

## Multi-Turn Surface Mount 1/4" Square Cermet Trimmers, Fully Sealed



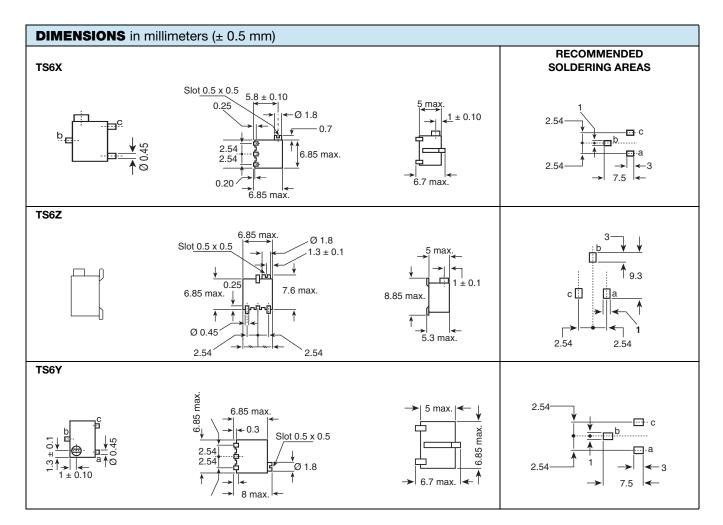
Three variations are available according to the positioning of the control screw and contact positions.

The TS6 multi-turn trimmer has been designed for use in PCB surface mounting applications.

The cermet track gives a high stability performance with an extended ohmic capacity of 10  $\Omega$  to 2 M $\Omega.$ 

### FEATURES

- 0.25 W at 70 °C
- Military and professional grade
- Multi-turn operation
- A low contact resistance variation (down to 2 % Rn)
- Low end contact resistance (1  $\Omega$  typical)
- Full sealing
- Tests according to CECC 41000 or IEC 60393-1
- Compliant to RoHS Directive 2002/95/EC



Document Number: 51010For technical questions, contact: <a href="mailto:sfer@vishay.com">sfer@vishay.com</a>Revision: 08-Feb-11See also Application Note: <a href="www.vishay.com/doc?51001">www.vishay.com/doc?51001</a> and <a href="www.vishay.com/doc?52029">www.vishay.com/doc?52029</a>



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ELECTRICAL SPECIFICATIONS						
Resistive Element	Cermet					
Electrical Travel	14 turns ± 2					
Resistance Range	10 Ω to 2 MΩ					
Standard Series E3	1 - 2.2 - 4.7 and on request 1 - 2 - 5					
Tolerance Standard	± 10 %					
On Request	± 5 %					
Linear	0.25 W at 70 °C					
Power Rating	0.25 0.25 0.125 0.125 0.125 0.125 0.125 AMBIENT TEMPERATURE IN °C					
Circuit Diagram	$ \begin{array}{c} a \\ c \\ (1) \\ b \\ c \\ (2) \end{array} $					
Temperature Coefficient	See Standard Resistance Element table					
Limiting Element Voltage (Linear Law)	250 V					
Contact Resistance Variation	2 % Rn or 2 $\Omega$					
End Resistance (Typical)	1 Ω					
Dielectric Strength (RMS)	1000 V					
Insulation Resistance	$10^6 \mathrm{M}\Omega$					

MECHANICAL SPECIFICATIONS				
Mechanical Travel	15 turns ± 5			
Operating Torque (max. Ncm)	1.5			
End Stop Torque	Clutch action			
Net wWeight (max. g)	0.5			
Wiper (Actual Travel)	Positioned at approx. 50 %			

ENVIRONMENTAL SPECIFICATIONS			
Temperature Range	- 55 °C to + 155 °C		
Climatic Category	55/125/56		
Sealing	Fully sealed IP67		
MSL Level	1		

