



SKiM® 93

## Trench IGBT Modules

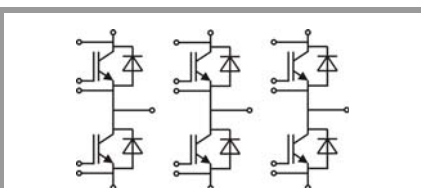
### SKiM459GD12E4

#### Features

- IGBT 4 Trench Gate Technology
- Solderless sinter technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Isolated by  $Al_2O_3$  DCB (Direct Copper Bonded) ceramic substrate
- Pressure contact technology for thermal contacts and electrical contacts
- High short circuit capability, self limiting to  $6 \times I_C$
- Integrated temperature sensor

#### Typical Applications\*

- Automotive inverter
- High reliability AC inverter wind
- High reliability AC inverter drives



GD

| Absolute Maximum Ratings |                                                                                |                         |             |      |
|--------------------------|--------------------------------------------------------------------------------|-------------------------|-------------|------|
| Symbol                   | Conditions                                                                     |                         | Values      | Unit |
| IGBT                     |                                                                                |                         |             |      |
| V <sub>CES</sub>         |                                                                                |                         | 1200        | V    |
| I <sub>C</sub>           | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 25 °C  | 554         | A    |
|                          |                                                                                | T <sub>s</sub> = 70 °C  | 450         | A    |
| I <sub>Cnom</sub>        |                                                                                |                         | 450         | A    |
| I <sub>CRM</sub>         | I <sub>CRM</sub> = 3xI <sub>Cnom</sub>                                         |                         | 1350        | A    |
| V <sub>GES</sub>         |                                                                                |                         | -20 ... 20  | V    |
| t <sub>psc</sub>         | V <sub>CC</sub> = 800 V<br>V <sub>GE</sub> ≤ 15 V<br>V <sub>CES</sub> ≤ 1200 V | T <sub>j</sub> = 150 °C | 10          | μs   |
| T <sub>j</sub>           |                                                                                |                         | -40 ... 175 | °C   |
| Inverse diode            |                                                                                |                         |             |      |
| I <sub>F</sub>           | T <sub>j</sub> = 175 °C                                                        | T <sub>s</sub> = 25 °C  | 438         | A    |
|                          |                                                                                | T <sub>s</sub> = 70 °C  | 347         | A    |
| I <sub>Fnom</sub>        |                                                                                |                         | 450         | A    |
| I <sub>FRM</sub>         | I <sub>FRM</sub> = 3xI <sub>Fnom</sub>                                         |                         | 1350        | A    |
| I <sub>FSM</sub>         | t <sub>p</sub> = 10 ms, sin 180°, T <sub>j</sub> = 25 °C                       |                         | 2430        | A    |
| T <sub>j</sub>           |                                                                                |                         | -40 ... 175 | °C   |
| Module                   |                                                                                |                         |             |      |
| I <sub>t(RMS)</sub>      | T <sub>terminal</sub> = 80 °C                                                  |                         | 700         | A    |
| T <sub>stg</sub>         |                                                                                |                         | -40 ... 125 | °C   |
| V <sub>isol</sub>        | AC sinus 50 Hz, t = 1 min                                                      |                         | 2500        | V    |

