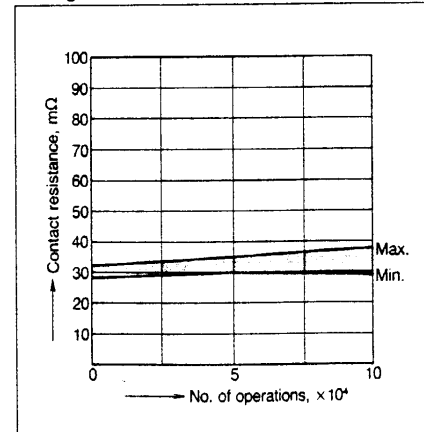
Tested sample: TQ2-12V, 6 pcs.

Condition: 0.5 A 125 V AC resistive load, 20 cpm

Change of pick-up and drop-out voltage



Change of contact resistance

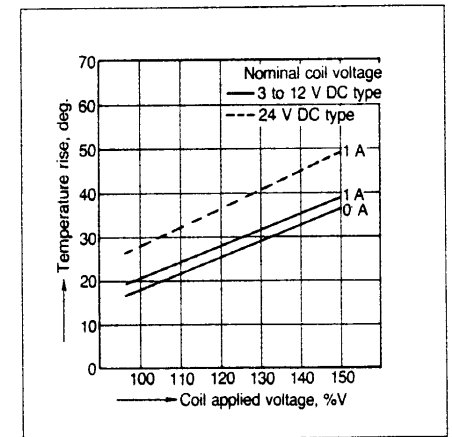


5.-(1) Coil temperature rise (2C)

Tested sample: TQ2-12V

Measured portion: Inside the coil

Ambient temperature: 30°C 86°F

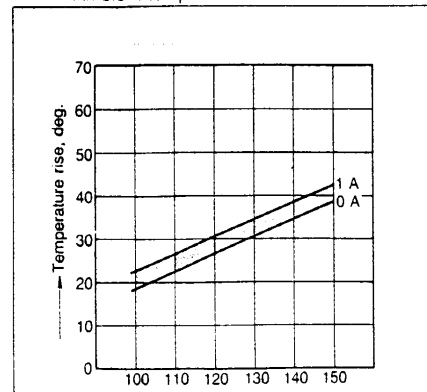


5.-(2) Coil temperature rise (4C)

Tested sample: TQ4-12V

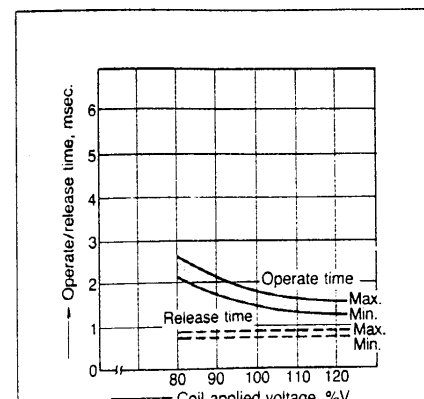
Measured portion: Inside the coil

Ambient temperature: 30°C 86°F



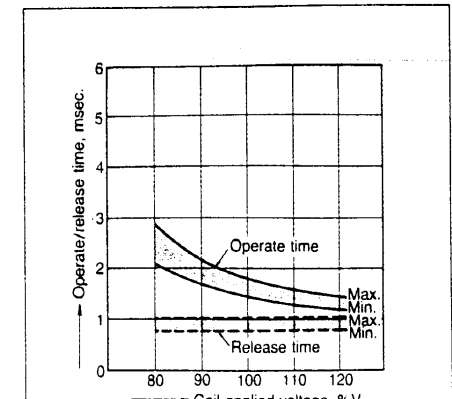
6.-(1) Operate/release time characteristics

Tested sample: TQ2-12V, 10 pcs.

