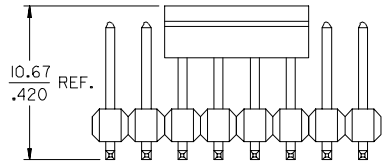
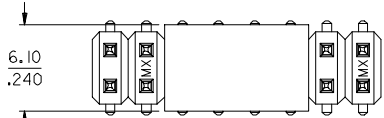


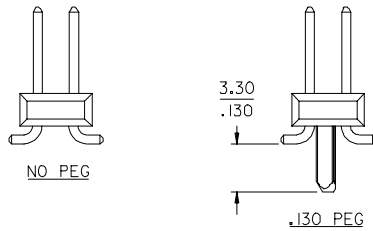
13 12 11 10 9 8 7 6 5 4 3 2 1

OPTIONAL PICK AND PLACE CAP
SEE NOTES 8 & 9.



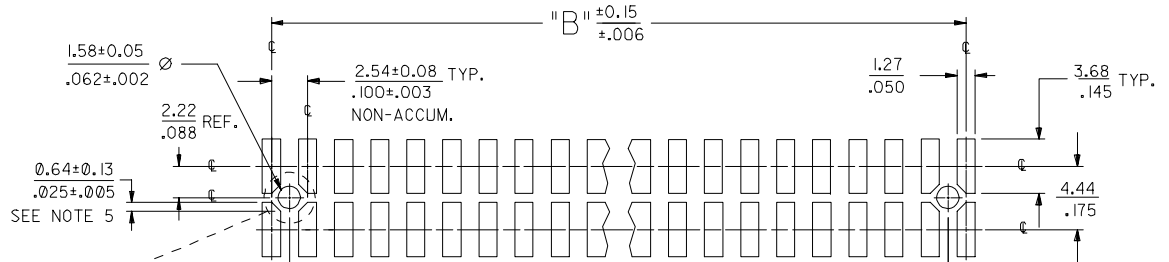
FINISH:

- TIN - .000150 MINMUM TIN OVER NICKEL OVER ALL
- 15 GOLD - .000015 MINMUM GOLD IN SELECT AREA OVER .000075 MINIMUM TIN IN SELECT AREA OVER NICKEL OVERALL
- 30 GOLD - .000030 MINMUM GOLD IN SELECT AREA OVER .000075 MINIMUM TIN IN SELECT AREA OVER NICKEL OVERALL
- 50 GOLD - .000050 MINMUM GOLD IN SELECT AREA OVER .0000100 MINIMUM TIN IN SELECT AREA OVER NICKEL OVERALL



NOTES:

1. MATERIALS: INSULATOR: GLASS FILLED LIQUID CRYSTAL POLYMER (LCP), UL94 V-0, COLOR: BLACK
TERMINAL: PHOSPHOR BRONZE
2. FINISHES: TERMINAL - SEE PLATING OPTIONS.
3. PART TO CONFORM TO PS-71308
4. PIN PUSHOUT FORCE: 3 LBS. MINMUM
5. TYP. DIMENSIONS FOR LANDS SURROUNDING HOLES FOR RETENTION PEGS.
6. PIN SOLDERABILITY PER MOLEX SPEC. ES-152.
7. SEE SHEETS 2-5 FOR CHARTED DIMS., PART/EDP NO'S, AND VOIDED CIRCUITS.
8. PACKAGING (SEE CHARTS):
BULK: PER PK-70873-0353.
TUBES: PER PK-70873-0041.
PICK-N-PLACE: W/ VAC CAPS IN TUBES PER PK-70873-0691.
TAPE AND REEL: WITH VAC CAPS PER PK-70873-0805.
SEE SHEET 3 FOR TAPE & REEL PRODUCT WITH SHALLOW POCKET REQUIREMENTS.
9. PICK-N-PLACE CAPS WILL BE PLACED SO THAT VACUUM PICK UP AREA WILL BE IN CENTER OF PART.
10. COPLANARITY FOR CIRCUIT SIZES UP TO 40 IS 0.15 MM/.006 INCH. FOR CIRCUIT SIZES 42 AND LARGER, CONTACT MOLEX SALES DEPARTMENT.