| Characteristics      |                                                                                                                                                                                     |                         |      |       |       |      |
|----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|------|-------|-------|------|
| Symbol               | Conditions                                                                                                                                                                          |                         | min. | typ.  | max.  | Unit |
| IGBT                 |                                                                                                                                                                                     |                         |      |       |       |      |
| V <sub>CE(sat)</sub> | I <sub>C</sub> = 450 A<br>V <sub>GE</sub> = 15 V<br>chipelevel                                                                                                                      | T <sub>j</sub> = 25 °C  |      | 1.85  | 2.10  | V    |
|                      |                                                                                                                                                                                     | T <sub>j</sub> = 150 °C |      | 2.25  | 2.45  | V    |
| V <sub>CE0</sub>     | V <sub>GE</sub> = 15 V                                                                                                                                                              | T <sub>j</sub> = 25 °C  |      | 0.8   | 0.9   | V    |
|                      |                                                                                                                                                                                     | T <sub>j</sub> = 150 °C |      | 0.7   | 0.8   | V    |
| r <sub>CE</sub>      |                                                                                                                                                                                     | T <sub>j</sub> = 25 °C  |      | 2.3   | 2.7   | mΩ   |
|                      |                                                                                                                                                                                     | T <sub>j</sub> = 150 °C |      | 3.4   | 3.7   | mΩ   |
| V <sub>GE(th)</sub>  | V <sub>GE</sub> =V <sub>CE</sub> , I <sub>C</sub> = 18 mA                                                                                                                           |                         | 5    | 5.8   | 6.5   | V    |
| I <sub>CES</sub>     | V <sub>GE</sub> = 0 V                                                                                                                                                               | T <sub>j</sub> = 25 °C  |      | 0.1   | 0.3   | mA   |
|                      | V <sub>CE</sub> = 1200 V                                                                                                                                                            | T <sub>j</sub> = 150 °C |      |       |       | mA   |
| C <sub>ies</sub>     | V <sub>CE</sub> = 25 V<br>V <sub>GE</sub> = 0 V                                                                                                                                     | f = 1 MHz               |      | 26.40 |       | nF   |
| C <sub>oes</sub>     |                                                                                                                                                                                     | f = 1 MHz               |      | 1.74  |       | nF   |
| C <sub>res</sub>     |                                                                                                                                                                                     | f = 1 MHz               |      | 1.41  |       | nF   |
| Q <sub>G</sub>       | V <sub>GE</sub> = - 8 V...+ 15 V                                                                                                                                                    |                         |      | 2550  |       | nC   |
| R <sub>Gint</sub>    | T <sub>j</sub> = 25 °C                                                                                                                                                              |                         |      | 1.7   |       | Ω    |
| t <sub>d(on)</sub>   | V <sub>CC</sub> = 600 V<br>I <sub>C</sub> = 450 A<br>R <sub>G on</sub> = 1.3 Ω<br>R <sub>G off</sub> = 1.3 Ω<br>di/dt <sub>on</sub> = 8340 A/μs<br>di/dt <sub>off</sub> = 3660 A/μs | T <sub>j</sub> = 150 °C |      | 276   |       | ns   |
| t <sub>r</sub>       |                                                                                                                                                                                     | T <sub>j</sub> = 150 °C |      | 55    |       | ns   |
| E <sub>on</sub>      |                                                                                                                                                                                     | T <sub>j</sub> = 150 °C |      | 22    |       | mJ   |
| t <sub>d(off)</sub>  |                                                                                                                                                                                     | T <sub>j</sub> = 150 °C |      | 538   |       | ns   |
| t <sub>f</sub>       |                                                                                                                                                                                     | T <sub>j</sub> = 150 °C |      | 114   |       | ns   |
| E <sub>off</sub>     |                                                                                                                                                                                     | T <sub>j</sub> = 150 °C |      | 57    |       | mJ   |
| R <sub>th(j-s)</sub> | per IGBT                                                                                                                                                                            |                         |      |       | 0.092 | K/W  |



