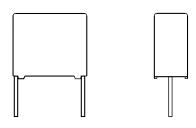


Vishay Roederstein

F1778X2

## Interference Suppression Film Capacitors MKP Radial Potted Type



## FEATURES

- 7.5 mm to 27.5 mm lead pitch
- Supplied loose in box, taped on ammopack or reel



• Material categorization: For definitions of COMPLIANT compliance please see <u>www.vishay.com/doc?99912</u>

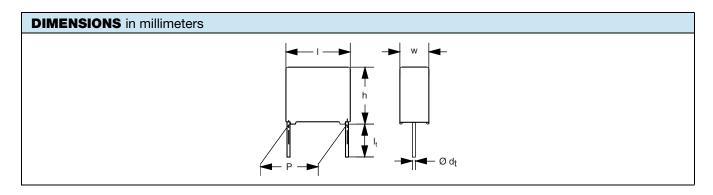
## APPLICATIONS

For standard across the line X2 applications. See also application note: <a href="http://www.vishay.com/doc?28153">www.vishay.com/doc?28153</a>

QUICK REFERENCE DATA			
Capacitance range (E12 series)	E12 series 0.001 μF to 4.7 μF Preferred values acc. to E6		
Capacitance tolerance	± 20 %; ± 10 %; (± 5 % on request)		
Rated AC voltage	310 V <sub>AC</sub> ; 50 Hz to 60 Hz		
Permissible DC voltage	800 V <sub>DC</sub> at 85 °C 630 V <sub>DC</sub> at 110 °C		
Climatic testing class according to IEC 60068-1 $55/110/56/B$ for volumes > 1750 mm3 $55/110/56/C$ for volumes < 1750 mm3			
Maximum application temperature	$C \leq$ 470 nF: 110 °C (125 °C for less than 1000 h) $C >$ 470 nF: 110 °C		
Reference standards	IEC 60384-14 and EN 60384-14 IEC 60065, pass. flamm. class B for volumes > 1750 mm <sup>3</sup> CSA-E384-14; CQC UL 60384-14		
Dielectric	Polypropylene film		
Electrodes	Metallized film		
Construction	Mono construction		
Encapsulation	Plastic case, epoxy resin sealed, flame retardant class UL 94 V-0		
Leads	Tinned wire		
Marking	C-value; tolerance; rated voltage; sub-class; manufacturer's type; code for dielectric material; manufacturer location; manufacturer's logo; year and week; safety approvals		

#### Notes

· For more detailed data and test requirements, contact rfi@vishay.com



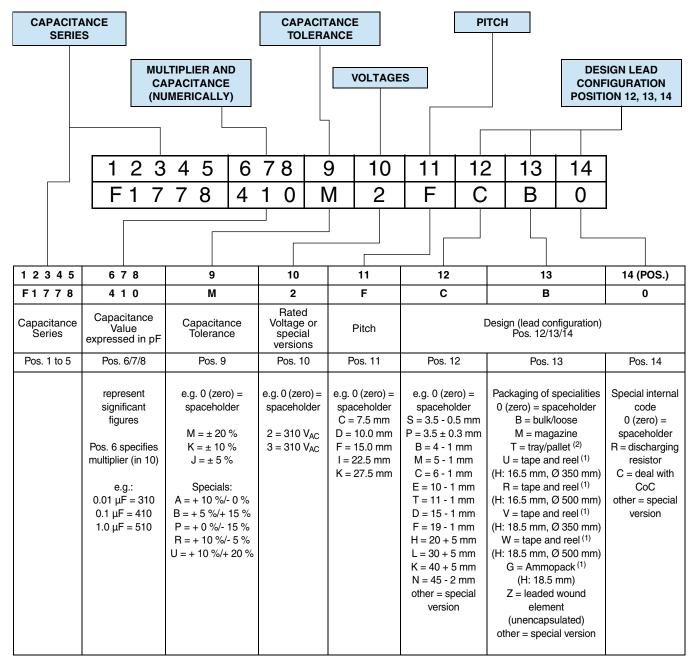


## Vishay Roederstein

F1778X2

## **COMPOSITION OF CATALOG NUMBER**

The new RFI Film Capacitor Code is made up 14 digit code (example)