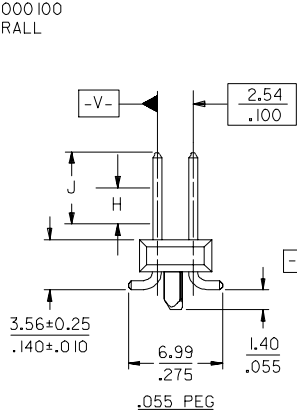
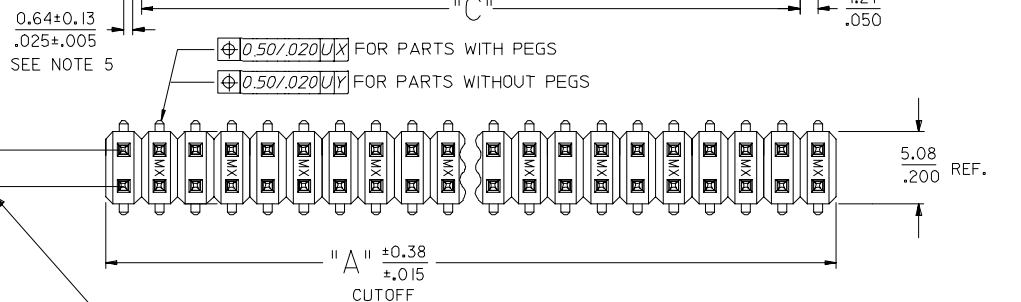


RECOMMENDED P.C. BOARD PAD LAYOUT



P.C. BOARD PAD LAYOUT AT ENDS FOR NO PEG VERSION.

ROW "A"
ROW "B"



NOTE FOR LEAD FREE CONVERSION:
THE PRIMARY SHIPPING CARTON WILL BE LABELED 'COMPLIANT TO RoHS DIRECTIVE 2002/95/EC AND ELV ANNEX II OF DIRECTIVE 2000/53/EC'. CARTONS WITHOUT THIS LABEL MAY CONTAIN PRODUCT WITH LEAD.

ADD UP TO 100 CKT EC NO: UCP2005-0936 DRW:NBARKER 2005/04/14 CHKD:BBARKER 2005/04/14 APPR:SMILLER 2005/04/14	QUALITY SYMBOLS 	GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± .005 2 PLACES ± 0.13 ± .01 1 PLACE ± 0.25 ± --- ANGULAR ±1/2°	DIMENSION STYLE MM/IN DRAWN BY DATE KMS 10/15/1999 CHECKED BY DATE KMS 10/15/1999 APPROVED BY DATE KMS 10/15/1999	SCALE 4:1 DESIGN UNITS INCH THIRD ANGLE PROJECTION	TITLE SALES ASSY INSULATOR DUAL ROW SMT W/BREAKOFF OPTION .025 SQ PINS, GULLWING, .100 GRID	
	MATERIAL NO. DOCUMENT NO. SHEET NO.	MOLEX INCORPORATED SD-71308-001 1 OF 5	DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION		

