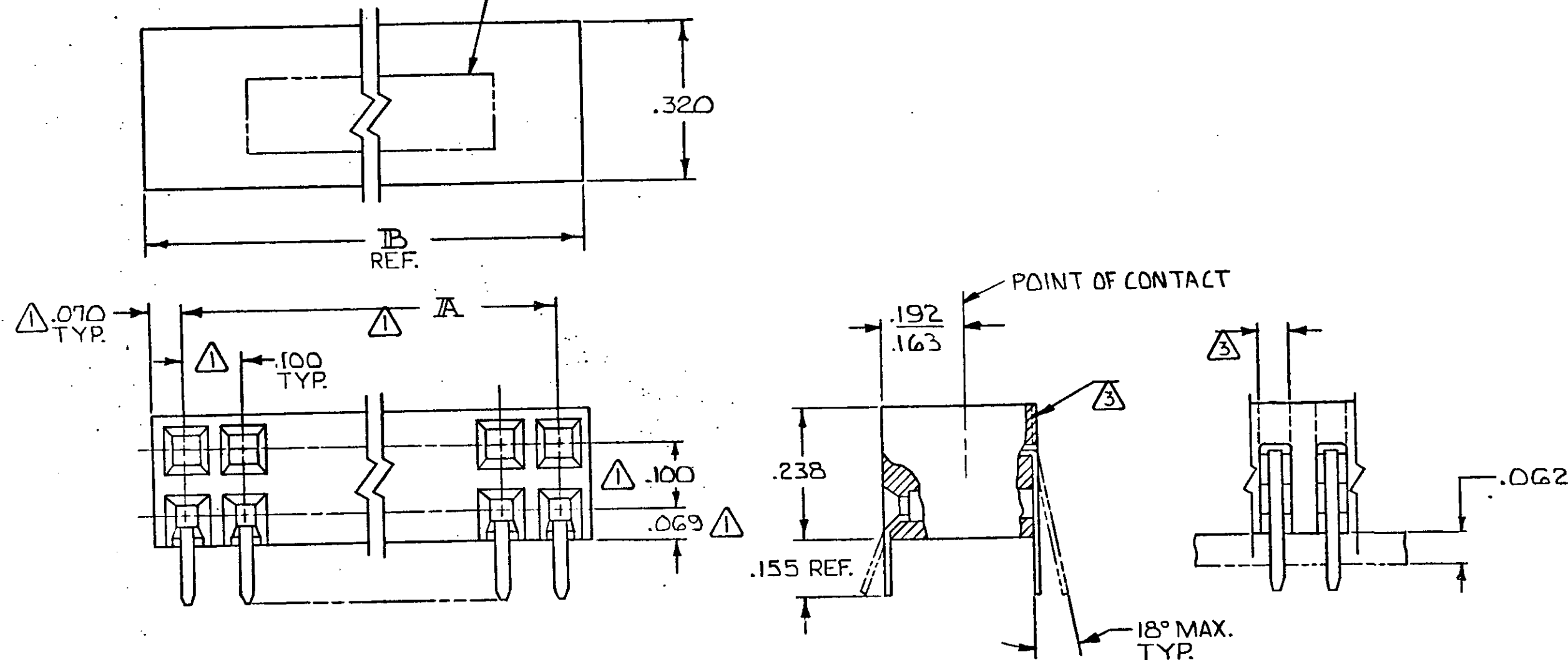


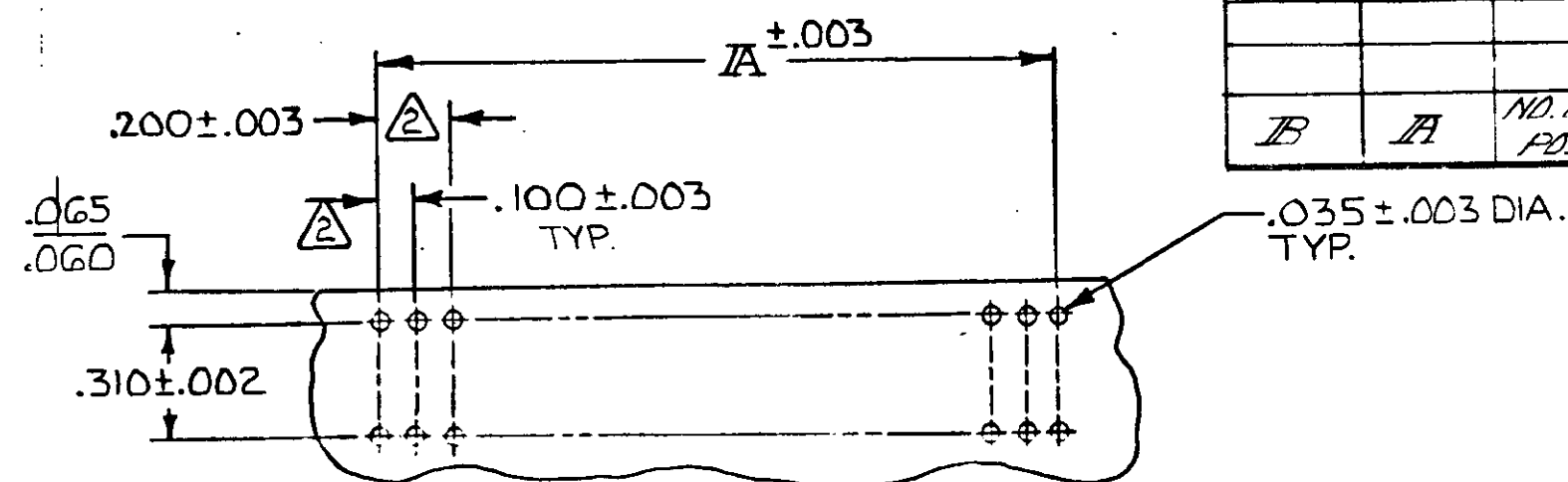
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REVISIONS					
P	F	ZONE	LTR	DESCRIPTION	DATE APPROVED
			O	RELEASED	
01				ADD -2 THRU 6--4 ECN 3586	1/1/80
02				ADD POINT OF CONTACT ECN 3985	6-12-81
03				ECN AB-2354 2AP	5-87
04				RE-ACTIVATED OBSOLETE PIN'S JRY	12-87
A				ECN AD-2626	TH 6/88
B				ECN AD3473	06 9-89
C				ECN AD-3477	KIH 3-90
D				REV PER 0600-0481-93	TA 8/93
E				REV PER 0600-5131-96	TA 6/94

AMP, DATE CODE, AMP PART NUMBER AND THE
WORD "FRONT" MARKED IN .062±.015 CHARACTERS
IN APPROX. AREA SHOWN.



- 1 THESE DIMENSIONS PERTAIN TO CAVITY CENTERLINES ONLY, NOT TO CONTACT LOCATIONS
- 2 TOLERANCE NON-CUMULATIVE
- 3 SLOT OPTIONAL AT INDICATED AREAS OF HSG.
- 4 MARK "CSA" LOGO ON PART.
- 5 OBSOLETE PART NUMBER.
- 6 FINISH: GOLD FLASH ALL OVER .00050 NICKEL ENTIRE CONTACT .00050 GOLD IN CONTACT AREA, SOLDER TAILS PRETINNED WITH 63/37 TIN LEAD .020 MAX FROM SEATING PLANE



RECOMMENDED P.C. BOARD HOLE LAYOUT

				5.140	5.000	102	5-102473-1	3.440	3.300	88	3-102473-4					5-102473-7