### Notes

<sup>(1)</sup> For detailed tape specification refer to packaging information: <u>www.vishay.com/doc?28139</u>

 $^{(2)}$  Packaging will be bulk for all capacitors with pitch  $\leq$  15 mm with bulk and tray packing



# Vishay Roederstein

F1778X2

SPECIFIC REFERENCE DATA					
DESCRIPTION	VALUE				
Rated AC voltage (U <sub>RAC</sub> )	310	V			
Permissible DC voltage (U <sub>RDC</sub> )	630	V			
Tangent of loss angle:	at 1 kHz	at 10 kHz			
C < 470 nF	≤ 10 x 10 <sup>-4</sup>	≤ 20 x 10 <sup>-4</sup>			
470 nF $\leq$ C $\leq$ 1 $\mu$ F	≤ 20 x 10 <sup>-4</sup>	≤ 70 x 10 <sup>-4</sup>			
C > 1 µF	≤ 30 x 10 <sup>-4</sup>	-			
Rated voltage pulse slope (dU/dt) <sub>R</sub> at 435 V <sub>DC</sub>					
Pitch = 7.5 mm	600 V/	/μs			
Pitch = 10 mm	600 V/µs				
Pitch = 15 mm	400 V/	/μs			
Pitch = 22.5 mm	150 V/µs				
Pitch = 27.5 mm	100 V/	/μs			
R between leads, for C $\leq$ 0.33 $\mu$ F at 100 V; 1 min	> 15 000	ΜΩ			
RC between leads, for C > 0.33 $\mu$ F at 100 V; 1 min	> 5000	Ds			
R between leads and case; 100 V; 1 min	> <b>30 000 M</b> Ω				
Withstanding (DC) voltage (cut off current 10 mA) <sup>(1)</sup> ; rise time $1000 \le V/s$ :					
C≤1µF	2200 V; 1 min				
C > 1 µF		1800 V; 1 min			
Withstanding (AC) voltage between leads and case	2120 V; 1 min				
Max. application temperature for 0.001 $\mu$ F $\leq$ C $\leq$ 0.47 $\mu$ F	110 °C (125 °C less than 1000 h)				
Max. application temperature for C > 0.47 $\mu$ F	110 °C				

Note

<sup>(1)</sup> See "Voltage Proof Test for Metallized Film Capacitors": <u>www.vishay.com/doc?28169</u>

ELE	ELECTRICAL DATA AND ORDERING CODE										
		TOLERANCE				ORDERING CODE <sup>(2)</sup>					
U <sub>RAC</sub> (V)	CAP. μF POS. 6 TO 8	CODE POS. 9 J = ± 5 % K = ± 10 %	DIMENSIONS MAX. w x h x l (mm)	MASS (g) <sup>(3)</sup>	SPQ <sup>(4)</sup> SHORT LEADS (PIECES)	ТҮРЕ	C-VALUE	TOL.	VOLTAGE	PITCH	LEAD LENGTH DESIGN
		M = ± 20 %			. ,	1 TO 5	6 TO 8	9	10	11	12 TO 14 <sup>(1)</sup>
		-			, ,		m ± 0.05 mi	n			
	0.0010	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	210			С	0
	0.0012	К	4.0 x 9.0 x 10.0	0.45	1500	F1778	212	K	-	С	0
	0.0015	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	215		-	С	0
	0.0018	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	218	K		С	0
	0.0022	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	222			С	0
	0.0027	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	227	K	•	С	0
	0.0033	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	233			С	0
	0.0039	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	239	K		С	0
	0.0047	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	247			С	0
	0.0056	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	256	K		С	0
	0.0068	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	268			С	0
310	0.0082	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	282	K		С	0
310	0.010	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	310			С	0
	0.012	К	4.0 x 9.0 x 10.0	0.45	1500	F1778	312	K	-	С	0
	0.015	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	315			С	0
	0.018	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	318	K		С	0
	0.022	K/M	4.0 x 9.0 x 10.0	0.45	1500	F1778	322	-	-	С	0
	0.027	K	4.0 x 9.0 x 10.0	0.45	1500	F1778	327	K		С	0
	0.033	К	5.0 x 10.5 x 10.0	0.6	1000	F1778	333	K		С	0
	0.033	М	4.0 x 9.0 x 10.0	0.45	1500	F1778	333	М		С	0
	0.039	К	5.0 x 10.5 x 10.0	0.6	1000	F1778	339	K		С	0
	0.047	К	5.0 x 10.5 x 10.0	0.6	1000	F1778	347	K		С	0
	0.047	М	5.0 x 10.5 x 10.0	0.4	1000	F1778	347	М		С	0
	0.056	К	6.0 x 11.5 x 10.0	0.8	750	F1778	356	K		С	0
	0.068	М	6.0 x 11.5 x 10.0	0.8	750	F1778	368	М		С	0

