 				_									
S	P	E	C	I	F	I	C	A	T	I	0	N	(R-0) 151-ELC09D2R2F
C	HOK	Έ	COI	L	( E	LCO	9 D -	-F/	D F	TY:	PE	)	7 - 1

#### 1. SCOPE

This specification covers the CHOKE COIL.

#### 2. PART NUMBER OF PRODUCTS

This part number of the products in this specification shall be ELCO9D TF.

#### 3. TEST CONDITIONS

The ambient temperature shall be 5°C to 35°C and the relative humidity 35% to 85%, unless otherwise specified. When the test result is doubtful, the sample in question shall be tested again at  $20\pm2$ °C,  $65\pm5$ %RH.

### 4. APPERANCE, DIMENSIONS AND CONSTRUCTION

Inductors shall be free from distortion, damage or contaminants, and shall be within dimensions specified.

#### 5. ELECTRICAL CHARACTERISTICS

As specified in the characteristics table.

### 6. RELIABILITY CHARACTERISTICS

As specified in the characteristics table.

#### 7. PACKAGE

The products shall be packed so as not allow water absorption and damage.

The following indications shall be marked on the package:

- 1. Part No.
- 2. Quantity
- 3. Manufacturer's name

### 8. OPERATING TEMPERATURE

 $-2.0 \sim 1.0.5$  °C (Including Self-Temperature-Rise)

#### 9 OTHERS

The customer is requested to store the products at the normal temperature ( $-25^{\circ}$ C to  $60^{\circ}$ C) and the normal humidity (85%RH max.) in the packages we supplied.

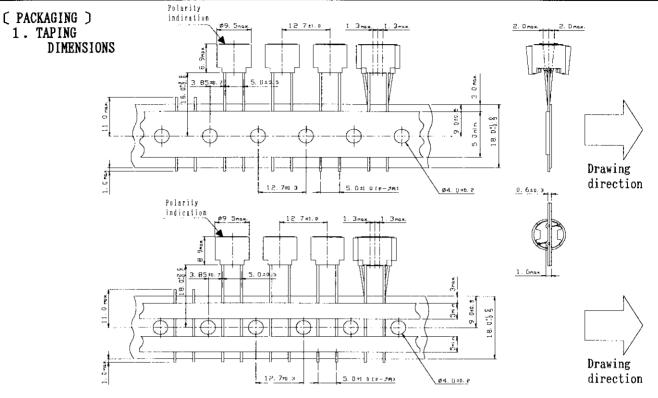
The package shall not be exposed to direct sunlight and harmful gas and care should be taken so as not to cause dew.

NO.	DATE	REVISION	CHECK	NO.	DATE	REV	ISION	CHECK
REVISION								
DATE ENF	ORCED					APPROVAL	СНЕСК	DESIGN
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151-ELC09D2R2F

CHOKE COIL ( ELCO9D-F/DF TYPE )

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(Note1) The tolerance of 20 pitches shall be within 1mm. (Note2) Taping shall be which of upper figure.

#### 2. Defective inductor

Defective inductor shall be remove from the tape as shown below. Number of defective inductor shall not exceed 3 pieces continuous.

#### 3. Splicing of tape

Two inductor shall be remove from part of mount connection.

Part of connection shall be position of more than 5 inductors from crease.

Connection number for each taping per packings shall not exceed more than 2 point.

(The thickness part of mount connection shall not exceed more than 1.6mm.)

### 4. Structure of packing

< Taping >

1 reel Single contents 500 pcs.

< Individual packing >

Inside Packing Single contents 100 pcs.
Outside Packing Single contents 1000 pcs.

5. Contents of packing Outside Packing is Packing case. Taping Individual packing (165)(125)(335)(240)(45)Weight / pc. About 1.4 About 1.4 Weight / pc. Weight Weight Weight/packing About 0.80kg Weight/packing About 1.5 kg

#### 6. Packing indication

We shall indicate customers parts number, our parts number, quantity and other items on one side of the package.