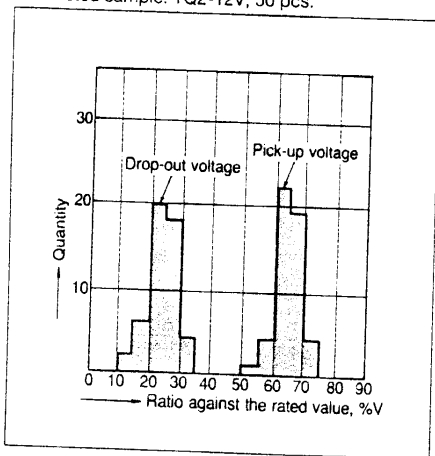


6.-(2) Operate/release time characteristics

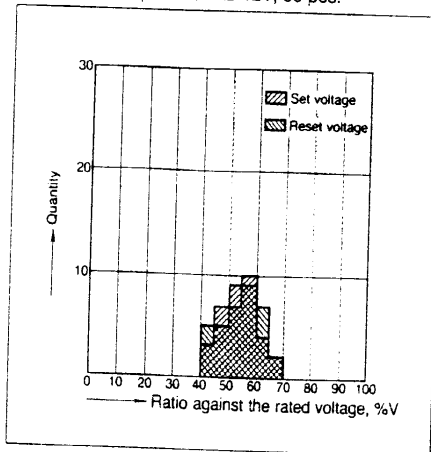
Tested sample: TQ4-12V, 10 pcs.



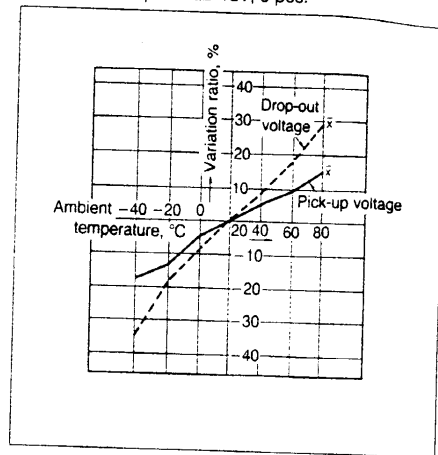
7. Distribution of pick-up and drop-out voltages  
Tested sample: TQ2-12V, 50 pcs.



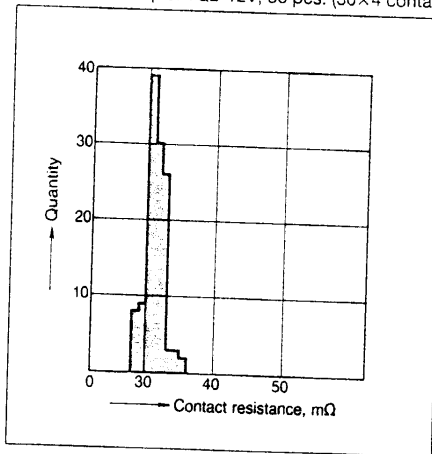
8. Distribution of set and reset voltage  
Tested sample: TQ2-L2-12V, 35 pcs.



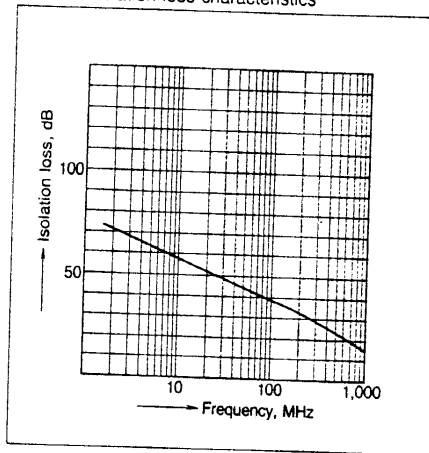
9. Ambient temperature characteristics  
Tested sample: TQ2-12V, 5 pcs.



