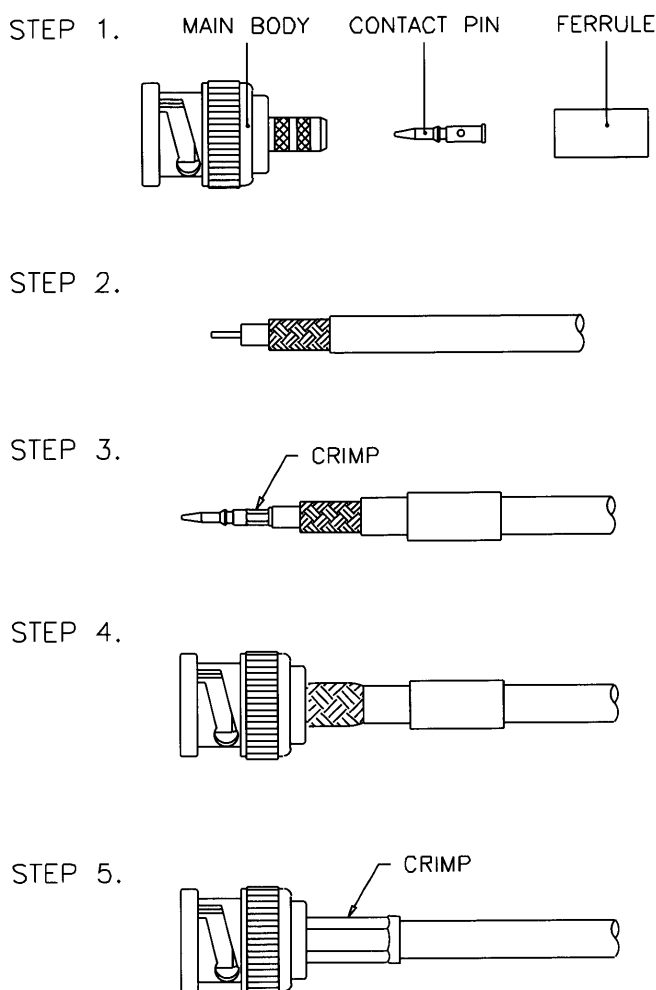


Cable Assembly Instruction J**Crimp-crimp**

- STEP 1.** All parts of the connector are shown.
A crimp tool is necessary to complete the connection.
- STEP 2.** Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3.** Insert inner conductor into the **CONTACT PIN** and solder on the cable. Then slide the **FERRULE** onto cable.
- STEP 4.** Insert the **MAIN BODY** into braid and dielectric.
- STEP 5.** Slide the **FERRULE** over braid, crimp it with the crimp tool as shown.

365 0455

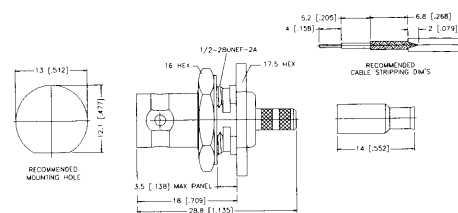
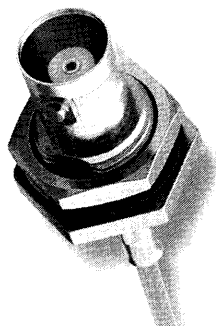
365 0406

Bulkhead Jack Crimp Attachment for Flexible Cable and Direct Solder for Semi-Rigid Cable

Bulkhead Crimp Jack - Miniature Cable

P.N.	Cable Group	Plt.	Ins.	Imp.	Crimp Tool
B6421E1-ND3G-5-50	05	Nickel	Delrin	50	9
B6421E1-ND3G-5A-50	05A	Nickel	Delrin	50	9
B6321A2-001-NT3G-5A-50 Front Mount	05A	Nickel	Teflon	50	2
B6421E1-ND3G-6-75	06	Nickel	Delrin	75	9
B6421E1-ND3G-6A-75	06A	Nickel	Delrin	75	3
B6421G1-ND3G-14-50	14	Nickel	Delrin	50	1 or 2
B6421A1-NT3G-16-75	16	Nickel	Teflon	75	3
B6421A3-NT3G-18-75*	18	Nickel	Teflon	75	4
B6421A3-NT3G-19-75*	19	Nickel	Teflon	75	9