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ELE		DATA AND	ORDERING CO	DE							
		TOLERANCE						ORDE	RING CODE	(2)	
U <sub>RAC</sub> (V)	CAP. μF POS. 6 TO 8	CODE POS. 9 J = ± 5 % K = ± 10 %	DIMENSIONS MAX. w x h x l (mm)	MASS (g) <sup>(3)</sup>	SPQ <sup>(4)</sup> SHORT LEADS (PIECES)	TYPE	C-VALUE	TOL.	VOLTAGE	РІТСН	LEAD LENGTH DESIGN
		$M = \pm 20 \%$	(1111)		(FILOLS)	1 TO 5	6 TO 8	9	10	11	12 TO 14 <sup>(1)</sup>
			PITCH 10	) mm ± 0	).4 mm; d <sub>t</sub> =	= 0.60 mr	n ± 0.06 mr	n			
	0.0010	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	210			D	0
	0.0012	K	4.0 x 10.0 x 12.5	0.6	1500	F1778	212	К		D	0
	0.0015	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	215			D	0
	0.0018	K	4.0 x 10.0 x 12.5	0.6	1500	F1778	218	K		D	0
	0.0022	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	222			D	0
	0.0027	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	227	K	-	D	0
	0.0033	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	233	-	-	D	0
	0.0039	K	4.0 x 10.0 x 12.5	0.6	1500	F1778	239	K	-	D	0
	0.0047	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	247		-	D	0
	0.0056	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	256	K	-	D	0
	0.0068	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	268			D	0
	0.0082	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	282	K	-	D	0
	0.010	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	310			D	0
	0.012	К	4.0 x 10.0 x 12.5	0.6	1500	F1778	312	K	-	D	0
	0.015	K/M	4.0 x 10.0 x 12.5	0.6	1500	F1778	315			D	0
	0.018	K	4.0 x 10.0 x 12.5	0.6	1250	F1778	318	K		D	0
	0.022	K/M	4.0 x 10.0 x 12.5	0.6	1250	F1778	322			D	0
	0.027	K	4.0 x 10.0 x 12.5	0.6	1250	F1778	327	К		D	0
	0.033	K/M	4.0 x 10.0 x 12.5	0.6	1000	F1778	333			D	0
	0.039	K	4.0 x 10.0 x 12.5	0.6	1000	F1778	339	К		D	0
	0.047	К	4.0 x 10.0 x 12.5	0.6	750	F1778	347	К		D	0
	0.047	M	4.0 x 10.0 x 12.5	0.6	1000	F1778	347	M		D	0
	0.056	K	5.0 x 11.0 x 12.5	0.82	1000	F1778	356	K		D	0
	0.068	K/M	5.0 x 11.0 x 12.5	0.82	750	F1778	368			D	0
	0.082	K	6.0 x 12.0 x 12.5	1.10	750	F1778	382	ĸ		D	0
	0.100	K/M	6.0 x 12.0 x 12.5	1.10	750	F1778	410			D	0
310	000			-		-	n ± 0.06 mr	n	-		
	0.010	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	310			F	0
	0.012	K	5.0 x 11.0 x 17.5	1.0	750	F1778	312	К		F	0
	0.015	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	315			F	0
	0.018	K	5.0 x 11.0 x 17.5	1.0	750	F1778	318	ĸ		F	0
	0.022	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	322			F	0
	0.027	K	5.0 x 11.0 x 17.5	1.0	750	F1778	327	ĸ		F	0
	0.033	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	333			F	0
	0.039	K	5.0 x 11.0 x 17.5	1.0	750	F1778	339	ĸ		F	0
	0.047	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	347			F	0
	0.056	K	5.0 x 11.0 x 17.5	1.0	750	F1778	356	K		F	0
	0.068	K/M	5.0 x 11.0 x 17.5	1.0	750	F1778	368			F	0
	0.082	K	5.0 x 11.0 x 17.5	1.0	750	F1778	382	K		F	0
	0.10	K	5.0 x 11.0 x 17.5	1.0	600	F1778	410	K		F	0
	0.10	M	5.0 x 11.0 x 17.5	1.0	750	F1778	410	M		F	0
	0.12	K	6.0 x 12.0 x 17.5	1.4	600	F1778	412	K		F	0
	0.15	K	6.0 x 12.0 x 17.5	1.4	450	F1778	415	K	•	F	0
	0.15	M	6.0 x 12.0 x 17.5	1.4	600	F1778	415	M	•	F	0
	0.10	.*1				-	n ± 0.08 mr				
	0.18	К	7.0 x 13.5 x 17.5	1.8	450	F1778	418	ĸ		F	0
	0.22	K/M	7.0 x 13.5 x 17.5	1.8	300	F1778	422			F	0
	0.27	K	8.5 x 15.0 x 17.5	2.4	240	F1778	427	K		F	0
	0.33	K/M	8.5 x 15.0 x 17.5	2.4	240	F1778	433			F	0
	0.39	K	10.0 x 16.5 x 17.5	3	225	F1778	439	K		F	0
	0.39	K/M	10.0 x 16.5 x 17.5	3	225	F1778	447			F	0
	0.47	K/M	10.0 x 18.5 x 18.0	4.3	225	F1778	447	•	•	F	0
	0.56	M	11.0 x 18.5 x 18.0		225	F1778	450	M	•	F	0
	0.00	IVI	11.0 × 10.3 × 10.0	0.0	220	F1//0	400	IVI		Г	0

