

OPTICAL DIFFERENTIAL PRESSURE TRANSMITTER REMOTE SEAL TYPE

The Model FFM 3 Optical Differential Pressure Transmitter Remote Seal Type measures pressures of various fluids accurately, converts them into optical digital signals and outputs them. This is an intelligent transmitter providing excellent performance and functions due to incorporation of electrostatic capacitance type silicon sensor and micro-processor.

A fiber optic cable used for the signal transmission line forms an optical field instrumentation system together with an optical star coupler and a master station.



FEATURES

1. Resistive to noise and lightning

Optical signal ensures a reliable signal transmission, because it is not affected by external noise and inductive lightning. Use of a nonmetallic optical (fiber) cable prevents propagation of inductive lightning through the cable, so a signal transmission immune to lightning can be realized.

2. Reliability due to redundant configuration

Host system can be duplicated by using two optical cable trunk lines (between an optical star coupler and host system). This enhances reliability of users' systems.

3. Intrinsic safety type explosion-proof

Each equipment with a built-in battery can be constructed so as to be an intrinsic safety type individually (intrinsic safety type barrier unnecessary).

SPECIFICATIONS

Functional specifications

Fluids measured: Liquid, gas or steam

Measuring range:

Type	Span [kPa]		Range limit [kPa]	
	Minimum value	Maximum value	Lower range limit	Upper range limit
FFM□□3	0.8	32	-32	32
FFM□□5	3.25	130	-130	130
FFM□□6	12.5	500	-500	500

Operating pressure: Up to the maximum value of operating pressure of flange.

Process temperature, Allowable pressure limit:

Fill-fluid	13th code digit	Process temperature	Allowable pressure limit
Fluorolube oil	W, A, D	-20 to 120°C	Atmospheric pressure or higher
Silicon oil	H	-15 to 250°C	
Silicon oil	J	85 to 300°C	
Silicon oil	Y, G	-40 to 120°C	2.7 kPa abs or higher See Fig. 1.
Silicon oil	S	-15 to 250°C	
Silicon oil	T	85 to 300°C	0.13 kPa abs or higher See Fig. 2.
Silicon oil	K	-15 to 200°C	

For small bores 40A, 50A, 1-1/2B, 2B:

Fill-fluid	13th code digit	Process temperature	Allowable pressure limit
Fluorolube oil	W, A, D	-20 to 120°C	Atmospheric pressure or higher
Silicon oil	H	0 to 250°C	
Silicon oil	Y, G	-40 to 120°C	2.7 kPa abs or higher See Fig. 1.
Silicon oil	S	0 to 250°C	

Self-diagnosis: Displayed on indication unit (option) and transmitted to master station.

Item	Host system	Indication unit
Measuring range abnormal	○	○
Detecting unit failure	○	○
Amplifier abnormal	○	○
Battery voltage	○	—
Battery voltage low alarm	○	○

Remote control function:

See Table 1.

Output signal: Optical digital signal

Power supply: Built-in lithium battery
(expected life about 4 years)

Optical cable: Code set type, silica fiber ... core/clad diameter 100/140 μm

Optical connector: FC connector

Transmission distance: 1.5 km max. (when transmission loss of optical cable is 4 dB/km)

Damping: Variable from 0.2 to 32 sec (time constant)

Zero elevation and suppression: Possible within ±100% of maximum span.

Explosion-proof: Intrinsic safety type, JIS ib IIC T3

Ambient temperature:
 -30 to +70°C
 -10 to +60°C for intrinsic safety explosion-proof type
 -20 to +70°C when provided with indicator
 -10 to +60°C when filled with fluorolube oil
 -10 to +70°C for silicone oil codes H, S and K
 +20 to +70°C for silicone oil codes J and T

For small bores 40A, 50A, 1-1/2B, 2B:
 -15 to +65°C
 -10 to +60°C for intrinsic safety explosion-proof type
 -15 to +65°C when provided with indicator
 -10 to +60°C when filled with fluorolube oil
 -10 to +60°C for silicone oil codes H and S.

