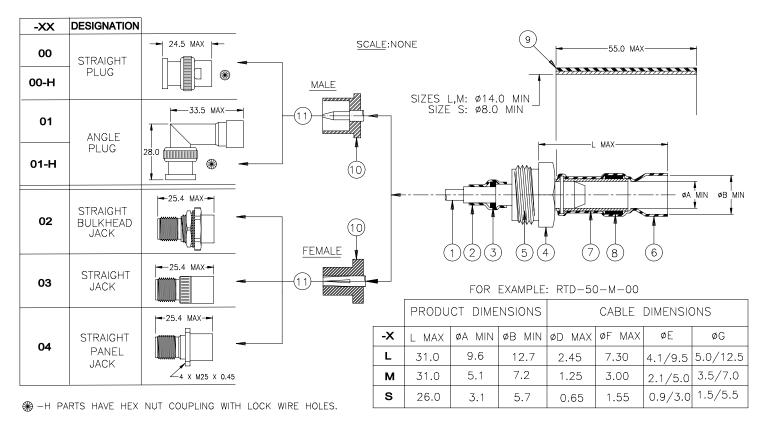
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## SPECIFICATION CONTROL DRAWING



## MATERIAL:

- 1. CENTER CONTACT. GOLD PLATED BRASS (MALE) OR GOLD BERYLLIUM COPPER (FEMALE). 2,6. HEAT SHRINKABLE INSULATION SLEEVE, TRANSPARENT BLUE. RADIATION CROSS—LINKED MODIFIED POLYVINYLIDENE FLOURIDE
- 3. SOLDER PREFORM. Sn63 Pb37 SOLDER ALLOY WITH MILDLY ACTIVATED ROSIN FLUX.
- 4. THREADED TRANSITION PART. SILVER PLATED BRASS.
- 5. INSULATOR. PTFE.
- 7. SOLDERSHIELD DEVICE. TIN PLATED COPPER BRAID WITH ACTIVATED ROSIN FLUX.
- 8. SOLDER PREFORM (ON L AND M SIZE ONLY). Sn63 Pb37 SOLDER ALLOY WITH MILDLY ACTIVATED ROSIN FLUX.
- 9. HEAT SHRINKABLE INSULATION SLEEVE, BLACK. RADIATION CROSS-LINKED MODIFIED POLYOLEFIN WITH ADHESIVE.
- 10. INSULATOR (EXCEPT FOR ANGLE PLUG), PTFE.
- 11. BODY, NICKÈL PLATED BRASS.

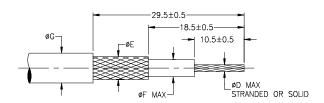
## APPLICATION:

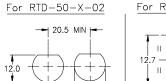
- 1. THESE CONTROLLED SOLDERING DEVICES ARE DESIGNED TO CONNECT, WITH A MIL-C-390128 TNC INTERMATABLE PART, A  $50\Omega$  SINGLE OR DOUBLE BRAIDED COAXIAL HAVING A:
  - -TIN OR SILVER PLATED COPPER OUTER CONDUCTOR. -TIN OR SILVER PLATED INNER CONDUCTOR.
- AND INSULATION RATED FOR AT LEAST +85°C.
- 2. TEMPERATURE RANGE:
- \* WITH BLACK SLEEVE: -55°C TO 100°C.

  \* WITHOUT BLACK SLEEVE: -55°C TO 150°C.

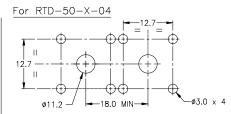
  3. FOR INSTALLATION PROCEDURE AND APPLICATION EQUIPMENT, CONSULT RPIP-683-00.

## FOR BEST RESULTS, PREPARE THE CABLE AS SHOWN:





**→** ø12.9



tyco	
Flectronics	

Tyco Electronics Corporation 300 Constitution Drive Menlo Park, CA 94025

Raychem

TITLE: ONE STEP RE CONNECTOR

50.

PANEL THICKNESS: 3.2 MAX

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES: 0.00 0.0

D030312

CAD FILE:

ANGLES: ROUGHNESS IN MICRON

D990336

REPLACES:

TYCO ELECTRONICS RESERVES THE RIGHT TO AMEND THIS DRAWING AT ANY TIME. USERS SHOULD EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION.

DOCUMENT NO:

RTD-50-X-XX /-XX-H

06/11/03

SHEET:

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OHM TNC

DATF:

DRAWN: SIZE: SCALE: CAGE CODE: PROD. REV.: DOC. REV: 06090 **MFORONDA** Α Α