XPower

ATTENTION

OBSERVE PRECAUTIONS
FOR HANDLING
ELECTROSTATIC
DISCHARGE
SENSITIVE
DEVICES

Features

- PLCC-4 package.
- Single color.
- High luminance.
- High power, operating current @350mA.
- Suitable for all SMT assembly methods.
- Package : 300pcs / reel.
- Moisture sensitivity level : level 4.
- RoHS compliant.

Application Note

Static electricity and surge damage the LEDS.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.

Part Number: KAD1-1010SY28Z1S

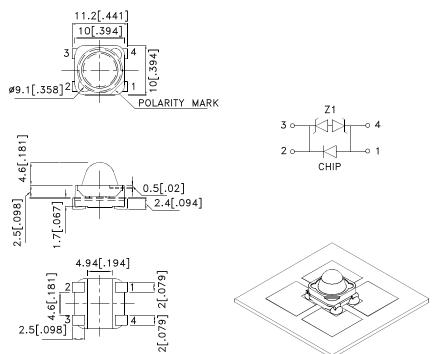
Super Bright Yellow



Applications

- traffic signaling.
- backlighting (illuminated advertising, general lighting).
- interior and exterior automotive lighting.
- substitution of micro incandescent lamps.
- portable light source (e.g. bicycle flashlight).
- signal and symbol luminaire for orientation.
- marker lights (e.g. steps, exit ways, etc).
- decorative and entertainment lighting.
- indoor and outdoor commercial and residential architectural lighting.

Package Dimensions



Notes:

- All dimensions are in millimeters (inches).
- 2. Tolerance is $\pm 0.25(0.01")$ unless otherwise noted.
- 3. The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.







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Selection Guide

Part No.	Dice	Lens Type	luminous Intensity [2] lv(cd)@ 350 mA		Фv (lm) [2] @350mA		Viewing Angle [1]
			Min.	Тур.	Min.	Тур.	201/2
KAD1-1010SY28Z1S	Super Bright Yellow (AlGaInP)	WATER CLEAR	32	50	24	35	20°

- Notes: 1. θ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value. 2. Luminous intensity/ luminous Flux: +/-15%.

Absolute Maximum Ratings at Ta=25°C

Parameter	Symbol	Value	Unit	
Power dissipation	Pd	1.05	W	
Junction temperature	TJ	110	°C	
Reverse Voltage	VR	5	V	
Operating Temperature	Тор	-40 To +85	°C	
Storage Temperature	Tstg	-40 To +85	°C	
DC Forward Current[1]	lF	350	mA	
Peak Forward Current [2]	vard Current [2] IFM 500		mA	
Thermal resistance [1]	Rth	80	°C/W	

Electrical / Optical Characteristics at Ta=25°C

Parameter	Symbol	Value	Unit	
Wavelength at peak emission IF=350mA [Typ.]	λpeak	590	nm	
Dominant Wavelength Ir=350mA [Typ.]	λ dom [1]	588	nm	
Spectral bandwidth at 50%ΦREL MAX	Δλ	20	nm	
Reverse Current VR=5V [Max.]	lr	10	uA	
Forward Voltage IF=350mA [Min.]		2.0		
Forward Voltage IF=350mA [Typ.]	VF [2]	2.5	V	
Forward Voltage Ir=350mA [Max.]		3.0	L	
Temperature coefficient of λpeak I _F =350mA, -10°C≤ T≤100°C [Typ.]	TCλpeak	0.15	nm/°C	
Temperature coefficient of λdom IF=350mA, -10°C≤ T≤100°C [Typ.]	TCλdom	0.13	nm/°C	
Temperature coefficient of VF IF=350mA, -10°C≤ T≤100°C [Typ.]	TCv	-2.0	mV/°C	