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## F1778X2

Vishay Roederstein

ELE	ELECTRICAL DATA AND ORDERING CODE										
		TOLERANCE			(1)			ORDE	RING CODE	(2)	
U <sub>RAC</sub> (V)	CAP. μF POS. 6 TO 8	CODE POS. 9 J = ± 5 % K = ± 10 % M = ± 20 %	DIMENSIONS MAX. w x h x l (mm)	MASS (g) <sup>(3)</sup>	SPQ <sup>(4)</sup> SHORT LEADS (PIECES)	TYPE	C-VALUE	TOL. 9	VOLTAGE	PITCH	LEAD LENGTH DESIGN 12 TO 14 <sup>(1)</sup>
		$ \mathbf{v}  = \pm 20 / 6$		5 mm +	0.4 mm; d.		m ± 0.08 m		10		12 10 14 17
	0.12	К	6.0 x 15.5 x 26.0	2.4	260	= <b>0.00 II</b> F1778	412	ĸ		1	0
	0.12	K/M	6.0 x 15.5 x 26.0	2.4	260	F1778	412	N	•	1	0
	0.13	K	6.0 x 15.5 x 26.0	2.4	260	F1778	418	K	•	1	0
	0.10	K/M	6.0 x 15.5 x 26.0	2.4	260	F1778	422			1	0
	0.22	K	6.0 x 15.5 x 26.0	2.4	200	F1778	427	K			0
	0.33	K	6.0 x 15.5 x 26.0	2.4	190	F1778	433	K			0
	0.33	M	6.0 x 15.5 x 26.0	2.4	235	F1778	433	M			0
	0.39	K	7.0 x 16.5 x 26.0	2.9	200	F1778	439	K			0
	0.47	К	7.0 x 16.5 x 26.0	2.9	190	F1778	447	К		1	0
	0.47	М	7.0 x 16.5 x 26.0	2.9	200	F1778	447	М		I	0
	0.56	К	8.5 x 18.0 x 26.0	3.8	150	F1778	456	K		I	0
	0.68	К	10.0 x 19.5 x 26.0	6.8	150	F1778	468	K		I	0
	0.68	М	8.5 x 18.0 x 26.0	3.8	170	F1778	468	М		I	0
	0.82	К	10.0 x 19.5 x 26.0	6.8	200	F1778	482	K		I	0
	1.0	К	12.0 x 22.0 x 26.0	7.8	150	F1778	510	K		I	0
310	1.0	М	10.0 x 19.5 x 26.0	6.8	135	F1778	510	М		I	0
	1.5	М	12.5 x 22.5 x 26.5	10	140	F1778	515	М		I	0
			PITCH 27.	5 mm ±	0.4 mm; d <sub>t</sub>	= 0.80 m	m ± 0.08 m	m			
	0.47	K/M	9.0 x 19.0 x 31.5	5.5	160	F1778	447		-	К	0
	0.56	К	9.0 x 19.0 x 31.5	5.5	160	F1778	456	K		К	0
	0.68	K/M	9.0 x 19.0 x 31.5	5.5	160	F1778	468			К	0
	0.82	К	11.0 x 21.0 x 31.0	7.4	125	F1778	482	K	•	К	0
	1.0	K/M	11.0 x 21.0 x 31.0	7.4	125	F1778	510	•		К	0
