

Figure 3

Typical Multi  
Turn Printed  
Circuit Board  
Layout

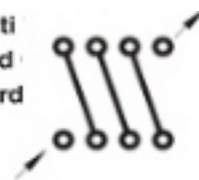


Figure 3A:  
4 Turn turn winding  
for parts in Fig 3.

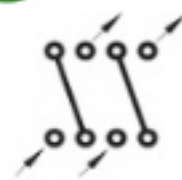


Figure 3B:  
2 x 2 Turn winding  
for parts in Fig 3.



Part Number: 2944778302  
Frequency Range: Broadband Frequencies 10-300 MHz (44 material)  
Description: 44 PC BEAD  
Application: Suppression Components  
Where Used: Board Component  
Part Type: PC Beads (Through Hole)

## Mechanical Specifications

Weight: 6.000 (g)

## Part Type Information

Multiple single turn or multi-turn printed circuit EMI suppression beads are available in two Fair-Rite materials. The broadband 44 material and in the high frequency 52 material grade.

-PC Beads can be supplied with lower component heights 'C'. Also, the wire length 'F' can be modified to specific requirements.

-Wires are oxygen free high conductivity copper with a lead-free tin coating. Wires on top of the beads are covered with a layer of epoxy.

-PC Beads are controlled for impedance only. The impedances listed are typical values. Minimum impedance values are specified for the + marked frequencies. The minimum guaranteed impedance is the listed impedance less 20%.

-The PC Beads in 44 material are measured on the 4193A Vector Impedance Analyzer. The 52 PC Beads are tested for impedance on the 4191A RF Impedance Analyzer.

-Recommended operating and storage temperature for the PC Beads is -55°C to +125°C.

-Explanation of Part Numbers: Digits 1&2 = product class, 3&4 = material grade and last digit 1 = standard wire length 2.4 mm (.095") minimum.



## Mechanical Specifications

Dim	mm	mm tol	nominal inch	inch misc.
A	11.20	-0.50	0.430	-
B	11.20	-0.50	0.430	-
C	11.80	Max	0.464	Max
D	2.54	±0.10	0.100	-
E	7.60	±0.20	0.300	-
F	3.10	Min	0.122	Min
G	0.65	-	-	22 AWG
H	-	-	-	-
J	-	-	-	-
K	-	-	-	-

## Electrical Specifications

Typical Impedance (Ω)	
10 MHz	142
25 MHz+	219
100 MHz+	338
250 MHz	335

Electrical Properties	

## Land Patterns

V	W ref	X	Y	Z
-	-	-	-	-
-	-	-	-	-

## Winding Information

Turns	Wire	1st Wire	2nd Wire
Tested	Size	Length	Length
-	-	-	-

## Reel Information

Tape Width	Pitch	Parts 7 "	Parts 13 "	Parts 14 "
mm	mm	Reel	Reel	Reel
-	-	-	-	-

## Package Size

Pkg Size
-
(-)

## Connector Plate

# Holes	# Rows
-	-

### Legend

+ Test frequency

Preferred parts, the suggested choice for new designs, have shorter lead times and are more readily available.

The column H(Oe) gives for each bead the calculated dc bias field in oersted for 1 turn and 1 ampere direct current. The actual dc H field in the application is this value of H times the actual NI (ampere-turn) product. For the effect of the dc bias on the impedance of the bead material, see figures 18-23 in the application note How to choose Ferrite Components for EMI Suppression.

A ½ turn is defined as a single pass through a hole.

