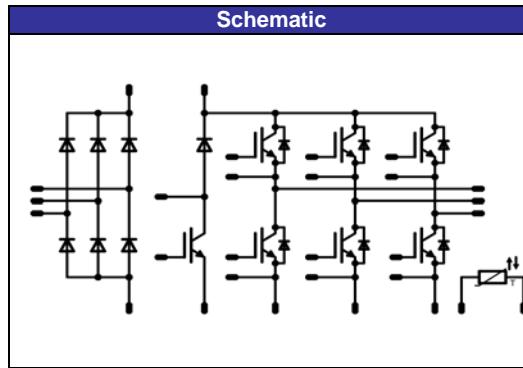


**flowPIM 1 3rd gen**
**1200V / 35A**

Features
• 3~ rectifier, BRC, Inverter, NTC
• Very compact housing, easy to route
• IGBT4 / EmCon4 technology for low saturation losses and improved EMC behaviour
• High performance with AlN substrate



Target Applications
• Motor Drives
• Power Generation



Types
• V23990-P580-A46-PM

**Maximum Ratings**

T<sub>j</sub>=25°C, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
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**Input Rectifier Diode**

Peak repetitive reverse voltage	V <sub>RRM</sub>		1600	V
Forward current per diode	I <sub>FAV</sub>	DC current T <sub>h</sub> =80°C	50	A
Surge forward current	I <sub>FSM</sub>		320	A
I <sup>2</sup> t-value	I <sup>2</sup> t	t <sub>p</sub> =10ms T <sub>j</sub> =45°C	510	A <sup>2</sup> s
Power dissipation per diode	P <sub>tot</sub>	T <sub>j</sub> =T <sub>j</sub> max T <sub>h</sub> =80°C	82	W
Maximum junction temperature	T <sub>j</sub> max		150	°C

**Inverter Transistor**

Collector-emitter break down voltage	V <sub>CE</sub>		1200	V
DC collector current	I <sub>C</sub>	T <sub>j</sub> =T <sub>j</sub> max T <sub>h</sub> =80°C	49	A
Repetitive peak collector current	I <sub>Cpulse</sub>	t <sub>p</sub> limited by T <sub>j</sub> max	105	A
Power dissipation per IGBT	P <sub>tot</sub>	T <sub>j</sub> =T <sub>j</sub> max T <sub>h</sub> =80°C	152	W
Gate-emitter peak voltage	V <sub>GE</sub>		±20	V
Short circuit ratings	t <sub>sc</sub> V <sub>CC</sub>	T <sub>j</sub> ≤150°C V <sub>GE</sub> =15V	10 800	μs V
Maximum junction temperature	T <sub>j</sub> max		175	°C

## Maximum Ratings

T<sub>j</sub>=25°C, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
<b>Inverter Diode</b>				
Peak repetitive reverse voltage	V <sub>RRM</sub>	T <sub>j</sub> =25°C	1200	V
DC forward current	I <sub>F</sub>	T <sub>j</sub> =T <sub>j</sub> max T <sub>h</sub> =80°C	50	A
Repetitive peak forward current	I <sub>FRM</sub>	t <sub>p</sub> limited by T <sub>j</sub> max	70	A
Power dissipation per diode	P <sub>tot</sub>	T <sub>j</sub> =T <sub>j</sub> max T <sub>h</sub> =80°C	121	W
Maximum junction temperature	T <sub>j</sub> max		175	°C
<b>BrC Transistor</b>				
Collector-emitter break down voltage	V <sub>CE</sub>		1200	V
DC collector current	I <sub>C</sub>	T <sub>j</sub> =T <sub>j</sub> max T <sub>h</sub> =80°C	40	A
Repetitive peak collector current	I <sub>Cpuls</sub>	t <sub>p</sub> limited by T <sub>j</sub> max	75	A
Power dissipation per IGBT	P <sub>tot</sub>	T <sub>j</sub> =T <sub>j</sub> max T <sub>h</sub> =80°C	133	W
Gate-emitter peak voltage	V <sub>GE</sub>		±20	V
Short circuit ratings	t <sub>SC</sub> V <sub>CC</sub>	T <sub>j</sub> ≤150°C V <sub>GE</sub> =15V	10 800	μs V
Maximum junction temperature	T <sub>j</sub> max		175	°C
<b>BrC Diode</b>				
Peak repetitive reverse voltage	V <sub>RRM</sub>	T <sub>j</sub> =25°C	1200	V
DC forward current	I <sub>F</sub>	T <sub>j</sub> =T <sub>j</sub> max T <sub>h</sub> =80°C	20	A
Repetitive peak forward current	I <sub>FRM</sub>	t <sub>p</sub> limited by T <sub>j</sub> max	20	A
Power dissipation per diode	P <sub>tot</sub>	T <sub>j</sub> =T <sub>j</sub> max T <sub>h</sub> =80°C	59	W
Maximum junction temperature	T <sub>j</sub> max		175	°C
<b>Thermal Properties</b>				
Storage temperature	T <sub>stg</sub>		-40...+125	°C
Operation temperature under switching condition	T <sub>op</sub>		-40...+(T <sub>j</sub> max - 25)	°C
<b>Insulation Properties</b>				
Insulation voltage	V <sub>is</sub>	t=2s DC voltage	4000	V
Creepage distance			min 12.7	mm
Clearance			min 12.7	mm

**Characteristic Values**

Parameter	Symbol	Conditions					Value			Unit
			$V_{GE}$ [V] or $V_{GS}$ [V]	$V_r$ [V] or $V_{CE}$ [V] or $V_{DS}$ [V]	$I_c$ [A] or $I_F$ [A] or $I_D$ [A]	$T_j$	Min	Typ	Max	
<b>Input Rectifier Diode</b>										
Forward voltage	$V_F$				50	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$	0.8	1.29 1.24	1.6	V
Threshold voltage (for power loss calc. only)	$V_{to}$				50	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$		0.93 0.82		V
Slope resistance (for power loss calc. only)	$r_t$				50	$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$		0.007 0.009		$\Omega$
Reverse current	$I_r$			1500		$T_j=25^\circ\text{C}$ $T_j=125^\circ\text{C}$			0.02 2	mA
Thermal resistance chip to heatsink per chip	$R_{thJH}$	Thermal foil thickness=76um Kunze foil KU-ALF5						0.85		K/W
Thermal resistance chip to case per chip	$R_{thJC}$									
<b>Inverter Transistor</b>										
Gate emitter threshold voltage	$V_{GE(\text{th})}$	$V_{CE}=V_{GE}$			0.0012	$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$	5	5.8	6.5	V
Collector-emitter saturation voltage	$V_{CE(\text{sat})}$		15		35	$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$	1.6	1.95 2.39	2.3	V
Collector-emitter cut-off current incl. diode	$I_{CES}$		0	1200		$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$			0.01	mA
Gate-emitter leakage current	$I_{GES}$		20	0		$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$			200	nA
Integrated gate resistor	$R_{gint}$							-		$\Omega$
Turn-on delay time	$t_{d(on)}$	$R_{goff}=16\Omega$ $R_{gon}=16\Omega$	$\pm 15$	600	35	$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		92 91.6		ns
Rise time	$t_r$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		18 23.4		
Turn-off delay time	$t_{d(off)}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		213 274		
Fall time	$t_f$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		75.3 105		
Turn-on energy loss per pulse	$E_{on}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		1.62 2.49		mWs
Turn-off energy loss per pulse	$E_{off}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		1.81 2.82		
Input capacitance	$C_{ies}$	$f=1\text{MHz}$	0	25		$T_j=25^\circ\text{C}$		1950		pF
Output capacitance	$C_{oss}$							155		
Reverse transfer capacitance	$C_{rss}$							115		
Gate charge	$Q_{Gate}$	$V_{CC}=960\text{V}$	$\pm 15$		35	$T_j=25^\circ\text{C}$		270		nC
Thermal resistance chip to heatsink per chip	$R_{thJH}$	Thermal foil thickness=76um Kunze foil KU-ALF5						0.62		K/W
Thermal resistance chip to case per chip	$R_{thJC}$							N/A		
<b>Inverter Diode</b>										
Diode forward voltage	$V_F$				35	$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$	1	1.83 1.8	2.2	V
Peak reverse recovery current	$I_{RRM}$	$R_{goff}=16\Omega$	$\pm 15$	600	35	$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		68.9 78.7		A
Reverse recovery time	$t_{rr}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		150 277		ns
Reverse recovered charge	$Q_{rr}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		3.93 7.47		$\mu\text{C}$
Peak rate of fall of recovery current	$d(i_{rec})/\text{max dt}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		4100 2080		$\text{A}/\mu\text{s}$
Reverse recovered energy	$E_{rec}$					$T_j=25^\circ\text{C}$ $T_j=150^\circ\text{C}$		1.69 3.31		mWs
Thermal resistance chip to heatsink per chip	$R_{thJH}$						0.78		K/W	
Thermal resistance chip to case per chip	$R_{thJC}$	Kunze foil KU-ALF5						N/A		

## Characteristic Values

Parameter	Symbol	Conditions				Value			Unit
		V <sub>GE</sub> [V] or V <sub>GS</sub> [V]	V <sub>I</sub> [V] or V <sub>CE</sub> [V] or V <sub>DS</sub> [V]	I <sub>C</sub> [A] or I <sub>F</sub> [A] or I <sub>D</sub> [A]	T <sub>J</sub>	Min	Typ	Max	

## Brc Transistor

Gate emitter threshold voltage	V <sub>GE(th)</sub>	V <sub>CE</sub> =V <sub>GE</sub>			0.00085	T <sub>J</sub> =25°C T <sub>J</sub> =150°C	5	5.8	6.5	V
Collector-emitter saturation voltage	V <sub>CE(sat)</sub>		15		25	T <sub>J</sub> =25°C T <sub>J</sub> =150°C	1.6	1.86 2.31	2.2	V
Collector-emitter cut-off incl. diode	I <sub>CES</sub>		0	1200		T <sub>J</sub> =25°C T <sub>J</sub> =150°C			0.005	mA
Gate-emitter leakage current	I <sub>GES</sub>		20	0		T <sub>J</sub> =25°C T <sub>J</sub> =150°C			200	nA
Integrated gate resistor	R <sub>gint</sub>							-		Ω
Turn-on delay time	t <sub>d(on)</sub>	R <sub>gon</sub> =32Ω R <sub>goff</sub> =32Ω	±15	600	25	T <sub>J</sub> =25°C T <sub>J</sub> =150°C	127			ns
Rise time	t <sub>r</sub>					T <sub>J</sub> =25°C T <sub>J</sub> =150°C	36			
Turn-off delay time	t <sub>d(off)</sub>					T <sub>J</sub> =25°C T <sub>J</sub> =150°C	232			
Fall time	t <sub>f</sub>					T <sub>J</sub> =25°C T <sub>J</sub> =150°C	276			
Turn-on energy loss per pulse	E <sub>on</sub>					T <sub>J</sub> =25°C T <sub>J</sub> =150°C	73.7			mWs
Turn-off energy loss per pulse	E <sub>off</sub>					T <sub>J</sub> =25°C T <sub>J</sub> =150°C	112			
Input capacitance	C <sub>ies</sub>	f=1MHz	0	25		T <sub>J</sub> =25°C	1.81			pF
Output capacitance	C <sub>oss</sub>					T <sub>J</sub> =25°C	2.42			
Reverse transfer capacitance	C <sub>rss</sub>					T <sub>J</sub> =25°C T <sub>J</sub> =150°C	1.37			
Gate charge	Q <sub>Gate</sub>	V <sub>CC</sub> =960V	±15		25	T <sub>J</sub> =25°C		200		nC
Thermal resistance chip to heatsink per chip	R <sub>thJH</sub>	Thermal foil thickness=76um Kunze foil KU-ALF5				T <sub>J</sub> =25°C T <sub>J</sub> =150°C		0.71		K/W
Thermal resistance chip to case per chip	R <sub>thJC</sub>					T <sub>J</sub> =25°C T <sub>J</sub> =150°C		N/A		