	1.2	К	11.0 x 21.0 x 31.0	7.4	110	F1778	512	K		К	0
	1.5	K/M	13.0 x 23.0 x 31.0	9.2	110	F1778	515			К	0
	1.8	К	15.0 x 25.0 x 31.5	12.3	85	F1778	518	K		K	0
	2.2	K/M	15.0 x 25.0 x 31.5	12.3	85	F1778	522			К	0
	2.7	К	18.0 x 28.0 x 31.5	16.1	100	F1778	527	K		К	0
	3.3	К	21.0 x 31.0 x 31.0	20.3	70	F1778	533	K		К	0
	3.3	М	18.0 x 28.0 x 31.5	16.1	80	F1778	533	М		К	0
	3.9	К	21.0 x 31.0 x 31.0	20.3	50	F1778	539	K		K	0
	4.7	М	21.0 x 31.0 x 31.0	20.3	50	F1778	547	М		K	0

### Notes

• SPQ = Standard Packing Quantity

For detailed tape specifications refer to packaging information: <u>www.vishay.com/doc?28139</u>

<sup>(1)</sup> For further packaging see table "Composition of Catalog Number"

<sup>(2)</sup> Further information about packaging quantities with different lead length and/or taped versions, see document "Packing Quantities" www.vishay.com/doc?27608

<sup>(3)</sup> Weight for short lead product only

## Not Recommended for New Designs, Use MKP339 X2



www.vishay.com

## Vishay Roederstein

F1778X2

APPROVALS			
SAFETY APPROVALS X2	VOLTAGE	VALUE	FILE NUMBERS
EN 60384-14 (ENEC) (= IEC 60384-14)	310 V <sub>AC</sub>	1 nF to 4.7 µF	FI 2013003
UL 60384-14	310 V <sub>AC</sub>	1 nF to 4.7 μF	E354331
CSA-E384-14	310 V <sub>AC</sub>	1 nF to 4.7 µF	2123580
CQC	310 V <sub>AC</sub>	1 nF to 4.7 µF	CQC08001026060 (F) CQC08001026061 (L)
CB test certificate	310 V <sub>AC</sub>	1 nF to 4.7 µF	FI 5123 A1

The ENEC-approval together with the CB-certificate replace all national marks of the following countries (they have already signed the ENEC-agreement): Austria; Belgium; Czech Republic; Denmark; Finland; France; Germany; Greece; Hungary; Ireland; Italy; Luxembourg; Netherlands; Norway; Portugal; Slovenian; Spain; Sweden; Switzerland and United Kingdom.