* Center contact .052" diameter, 30µ" Au, true 75 ohm.
Use .044 hex crimp or 12-indent crimp

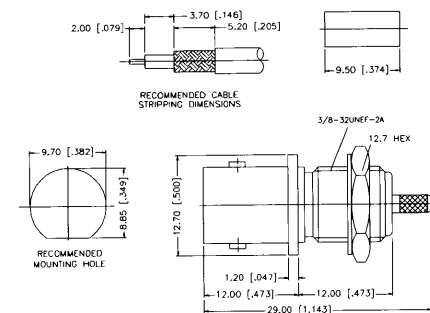
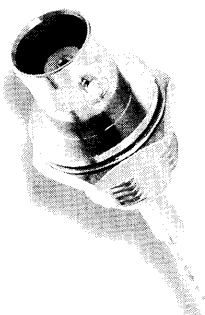


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B6321A2-003-NT3G-5-50 Front Mount	05	Nickel	Delrin	50	1 or 2
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B6321A2-005-NT3G-5A-50 Front Mount	05A	Nickel	Delrin	50	2
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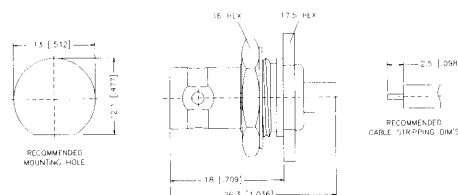
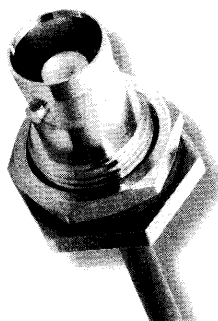
Remark: With teflon sleeve, Hex crimp size .178",
3.5 [138] Max. panel thickness



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Bulkhead Solder Jack - Semi-Rigid Cable

P.N.	Cable Group	Plt.	Ins.	Imp.	Crimp Tool
B6481A1-N/3GT3G-10-50	10	Nickel/Gold	Teflon	50	N/A
B6481A1-N/3GT3G-11-50	11	Nickel/Gold	Teflon	50	N/A
B6381A1-N/3GT3G-11-50 Front Mount	11	Nickel/Gold	Teflon	50	N/A
B6381-N/3GT3G-11-75 Front Mount	11	Nickel/Gold	Teflon	75	N/A

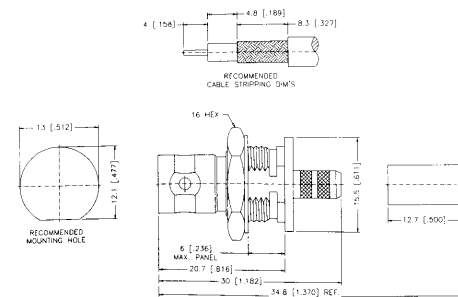
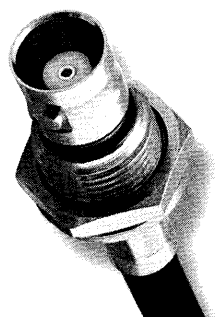


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Bulkhead Isolated Crimp Jack - Standard Cable

P.N.	Cable Group	Plt.	Ins.	Imp.	Crimp Tool
Teflon/Captured					
B6721A1-NT3G-1-50	01	Nickel	Teflon	50	4
B6721A1-NT3G-1A-50	01A	Nickel	Teflon	50	4
B6721A1-NT3G-3-50	03	Nickel	Teflon	50	4
B6721A1-NT3G-3-75	03	Nickel	Teflon	75	4

Remark: 6.0 [236] Max. panel thickness



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