## Brc Diode

Diode forward voltage	V <sub>F</sub>				10	T <sub>J</sub> =25°C T <sub>J</sub> =150°C	1.3	1.85 1.76	2.2	V
Reverse leakage current	I <sub>r</sub>		±15	600	10	T <sub>J</sub> =25°C T <sub>J</sub> =150°C			5	μA
Peak reverse recovery current	I <sub>RRM</sub>	R <sub>gon</sub> =32Ω	±15	600	10	T <sub>J</sub> =25°C T <sub>J</sub> =150°C	10.2			A
Reverse recovery time	t <sub>rr</sub>					T <sub>J</sub> =25°C T <sub>J</sub> =150°C	12.3			ns
Reverse recovered charge	Q <sub>rr</sub>					T <sub>J</sub> =25°C T <sub>J</sub> =150°C	396			
Peak rate of fall of recovery current	di(rec)max /dt					T <sub>J</sub> =25°C T <sub>J</sub> =150°C	624			
Reverse recovery energy	E <sub>rec</sub>					T <sub>J</sub> =25°C T <sub>J</sub> =150°C	1.55			μC
Thermal resistance chip to heatsink per chip	R <sub>thJH</sub>					T <sub>J</sub> =25°C T <sub>J</sub> =150°C	3.03			
Thermal resistance chip to case per chip	R <sub>thJC</sub>	Thermal foil thickness=76um Kunze foil KU-ALF5				T <sub>J</sub> =25°C T <sub>J</sub> =150°C	36			A/μs
						T <sub>J</sub> =25°C T <sub>J</sub> =150°C	32			
						T <sub>J</sub> =25°C T <sub>J</sub> =150°C	0.63			mWs
						T <sub>J</sub> =25°C T <sub>J</sub> =150°C	1.30			
							1.62			K/W
							N/A			

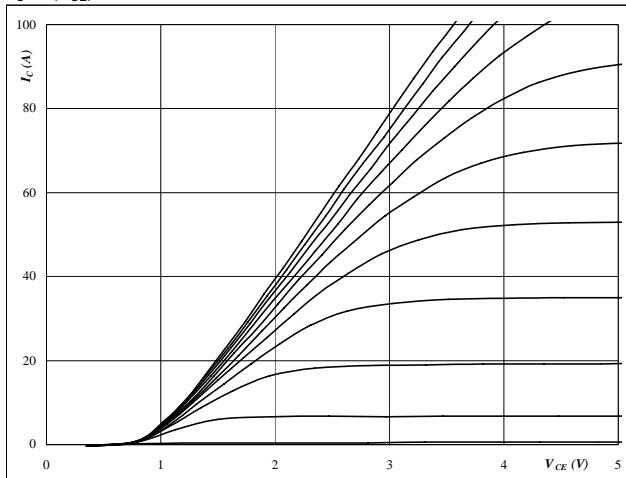
## Thermistor

Rated resistance	R					T <sub>J</sub> =25°C T <sub>J</sub> =125°C	20.9	22 0.75	23.1	kΩ
Operating current	I					T <sub>J</sub> =25°C			0.3	mA
Power dissipation	P					T <sub>J</sub> =25°C		200		mW
B-value	B <sub>(25/50)</sub>	Tol. ±3%				T <sub>J</sub> =25°C		3950		K

## Output Inverter

**Figure 1**
**Typical output characteristics**

$$I_C = f(V_{CE})$$


**At**

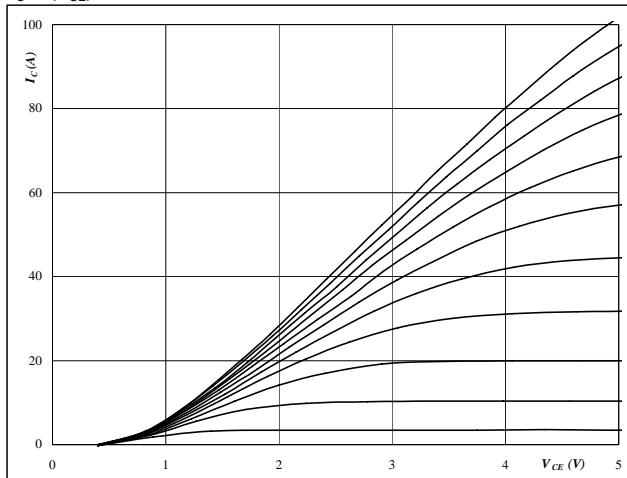
$$t_p = 250 \mu\text{s}$$

$$T_j = 25^\circ\text{C}$$

 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**Figure 2**
**Typical output characteristics**

$$I_C = f(V_{CE})$$


**At**

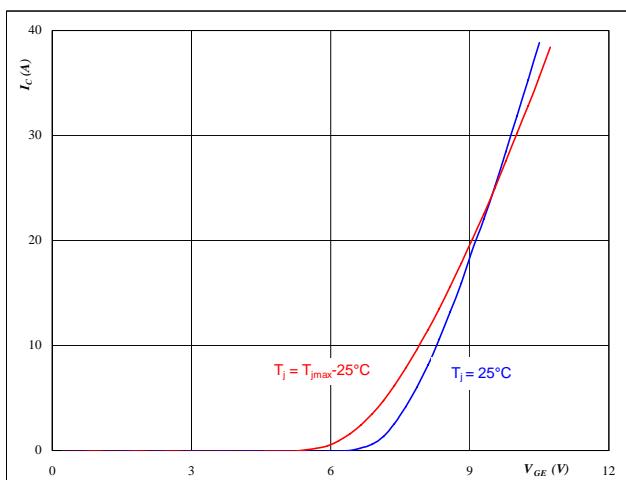
$$t_p = 250 \mu\text{s}$$

$$T_j = 150^\circ\text{C}$$

 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**Figure 3**
**Typical transfer characteristics**

$$I_C = f(V_{GE})$$

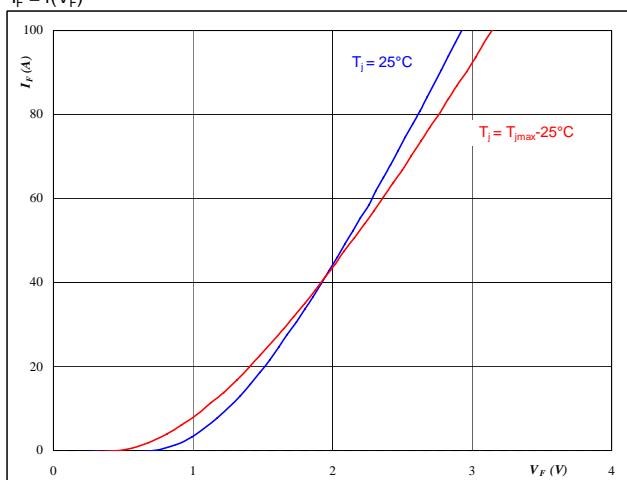

**At**

$$t_p = 250 \mu\text{s}$$

$$V_{CE} = 10 \text{ V}$$

**Figure 4**
**Typical diode forward current as a function of forward voltage**

$$I_F = f(V_F)$$


**At**

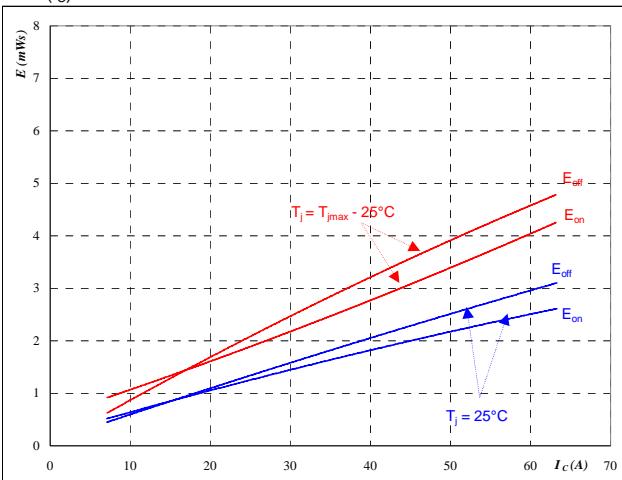
$$t_p = 250 \mu\text{s}$$

## Output Inverter

**Figure 5**

**Typical switching energy losses  
as a function of collector current**

$$E = f(I_C)$$



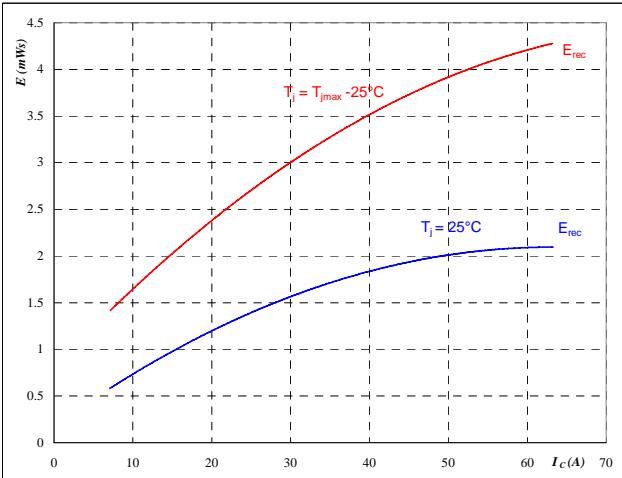
With an inductive load at

$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ R_{gon} &= 16 \quad \Omega \\ R_{goff} &= 16 \quad \Omega \end{aligned}$$

