Analogic's MP8037 is a ultra-high

resolution, integrating A/D con-

verter that provides exceptional

performance in a smaller size and

at a lower cost than previously

available. The MP8037 is the first

integrating converter to offer true

17-bit resolution. Its conversion speed of 250 conversions per se-

cond and TTL compatibility make it

ideal for universal interfacing with

the high precision data acquisition

and control systems used in in-

dustrial, analytical and environ-

The MP8037 features an innovative

completes the 17-bit conversion, in-

cluding autozero, in 4.0 ms max-

imum. The MP8037 automatically

autozeros whenever it is in the

standby mode, guaranteeing ac-

curate conversions each and every

time by effectively eliminating in-

ternal drifts. MP8037 relative ac-

curacy (linearity), stability, and dif-

ferential linearity are consistent with the unit's high 0.00075% FSR resolution. Absolute accuracy

traceable to NBS standards is fac-

tory set to  $\pm 0.005\%$  FSR and is ad-

justable to within ±0.002% FSR. Integral linearity within

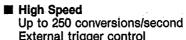
 $\pm 0.00075\%$  FSR, differential

linearity of  $\pm 0.00025\%$  FSR, which

guarantees monotonicity, assure

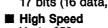
meaningful 17-bit information.

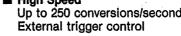
■ Ultra-high Resolution 17 bits (16 data, 1 polarity)

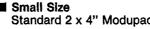


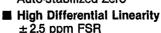
- **■** Small Size Standard 2 x 4" Modupac<sup>TM</sup>
- High Accuracy & Stability Linearity error <7.5 ppm FSR Auto-stabilized Zero
- $\pm 2.5$  ppm FSR
- **True Ratio Measurements** internal reference Or user supplied external reference
- High Input Impedance 1000 MΩ, minimum 50 pF, maximum
- Compatibility

### **Features**









## **Guaranteed Monotonicity**

- Pin-programmable precision
- Low Input Current 50 nA @ 100 conversions/second
- Universal Data Systems Data fanout for 2 TTL loads

## quadraphasic triple-slope integrating conversion design that

**Performance Features** 

Description

ments.

17-Bit, Moderate Speed Triple-Slope Integrating A/D Converter

ANALOGIC, III

**MP8037** 

# **Applications**

- **■** Precision Chemical Process **Control Systems**
- Digital Signal Processing Systems
- High Resolution Monitoring and Control Systems
- **Precision Pharmaceutical** Mixing & Grading Systems
- High Resolution Laboratory and R & D Systems
- Gas Chromatography
- Analytical instrumentation

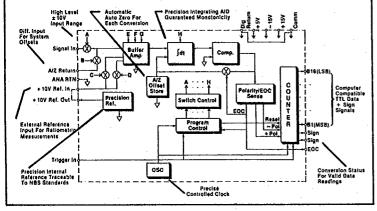


Figure 1. MP8037 Block Diagram.

### **SPECIFICATIONS**

(All specifications guaranteed at 25°C unless otherwise noted)

T-51-10-90

#### **ANALOG**

**Input Configuration** Differential (See Figure 4) **Input Range (Operating)** 

± 10V max.

Input Range (Without Damage)

± 15V max.

Input Impedance 1000 MΩ min., 50 pF max.

**Input Current** 

50 nA @ 100 conversions/second

**Input Integration Time** 

640 µs\*

ACCURACY (@ 25°C ±5°C)

**Relative Accuracy** 

±7.5 ppm FSR max.

**Differential Linearity** ± 2.5 ppm FSR max.

Resolution

16 bits and sign

Noise 15 µV rms

**Absolute Accuracy** ±0.005% FSR, without adjustment; ±0.0027

FSR, adjusted

#### **STABILITY**

Zero Tempco ±6 μV/°C max.