Storage temperature: -40 to +80°C

Performance specifications

Accuracy rating ^(Note)	±0.2% when measuring span is 1/10 or more of maximum span ±(0.1 + 0.01 $\frac{\text{max. span}}{\text{measuring span}}$)% when measuring span is less than 1/10 of maximum span.
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Note: Percent value with respect to measuring span (including linearity, hysteresis and repeatability in standard 23°C status)

For small bores 40A, 50A, 1-1/2B, 2B:

Accuracy rating ^(Note)	±0.25% when measuring span is 1/10 or more of maximum span ±(0.17 + 0.008 $\frac{\text{max. span}}{\text{measuring span}}$)% when measuring span is less than 1/10 of maximum span.
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Ambient temperature effect:
 Zero shift: $\pm(0.5 \frac{\text{URL}}{x})\%$ / 28°C
 Overall shift: $\pm(0.7 \frac{\text{URL}}{x})\%$ / 28°C
 Where; URL: Maximum span
 x: Measuring span
 2 times as large as above when the 7th digit (material) is other than V, A, B, C and D.

Remarks: (1) This is an output change when the process pressure receiving unit and the transmitter body are at the same height and temperature.
 (2) Error is larger when there is a temperature difference among the process pressure receiving unit, capillary and transmitter body.

Ambient temperature effect:
For small bores 40A, 50A, 1-1/2B, 2B:
 Zero shift: $\pm 0.7\%$ / 28°C (x equal to 1/2 URL or more)
 Zero shift: $\pm 0.7 \frac{\text{URL}}{2x}\%$ / 28°C (x less than 1/2 URL)
 Overall shift: $\pm 0.9\%$ / 28°C (x equal to 1/2 URL or more)
 Overall shift: $\pm(0.4 + 0.5 \frac{\text{URL}}{2x})\%$ / 28°C (x less than 1/2 URL)
 Note 1: Condition; Capillary length is limited to max. 3 m. With a capillary of 5 m long, the effect is 1.5 times as large as the above.
 Note 2: The effect is 2.5 times as large as the above when the 7th code digit (material) is other than V, A, B, C and D.

Overrange effect:
 Zero shift at maximum span
 ±0.1% / nominal pressure of flange
 2 times as large as above when the 7th digit (material) is other than V, A, B, C and D. (2.5 times as large as above for small bores 40A, 50A, 1-1/2B and 2B)

Static pressure effect:
 Zero shift at maximum span
 ±0.2% /1MP:
 2 times as large as above when the 7th digit (material) is other than V, A, B, C and D.
 (2.5 times as large as above for small bores 40A, 50A, 1-1/2B and 2B)
 Change of measurement span:
 -0.2±0.2% / 1MPa
 ±0.2% / 1MPa for small bore 40A, 50A, 1-1/2B and 2B specifications

Measurement period: 0.2 sec

Response time:	Type	Time constant * [sec]	Dead time [sec]
	FFM□□3	2	About 0.2
FFM□□ $\frac{5}{6}$	1.7		

(Note *) Value at capillary length 1.5 m and 23°C

Physical specifications

Flange material: SUS304
Material:

Material code	Seal diaphragm	Other wetted parts
V, A, B, C, D	SUS316L	SUS316
H, F, G, K, L	Hastelloy-C	Hastelloy-C
M	Monel	Monel
T	Tantalum	Tantalum
P	Titanium	Titanium
R	Zirconium	Zirconium

Note 1: Selected according to combination of type codes. Refer to CODE SYMBOLS.

Capillary: Stainless steel pipe coated with PVC
Finish: Epoxy-polyurethane double coat,
 Color: silver (blue for amplifier case cover)

Environmental protection:
 Meets JIS C0920, immersion-proof
 (equivalent to IEC IP67 or NEMA 6/6P)

External dimensions:
 See OUTLINE DIAGRAM.

Mass: 13 to 30 kg

Optical cable connection:
 G1/2 or 1/2 -14NPT (whichever selected
 by code symbol)

Process connection:
 JIS specifications;
 10K, 20K, 30K-40A, 50A
 10K, 30K-80A, 100A
 ANSI/JPI specifications;
 150LB, 300LB, 1-1/2B, 2B, 3B, 4B

Diaphragm extension:
 0, 50, 100, 150 or 200 mm (as specified)

Mounting method:
 U-bolt mounting to a 50A (2B) pipe. De-
 tection unit is mounted with flange or
 between flanges (wafer type).