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## Trench IGBT Modules

### SKiM459GD12E4

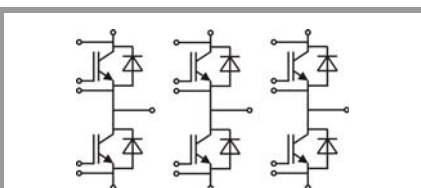
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| Characteristics    |                                                                                                                         |                                     |       |      |      |      |
|--------------------|-------------------------------------------------------------------------------------------------------------------------|-------------------------------------|-------|------|------|------|
| Symbol             | Conditions                                                                                                              |                                     | min.  | typ. | max. | Unit |
| Inverse diode      |                                                                                                                         |                                     |       |      |      |      |
| $V_F = V_{EC}$     | $I_F = 450\text{ A}$<br>$V_{GE} = 0\text{ V}$<br>chip                                                                   | $T_j = 25\text{ }^{\circ}\text{C}$  |       | 2.1  | 2.5  | V    |
|                    |                                                                                                                         | $T_j = 150\text{ }^{\circ}\text{C}$ |       | 2.1  | 2.4  | V    |
| $V_{F0}$           |                                                                                                                         | $T_j = 25\text{ }^{\circ}\text{C}$  | 1.1   | 1.3  | 1.5  | V    |
|                    |                                                                                                                         | $T_j = 150\text{ }^{\circ}\text{C}$ | 0.7   | 0.9  | 1.1  | V    |
| $r_F$              |                                                                                                                         | $T_j = 25\text{ }^{\circ}\text{C}$  | 1.4   | 1.9  | 2.1  | mΩ   |
|                    |                                                                                                                         | $T_j = 150\text{ }^{\circ}\text{C}$ | 2.2   | 2.6  | 2.8  | mΩ   |
| $I_{RRM}$          | $I_F = 450\text{ A}$<br>$di/dt_{off} = 8880\text{ A}/\mu\text{s}$<br>$V_{GE} = -15\text{ V}$<br>$V_{CC} = 600\text{ V}$ | $T_j = 150\text{ }^{\circ}\text{C}$ | 570   |      |      | A    |
| $Q_{rr}$           |                                                                                                                         | $T_j = 150\text{ }^{\circ}\text{C}$ | 80    |      |      | μC   |
| $E_{rr}$           |                                                                                                                         | $T_j = 150\text{ }^{\circ}\text{C}$ | 40    |      |      | mJ   |
| $R_{th(j-s)}$      | per diode                                                                                                               |                                     | 0.155 |      |      | K/W  |
| Module             |                                                                                                                         |                                     |       |      |      |      |
| $L_{CE}$           |                                                                                                                         |                                     |       | 10   | 15   | nH   |
| $R_{CC'+EE'}$      | terminal-chip                                                                                                           | $T_s = 25\text{ }^{\circ}\text{C}$  | 0.3   |      |      | mΩ   |
|                    |                                                                                                                         | $T_s = 125\text{ }^{\circ}\text{C}$ | 0.5   |      |      | mΩ   |
| w                  |                                                                                                                         |                                     |       | 1042 |      | g    |
| Temperature sensor |                                                                                                                         |                                     |       |      |      |      |
| $R_{100}$          | $T_{Sensor} = 100\text{ }^{\circ}\text{C}$ ( $R_{25} = 5\text{ k}\Omega$ )                                              |                                     | 339   |      |      | Ω    |
| $B_{100/125}$      | $R_{(T)} = R_{100}\text{exp}[B_{100/125}(1/T-1/373)]$ ;<br>$T[K]$ ;                                                     |                                     | 4096  |      |      | K    |