**Gain Tempco** ± 10 ppm/°C max.

# CONVERSION

## Technique

4-phase, triple slope integrating analog-todigital conversion, autozeroed before each conversion

250 conversions per second, max., controlled by external command

#### SYSTEM INPUTS

**External Trigger** 

0.1 µs min., negative pulse, TTL compatible, must drive 6 loads; 3 CMOS and 3 low-powered Schotky. Conversion starts on positive transltion. See Figure 2

\*Other values of Input Full Scale Range, Conversion Rate, or integration Time are available on special order. Consult Factory.

#### **DIGITAL OUTPUTS**

**Data Output** 

16 data bits, SIGN, and SIGN

High level indicates conversion is in process; low level indicates outputs are valid. Allow 10 ns delay from EOC high to low transition before reading data

Compatibility

1 LS load each for 16 data bits; 2 TTL loads each for SIGN, SIGN, and EOC

Code Format

Sign and absolute value

#### **POWER SUPPLY**

+5 Vdc ±5%

200 mA, typ.

+15 Vdc ±3%

20 mA, typ.

- 15 Vdc ± 3%

16 mA, typ.

#### **ENVIRONMENTAL & MECHANICAL**

**Operating Temperature** 

0°C to 70°C

Storage Temperature -25°C to +85°C

**Relative Humidity** 

0 to 95%, non-condensing

Modupac<sup>TM</sup> Dimensions

2 x 4 x 0.440 in., (50.8 x 101.6 x 111.8 mm) (See

Figure 7)

Shielding RFI 6 sides; EMI 5 sides

#### **SPECIAL FEATURES**

**Ratiometric Measurements** 

+10V ±0% external reference may be used in place of internal reference. Connect to REF IN

**External System Offset Compensation** 

±50 mV max. may be compensated. Connect to A/Z RTN

Simple pin programming achieves true ratiometric measurements with 17-bit resolution by connecting an external in place of the precision internal reference.

The high quality performance of the MP8037 is confirmed by comprehensive computer-controlled factory acceptance tests, whose results are shipped with each module. Reliable performance is further supported by the Analogic standard QC procedure, including vendor qualification, rigid incoming inspection, and 100% burn-in cycling under power of all critical components.

## **Principles of Operation**

The innovative quadraphasic design of the MP8037 completes a conversion in 4 phases, the operation of which may be best understood with reference to Figures 1 and 2. The four phases are: the autozeroing phase (AZ), the signal integration phase (\( \times\), integration of ref high (\( \int \) ref hi), and integration of ref low (f ref lo). Timing signals for each of the phases is developed in pro-

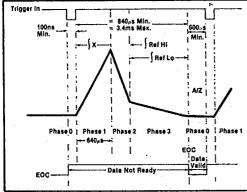


Figure 2. Quadraphasic Timing Waveforms.

grammed read-only memory (PROM's) in response to input signal magnitude and polarity. When not in a conversion mode, the converter is placed automatically into its auto zero phase. The unit need only remain in this phase for a minimum of 600  $\mu$ s to assure that the charge on the integrating capacitor is reduced to reference zero level. It also assures that the memory capacitor is charged to balance out any internal drifts as well as compensate for any external offsets introduced at the module pin connections.

When the trigger pulse is received, the low level transition causes the counters to be reset to zero. The rising edge generated by the return of the pulse to a positive level triggers the converter, and phase 1 begins. The input signal (and any stored AZ offset) is integrated for a period of 640 µs. Program control shifts the unit into phase 2, where the input signal is replaced by a high current, opposite polarity reference. This discharges the integrating capacitor at a high rate as shown in Figure 2. During this phase, the counters are incremented beginning with B9 counting up to B1 (MSB).

When the integrating capacitor has been discharged to a preset level, the program control begins phase 3. The high current reference is then replaced by a low current reference, and the low bit counters beginning with B16 (LSB) are incremented. This phase continues until the integrating capacitor is discharged to its initial value, when an end of conversion signal (EOC) is generated. At this time, the output data is valid, and program control is returned to the AZ phase. Suitable pauses are introduced between phases to eliminate conversion errors which could result from the settling of the program-switching circuits. The result is true 17-bit performance.