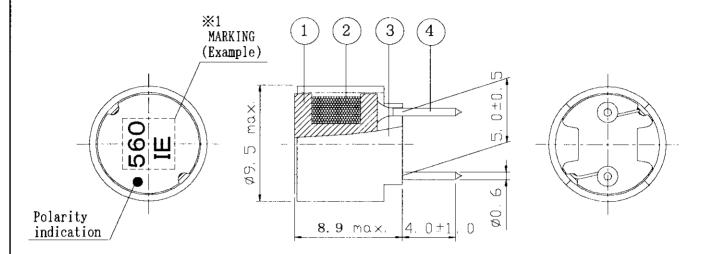
CHOKE COIL ( ELCO9D-F/DF TYPE )

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( APPEARANCE, DIMENSIONS AND CONSTRUCTION )

[ UNIT : mm ]



# MOUNTING DETAILS

2-\$1.0±0.05

%1 Marking ; Inductance , polarity ( winding start )
& manufacturing code

(ex.)Inductance ;  $4.7\mu\text{H}:4R7$ ,  $56\mu\text{H}:560$ ,  $100\mu\text{H}:101$ 

ITEM	PART NAME	MATERIALS	MANUFACTURE
1	CORE	FERRITE	OPTION
2	COIL	POLYURETHANE ENAMELED COPPER WIRE	OPTION
3	CASE	POLYPROPYLENE RESIN	OPTION
4	TERMINAL	COPPER PLYWIRE	OPTION

## [ PART NUMBER ]

1	ITEM	CHOKE COIL
2	SHAPE	CORE SIZE (ex.) 09 : $\phi$ 9
3	STRUCTURE	COMBINATION OF CORE AND TERMINAL. (ex.) D : CORE + TERMINAL
4	INDUCTANCE	INDUCTANCE; (ex.) 101 : 100μH , 560 : 56μH
5	PACKING	D : TAPING ( INDIVIDUAL PACKING IS OMISSION )
6	TYPE	F : STANDARD TYPE

MATSUSHITA ELECTRONIC COMPONENTS CO., LTD.

CHOKE COIL ( ELCO9D-F/DF TYPE )

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## ( ELECTRICAL CHARACTERISTICS )