GD

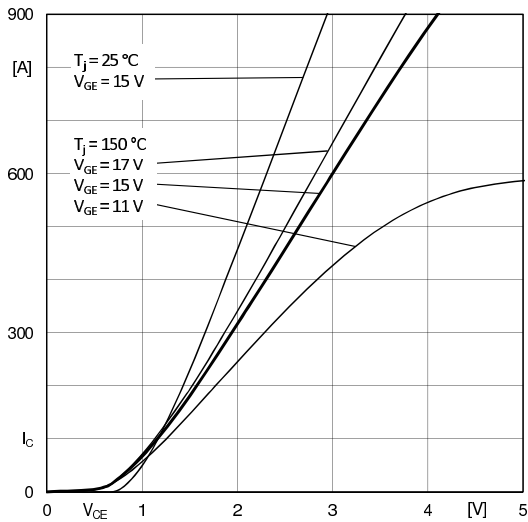


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'} + E_{E'}$

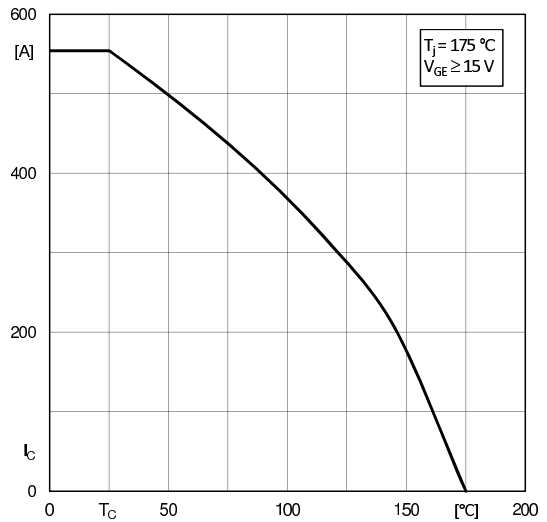


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

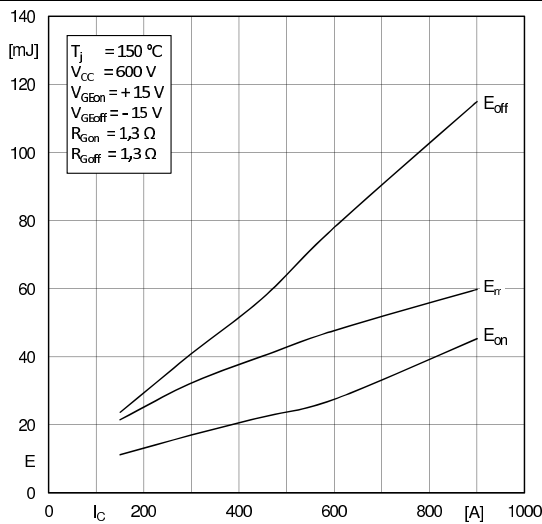


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

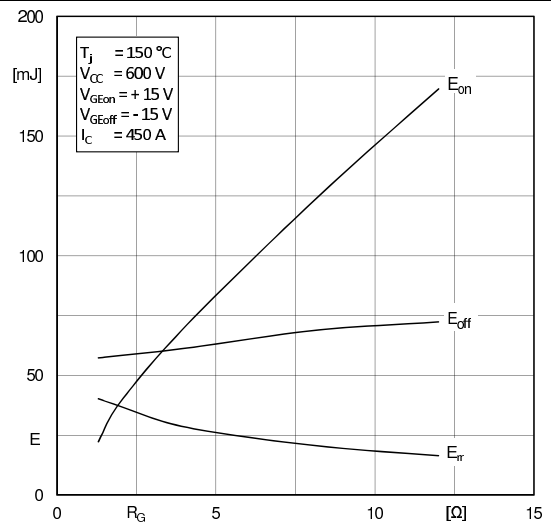


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

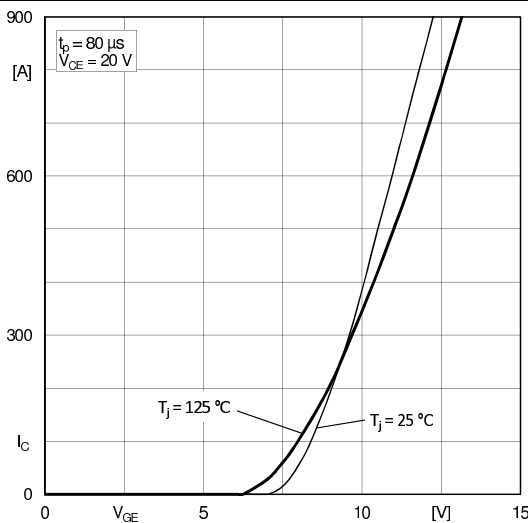