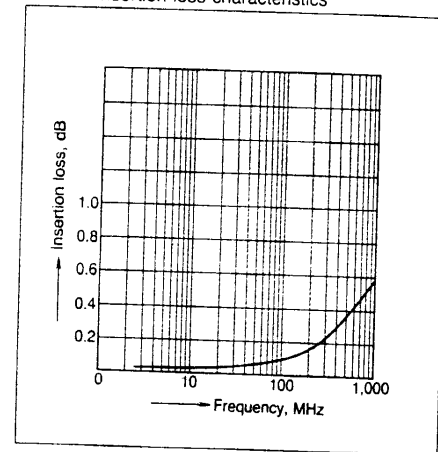
10. Distribution of contact resistance  
Tested sample: TQ2-12V, 30 pcs. (30x4 contacts)



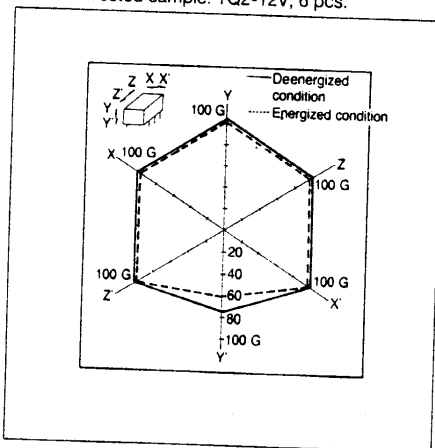
11.-(1) High-frequency characteristics  
Isolation loss characteristics



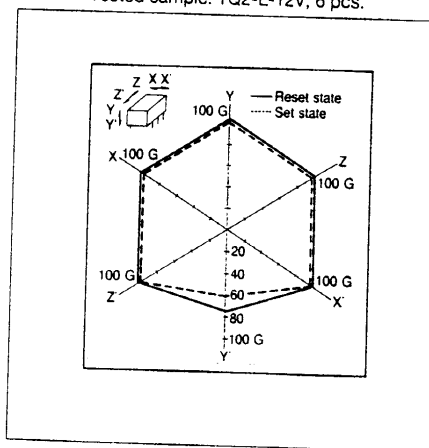
11.-(2) High-frequency characteristics  
Insertion loss characteristics



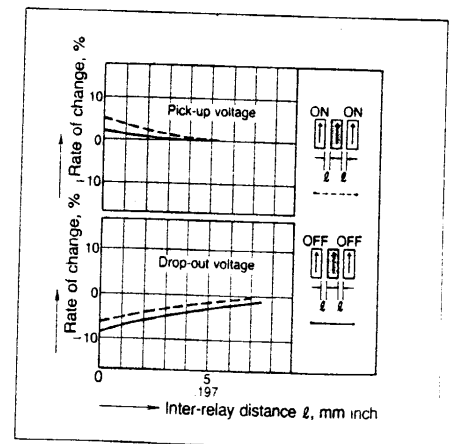
12.-(1) Malfunctional shock (single side stable)  
Tested sample: TQ2-12V, 6 pcs.



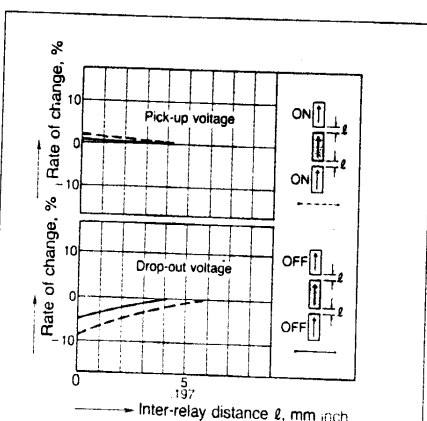
12.-(2) Malfunctional shock (latching)  
Tested sample: TQ2-L-12V, 6 pcs.