Σl/A - Core Constant

A<sub>e</sub> - Effective Cross-Sectional Area

A<sub>L</sub> - Inductance Factor (L/N<sup>2</sup>)

N/AWG - Number of Turns/Wire Size for Test Coil

l<sub>e</sub> - Effective Path Length

V<sub>e</sub> - Effective Core Volume

NI - Value of dc Ampere-turns



## Ferrite Material Constants

Specific Heat .....	0.25 cal/g/°C
Thermal Conductivity .....	10x10 <sup>-3</sup> cal/sec/cm/°C
Coefficient of Linear Expansion .....	8 - 10x10 <sup>-6</sup> /°C
Tensile Strength .....	4.9 kgf/mm <sup>2</sup>
Compressive Strength .....	42 kgf/mm <sup>2</sup>
Young's Modulus .....	15x10 <sup>3</sup> kgf/mm <sup>2</sup>
Hardness (Knoop) .....	650
Specific Gravity .....	≈ 4.7 g/cm <sup>3</sup>

*The above quoted properties are typical for Fair-Rite MnZn and NiZn ferrites.*

See next page for further material specifications.



#### 44 Material Characteristics:

Property	Unit	Symbol	Value
Initial Permeability @ B < 10 gauss		$\mu_i$	500
Flux Density @ Field Strength	gauss oersted	B H	3000 10
Residual Flux Density	gauss	$B_r$	1100
Coercive Force	oersted	$H_c$	0.45
Loss Factor @ Frequency	$10^{-6}$ MHz	$\tan \delta \mu_i$	125 1.0
Temperature Coefficient of Initial Permeability (20 -70°C)	%/°C		0.75
Curie Temperature	°C	$T_c$	>160
Resistivity	$\Omega$ cm	$\rho$	$1 \times 10^9$

A NiZn ferrite developed to combine a high suppression performance, from 30 MHz to 500 MHz, with a very high dc resistivity.

SM beads, PC beads, wound beads, round cable snap-its, and connector EMI suppression plates are all available in 44 material.

**Complex Permeability vs. Frequency**



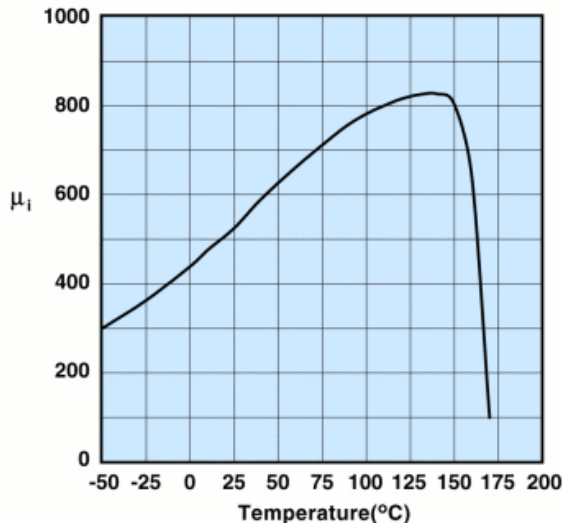
Measured on a 17/10/6mm toroid using the HP 4284A and the HP 4291A.

**Percent of Original Impedance vs. Temperature**



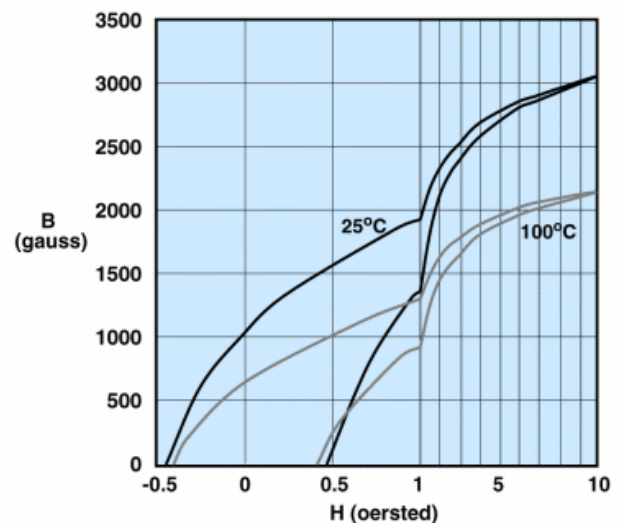
Measured on a 2644000301 using the HP4291A.