### MOUNTING

### Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to Packaging Information: www.vishay.com/doc?28139

### Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board:

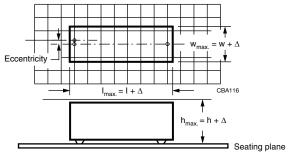
- For pitches  $\leq$  15 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped in addition

### Space Requirements on Printed Circuit-Board

The maximum space for length ( $I_{max}$ ), width ( $w_{max}$ ), and height ( $h_{max}$ ) of film capacitors to take in account on the printed circuit board is shown in the drawings:

- For products with pitch  $\leq$  15 mm,  $\Delta w \times \Delta I = 0.3$  mm and  $\Delta h = 0.1$  mm
- For products with 15 mm < pitch  $\leq$  27.5 mm,  $\Delta w \times \Delta l = 0.5$  mm and  $\Delta h = 0.1$  mm
- For products with pitch = 37.5 mm,  $\Delta w \ge \Delta l = 0.7$  mm and  $\Delta h = 0.5$  mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



## Not Recommended for New Designs, Use MKP339 X2



## F1778X2

Vishay Roederstein

### **SOLDERING CONDITIONS**

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guideline for Film Capacitors": <u>www.vishay.com/doc?28171</u>

### Storage Temperature

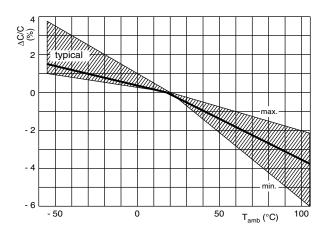
• T<sub>stg</sub> = - 25 °C to + 35 °C with RH maximum 75 % without condensation

### **Ratings and Characteristics Reference Conditions**

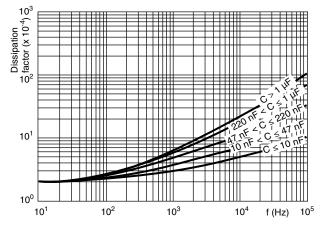
Unless otherwise specified, all electrical values apply to an ambient free air temperature of 23 °C  $\pm$  1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 %  $\pm$  2 %.

For reference testing, a conditioning period shall be applied over 96 h  $\pm$  4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

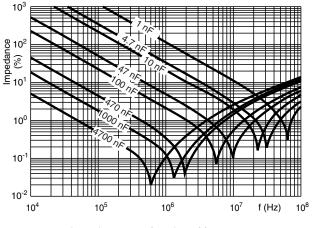
### **CHARACTERISTICS**



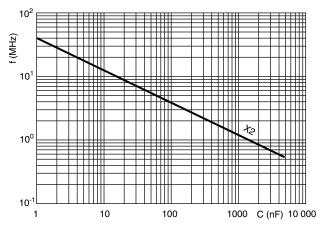
Capacitance as a function of ambient temperature (typical curve)



Tangent of loss angle as a function of frequency (typical curve)



Impedance as a function of frequency (typical curve)



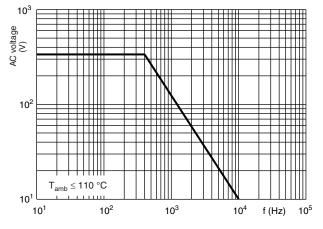
Resonant frequency as a function of capacitance (typical curve)

## Not Recommended for New Designs, Use MKP339 X2

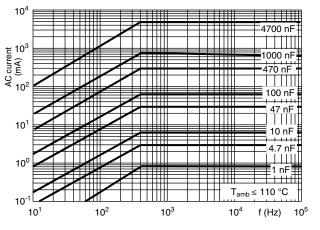


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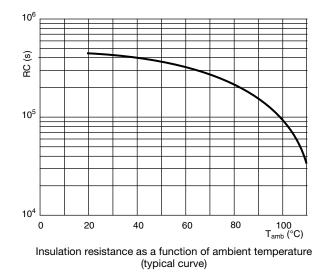
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Max. RMS voltage as a function of frequency (typical curve)



Max. RMS current as a function of frequency (typical curve)



### **APPLICATION NOTES**

- For X2 electromagnetic interference suppression in standard across the line applications (50 Hz/60 Hz) with a maximum mains voltage of 310 V<sub>AC</sub>.
- For series impedance applications we refer to application note www.vishay.com/doc?28153
- For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: <a href="mailto:rfi@vishay.com">rfi@vishay.com</a>
- These capacitors are not intended for continuous pulse applications. For these situations, capacitors of the AC and pulse programs must be used.
- The maximum ambient temperature must not exceed 110 °C (125 °C for less than 1000 h) for C  $\leq$  470 nF and 110 °C for C > 470 nF.
- Rated voltage pulse slope:

If the pulse voltage is lower than the rated voltage, the values of the specific reference data can be multiplied by 435 V<sub>DC</sub> and divided by the applied voltage.