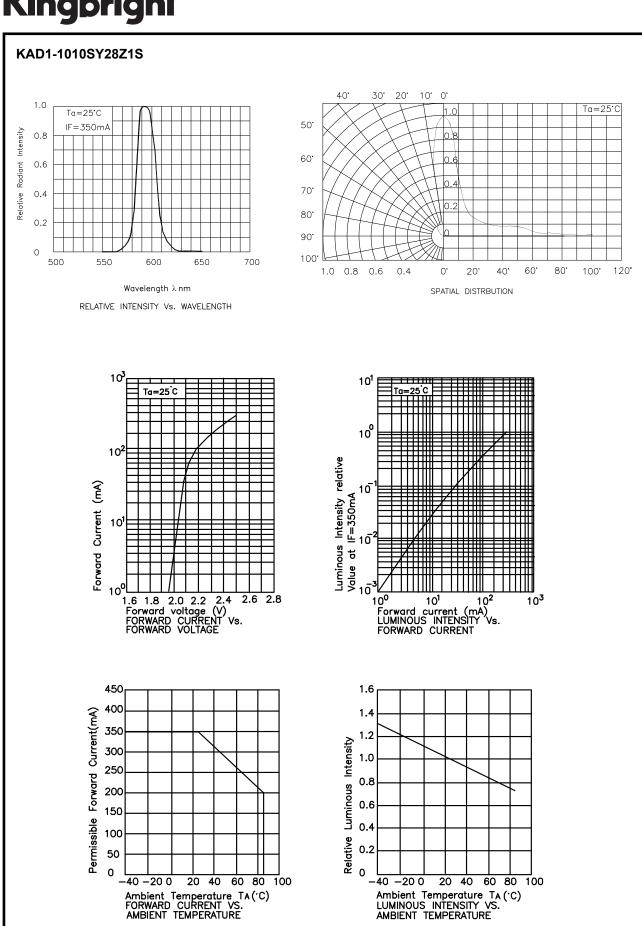
Notes:

- 1.Wavelength: +/-1nm.
- 2. Forward Voltage: +/-0.1V.

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^{1.}Results from mounting on PC board FR4(pad size≥100mm²), mounted on pc board-metal core PCB is recommend for lowest thermal Resistance.

^{2.1/10} Duty Cycle, 0.1ms Pulse Width.

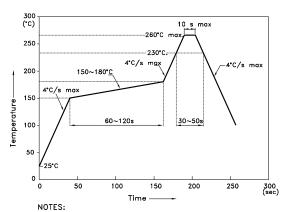


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Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

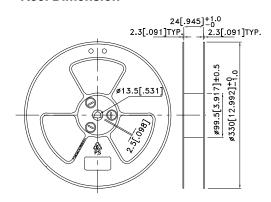
Reflow Soldering Profile For Lead-free SMT Process.



- 1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.
 2.Don't cause stress to the epoxy resin while it is exposed to high temperature.
- to high temperature.

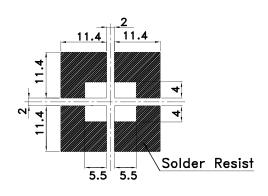
 3.Number of reflow process shall be 2 times or less.

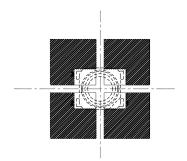
Reel Dimension



Recommended Soldering Pattern

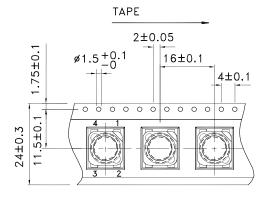
(Units: mm; Tolerance: ± 0.1)

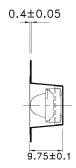


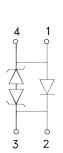


Tape Specifications

(Units : mm)

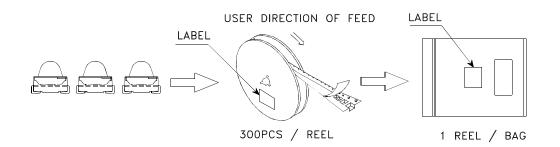


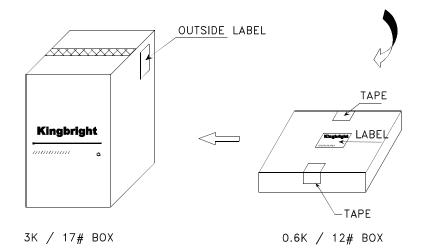


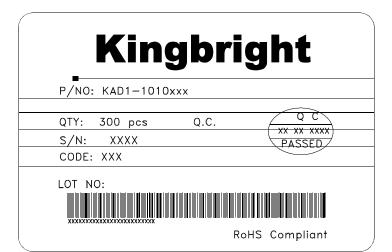


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PACKING & LABEL SPECIFICATIONS KAD1-1010SY28Z1S







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