Fig. 5: Typ. transfer characteristic

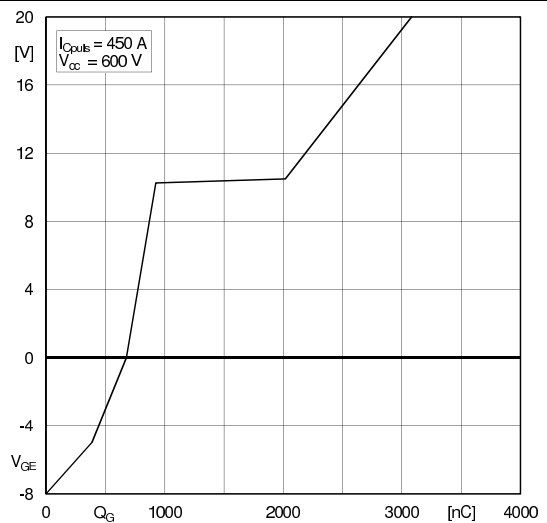


Fig. 6: Typ. gate charge characteristic

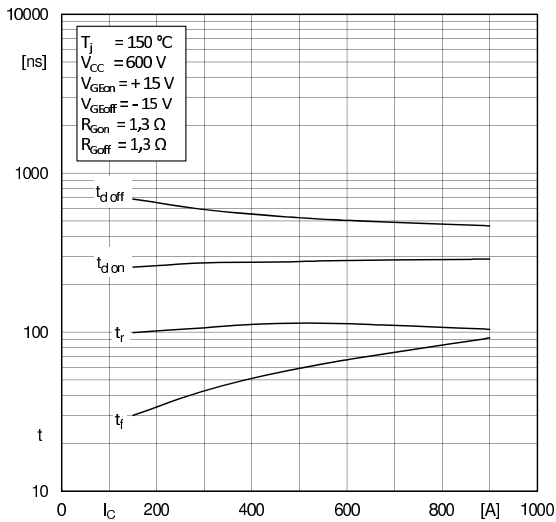


Fig. 7: Typ. switching times vs.  $I_C$

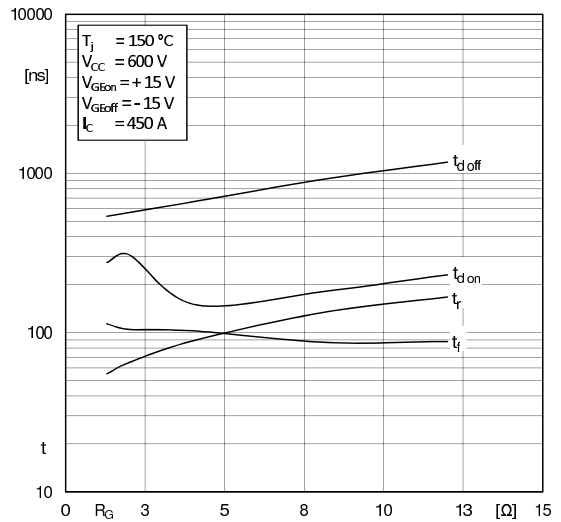


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

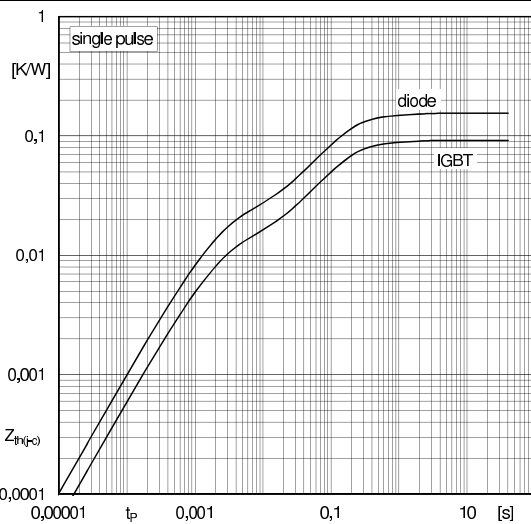


Fig. 9: Typ. transient thermal impedance

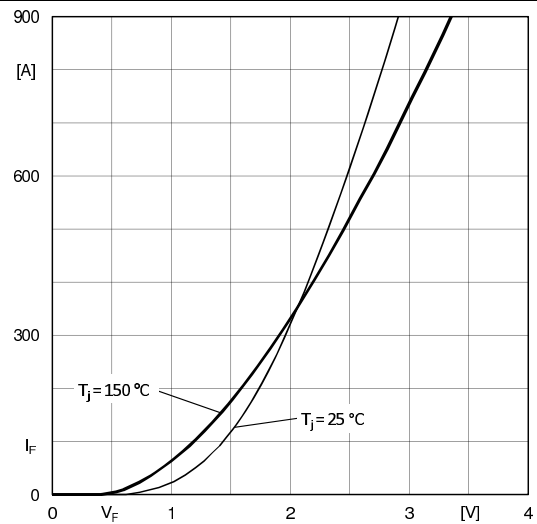