**Initial Permeability vs. Temperature**

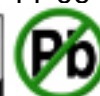


Measured on a 17/10/6mm toroid at 100kHz.

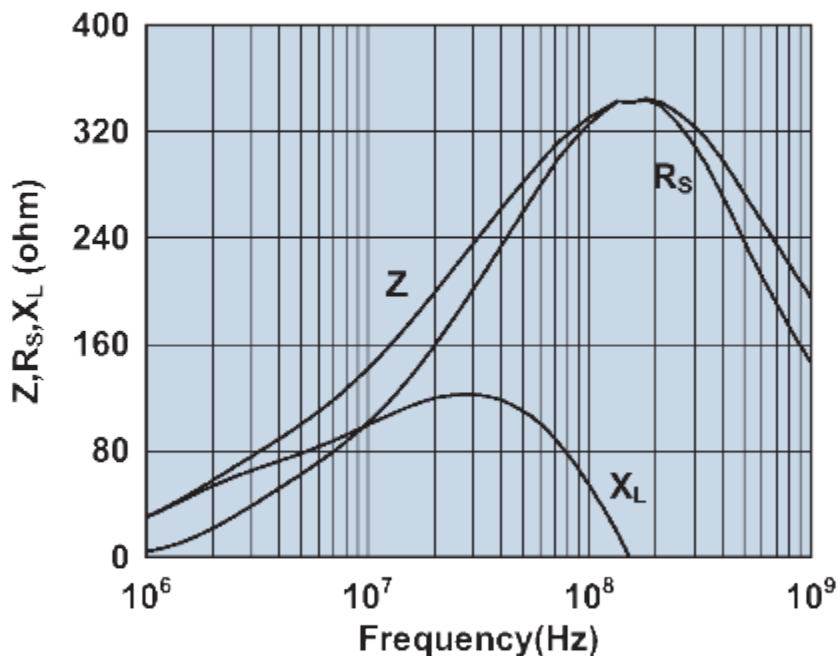
**Hysteresis Loop**



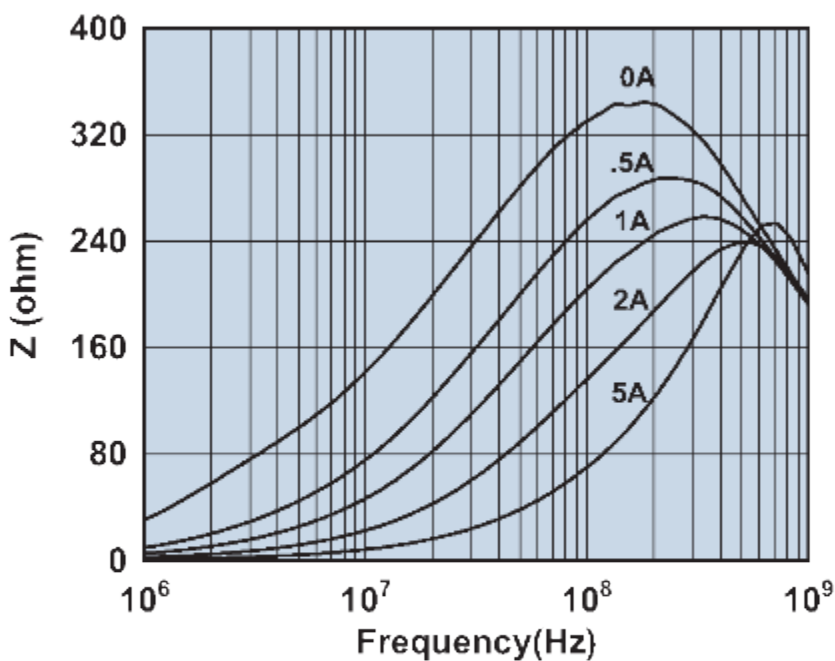
Measured on a 17/10/6mm toroid at 10kHz.



### 2944778302



Impedance, reactance, and resistance vs. frequency.



Impedance vs. frequency with dc bias.