12 11 10 9 8 7 6 5 4 3 2 1

		13		12		11		10		9		8		7		6		5		4		3		2		1			
		PACKAGING SEE NOTE 8 SHT 10-100 CKT				4-8 CKT		BULK		TAPE-N-REEL		BULK		TAPE-N-REEL		BULK		TAPE-N-REEL		BULK		BULK		BULK					
		DIM. M ±0.25 MM				6.10 (.240)		6.10 (.240)		6.10 (.240)		6.10 (.240)		6.10 (.240)		8.13 (.320)		8.13 (.320)		8.13 (.320)									
		PLATING				TIN		15 GOLD		30 GOLD		TIN		15 GOLD		30 GOLD													
		DIM. H				2.54 (.100)		2.54 (.100)		2.54 (.100)		2.54 (.100)		4.57 (.180)		4.57 (.180)		4.57 (.180)											
		DIM. J				5.08 (.200)		5.08 (.200)		5.08 (.200)		5.08 (.200)		7.11 (.280)		7.11 (.280)		7.11 (.280)											
CKTS	DIM. A		DIM. B		DIM. C		EDP NUMBER		EDP NUMBER		EDP NUMBER		EDP NUMBER		EDP NUMBER		EDP NUMBER		EDP NUMBER		EDP NUMBER		EDP NUMBER		EDP NUMBER		CKTS		
	MM	IN	MM	IN	MM	IN																							
04	5.08	.200	2.54	.100	---	---	015-91-1041	015-91-6044	015-91-1042	015-91-6045	015-91-1043	015-91-6046	015-91-1044	015-91-0047	015-91-1040													04	
06	7.62	.300	5.08	.200	2.54	.100	015-91-1061	015-91-6064	015-91-1062	015-91-6065	015-91-1063	015-91-6066	015-91-1064	015-91-0067	015-91-1060													06	
08	10.16	.400	7.62	.300	5.08	.200	015-91-1081	015-91-6084	015-91-1082	015-91-6085	015-91-1083	015-91-6086	015-91-1084	015-91-0087	015-91-1080													08	
10	12.70	.500	10.16	.400	7.62	.300	015-91-1101	015-91-6104	015-91-1102	015-91-6105	015-91-1103	015-91-6106	015-91-1104	015-91-0107	015-91-1100													10	
12	15.24	.600	12.70	.500	10.16	.400	015-91-1121		015-91-1122		015-91-1123		015-91-1124	015-91-0127	015-91-1120													12	
14	17.78	.700	15.24	.600	12.70	.500	015-91-1141	015-91-6144	015-91-1142	015-91-6145	015-91-1143	015-91-6146	015-91-1144	015-91-0147	015-91-1140													14	
16	20.32	.800	17.78	.700	15.24	.600	015-91-1161	015-91-6164	015-91-1162	015-91-6165	015-91-1163	015-91-6166	015-91-1164	015-91-0167	015-91-1160													16	
18	22.86	.900	20.32	.800	17.78	.700	015-91-1181		015-91-1182		015-91-1183		015-91-1184	015-91-0187	015-91-1180													18	
20	25.40	1.000	22.86	.900	20.32	.800	015-91-1201		015-91-1202		015-91-1203		015-91-1204	015-91-0207	015-91-1200													20	
22	27.94	1.100	25.40	1.000	22.86	.900	015-91-1221		015-91-1222		015-91-1223		015-91-1224	015-91-0227	015-91-1220													22	
24	30.48	1.200	27.94	1.100	25.40	1.000	015-91-1241		015-91-1242		015-91-1243		015-91-1244	015-91-0247	015-91-1240													24	
26	33.02	1.300	30.48	1.200	27.94	1.100	015-91-1261		015-91-1262		015-91-1263		015-91-1264	015-91-0267	015-91-1260													26	
28	35.56	1.400	33.02	1.300	30.48	1.200	015-91-1281		015-91-1282		015-91-1283		015-91-1284	015-91-0287	015-91-1280													28	
30	38.10	1.500	35.56	1.400	33.02	1.300	015-91-1301		015-91-1302		015-91-1303		015-91-1304	015-91-0307	015-91-1300													30	
32	40.64	1.600	38.10	1.500	35.56	1.400	015-91-1321		015-91-1322		015-91-1323		015-91-1324	015-91-0327	015-91-1320													32	
34	43.18	1.700	40.64	1.600	38.10	1.500	015-91-1341		015-91-1342		015-91-1343		015-91-1344	015-91-0347	015-91-1340													34	
36	45.72	1.800	43.18	1.700	40.64	1.600	015-91-1361		015-91-1362		015-91-1363		015-91-1364	015-91-0367	015-91-1360													36	
38	48.26	1.900	45.72	1.800	43.18	1.700	015-91-1381		015-91-1382		015-91-1383		015-91-1384	015-91-0387	015-91-1380													38	
40	50.80	2.000	48.26	1.900	45.72	1.800	015-91-1401		015-91-1402		015-91-1403		015-91-1404	015-91-0407	015-91-1400													40	