				TEST	[at20°C]	[at20°C]	TYPE	<b>※</b> 1 №0.
CUSTOMER'S	MATSUSHITA'S	INDUCTANCE	ጥሰ፤ ይይነነነሩይ		DCR	I DC	OF WIRE	OF TURNS
PART NUMBER	PART NUMBER	$(\mu H)$	(%)	( kHz )	$(\Omega \pm 20\%)$	( A max.)	(UEW- $\phi$ )	(Ts)
ELCO9D2R2 F	ELCO9D2R2 F	2.2	±20	10	0.012	3.5	0.45	7.5
ELCO9D2R7 F	ELCO9D2R7 F	2.7	$\pm 20$	10	0.012	3.3	0.45	8.5
ELCO9D3R3 F	ELCO9D3R3 F	3.3	$\pm 20$	10	0.015	3.2	0.45	9.5
ELCO9D3R9 F	ELCO9D3R9 F	3.9	$\pm 20$	10	0.016	3.1	0.45	10.5
ELCO9D3R9□F	ELCO9D3R9 F	4.7	$\pm 20$	10	0.018	3.0	0.45	11.5
	ELCO9D4R7□F		$\pm 20$	10	0.018			
ELCO9D5R6□F		5.6 6.8		10		2.9	0.45	12.5
ELCO9D6R8□F	ELCOODERS F	8.2	±20	10	0.021	2.8	0.45	13.5
ELCO9D8R2 F	ELCO9D8R2□F		±20 ±20	10	0.024	2.6	0.45	15.5
ELCO9D100 F	ELCO9D100□F	10		and the second second	0.027		0.45	16.5
ELCO9D120□F	ELCO9D120 F	12	±20	10	0.031	2.3	0.45	18.5
ELCO9D150□F	ELCO9D150 F	15	±20	10	0.035	2.1	0.45	20.5
ELCO9D180□F	ELCO9D180□F	18	±20	10	0.038	2.0	0.45	22.5
ELCO9D220□F	ELCO9D220 F	22	±10	10	0.051	1.8	0.40	24.5
ELCO9D270□F	ELCO9D270□F	27	±10	10	0.058	1.6	0.40	27.5
ELCO9D330□F	ELCO9D330□F	33	±10	10	0.081	1.4	0.35	30.5
ELCO9D390□F	ELCO9D390□F	39	±10	10	0.087	$\frac{1.3}{1.0}$	0.35	32.5
ELCO9D470□F	ELCO9D470□F	47	±10	10	0.11	1.2	0.32	36.5
ELCO9D560□F	ELCO9D560 F	56	±10	10	0.13	1.1	0.32	39.5
ELCO9D680□F	ELCO9D680 F	68	±10 +10	10	0.14	1.0	0.32	44.5
ELCO9D820 F	ELCO9D820 F	82	$\pm 10$	10	0.16	0.90	0.32	48.5
ELCO9D101 F	ELCO9D101 F	100	$\pm 10$	10	0.20	0.82	0.30	53.5
ELCO9D121 F	ELCO9D121 F	120	±10	10	0.25	0.77	0.28	58.5
ELCO9D151 F	ELCO9D151 F	150	$\pm 10$	10	0.32	0.74	0.26	65.5
ELCO9D181 F	ELCO9D181 F	180	±10 ±10	10	0.36	0.61	0.26	72.5
ELCO9D221 F	ELCO9D221 F	220 270	±10	10 10	0.41	0.58	0.26	80.5
ELCO9D271 F	ELCO9D271 F	330	±10 ±10	10	0.50	0.52	0.25	89.5
ELCO9D331 F	ELCO9D331 F			10	0.65	0.49	0.23	98.5
ELCO9D391□F	_ELCO9D391□F ELCO9D471□F	390 470	±10 ±10	10	0.86	0.46	0.20	105.5
ELCO9D471 F	ELCO9D471 F	560		10	0.98	0.39	0.20	116.5
ELCO9D561 F			$\frac{\pm 10}{\pm 10}$		1.1	0.36 0.34	·	127.5
ELCO9D681□F ELCO9D821□F	ELCO9D681□F ELCO9D821□F	680 820	$\pm 10$ $\pm 10$	10 10	$\frac{1.4}{1.6}$		0.18	140.5
ELCO9D102 F	ELCO9D021 F	1,000	±10	10		0.30 0.28	0.18	155.5
ELCO9D102 F	ELCO9D102 F			10	$\frac{2.1}{2.4}$		<del></del>	168.5
ELCO9D152 F	ELCO9D122 F	1,200	±10 +10	10	2.4	0.23 0.21	0.16	185.5
ELCO9D152 F		1,500	±10 ±10				0.16	210.5
	ELCO9D182 F	1,800	±10 +10	10 10	3.8	0.19	0.14	227.5
ELCO9D222 F	ELCO9D222□F ELCO9D272□F	2,200	±10 ±10	10	6.1	0.17	0.14	254.5
ELCO9D272 F	<del></del>	2,700	±10			0.16	0.12	276.5
ELCO9D332 F	ELCO9D332□F ELCO9D392□F	3,300	$\pm 10$	10	7.0	0.14	0.12	308.5
ELCO9D392 F		3,900	±10 +10	10	8.0	0.13	0.12	338.5
ELCO9D472 F	ELCO9D472 F	4,700	±10 ±10	10	11.2	0.12	0.10	361.5
ELCOODE SOUTE	ELCO9D562 F	5,600	±10	10	12.6	0.11	0.10	397.5
ELCO9D682 F	ELCO9D682 F	6,800	±10	10	14.4	0.10	0.10	440.5
ELCO9D822 F	ELCO9D822 F	8,200	$\pm 10$	10	16.6	0.09	0.10	488.5
ELCO9D1O3□F	ELCO9D103□F	10,000	$\pm 10$	10	18.8	0.08	0.10	541.5

\*1 Number of turn is the standard value which may change in order to assure characteristics.

S P E	C I	FI	C A T	I 0	N	151-ELC09D2R2F
CHOKE	COIL	( ELC09	D-F/DF	TYPE	)	7 - 5

# ( ELECTRICAL CHARACTERISTICS )

	ITEM	SPECIFICATION	TEST METHOD / CONDITION
	INDUCTANCE	Refer to individual part number specifications.	LCR METER ( HP4284A ) or Equivalence Vosc = 0.3Vrms
CHARACTERISTICS	DC RESISTANCE	Refer to individual part number specifications.	DIGITAL MULTIMETER ( FLUKE 8505A ) or Equivalence
_	RATED CURRENT	Refer to individual part number specifications.	Passing DC rated current. Inductance: Lo-10% max. Temperature rise: 45k {deg.} max.
ELECTRICAL	INSULATION RESISTANCE	100MΩ min.	Applying DC100V between coil & core.
	WITHSTANDING VOLTAGE	Shall not be noticeably damaged.	Applying DC100V between coil & core for 1 minute.