Optional specifications

Indication unit: 5-digit LCD indication, % or real scale in-
 dication (as specified by code symbol)
 Operating temperature range: -20 to
 +70°C

Oxygen oil-proof processing:
 Fluorolube filled.
 Wetted parts degreased
 and cleaned.

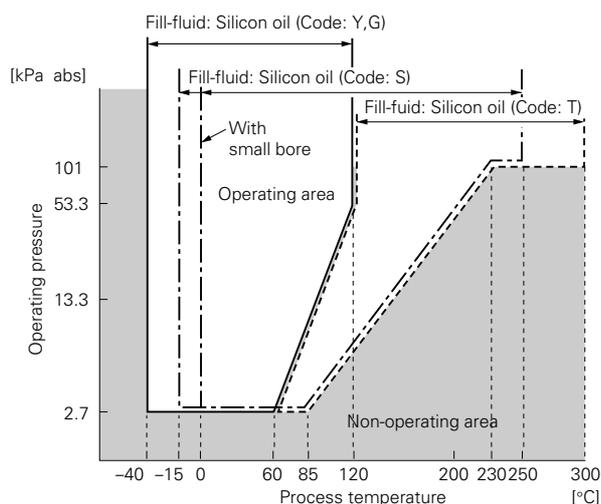
} Varies with
 material.
 Refer to
 CODE
 SYMBOLS.

Chlorine service: Fluorolube oil filled.

Table 1 Remote Control Function
 (Items readable and setting from hand-held
 communicator)

Item	Reading	Setting	Description
Maximum range	○	—	Maximum measuring range of equipment
Measuring range	○	○	Actual measuring range
Damping	○	○	Variable within 0.2 to 32 sec.
Real scale indication	○	○	Indication in industrial value
Battery voltage	○	—	Battery voltage of equipment
Error indication	○	—	Errors of detection unit and amplifier
Measured value	○	—	Measured data
Adjustment	○	○	Zero and span adjustment

Note: For operation of the "3" type transmitter ("3" at the 8th digit of product code), a hand-held communicator is required to have a version 1.6 or higher, but a communicator before version 1.6 can be operated with memory data updated. (Refer to the instruction manual of transmitter.)



Note: For use at a vacuum level, the transmitter body should be mounted below the flange section mounting position.

Fig. 1 Relation between process temperature and operating pressure

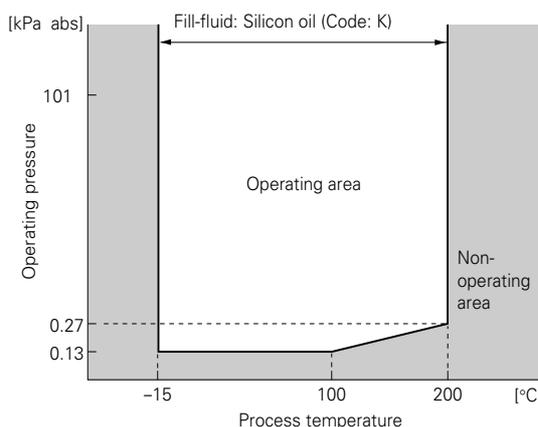
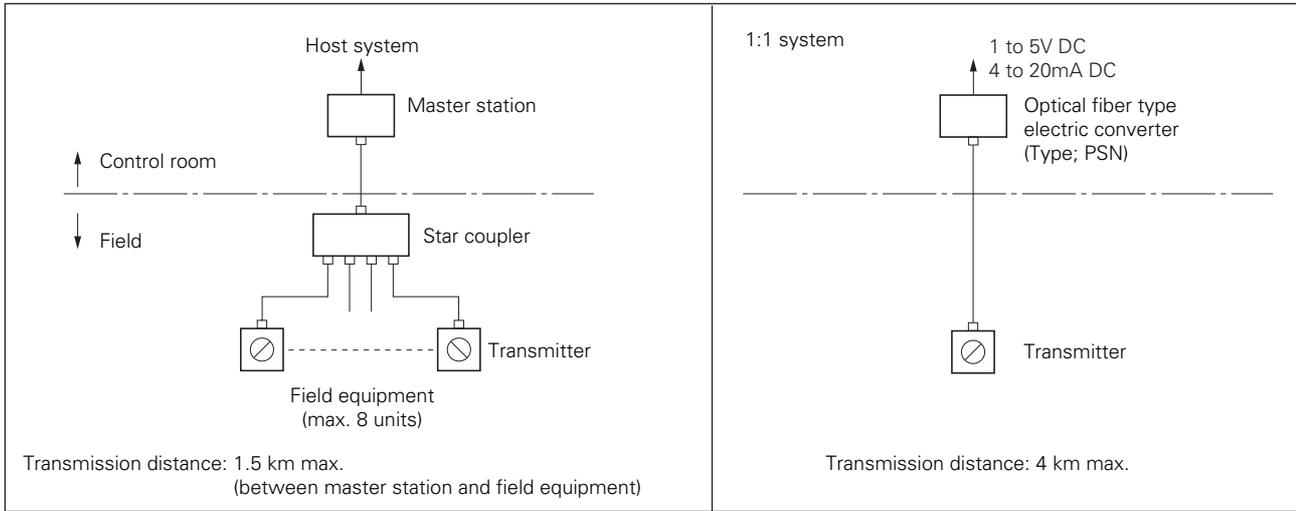