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC'+EE'}$

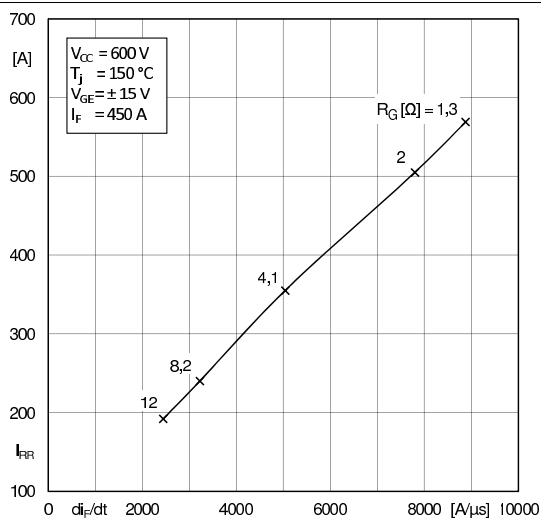


Fig. 11: Typ. CAL diode peak reverse recovery current

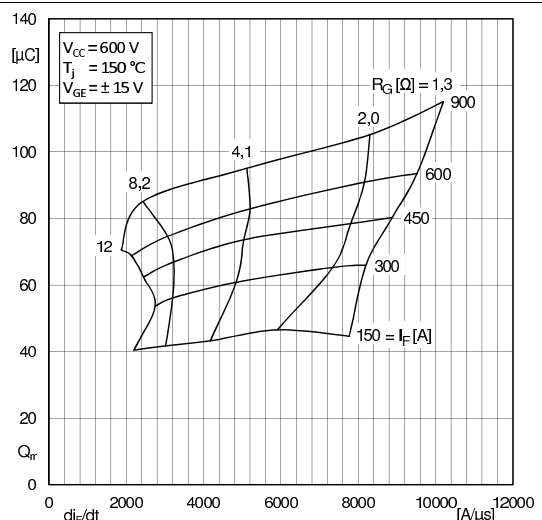
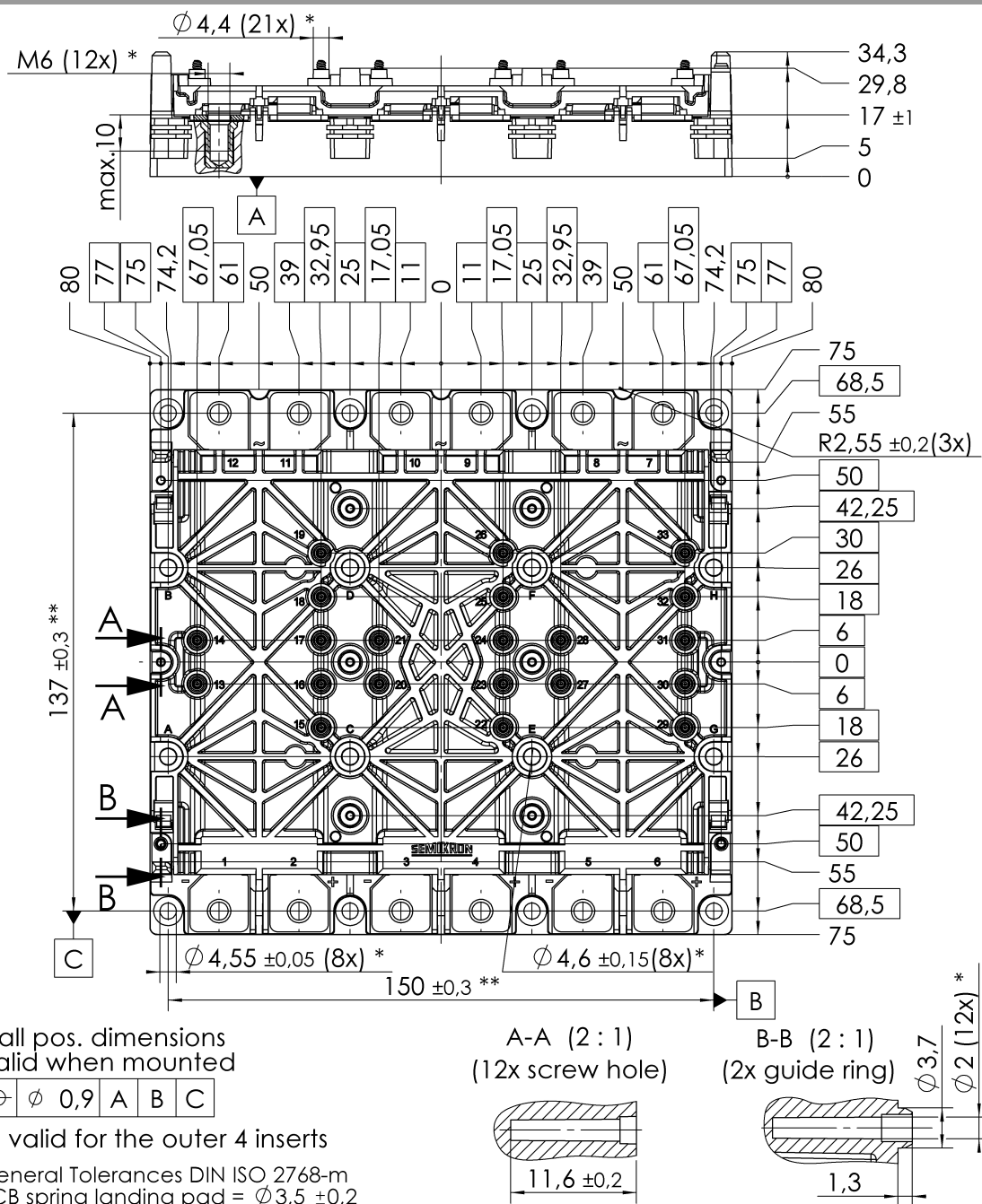
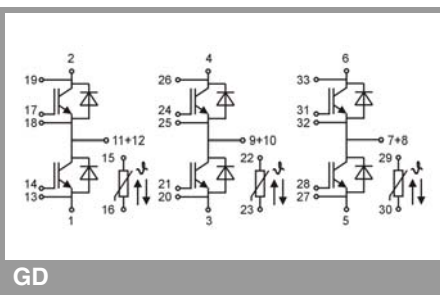


Fig. 12: Typ. CAL diode recovery charge



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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, Chapter IX

\* The specifications of our components may not be considered as an assurance of component characteristics. Components have to be tested for the respective application. Adjustments may be necessary. The use of SEMIKRON products in life support appliances and systems is subject to prior specification and written approval by SEMIKRON. We therefore strongly recommend prior consultation of our staff.