**Figure 7**

**Typical reverse recovery energy loss  
as a function of collector current**

$$E_{rec} = f(I_C)$$



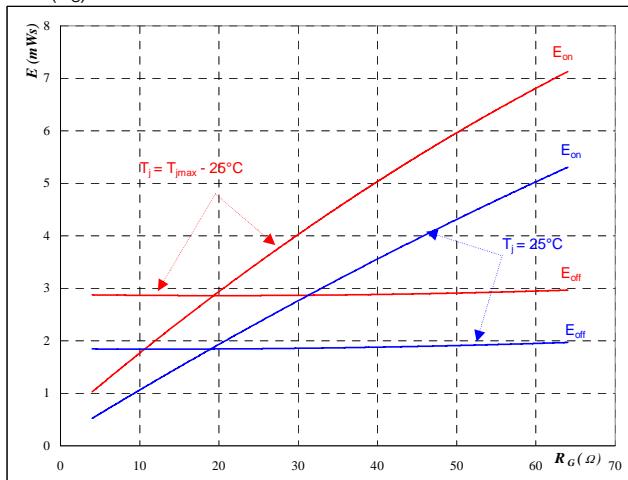
With an inductive load at

$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ R_{gon} &= 16 \quad \Omega \end{aligned}$$

**Figure 6**

**Typical switching energy losses  
as a function of gate resistor**

$$E = f(R_G)$$



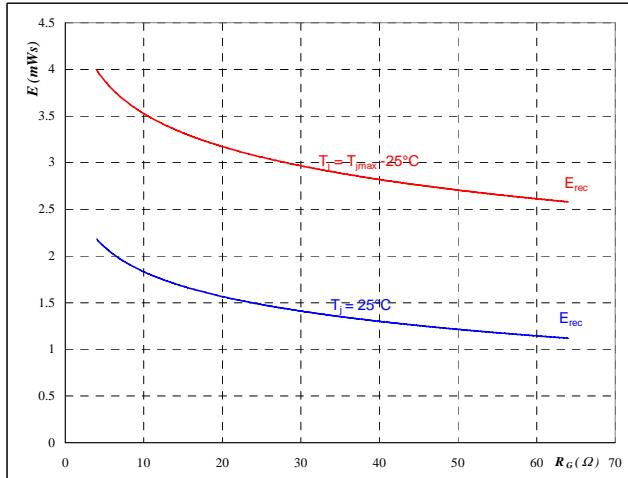
With an inductive load at

$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ I_C &= 35 \quad \text{A} \end{aligned}$$

**Figure 8**

**Typical reverse recovery energy loss  
as a function of gate resistor**

$$E_{rec} = f(R_G)$$



With an inductive load at

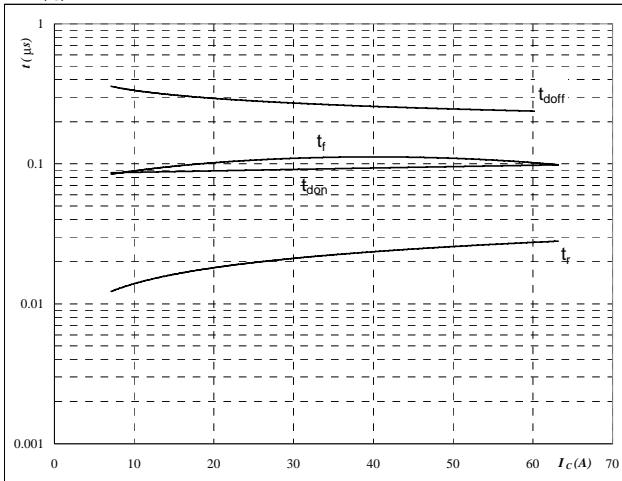
$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ I_C &= 35 \quad \text{A} \end{aligned}$$