## **Initial Installation**

As shown in Figure 3, the MP8037 is connected to the signal source, a trigger command, two sources of power (5 Vdc and ± 15 Vdc), and an optional external reference. The second signal input may be used to remove common mode voltages that may exist between signal and MP8037 grounds, or to introduce corrections to the input signal resulting from other system considerations.

The external reference, if used, should be within  $\pm 10\%$  of the internal value of 10 Vdc. If an external reference is not used, then the REF OUT and REF IN pin terminals must be jumpered.

Be sure the MP8037 completes a conversion before applying a new trigger.

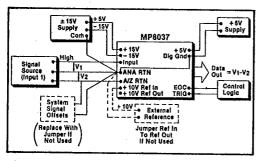


Figure 3. Connecting Power & signals to MP8037.

## Calibrating The MP8037

The MP8037 is calibrated at the factory traceable to NBS Standards and is ready for immediate use. For special system applications, the 3-wire input capability of the MP8037 provides for high accuracy systems recalibration of the module to achieve true 17-bit system converter performance. As shown in Figure 4, connecting the system calibrating voltage source COM to the MP8037 A/Z RTN effectively removes up to ±50 mV of CMV between the two units.

## Procedure:

Set the input for a value of +9.999977 Vdc Trigger the MP8037; read the binary data output.

Adjust the + RANGE control for a positive full scale binary output (1 1111111111111111111), where the positive true SIGN bit is sensed, and set the control just past the transition of the LSB. Reverse the input leads.

Adjust the — RANGE control for a negative full scale binary output (0 1111111111111111111), where the positive true SIGN bit is sensed, and set the control just past the transistion of the LSB.

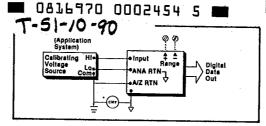


Figure 4. MP8037 Calibration Setup.

## **Input Connections to MP8037**

Input Signals: The MP8037 encodes the difference between two input signals (Figure 5), thereby providing a differential input for systems applications. Small system ground-loop voltages, (up to 50 mV) common mode voltages, and minor system offsets are almost completely removed by using this 3-terminal input configuration as shown in the illustration.

Reference: True Ratiometric Measurements may be made with the MP8037 by replacing the internal reference with an external reference. Simply remove the jumper between pin terminals REF OUT and REF IN, and connect  $\pm$  10 Vdc  $\pm$  10% between REF IN and ANA RTN.

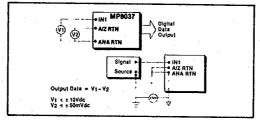


Figure 5. Connecting Input Signals to Remove CMV.

## **Typical Application**

The MP8037 can be used to provide very wide dynamic range when connected as shown in Figure 6. Here the output of the Gas Chromatagraph is connected to a programmable gain amplifier (PGA). The output of the PGa is fed to the MP8037 and the selected gain is indicated by 3 output bits.

the PGA.

Once the gain has been properly set and

sufficient time has been allotted after EOC for autozero, the Control Logic issues a convert command to the MP8037. When the

EOC signal is obtained, valid 20-bit data digitizing a 21-bit input dynamic range is available at the output. In this system, the MP8037 A/Z RTN is jumpered to ANA RTN, and any CMV between source, system and measuring system grounds is rejected in

Figure 6. Using MP8037 for 20-bit Data Gas Chromatograph Instrumentation.

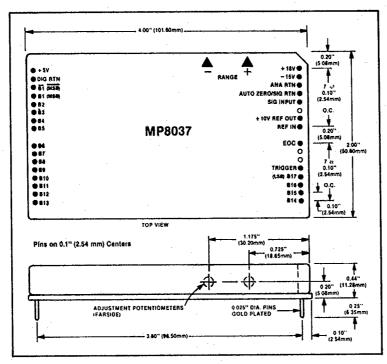


Figure 7. MP8037 Outline & Mounting Dimensions.

#### **ORDERING GUIDE**

Specify MP8037.

For Full Scale Ranges other than ± 10V, or for Signal Integration times other than 640 µs, or for Conversion Rates greater than 250 per second, Consult Factory.