Fig. 2 Relation between process temperature and operating pressure

SYSTEM BLOCK DIAGRAM



1 2 3 4 5 6 7 8 9 10 11 12 13
 F F M | | | | 3 - | | | F |

		Description	
		Capillary length (11th digit)	
A	1.5m		
B	3m		
C	5m		
G	6m	Selectable when 5th digit is 0 to 7, P or Q.	
H	7m	} Selectable when 5th digit is 0 to 7, P or Q and 13th digit is Y, W, G, A or D.	
J	8m		
K	10m		
		Treatment and fill-fluid (13th digit)	
		Treatment	Fill-fluid
Y	None		Silicon oil
W	None		Fluorolube oil
G	Degreasing		Silicon oil
A	Oxygen oil-proof processing		Fluorolube oil..... when 7th digit is V, A, B, C or D
D	Chlorine service		Fluorolube oil..... when 7th digit is H, F, G, K, L or T
H	None		Silicon oil (for high temperature)
Note 1 J	None		Silicon oil (for high temperature)
S	None		Silicon oil (for high temperature and vacuum)
Note 1 T	None		Silicon oil (for high temperature and vacuum)
Note 1 K	None		Silicon oil (for high temperature and high vacuum)

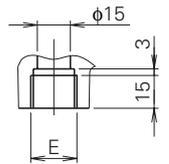
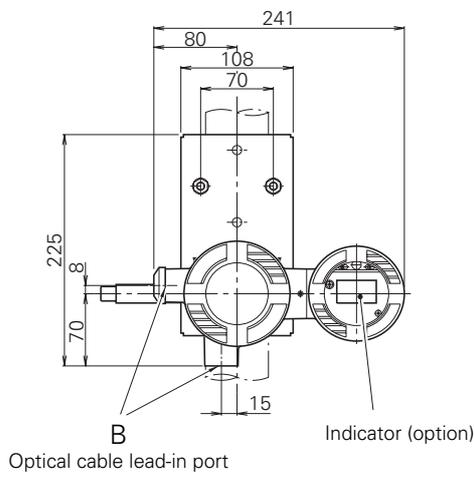
Note 1: Inapplicable for small bores 40A, 50A, 1-1/2B and 2B.