## Output Inverter

**Figure 9**

Typical switching times as a function of collector current

$$t = f(I_C)$$



With an inductive load at

$$T_j = 150 \text{ } ^\circ\text{C}$$

$$V_{CE} = 600 \text{ V}$$

$$V_{GE} = \pm 15 \text{ V}$$

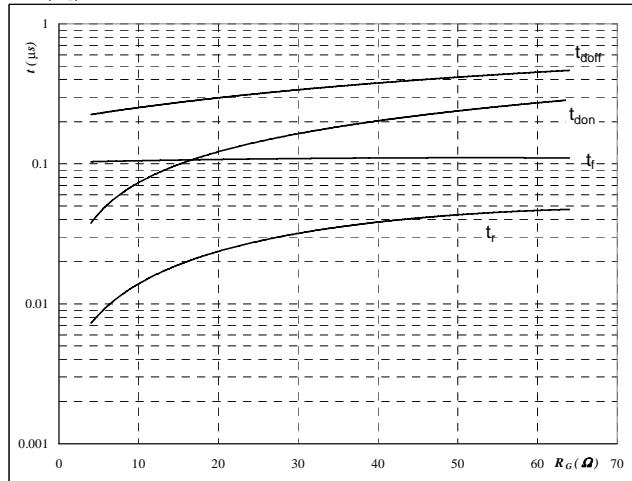
$$R_{gon} = 16 \text{ } \Omega$$

$$R_{goff} = 16 \text{ } \Omega$$

**Figure 10**

Typical switching times as a function of gate resistor

$$t = f(R_G)$$



With an inductive load at

$$T_j = 150 \text{ } ^\circ\text{C}$$

$$V_{CE} = 600 \text{ V}$$

$$V_{GE} = \pm 15 \text{ V}$$

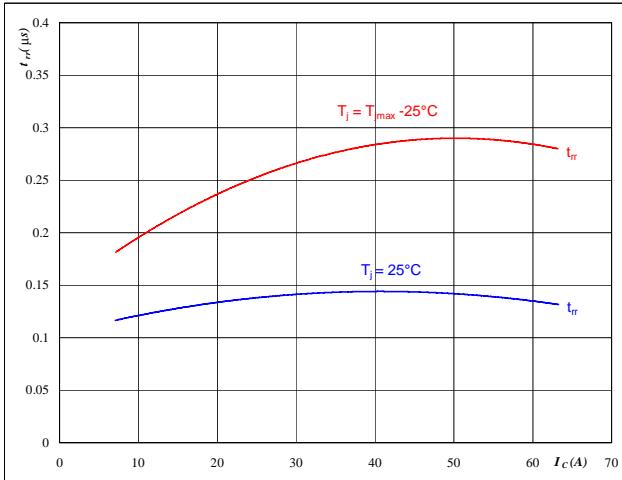
$$I_C = 35 \text{ A}$$

**Figure 11**

Output inverter FRED

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_C)$$



At

$$T_j = 25/150 \text{ } ^\circ\text{C}$$

$$V_{CE} = 600 \text{ V}$$

$$V_{GE} = \pm 15 \text{ V}$$

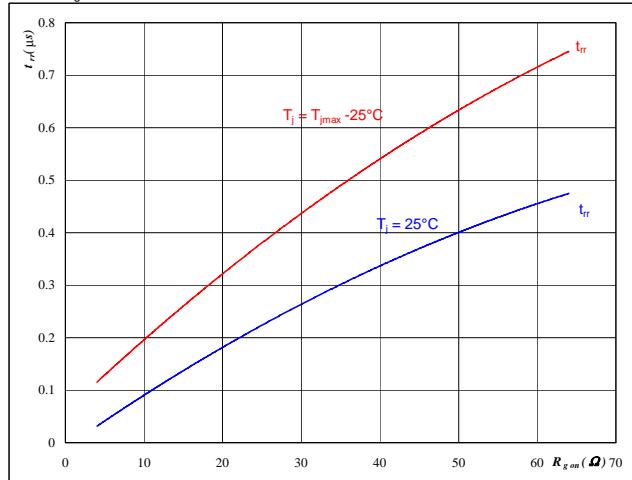
$$R_{gon} = 16 \text{ } \Omega$$

**Figure 12**

Output inverter FRED

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{gon})$$



At

$$T_j = 25/150 \text{ } ^\circ\text{C}$$

$$V_R = 600 \text{ V}$$

$$I_F = 35 \text{ A}$$

$$V_{GE} = \pm 15 \text{ V}$$

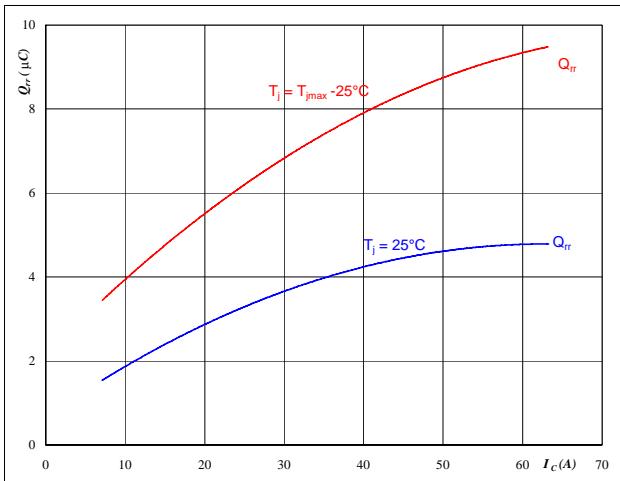
## Output Inverter

**Figure 13**

Output inverter FRED

Typical reverse recovery charge as a function of collector current

$$Q_{rr} = f(I_C)$$


**At**

$$T_j = 25/150 \quad {}^\circ\text{C}$$

$$V_{CE} = 600 \quad \text{V}$$

$$V_{GE} = \pm 15 \quad \text{V}$$

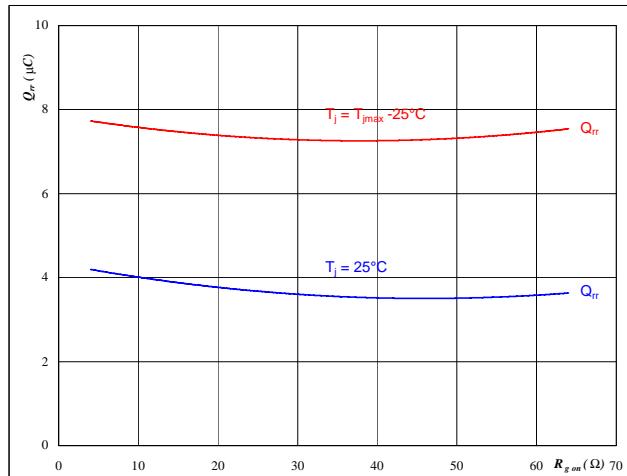
$$R_{gon} = 16 \quad \Omega$$

**Figure 14**

Output inverter FRED

Typical reverse recovery charge as a function of IGBT turn on gate resistor

$$Q_{rr} = f(R_{gon})$$


**At**

$$T_j = 25/150 \quad {}^\circ\text{C}$$

$$V_R = 600 \quad \text{V}$$

$$I_F = 35 \quad \text{A}$$

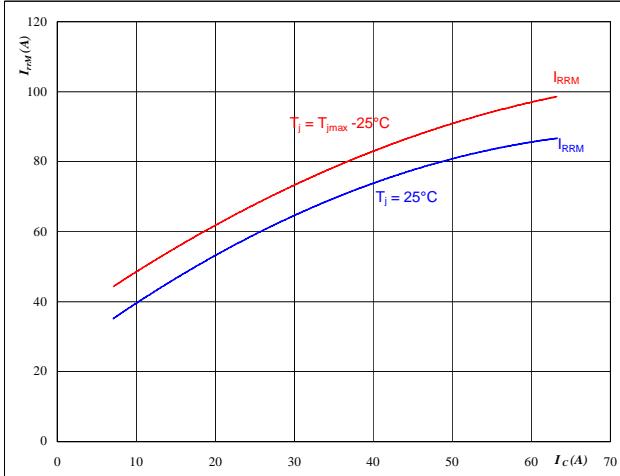
$$V_{GE} = \pm 15 \quad \text{V}$$

**Figure 15**

Output inverter FRED

Typical reverse recovery current as a function of collector current

$$I_{RRM} = f(I_C)$$


**At**

$$T_j = 25/150 \quad {}^\circ\text{C}$$

$$V_{CE} = 600 \quad \text{V}$$

$$V_{GE} = \pm 15 \quad \text{V}$$

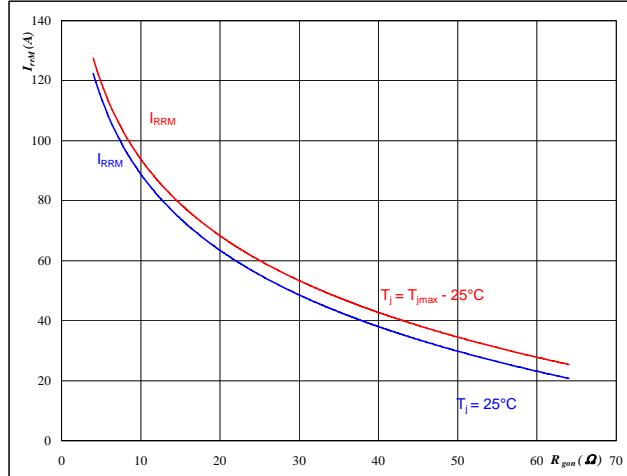
$$R_{gon} = 16 \quad \Omega$$

**Figure 16**

Output inverter FRED

Typical reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RRM} = f(R_{gon})$$


**At**

$$T_j = 25/150 \quad {}^\circ\text{C}$$

$$V_R = 600 \quad \text{V}$$

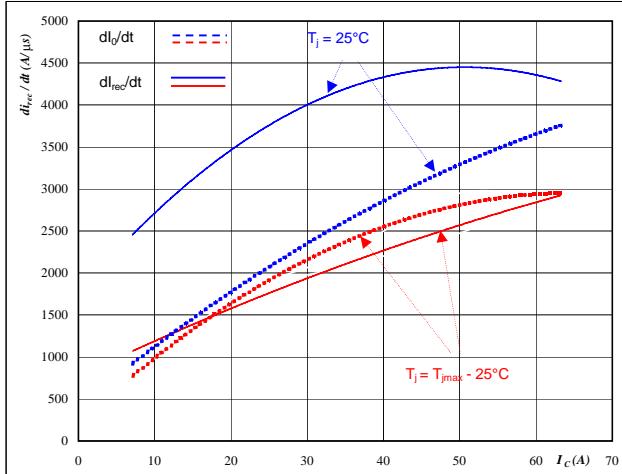
$$I_F = 35 \quad \text{A}$$

$$V_{GE} = \pm 15 \quad \text{V}$$

## Output Inverter

**Figure 17**

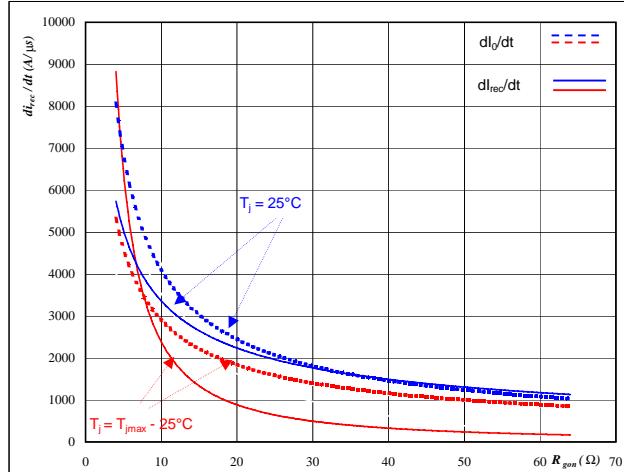
Typical rate of fall of forward  
and reverse recovery current as a  
function of collector current  
 $dl_0/dt, dl_{rec}/dt = f(I_C)$


**At**

$T_j = 25/150 \text{ } ^\circ\text{C}$   
 $V_{CE} = 600 \text{ V}$   
 $V_{GE} = \pm 15 \text{ V}$   
 $R_{gon} = 16 \Omega$

**Output inverter FRED**
**Figure 18**

Typical rate of fall of forward  
and reverse recovery current as a  
function of IGBT turn on gate resistor  
 $dl_0/dt, dl_{rec}/dt = f(R_{gon})$

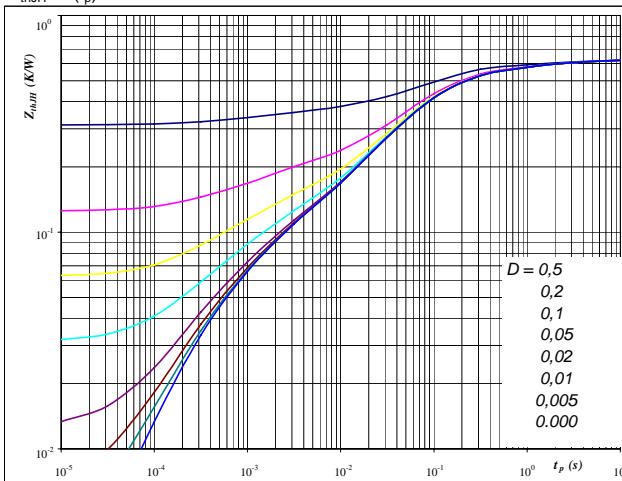

**At**

$T_j = 25/150 \text{ } ^\circ\text{C}$   
 $V_R = 600 \text{ V}$   
 $I_F = 35 \text{ A}$   
 $V_{GE} = \pm 15 \text{ V}$

**Figure 19**

IGBT transient thermal impedance  
as a function of pulse width

$$Z_{thJH} = f(t_p)$$


**At**

$D = t_p / T$   
 $R_{thJH} = 0.62 \text{ K/W}$

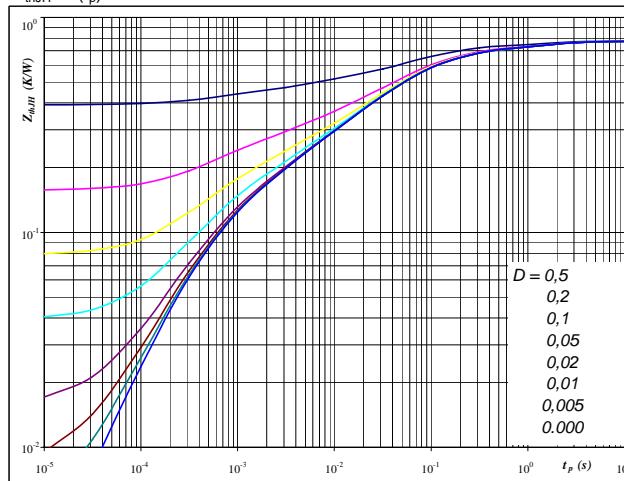
IGBT thermal model values

R (C/W)	Tau (s)
0.04	3.6E+00
0.09	5.8E-01
0.31	8.1E-02
0.09	1.7E-02
0.06	1.6E-03
0.03	2.8E-04

**Output inverter IGBT**
**Figure 20**

FRED transient thermal impedance  
as a function of pulse width

$$Z_{thJH} = f(t_p)$$


**At**

$D = t_p / T$   
 $R_{thJH} = 0.78 \text{ K/W}$

FRED thermal model values

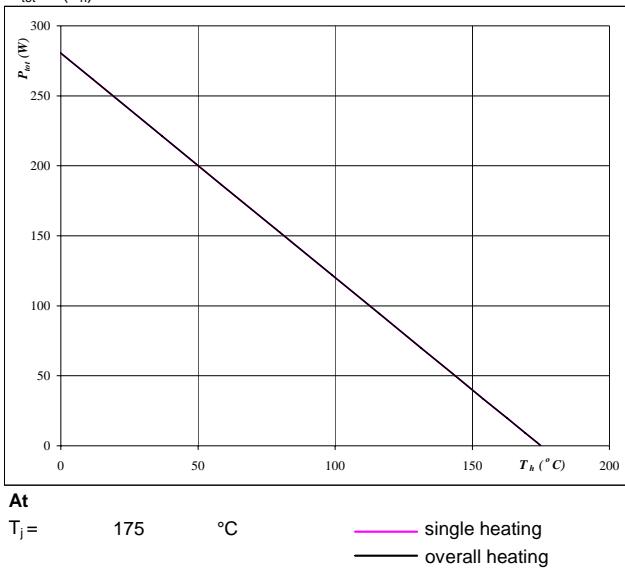
R (C/W)	Tau (s)
0.02	9.7E+00
0.09	9.8E-01
0.24	1.0E-01
0.22	2.5E-02
0.11	2.9E-03
0.09	4.1E-04