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### **INSPECTION REQUIREMENTS**

#### **General Notes**

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, IEC Publication IEC 60384-14 ed-3 and Specific Reference Data".

GROUP C INSPECTION REQUIREMENTS					
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS			
SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1					
4.1 Dimensions (detail)		As specified in section "General Data" of this specification			
Initial measurements	Capacitance Tangent of loss angle: For C $\leq$ 1 $\mu$ F at 10 kHz For C $>$ 1 $\mu$ F at 1 kHz				
4.3 Robustness of terminations	Tensile: Load 10 N; 10 s Bending: Load 5 N; 4 x 90°	No visible damage			
4.4 Resistance to soldering heat	No pre-drying Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s				
4.19 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: Min. 1 h, max. 2 h				
4.4.2 Final measurements	Visual examination	No visible damage Legible marking			
	Capacitance	$ \Delta C/C  \le 5$ % of the value measured initially.			
	Tangent of loss angle	Increase of tan $\delta$ : $\leq 0.008$ for: C $\leq 1 \mu$ F or $\leq 0.005$ for: C > 1 $\mu$ F Compared to values measured initially.			
	Insulation resistance	As specified in section "Insulation Resistance" of this specification			
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1					
Initial measurements	Capacitance Tangent of loss angle: For C ≤ 1 µF at 10 kHz For C > 1 µF at 1 kHz				
4.20 Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: 5 min ± 0.5 min	No visible damage Legible marking			
4.6 Rapid change of temperature	$\Theta A = -55 \ ^{\circ}C$ $\Theta B = +110 \ ^{\circ}C$ 5 cycles Duration t = 30 min				
4.6.1 Inspection	Visual examination	No visible damage			
4.7 Vibration	Mounting: See section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s <sup>2</sup> (whichever is less severe) Total duration 6 h				

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GROUP C INSPECTION REQUIREMENTS								
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS						
SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1								
4.7.2 Final inspection	Visual examination	No visible damage						
4.9 Shock	Mounting: See section "Mounting" for more information Pulse shape: Half sine Acceleration: 490 m/s <sup>2</sup> Duration of pulse: 11 ms							
4.9.2 Final measurements	Visual examination	No visible damage						
	Capacitance	$\left \Delta C/C\right  \leq 5$ % of the value measured initially.						
	Tangent of loss angle	Increase of tan $\delta$ : $\leq 0.008$ for: C $\leq 1 \ \mu$ F or $\leq 0.005$ for: C > 1 $\mu$ F Compared to values measured initially.						
	Insulation resistance	As specified in section "Insulation Resistance" of this specification						
SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B								
4.11 Climatic sequence								
4.11.1 Initial measurements	Capacitance Measured in 4.4.2 and 4.9.2 Tangent of loss angle: Measured initially in C1A and C1B							
4.11.2 Dry heat	Temperature: 110 °C							
4.11.3 Damp heat cyclic Test Db First cycle	Duration: 16 h							
4.11.4 Cold	Temperature: - 55 °C							
4.11.5 Damp heat cyclic Test Db Remaining cycles	Duration: 2 h							
4.11.6 Final measurements	Visual examination	No visible damage Legible marking						
	Capacitance	$ \Delta C/C  \leq 5$ % of the value measured in 4.11.1.						
	Tangent of loss angle	Increase of tan $\delta$ : $\leq 0.008$ for: C $\leq 1 \mu$ F or $\leq 0.005$ for: C > 1 $\mu$ F Compared to values measured in 4.11.1.						
	Voltage proof 1350 $V_{DC}$ ; 1 min between terminations	No permanent breakdown or flash-over						
	Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification						
SUB GROUP C2								
4.12 Damp heat steady state	56 days; 40 °C; 90 % to 95 % RH no load							
4.12.1 Initial measurements	Capacitance Tangent of loss angle: at 1 kHz							
4.12.3 Final measurements	Visual examination	No visible damage Legible marking						
	Capacitance	$ \Delta C/C  \le 5$ % of the value measured in 4.12.1.						

