

Multi-Turn Surface Mount 1/4" Square Cermet Trimmers, Fully Sealed



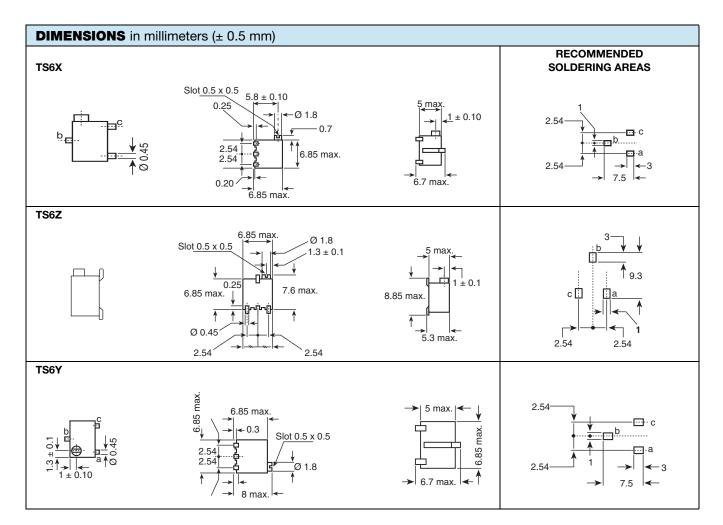
Three variations are available according to the positioning of the control screw and contact positions.

The TS6 multi-turn trimmer has been designed for use in PCB surface mounting applications.

The cermet track gives a high stability performance with an extended ohmic capacity of 10 Ω to 2 M $\Omega.$

FEATURES

- 0.25 W at 70 °C
- Military and professional grade
- Multi-turn operation
- A low contact resistance variation (down to 2 % Rn)
- Low end contact resistance (1 Ω typical)
- Full sealing
- Tests according to CECC 41000 or IEC 60393-1
- Compliant to RoHS Directive 2002/95/EC



Document Number: 51010For technical questions, contact: sfer@vishay.comRevision: 08-Feb-11See also Application Note: www.vishay.com/doc?51001 and www.vishay.com/doc?52029



Vishay Sfernice

Multi-Turn Surface Mount 1/4" Square Cermet Trimmers, Fully Sealed



ELECTRICAL SPECIFICATIONS						
Resistive Element	Cermet					
Electrical Travel	14 turns ± 2					
Resistance Range	10 Ω to 2 MΩ					
Standard Series E3	1 - 2.2 - 4.7 and on request 1 - 2 - 5					
Tolerance Standard	± 10 %					
On Request	± 5 %					
Linear	0.25 W at 70 °C					
Power Rating	0.25 0.25 0.125 0.125 0.125 0.125 0.125 AMBIENT TEMPERATURE IN °C					
Circuit Diagram	$ \begin{array}{c} a \\ c \\ (1) \\ b \\ c \\ (2) \end{array} $					
Temperature Coefficient	See Standard Resistance Element table					
Limiting Element Voltage (Linear Law)	250 V					
Contact Resistance Variation	2 % Rn or 2 Ω					
End Resistance (Typical)	1 Ω					
Dielectric Strength (RMS)	1000 V					
Insulation Resistance	$10^6 \mathrm{M}\Omega$					

MECHANICAL SPECIFICATIONS				
Mechanical Travel	15 turns ± 5			
Operating Torque (max. Ncm)	1.5			
End Stop Torque	Clutch action			
Net wWeight (max. g)	0.5			
Wiper (Actual Travel)	Positioned at approx. 50 %			

ENVIRONMENTAL SPECIFICATIONS			
Temperature Range	- 55 °C to + 155 °C		
Climatic Category	55/125/56		
Sealing	Fully sealed IP67		
MSL Level	1		