## Output Inverter

**Figure 21**

**Power dissipation as a function of heatsink temperature**

$$P_{\text{tot}} = f(T_h)$$

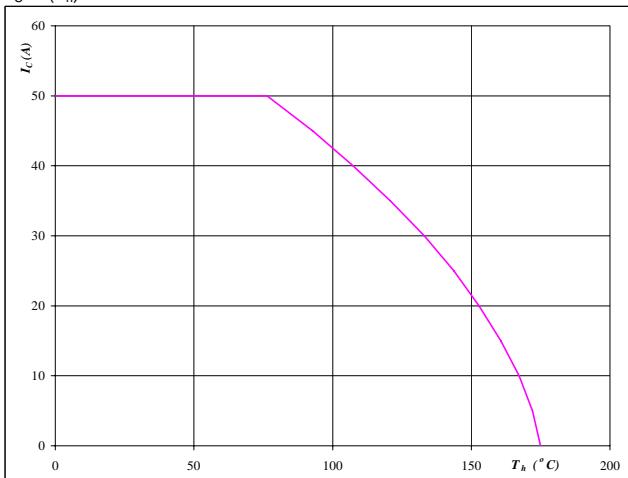

**At**

$$T_j = 175 \quad {}^\circ\text{C}$$

**Output inverter IGBT**
**Figure 22**

**Collector current as a function of heatsink temperature**

$$I_C = f(T_h)$$


**At**

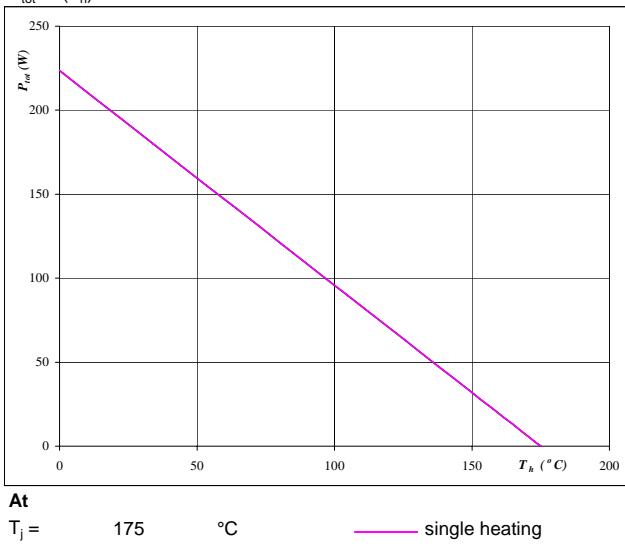
$$T_j = 175 \quad {}^\circ\text{C}$$

$$V_{GE} = 15 \quad \text{V}$$

**Figure 23**

**Power dissipation as a function of heatsink temperature**

$$P_{\text{tot}} = f(T_h)$$

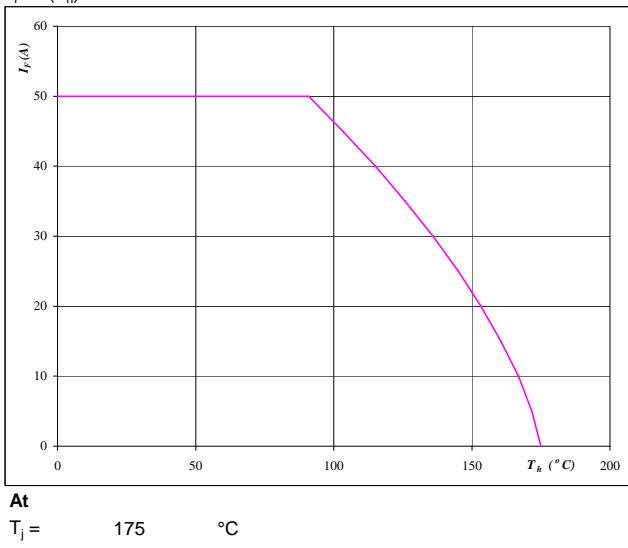

**At**

$$T_j = 175 \quad {}^\circ\text{C}$$

**Output inverter IGBT**
**Figure 24**

**Forward current as a function of heatsink temperature**

$$I_F = f(T_h)$$


**At**

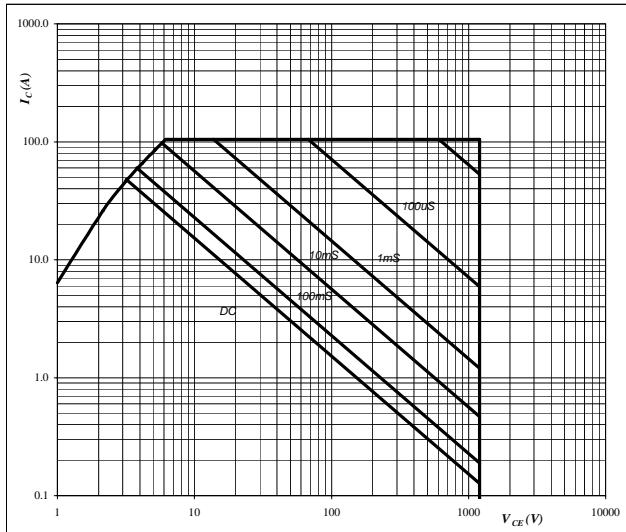
$$T_j = 175 \quad {}^\circ\text{C}$$

## Output Inverter

**Figure 25**

**Safe operating area as a function  
of collector-emitter voltage**

$$I_C = f(V_{CE})$$


**At**

D = single pulse

Th = 80 °C

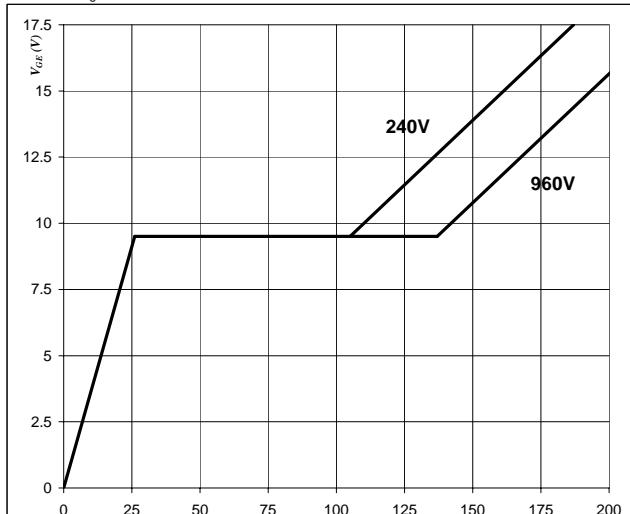
V<sub>GE</sub> = ±15 V

T<sub>j</sub> = T<sub>jmax</sub> °C

**Figure 26**

**Gate voltage vs Gate charge**

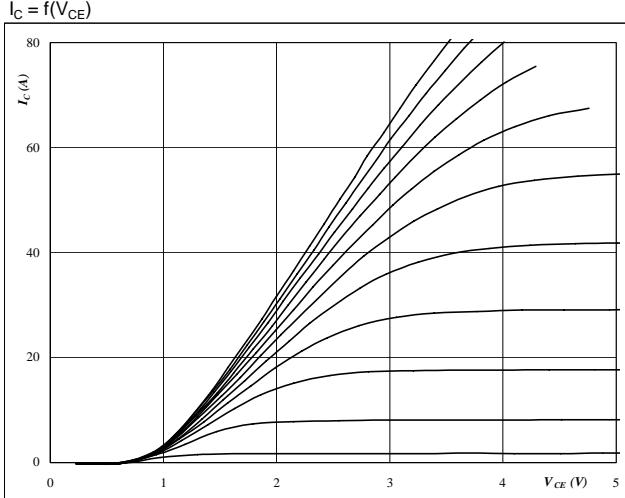
$$V_{GE} = f(Q_g)$$


**At**

I<sub>C</sub> = 35 A

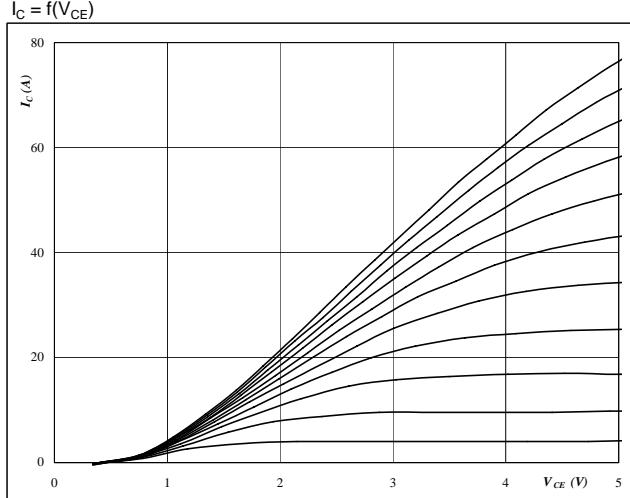
## Brake

**Figure 1**  
Typical output characteristics  
 $I_C = f(V_{CE})$



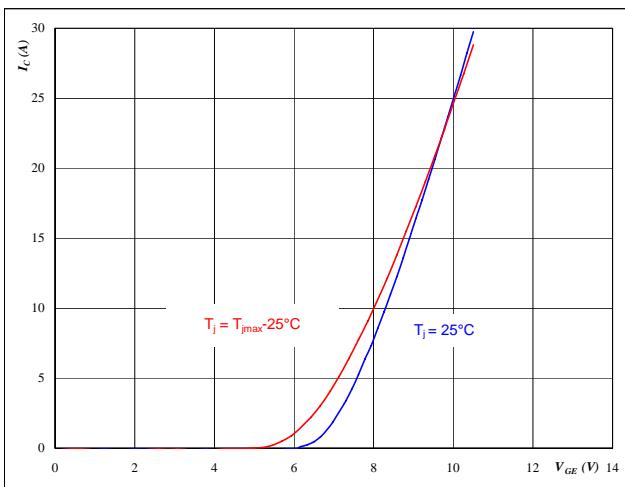
At  
 $t_p = 250 \mu s$   
 $T_j = 25^\circ C$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**Figure 2**  
Typical output characteristics  
 $I_C = f(V_{CE})$



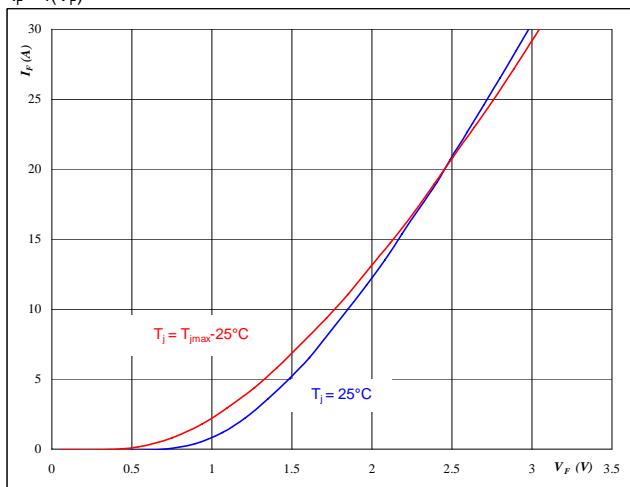
At  
 $t_p = 250 \mu s$   
 $T_j = 150^\circ C$   
 $V_{GE}$  from 7 V to 17 V in steps of 1 V

