508 Series Lead-Free 3AB Fuse

Description

A 1000Vac/Vdc rated ceramic fuse with remarkable interrupting rating in a compact 6.3 x 32mm package, which is well suited for circuit protection in high energy applications.

Features

- In accordance with Underwriter's Laboratories Standard UL 248-14
- Available in cartridge and axial lead
- RoHS compliant and Lead-free
- Superior Interrupting rating of 10,000 Amperes
- Compact form factor of 6.3 x 32mm

Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Agency Approvals

Agency	Agency File Number	Ampere Range
cULus	Recognised File: E10480	315mA - 1A
CE		315mA - 1A

Electrical Characteristics

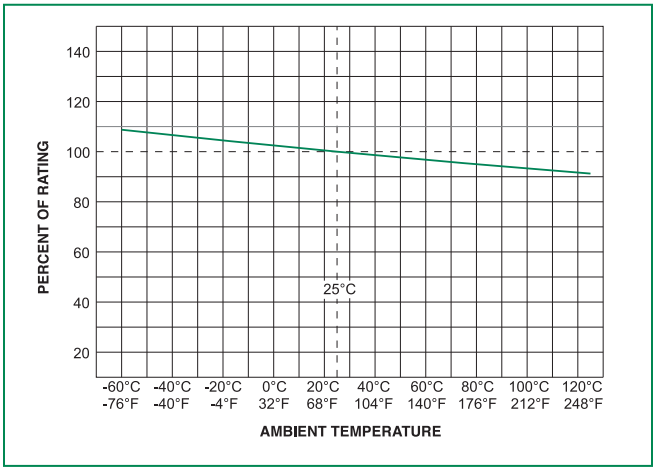
% of Ampere Rating	Ampere Rating	Opening Time
100%	315mA - 1A	4 Hours, Minimum
135%		1 Hour, Maximum
200%		120 Seconds, Maximum

Electrical Characteristic

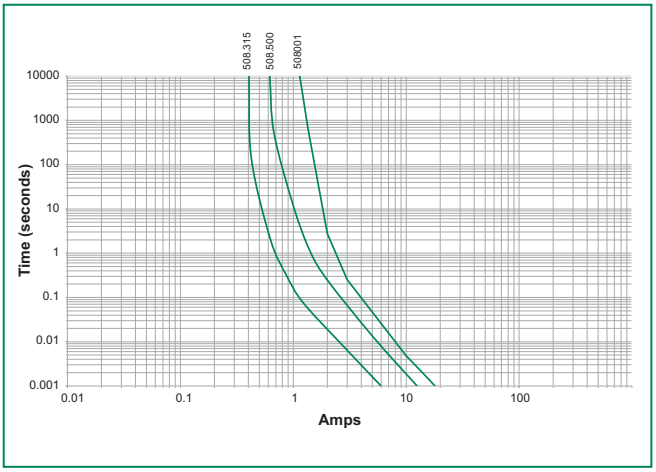
Amp Code	Amp Rating	Voltage Rating	Interrupting Rating	Nominal Cold Resistance (mohms)	Nominal Melting I^2t (A^2 sec.)	Agency Approvals	
						cULus	CE
.315	0.315	1000	10kA @ 1000Vac 10kA @ 1000Vdc	9200	0.071	x	x
.500	0.5	1000		3572	0.259	x	x
001	1	1000		1580	0.449	x	x

* 10KA@600Vac/dc also cURus approved. Add suffix "6". Example: 0508.315MX6P.

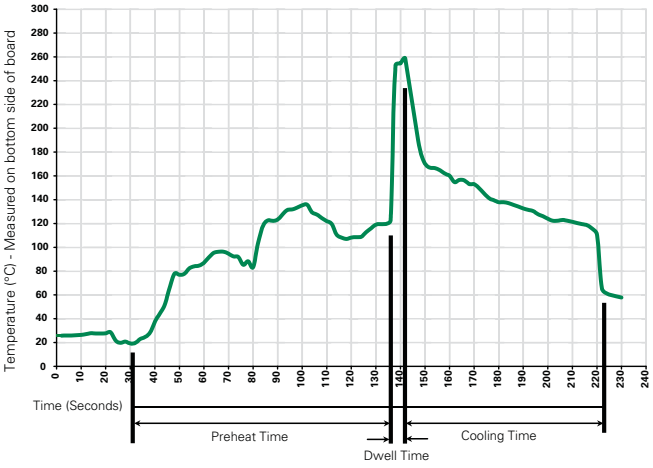
Temperature Rerating Curve



Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260° C Maximum
Solder Dwell Time:	2-5 seconds

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350° C +/- 5°C
Heating Time: 5 seconds max.

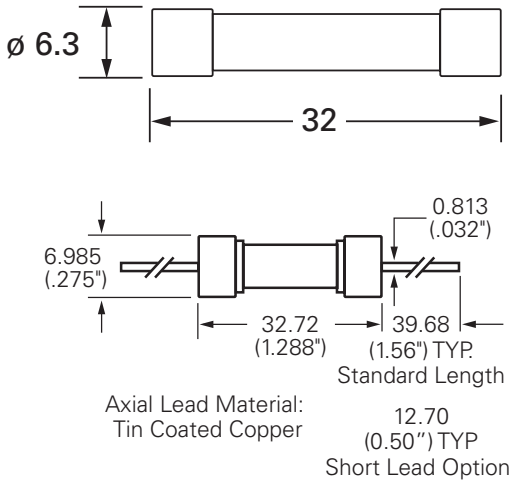
Note: These devices are not recommended for IR or Convection Reflow process.

Product Characteristics

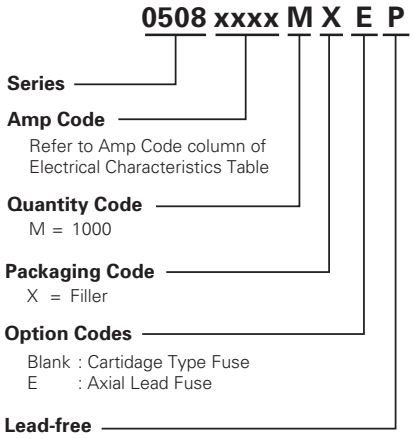
Materials	Body : Ceramic Cap : Nickel–plated brass Leads : Tin-plated Copper
Terminal Strength	MIL-STD-202G, Method 211A, Test Condition A
Solderability	Reference IEC 60127 Second Edition 2003-01 Annex A
Product Marking	Cap1 : Brand logo, current and voltage ratings Cap2 : Series and agency approval marks

Operating Temperature:	–55ºC to 125ºC.
Thermal Shock:	MIL-STD-202G, Method 107G, Test Condition B (5 Cycles -65ºC to +125ºC).
Vibration	MIL-STD-202G, Method 201A
Humidity	MIL-STD-202G, Method 103B, Test Condition A: High relative humidity (95%) and elevated temp (40ºC) for 240 hours
Salt Spray	MIL-STD-202G, Method 101E, Test Condition B

Dimensions



Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Reel Size
508 Series				
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A