42	53.34	2.100	50.80	2.000	48.26	1.900	015-91-1421		015-91-1422		015-91-1423		015-91-1424	015-91-0427	015-91-1420													42	
44	55.88	2.200	53.34	2.100	50.80	2.000	015-91-1441		015-91-1442		015-91-1443		015-91-1444	015-91-0447	015-91-1440													44	
46	58.42	2.300	55.88	2.200	53.34	2.100	015-91-1461		015-91-1462		015-91-1463		015-91-1464	015-91-0467	015-91-1460													46	
48	60.96	2.400	58.42	2.300	55.88	2.200	015-91-1481		015-91-1482		015-91-1483		015-91-1484	015-91-0487	015-91-1480													48	
50	63.50	2.500	60.96	2.400	58.42	2.300	015-91-1501	015-91-6504	015-91-1502	015-91-6505	015-91-1503	015-91-6506	015-91-1504	015-91-0507	015-91-1500													50	
52	66.04	2.600	63.50	2.500	60.96	2.400	015-91-1521		015-91-1522		015-91-1523	71308-5203	015-91-1524	015-91-0527	015-91-1520													52	
54	68.58	2.700	66.04	2.600	63.50	2.500	015-91-1541		015-91-1542		015-91-1543		015-91-1544	015-91-0547	015-91-1540													54	
56	71.12	2.800	68.58	2.700	66.04	2.600	015-91-1561		015-91-1562		015-91-1563		015-91-1564	015-91-0567	015-91-1560													56	
58	73.66	2.900	71.12	2.800	68.58	2.700	015-91-1581		015-91-1582		015-91-1583		015-91-1584	015-91-0587	015-91-1580													58	
60	76.20	3.000	73.66	2.900	71.12	2.800	015-91-1601		015-91-1602		015-91-1603		015-91-1604	015-91-0607	015-91-1600													60	
62	78.74	3.100	76.20	3.000	73.66	2.900	015-91-1621		015-91-1622		015-91-1623		015-91-1624	015-91-0627	015-91-1620													62	
64	81.28	3.200	78.74	3.100	76.20	3.000	015-91-1641		015-91-1642		015-91-1643		015-91-1644	015-91-0647	015-91-1640													64	
66	83.82	3.300	81.28	3.200	78.74	3.100	015-91-1661		015-91-1662		015-91-1663		015-91-1664	015-91-0667	015-91-1660													66	
68	86.36	3.400	83.82	3.300	81.28	3.200	015-91-1681		015-91-1682		015-91-1683		015-91-1684	015-91-0687	015-91-1680													68	
70	88.90	3.500	86.36	3.400	83.82	3.300	015-91-1701		015-91-1702		015-91-1703		015-91-1704	015-91-0707	015-91-1700													70	
72	91.44	3.600	88.90	3.500	86.36	3.400	015-91-1721		015-91-1722		015-91-1723		015-91-1724	015-91-0727	015-91-1720													72	
74	93.98	3.700	91.44	3.600	88.90	3.500	015-91-1741		015-91-1742		015-91-1743		015-91-1744	015-91-0747	015-91-1740													74	
76	96.52	3.800	93.98	3.700	91.44	3.600	015-91-1761		015-91-1762		015-91-1763		015-91-1764	015-91-0767	015-91-1760													76	
78	99.06	3.900	96.52	3.800	93.98	3.700	015-91-1781		015-91-1782		015-91-1783		015-91-1784	015-91-0787	015-91-1780													78	
80	101.60	4.000	99.06	3.900	96.52	3.800	015-91-1801		015-91-1802		015-91-1803		015-91-1804	015-91-0807	015-91-1800													80	
82	104.14	4.100	101.60	4.000	99.06	3.900	71308-4082		71308-4182		71308-4282		71308-5082	71308-5182	71308-5282													82	
84	106.68	4.200	104.14	4.100	101.60	4.000	71308-4084		71308-4184		71308-4284		71308-5084	71308-5184	71308-5284													84	
86	109.22	4.300	106.68	4.200	104.14	4.100	71308-4086		71308-4186		71308-4286		71308-5086	71308-5186	71308-5286													86	
88	111.76	4.400	109.22	4.300	106.68	4.200	71308-4088		71308-4188		71308-4288		71308-5088	71308-5188	71308-5288													88	
90	114.30	4.500	111.76	4.400	109.22	4.300	71308-4090		71308-4190		71308-4290		71308-5090	71308-5190	71308-5290													90	
92	116.84	4.600	114.30	4.500	111.76	4.400	71308-4092		71308-4192		71308-4292		71308-5092	71308-5192	71308-5292													92	
94	119.38	4.700	116.84	4.600	114.30	4.500	71308-4094		71308-4194		71308-4294		71308-5094	71308-5194	71308-5294														