**Figure 3**  
Typical transfer characteristics  
 $I_C = f(V_{GE})$



At  
 $t_p = 250 \mu s$   
 $V_{CE} = 10 V$

**Figure 4**  
Typical diode forward current as a function of forward voltage  
 $I_F = f(V_F)$



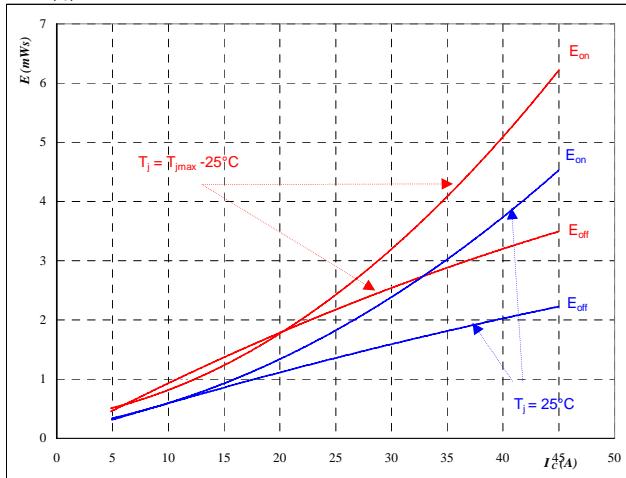
At  
 $t_p = 250 \mu s$

## Brake

**Figure 5**

**Typical switching energy losses  
as a function of collector current**

$$E = f(I_C)$$



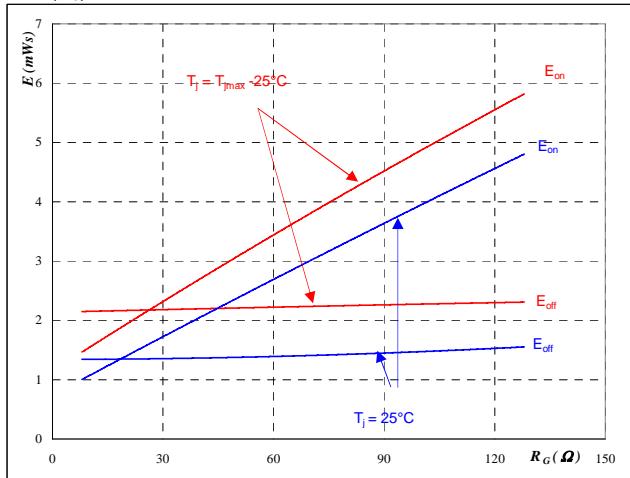
With an inductive load at

$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ R_{gon} &= 32 \quad \Omega \\ R_{goff} &= 32 \quad \Omega \end{aligned}$$

**Brake IGBT**
**Figure 6**

**Typical switching energy losses  
as a function of gate resistor**

$$E = f(R_G)$$



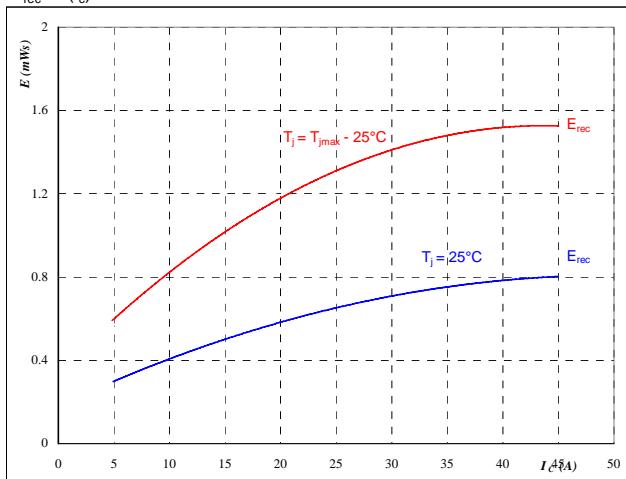
With an inductive load at

$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ I_C &= 25 \quad \text{A} \end{aligned}$$

**Figure 7**

**Typical reverse recovery energy loss  
as a function of collector current**

$$E_{rec} = f(I_C)$$



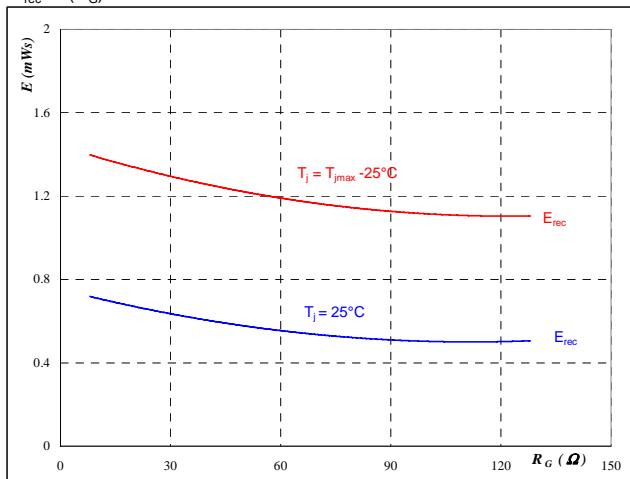
With an inductive load at

$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ R_{gon} &= 32 \quad \Omega \end{aligned}$$

**Brake IGBT**
**Figure 8**

**Typical reverse recovery energy loss  
as a function of gate resistor**

$$E_{rec} = f(R_G)$$



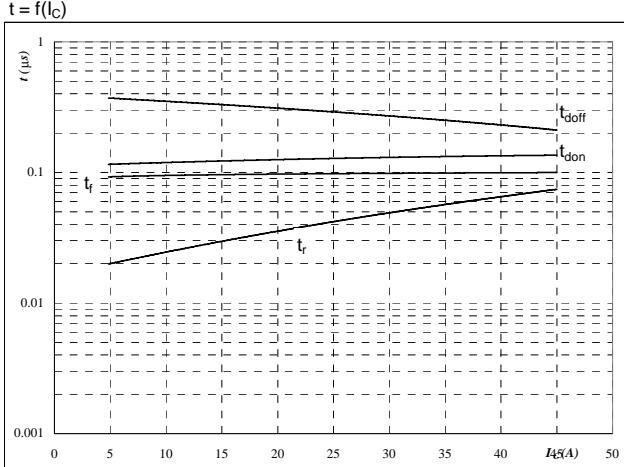
With an inductive load at

$$\begin{aligned} T_j &= 25/150 \quad ^\circ\text{C} \\ V_{CE} &= 600 \quad \text{V} \\ V_{GE} &= \pm 15 \quad \text{V} \\ I_C &= 25 \quad \text{A} \end{aligned}$$

## Brake

**Figure 9**

Typical switching times as a function of collector current  
 $t = f(I_C)$

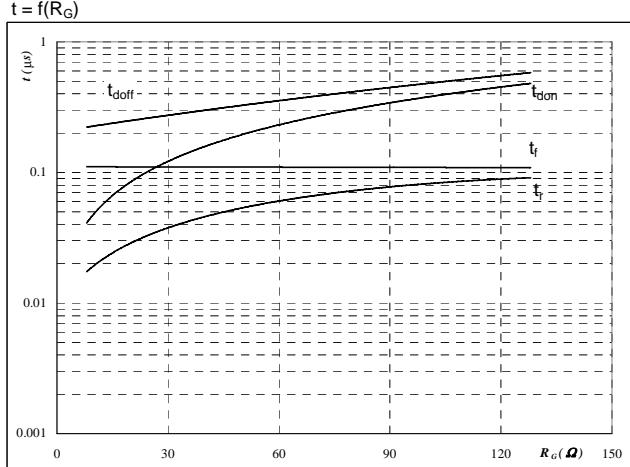


With an inductive load at

$T_j =$	25/150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	32	Ω
$R_{goff} =$	32	Ω