OUTLINE DIAGRAM (Unit : mm)

FFM

0	6	E
1	7	F
2	A	J
3	B	L
4	C	M
5	D	N

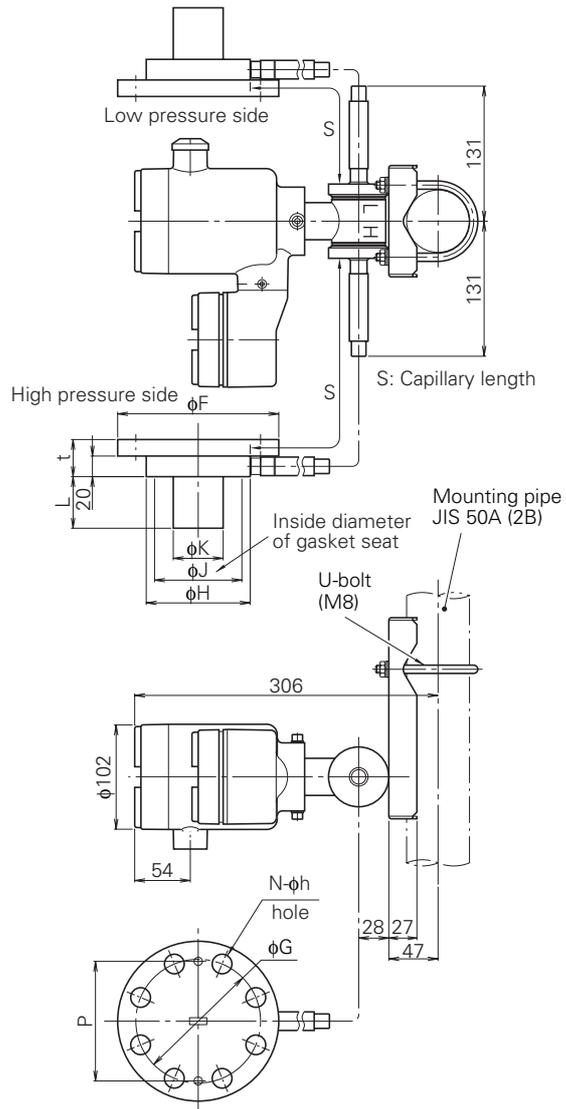
□	□	3
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Details of "B"

Type	E
FFMS	G1/2
FFMT	1/2-14NPT

Type	L	Weight (kg)
FFM***V3 FFM***H3 FFM***M3 FFM***T3 FFM***P3 FFM***R3	0	15 to 20.5
FFM***A3 FFM***F3	50	16 to 31.5
FFM***B3 FFM***G3	100	16.5 to 32
FFM***C3 FFM***K3	150	17 to 32.5
FFM***D3 FFM***L3	200	17.5 to 33



Type	φF	φG	φH	φJ	φK	t	P	N-φh	FLANGE
FFM*0**3	185	150	126	100	73	38	116	8-19	JIS-10K-80A
FFM*1**3	210	175	151	103	96	38	141	8-19	JIS-10K-100A
FFM*2**3	210	170	126	100	73	48	116	8-23	JIS-30K-80A
FFM*3**3	240	195	151	103	96	52	141	8-25	JIS-30K-100A
FFM*4**3	191	152.5	126	100	73	44	116	4-20	ANSI/JPI 150LB 3B
FFM*5**3	229	190.5	151	103	96	44	141	8-20	ANSI/JPI 150LB 4B
FFM*6**3	210	168	126	100	73	49	116	8-23	ANSI/JPI 300LB 3B
FFM*7**3	254	200	151	103	96	52	141	8-23	ANSI/JPI 300LB 4B
FFM*A**3	140	105	84	49	48	36	71	4-19	JIS-10K-40A
FFM*B**3	155	120	84	49	48	36	71	4-19	JIS-10K-50A
FFM*C**3	140	105	84	49	48	38	71	4-19	JIS-20K-40A
FFM*D**3	155	120	84	49	48	38	71	8-19	JIS-20K-50A
FFM*E**3	160	120	84	49	48	42	71	4-23	JIS-30K-40A
FFM*F**3	165	130	84	49	48	42	71	8-19	JIS-30K-50A
FFM*J**3	127	98.4	84	49	48	37.5	71	4-16	ANSI/JPI 150LB 1 1/2B
FFM*L**3	152	120.6	84	49	48	39.5	71	4-20	ANSI/JPI 150LB 2B
FFM*M**3	156	114.3	84	49	48	41	71	4-23	ANSI/JPI 300LB 1 1/2B
FFM*N**3	165	127	84	49	48	42.5	71	8-20	ANSI/JPI 300LB 2B

(Note) For S (capillary length), refer to CODE SYMBOLS.