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GROUP C INSPECTION REQUIREMENTS						
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS				
SUB GROUP C2						
4.12.3 Final measurements	Tangent of loss angle	Increase of tan $\delta$ : $\leq 0.008$ for: C $\leq 1 \mu$ F or $\leq 0.005$ for: C > 1 $\mu$ F Compared to values measured in 4.12.1.				
	Voltage proof 1350 V <sub>DC</sub> ; 1 min between terminations	No permanent breakdown or flash-over				
	Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification				
SUB-GROUP C3						
4.13.1 Initial measurements	Capacitance Tangent of loss angle: For C $\leq$ 1 $\mu$ F at 10 kHz For C $>$ 1 $\mu$ F at 1 kHz					
4.13 Impulse voltage	3 successive impulses, full wave, peak voltage: X2: 2.5 kV for C $\leq$ 1 $\mu F$ X2: 2.5 kV/ $\!\sqrt{C}$ for C $>$ 1 $\mu F$ Max. 24 pulses	No self healing, breakdowns or flash-over				
4.14 Endurance	Duration: 1000 h 1.25 x U <sub>RAC</sub> at 110 °C Once in every hour the voltage is increased to 1000 V <sub>RMS</sub> for 0.1 s via resistor of $47 \ \Omega \pm 5 \ \%$					
4.14.7 Final measurements	Visual examination	No visible damage Legible marking				
	Capacitance	$ \Delta C/C  \leq$ 10 % compared to values measured in 4.13.1.				
	Tangent of loss angle	Increase of tan $\delta$ : $\leq 0.008$ for: C $\leq 1 \mu$ F or $\leq 0.005$ for: C > 1 $\mu$ F Compared to values measured in 4.13.1.				
	Voltage proof 1350 $V_{DC}$ ; 1 min between terminations 2120 $V_{AC}$ ; 1 min between terminations and case	No permanent breakdown or flash-over				
	Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification				
SUB-GROUP C4						
4.15 Charge and discharge	10 000 cycles Charged to 435 V <sub>DC</sub> Discharge resistance: $R = \frac{435 V_{DC}}{1.25 \text{ x C } (\text{dU/dt})}$					
4.15.1 Initial measurements	Capacitance Tangent of loss angle: For C ≤ 1 µF at 10 kHz For C > 1 µF at 1 kHz					
4.15.3 Final measurements	Capacitance	$ \Delta C/C  \leq$ 10 % compared to values measured in 4.15.1.				
	Tangent of loss angle	Increase of tan $\delta$ : $\leq 0.008$ for: C $\leq 1 \mu$ F or $\leq 0.005$ for: C > 1 $\mu$ F Compared to values measured in 4.15.1.				
	Insulation resistance	$\geq$ 50 % of values specified in section "Insulation Resistance" of this specification				

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<b>GROUP C INSPECTION REQU</b>	IREMENTS	
SUB-CLAUSE NUMBER AND TEST	CONDITIONS	PERFORMANCE REQUIREMENTS
SUB-GROUP C5		
4.16 Radio frequency characteristic	Resonance frequency	$\geq$ 0.9 times the value as specified in section "Resonant Frequency" of this specification.
SUB-GROUP C6		
4.17 Passive flammability Class B	Bore of gas jet: Ø 0.5 mm Fuel: Butane Test duration for actual volume V in mm <sup>3</sup> : V $\leq 250$ : 10 s 250 < V $\leq 500$ : 20 s 500 < V $\leq 1750$ : 30 s V > 1750: 60 s One flame application	After removing test flame from capacitor, the capacitor must not continue to burn for more than 10 s. No burning particle must drop from the sample.
SUB-GROUP C7		
4.18 Active flammability	20 cycles of 2.5 kV discharges on the test capacitor connected to $U_{\text{RAC}}.$	The cheese cloth around the capacitors shall not burn with a flame. No electrical measurements are required.

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