**Brake IGBT**
**Figure 10**

Typical switching times as a function of gate resistor  
 $t = f(R_G)$



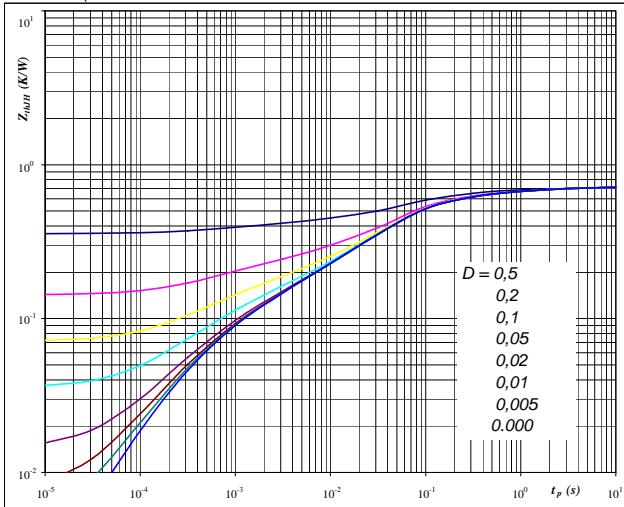
With an inductive load at

$T_j =$	25/150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_C =$	25	A

**Figure 11**
**Brake IGBT**

IGBT transient thermal impedance as a function of pulse width

$$Z_{thJH} = f(t_p)$$



At

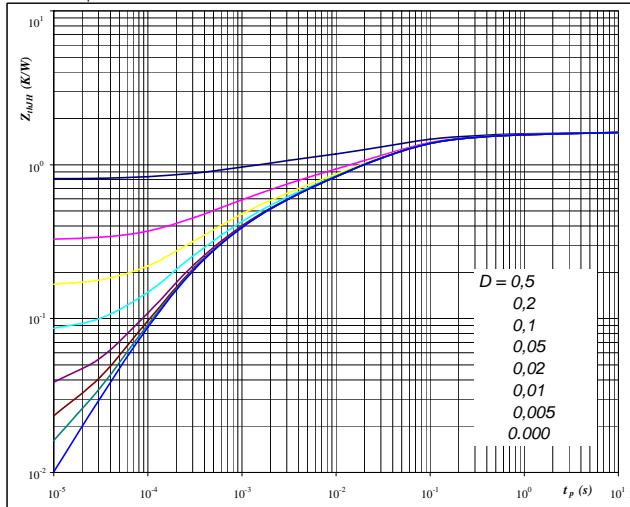
$$D = \frac{t_p}{T}$$

$$R_{thJH} = 0.71 \text{ K/W}$$

**Figure 12**
**Brake FRED**

FRED transient thermal impedance as a function of pulse width

$$Z_{thJH} = f(t_p)$$



At

$$D = \frac{t_p}{T}$$

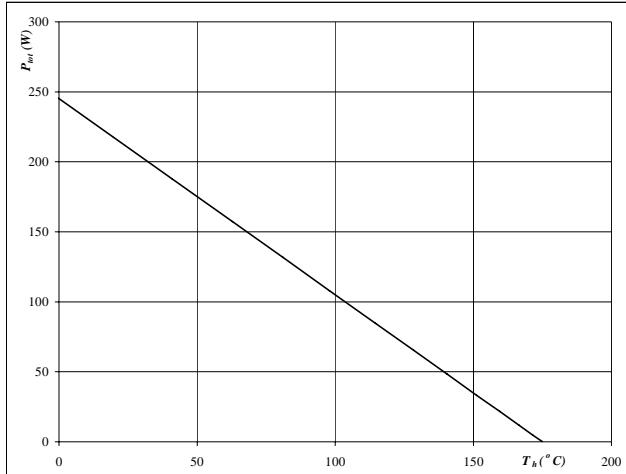
$$R_{thJH} = 1.62 \text{ K/W}$$

## Brake

**Figure 13**

**Power dissipation as a function of heatsink temperature**

$$P_{\text{tot}} = f(T_h)$$

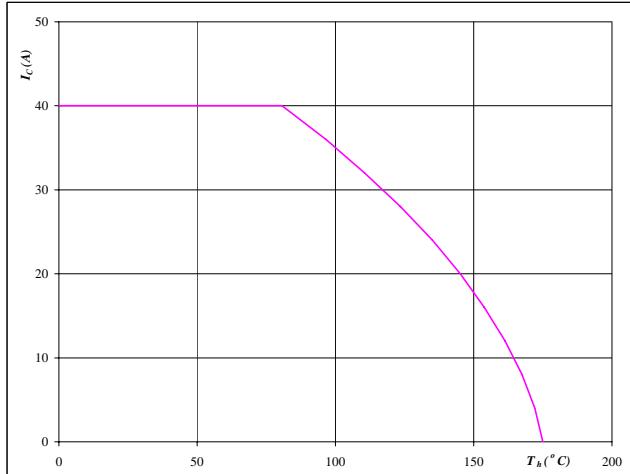

**At**

$$T_j = 175 \quad {}^\circ\text{C}$$

**Brake IGBT**
**Figure 14**

**Collector current as a function of heatsink temperature**

$$I_C = f(T_h)$$


**At**

$$T_j = 175 \quad {}^\circ\text{C}$$

$$V_{GE} = 15 \quad \text{V}$$

**Figure 15**

**Power dissipation as a function of heatsink temperature**

$$P_{\text{tot}} = f(T_h)$$

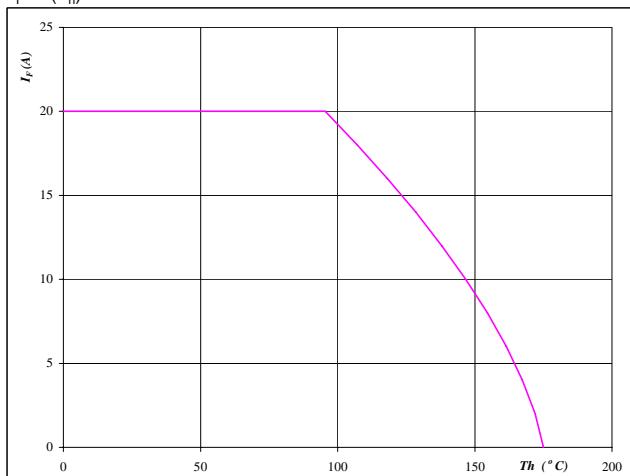

**At**

$$T_j = 175 \quad {}^\circ\text{C}$$

**Brake IGBT**
**Figure 16**

**Forward current as a function of heatsink temperature**

$$I_F = f(T_h)$$


**At**

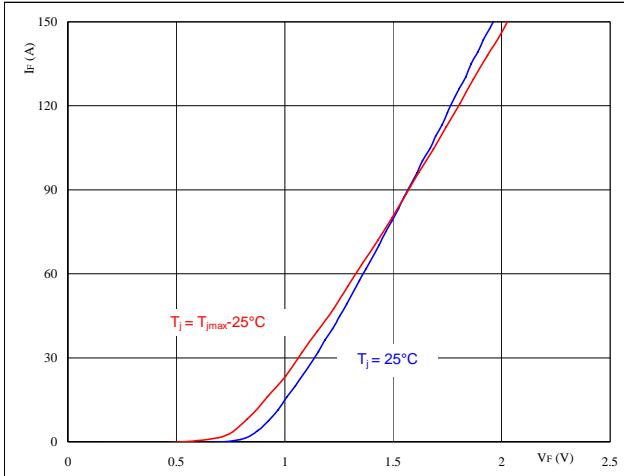
$$T_j = 175 \quad {}^\circ\text{C}$$

## Input Rectifier Bridge

**Figure 1**

**Typical diode forward current as a function of forward voltage**

$$I_F = f(V_F)$$

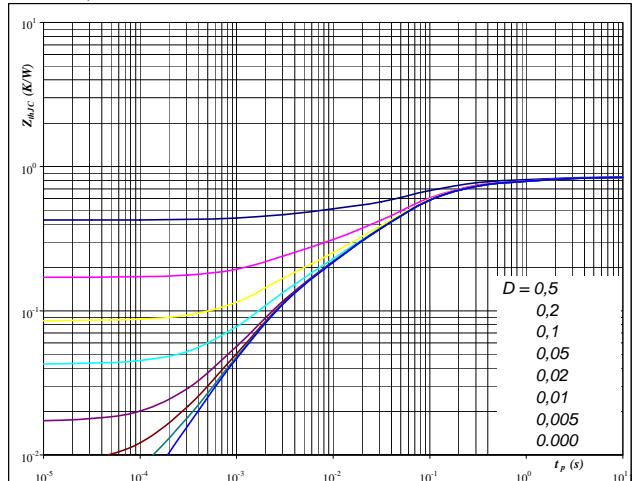

**At**

$$t_p = 250 \mu\text{s}$$

**Rectifier diode**
**Figure 2**

**Diode transient thermal impedance as a function of pulse width**

$$Z_{thJH} = f(t_p)$$


**At**

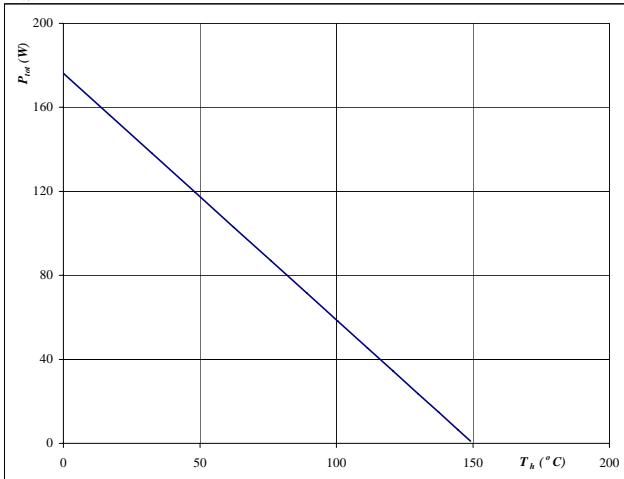
$$D = t_p / T$$

$$R_{thJH} = 0.851 \text{ K/W}$$

**Rectifier diode**
**Figure 3**

**Power dissipation as a function of heatsink temperature**

$$P_{tot} = f(T_h)$$

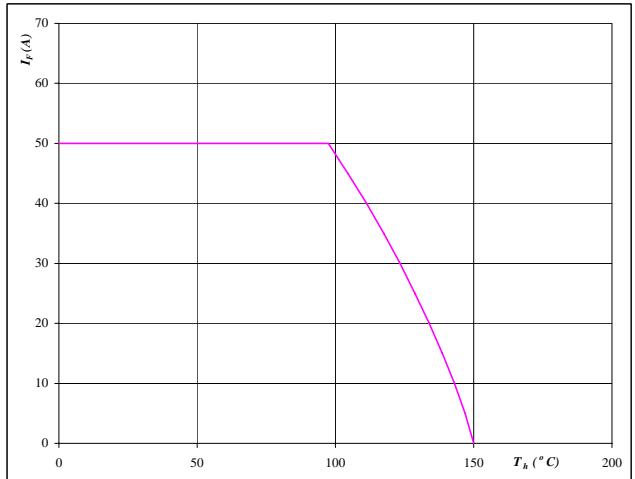

**At**

$$T_j = 150 {}^\circ\text{C}$$

**Rectifier diode**
**Figure 4**

**Forward current as a function of heatsink temperature**

$$I_F = f(T_h)$$


**At**

$$T_j = 150 {}^\circ\text{C}$$

**Rectifier diode**

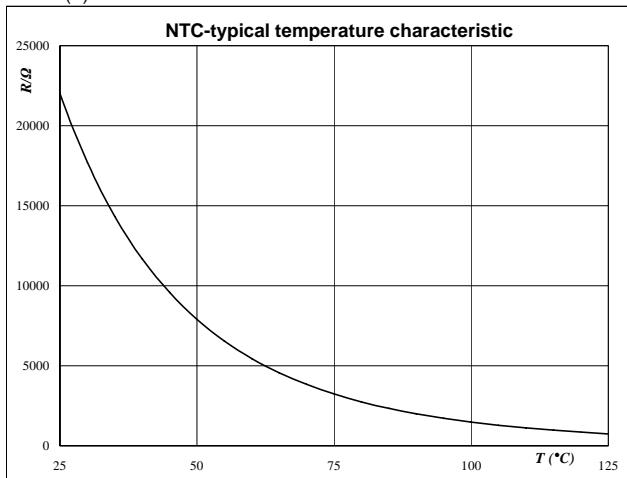
## Thermistor

**Figure 1**

Thermistor

**Typical NTC characteristic  
as a function of temperature**

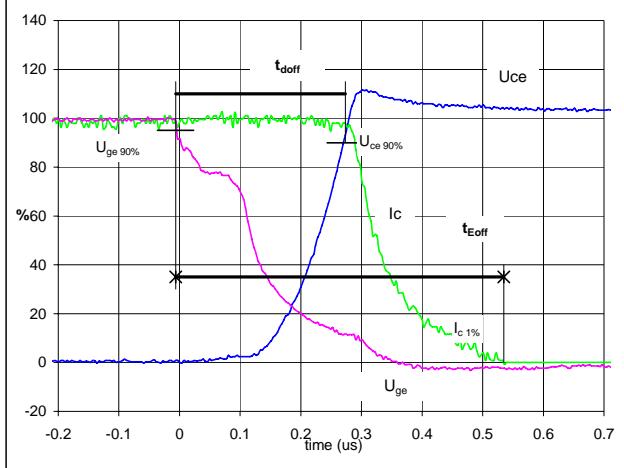
$$R_T = f(T)$$



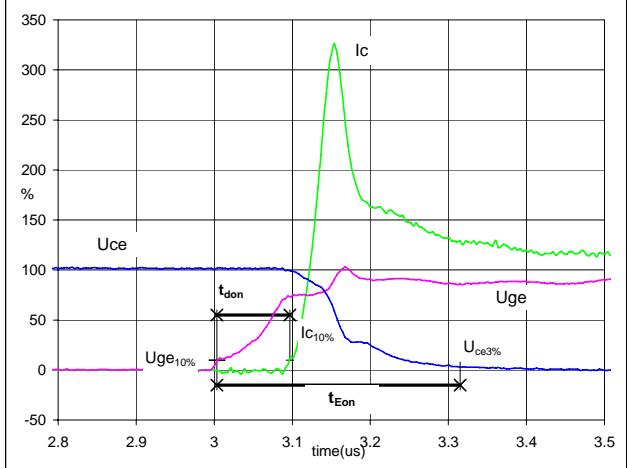
## Switching Definitions Output Inverter