							5-5-1-0				3-5-1-3					1-5-1-6
				4.940	4.800	98	4-1-9	3.240	3.100	84	3-1-2	1.540	1.400	30	1-1-5	
							4-1-5-8	3.140	3.000	82	3-1-1	1.440	1.300	28	1-1-4	
							4-1-5-7	3.040	2.900	80	3-1-0				1-1-5-3	
			5-5-102473-4				4-1-5-6				2-5-1-9	1.240	1.100	24	1-1-2	
			6-5-1-3				4-1-5-5				2-1-5-8	1.140	1.000	22	1-1-1	
			6-5-1-2	4.540	4.400	90										
			6-5-1-1				4-1-5-4				2-1-5-7				1-1-5-0	
			6-1-5-0	4.340	4.200	86	4-1-3				2-1-5-6				1-1-5-9	
			5-5-1-9				4-1-5-2	2.540	2.400	50	2-1-5-5	.840	.700	16		8
			5-5-1-8	4.140	4.000	82	4-1-1				2-1-5-4	.740	.600	14		7
			5-5-1-7	4.040	3.900	80	4-1-0				2-1-5-3				1-1-5-6	
			5-5-1-6				3-1-5-9	2.240	2.100	44	2-1-5-2				1-1-5-5	
			5-5-1-5				3-1-5-8	2.140	2.000	42	2-1-5-1				1-1-5-4	
			5-5-1-4				3-1-5-7				2-1-5-0				1-1-5-3	
			5-5-1-3				3-1-5-6				1-1-5-9				1-1-5-2	
			5-5-102473-2	3.540	3.400	70	3-102473-5				1-1-5-8	6.540	6.400	130	102473-1	
IB	IA	NO. OF POSN	PART NO.	IB	IA	NO. OF POSN	PART NO.	IB	IA	NO. OF POSN	PART NO.	IB	IA	NO. OF POSN	PART NO.	