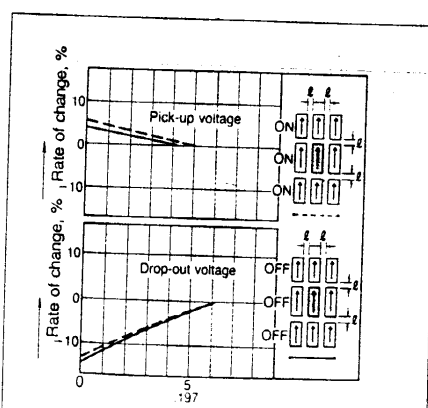
13.-(1) Influence of adjacent mounting



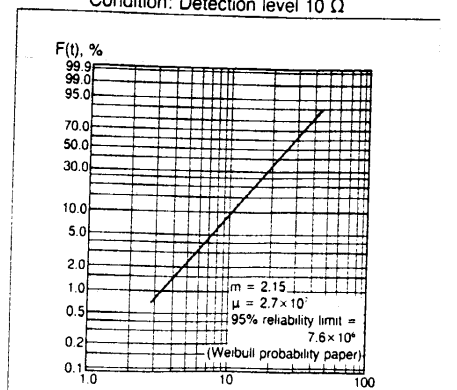
13.-(2) Influence of adjacent mounting



13.-(3) Influence of adjacent mounting

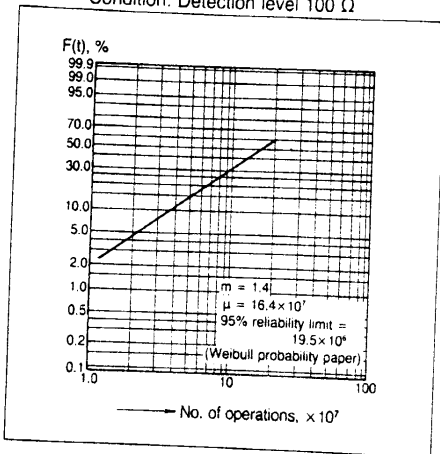


14.-(1) Contact reliability  
(1 mA 5 V DC resistive load)  
Tested sample: TQ2-12V  
Condition: Detection level 10 Ω

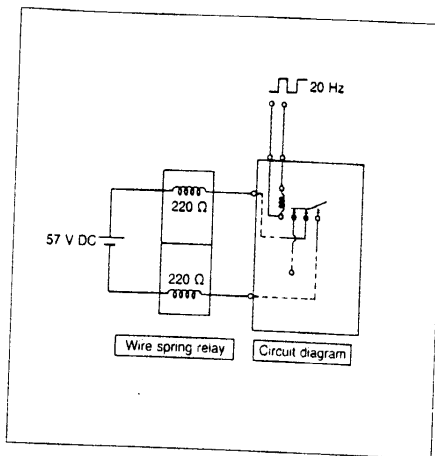


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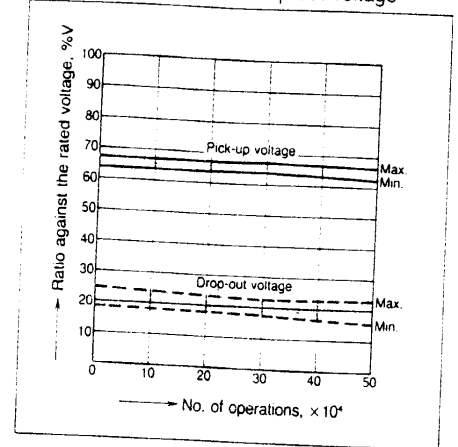
14.-(2) Contact reliability  
 (100  $\mu$ A 5 V DC resistive load)  
 Tested sample: TQ2-12V  
 Condition: Detection level 100  $\Omega$



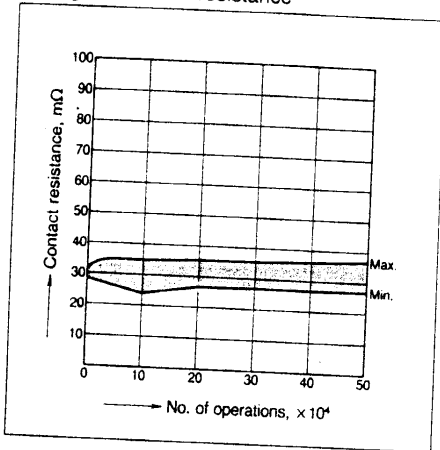
15.-(1) Pulse dialing test (0.1 A 57 V DC wire spring relay load)