SOLDERING RECOMMENDATIONS

Recommended reflow profile 2, see Application Note www.vishay.com/doc?52029



Multi-Turn Surface Mount 1/4" Square Cermet Trimmers, Fully Sealed

Vishay Sfernice

TS6

PERFORMANCES								
	CONDITIONS	REQUIREMENTS			TYPICAL VALUES AND DRIFTS			
TESTS		∆R _T /R _T (%)	ΔR ₁₋₂ /R ₁₋₂ (%)	OTHER	∆R _T /R _T (%)	ΔR ₁₋₂ /R ₁₋₂ (%)	OTHER	
Electrical Endurance	1000 h at rated power 90'/30' - ambient temp. 70 °C	±2%	±4%	Contact res. variation: < 3 % Rn	±1%	±2%	Contact res. variation: < 1 % Rn	
Climatic Sequence	Phase A dry heat 125 °C Phase B damp heat Phase C cold - 55 °C Phase D damp heat 5 cycles	±2%	± 3 %		± 0.5 %	±1%		
Damp Heat Steady State	40 °C 93 % RH 56 days	±2%	± 3 %	Dielectric strength: 250 V _{RMS} Insulation resistance: > 100 MΩ	± 0.5 %	± 1 %	Dielectric strength: 1000 V_{RMS} Insulation resistance: > 10 ⁴ MΩ	
Charge of Temperature	- 55 °C to + 125 °C 5 cycles	± 1.5 %		$\begin{array}{c} \Delta V_{1\text{-}2} / \Delta V_{1\text{-}3} \\ \leq \pm 2 \ \% \end{array}$	± 0.5 %		$\Delta V_{1-2}/\Delta V_{1-3} < \pm 1 \%$	
Mechanical Endurance	200 cycles at rated power	±2%		Contact res. variation: < 3 % Rn	± (2 % + 3 Ω)		Contact res. variation: < 1 % Rn	
Shock	50 <i>g</i> at 11 ms 3 successive shocks in 3 directions	±1%		$\begin{array}{l} \Delta V_{1\text{-}2} / \Delta V_{1\text{-}3} \\ \leq \pm 2 \ \% \end{array}$	± 0.1 %		$\begin{array}{l} \Delta V_{1\text{-}2} / \Delta V_{1\text{-}3} \\ \leq 0.2 \ \% \end{array}$	
Vibration	10 Hz to 55 Hz 0.75 mm or 10 <i>g</i> for 6 h	±1%		$\begin{array}{l} \Delta V_{1\text{-}2} / \Delta V_{1\text{-}3} \\ \leq \pm 2 \ \% \end{array}$	± 0.1 %		$\begin{array}{l} \Delta V_{1\text{-}2} / \Delta V_{1\text{-}3} \\ \leq \pm \ 0.2 \ \% \end{array}$	

STANDARD		LINEAR LAW		TYPICAL	
RESISTANCE VALUES	MAX. POWER MAX. WORKING AT 70 °C VOLTAGE		MAX. WIPER CURRENT	TCR - 55 °C + 125 °C	
Ω	W	V	mA	ppm/°C	
10	0.25	158	158		
22	0.25	2.34	107		
47	0.25	3.43	73		
100	0.25	5.00	50		
220	0.25	7.42	34		
470	0.25	10.8	23		
1K	0.25	15.8	15.8		
2.2K	0.25	23.4	10.7		
4.7K	0.25	34.3	7.3	± 100	
10K	0.25	50	5		
22K	0.25	74.2	3.37		
47K	0.25	108.4	2.31		
100K	0.25	158	1.58		
220K	0.25	234	1.97		
470K	0.13	250	0.53		
1M	0.06	250	0.25		
2M	0.03	250	0.125		

Vishay Sfernice

Multi-Turn Surface Mount 1/4" Square Cermet Trimmers, Fully Sealed

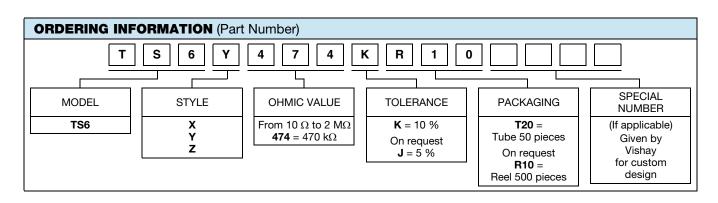


MARKING

Printed: Vishay trademark, model, style, ohmic value (in Ω , k Ω , M Ω), tolerance (in %) only if non standard, manufacturing date, marking of terminal 3.

PACKAGING

- In tube of 50 pieces code T20 (TU50)
- In reel of 500 pieces code R10 (TR500)



DESCRIPTION (for information only)								
TS6	Y	470K	10 %		τυ	e3		
MODEL	STYLE	VALUE	TOLERANCE	SPECIAL	PACKAGING	LEAD FINISH		



Vishay

Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and/or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.

Material Category Policy

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.

Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as Halogen-Free follow Halogen-Free requirements as per JEDEC JS709A standards. Please note that some Vishay documentation may still make reference to the IEC 61249-2-21 definition. We confirm that all the products identified as being compliant to IEC 61249-2-21 conform to JEDEC JS709A standards.