#### SOLDERING RECOMMENDATIONS

Recommended reflow profile 2, see Application Note www.vishay.com/doc?52029



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TS6

PERFORMANCES								
	CONDITIONS	REQUIREMENTS			TYPICAL VALUES AND DRIFTS			
TESTS		∆R <sub>T</sub> /R <sub>T</sub> (%)	ΔR <sub>1-2</sub> /R <sub>1-2</sub> (%)	OTHER	∆R <sub>T</sub> /R <sub>T</sub> (%)	ΔR <sub>1-2</sub> /R <sub>1-2</sub> (%)	OTHER	
Electrical Endurance	1000 h at rated power 90'/30' - ambient temp. 70 °C	±2%	±4%	Contact res. variation: < 3 % Rn	±1%	±2%	Contact res. variation: < 1 % Rn	
Climatic Sequence	Phase A dry heat 125 °C Phase B damp heat Phase C cold - 55 °C Phase D damp heat 5 cycles	±2%	± 3 %		± 0.5 %	±1%		
Damp Heat Steady State	40 °C 93 % RH 56 days	±2%	± 3 %	Dielectric strength: 250 V <sub>RMS</sub> Insulation resistance: > 100 MΩ	± 0.5 %	± 1 %	Dielectric strength: 1000 $V_{RMS}$ Insulation resistance: > 10 <sup>4</sup> MΩ	
Charge of Temperature	- 55 °C to + 125 °C 5 cycles	± 1.5 %		$\begin{array}{c} \Delta V_{1\text{-}2} / \Delta V_{1\text{-}3} \\ \leq \pm 2 \ \% \end{array}$	± 0.5 %		$\Delta V_{1-2}/\Delta V_{1-3} < \pm 1 \%$	
Mechanical Endurance	200 cycles at rated power	±2%		Contact res. variation: < 3 % Rn	± (2 % + 3 Ω)		Contact res. variation: < 1 % Rn	
Shock	50 <i>g</i> at 11 ms 3 successive shocks in 3 directions	±1%		$\begin{array}{l} \Delta V_{1\text{-}2} / \Delta V_{1\text{-}3} \\ \leq \pm 2 \ \% \end{array}$	± 0.1 %		$\begin{array}{l} \Delta V_{1\text{-}2} / \Delta V_{1\text{-}3} \\ \leq 0.2 \ \% \end{array}$	
Vibration	10 Hz to 55 Hz 0.75 mm or 10 <i>g</i> for 6 h	±1%		$\begin{array}{l} \Delta V_{1\text{-}2} / \Delta V_{1\text{-}3} \\ \leq \pm 2 \ \% \end{array}$	± 0.1 %		$\begin{array}{l} \Delta V_{1\text{-}2} / \Delta V_{1\text{-}3} \\ \leq \pm \ 0.2 \ \% \end{array}$	

STANDARD		LINEAR LAW		TYPICAL	
RESISTANCE VALUES	MAX. POWER MAX. WORKING AT 70 °C VOLTAGE		MAX. WIPER CURRENT	TCR - 55 °C + 125 °C	
Ω	W	V	mA	ppm/°C	
10	0.25	158	158		
22	0.25	2.34	107		
47	0.25	3.43	73		
100	0.25	5.00	50		
220	0.25	7.42	34		
470	0.25	10.8	23		
1K	0.25	15.8	15.8		
2.2K	0.25	23.4	10.7		
4.7K	0.25	34.3	7.3	± 100	
10K	0.25	50	5		
22K	0.25	74.2	3.37		
47K	0.25	108.4	2.31		
100K	0.25	158	1.58		
220K	0.25	234	1.97		
470K	0.13	250	0.53		
1M	0.06	250	0.25		
2M	0.03	250	0.125		

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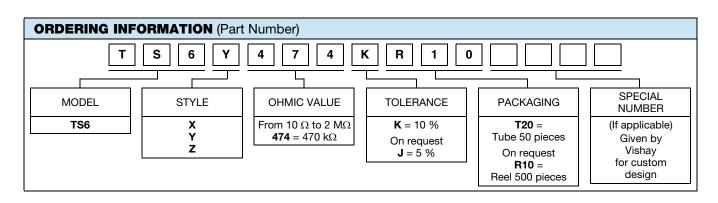


#### MARKING

Printed: Vishay trademark, model, style, ohmic value (in  $\Omega$ , k $\Omega$ , M $\Omega$ ), tolerance (in %) only if non standard, manufacturing date, marking of terminal 3.

#### PACKAGING

- In tube of 50 pieces code T20 (TU50)
- In reel of 500 pieces code R10 (TR500)



DESCRIPTION (for information only)								
TS6	Y	470K	10 %		τυ	e3		
MODEL	STYLE	VALUE	TOLERANCE	SPECIAL	PACKAGING	LEAD FINISH		



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