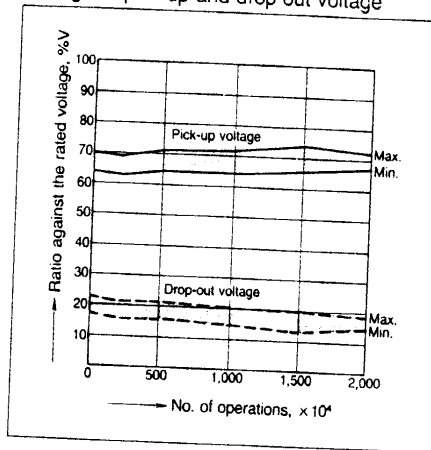
Change of pick-up and drop-out voltage



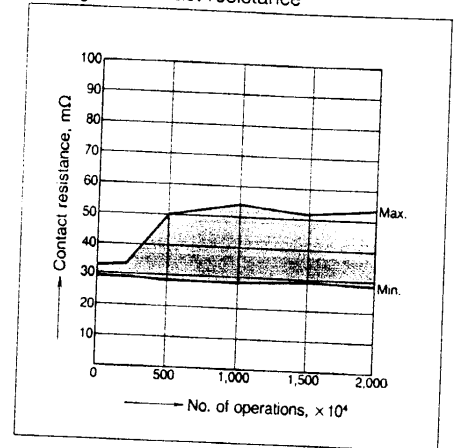
Change of contact resistance



15.-(2) Pulse dialing test (0.1 A 53 V DC resistive load)  
 Change of pick-up and drop-out voltage



Change of contact resistance



## NOTES

### 1. Coil operating power

Pure DC current should be applied to the coil. And wave form should be rectangular. If it includes ripple, the ripple factor should be less than 5%. However, check it with the actual circuit since the characteristics are slightly different.

### 2. Coil connection

When connecting coils, refer to the wiring diagram to prevent mis-operation or malfunction.

### 3. External magnetic field

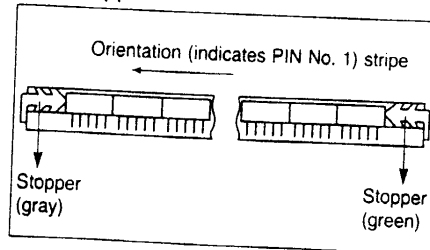
Since TQ-relay is highly sensitive polarized relay, its characteristics will be affected by a strong external magnetic field. So avoid using relays under that condition.

### 4. Cleaning

In automatic cleaning, cleaning with the boiling method is recommended. Avoid ultrasonic cleaning for relays. It is recommended that a fluorinated hydrocarbon or other alcoholic solvent be used. Trichlene and chloroethene can be used for cleaning.

### 5. Packing direction

Relays are packed in a tube with the orientation stripe (PIN No. 1) toward the gray stopper.



### 6. Automatic mounting

To maintain the internal function of the relay, the chucking pressure should not exceed the values below.

Chucking pressure in the direction A:

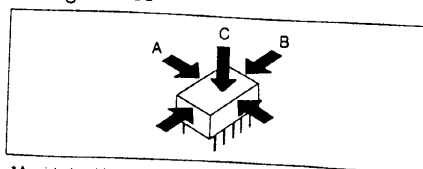
500 g or less\*

Chucking pressure in the direction B:

1 kg or less

Mounting pressure in the direction C:

1 kg or less



\*Avoid chucking the center of the relay.

### 7. Soldering

Soldering should be done at 250°C 482°F within 5 sec.

### 8. Others

(1) If in error the relay has been dropped, the appearance and characteristics should be checked before use without fail.

(2) Latching relays are shipped from the factory in the reset state. A shock to the relay during shipping or installation may cause it to change to the set state. Therefore, it is recommended that the relay be used in a circuit which initializes the relay to the required state (set or reset) whenever the power is turned on.