# ( RELIABILITY CHARACTERISTICS ( 2-1 ) )

	ITEM	SPECIFICATION	TEST METHOD / CONDITION
	TEMPERATURE	Inductance shall not change more	-25°C ~ 85°C
	CHARACTERISTICS	than $\pm 10\%$ .	Standard : Values at 20°C
1	HUMIDITY	Inductance shall not change more	Inductors shall be subjected to
	CHARACTERISTICS	than $\pm 5\%$ .	90~95%RH at 60°C±2°C for 500 hours.
T A			Measurements shall be made after 1 hour
N			stabilization at room temperature.
F21	HEAT RESISTANCE	Inductance shall not change more	Inductors shall be subjected to
M		than $\pm 5\%$ .	$85\pm2^{\circ}$ C for 500 hours.
0			Measurements shall be made after 1 hour
I R			stabilization at room temperature.
	LOW TEMPERATURE	Inductance shall not change more	Inductors shall be subjected to
=	STORAGE	than $\pm 5\%$ .	-25±2°C for 500 hours.
田			Measurements shall be made after 1 hour
			stabilization at room temperature.
	THERMAL SHOCK	Inductance shall not change more	Inductors shall be subjected 20 times
		than $\pm 5\%$ .	to the following temperature cycle.
	:		125±3°C / 30 minutes
			2. 85±2°C / 30 minutes
			Measurements shall be made after 1 hour
			stabilization at room temperature.

MATSUSHITA ELECTRONIC COMPONENTS CO.,LTD.

CHOKE COIL ( ELCO9D-F/DF TYPE )

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## [ RELIABILITY CHARACTERISTICS ( 2-2 ) ]

	ITEM	SPECIFICATION	TEST METHOD / CONDITION
Ħ	HUMIDITY LOAD LIFE	<ol> <li>There shall be no case deformation or change in apperance.</li> <li>There shall be no evidence of intermittent contact or open</li> </ol>	With 110% of rated current applied, inductors shall be subjected to 90~95%RH at 60±2°C for 500 hours.  Measurements shall be made after 1 hour stabilization at room temperature.
Ŧ.		circuiting.	stabilization at room temperature.
IT	HIGH TEMPERATURE LOAD LIFE	<ol> <li>There shall be no case deformation or change in apperance.</li> <li>There shall be no evidence of intermittent contact or open circuiting.</li> </ol>	With 110% of rated current applied, inductors shall be stored at 85±2°C for 500 hours. Measurements shall be made after 1 hour stabilization at room temperature.
S	SOLDERABILITY	The terminals shall be at least 90% coverd with solder.	After fluxing, inductors shall be dipped in a melted solder bath at $230\pm5^{\circ}\text{C}$ for $2\pm0.5$ seconds.
ERISTIC	RESISTANCE TO SOLDERING HEAT	<ol> <li>Inductance shall not change more than ±5%.</li> <li>There shall be no case deformation or change in apperance.</li> </ol>	Inductors shall be dipped in a melted solder bath at 270±5°C for 5±0.5 seconds up to 1.0 to 1.5 mm from attachment surface.
CHARACT	VIBRATION, LOW FREQUENCY	<ol> <li>Inductance shall not change more than ±5%.</li> <li>There shall be no case deformation or change in apperance.</li> </ol>	Amplitude: 1.5 mm Frequency: 10~55Hz Period: 60sec. Motion shall be applied for 2 hours in each of the 3 mutually prependicular directions.
CHANICAL	TERMINAL PULL STRENGTH	<ol> <li>There shall be no case deformation or change in apperance.</li> <li>There shall be no evidence of intermittent contact or open circuiting.</li> </ol>	The terminal shall be pulled 10N for $30\pm 5$ seconds in the axis directions.
MEC	SHOCK	<ol> <li>Inductance shall not change more than ±5%.</li> <li>There shall be no case deformation or change in apperance.</li> </ol>	Inductors shall be dropped 3 times from a hight of 50cm onto a wooden boad.

# Cautions for use

- O Don't load in disorder or pile coil products.
- 1 The main part: a core may be damaged when excessive force or shock are applied. Do not use dropped products.
- © Some ultrasonic cleaning device will damage coil by its resonance wave. Please confirm with your device when this coil is used.

S P E C I F I C A T I O N	151-ELC09D2R2F
CHOKE COIL ( ELCO9D-F/DF TYPE )	7 - 7
( STANDARDS FOR GIVING DATE CODE )	

<ol> <li>Manufacturing department in Jag</li> </ol>	ıpan
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2.0verseas operating unit

(1)

(2)

(2)

(1)

(1) Indication by combination of manufacturing year and month

Month Year	1	2	3	4	5	6	7	8	9	10	11	12
Year of odd number	A	В	C	D	E	F	Н	I	J	K	L	M
Year of even number	N	0	Р	R	S	Т	U	V	W	X	Y	Z

(2) Indication of manufacturing department

[ Japan ]

TAJIMA MATSUSHITA ELECTRIC CO.,LTD. · · · · T

[ Overseas ]