**General conditions**

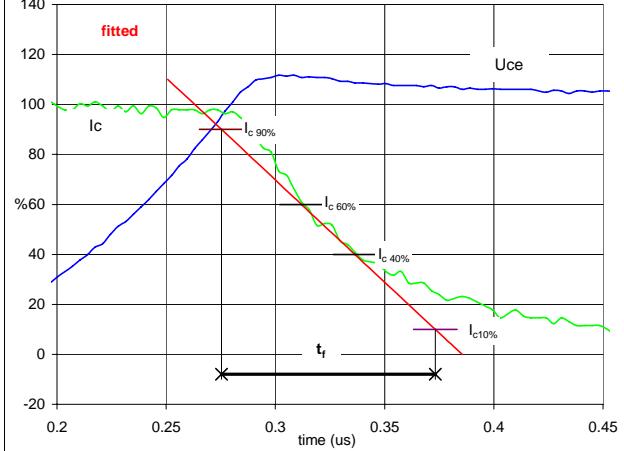
$T_j$	=	150 °C
$R_{gon}$	=	16 Ω
$R_{goff}$	=	16 Ω

**Figure 1**
**Output inverter IGBT**
**Turn-off Switching Waveforms & definition of  $t_{doff}$ ,  $t_{Eoff}$**   
( $t_{Eoff}$  = integrating time for  $E_{off}$ )


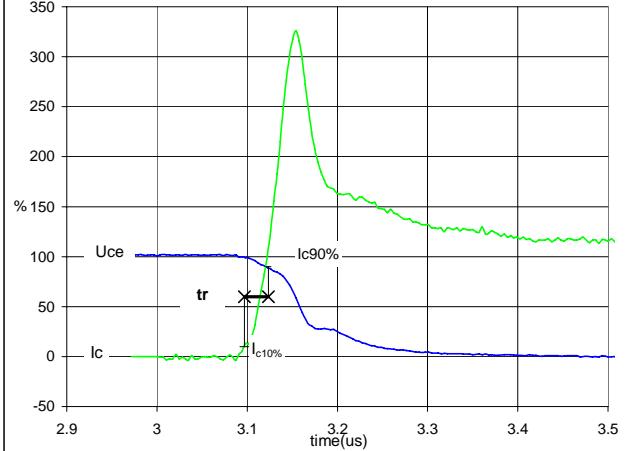
$V_{GE\ (0\%)} = -15$  V  
 $V_{GE\ (100\%)} = 15$  V  
 $V_C\ (100\%) = 600$  V  
 $I_C\ (100\%) = 35$  A  
 $t_{doff} = 0.27$  μs  
 $t_{Eoff} = 0.54$  μs

**Figure 2**
**Output inverter IGBT**
**Turn-on Switching Waveforms & definition of  $t_{don}$ ,  $t_{Eon}$**   
( $t_{Eon}$  = integrating time for  $E_{on}$ )


$V_{GE\ (0\%)} = -15$  V  
 $V_{GE\ (100\%)} = 15$  V  
 $V_C\ (100\%) = 600$  V  
 $I_C\ (100\%) = 35$  A  
 $t_{don} = 0.09$  μs  
 $t_{Eon} = 0.31$  μs

**Figure 3**
**Output inverter IGBT**
**Turn-off Switching Waveforms & definition of  $t_f$** 


$V_C\ (100\%) = 600$  V  
 $I_C\ (100\%) = 35$  A  
 $t_f = 0.11$  μs

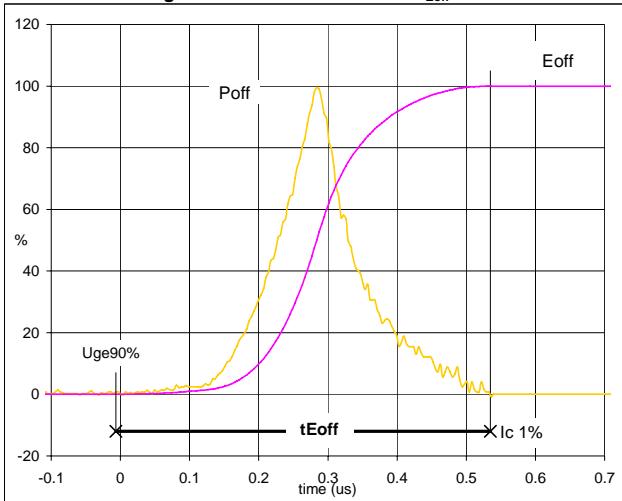
**Figure 4**
**Output inverter IGBT**
**Turn-on Switching Waveforms & definition of  $t_r$** 


$V_C\ (100\%) = 600$  V  
 $I_C\ (100\%) = 35$  A  
 $t_r = 0.02$  μs

## Switching Definitions Output Inverter

**Figure 5**

Output inverter IGBT

Turn-off Switching Waveforms & definition of  $t_{Eoff}$ 


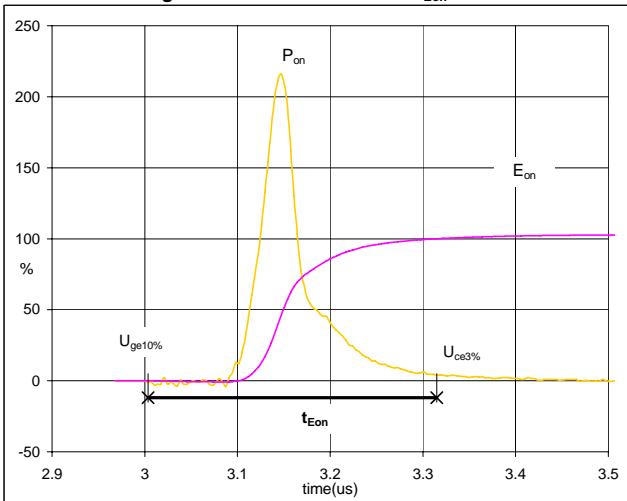
$P_{off} (100\%) = 21.01 \text{ kW}$

$E_{off} (100\%) = 2.82 \text{ mJ}$

$t_{Eoff} = 0.54 \mu\text{s}$

**Figure 6**

Output inverter IGBT

Turn-on Switching Waveforms & definition of  $t_{Eon}$ 


$P_{on} (100\%) = 21.01 \text{ kW}$

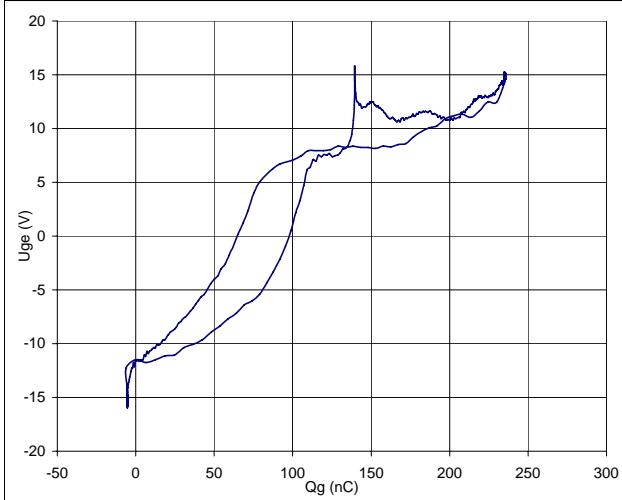
$E_{on} (100\%) = 2.49 \text{ mJ}$

$t_{Eon} = 0.31 \mu\text{s}$

**Figure 7**

Output inverter FRED

Gate voltage vs Gate charge (measured)



$V_{GEoff} = -15 \text{ V}$

$V_{GEon} = 15 \text{ V}$

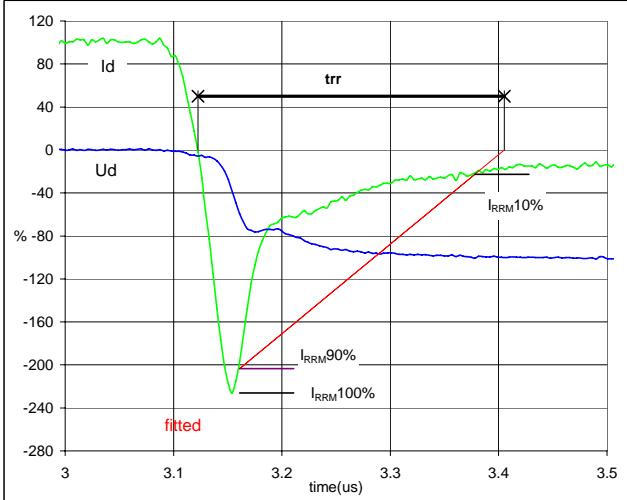
$V_C (100\%) = 600 \text{ V}$

$I_C (100\%) = 35 \text{ A}$

$Q_g = 1239.53 \text{ nC}$

**Figure 8**

Output inverter IGBT

Turn-off Switching Waveforms & definition of  $t_{trr}$ 


$V_d (100\%) = 600 \text{ V}$

$I_d (100\%) = 35 \text{ A}$

$I_{RRM} (100\%) = -79 \text{ A}$

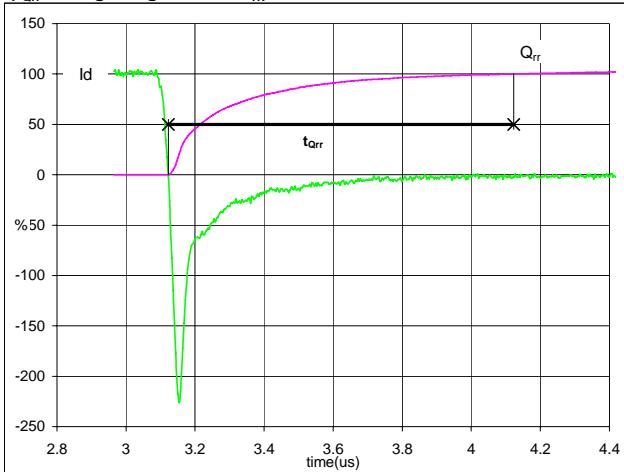
$t_{trr} = 0.28 \mu\text{s}$

## Switching Definitions Output Inverter

**Figure 9**

Output inverter FRED

**Turn-on Switching Waveforms & definition of  $t_{Qrr}$**   
 $(t_{Qrr} = \text{integrating time for } Q_{rr})$

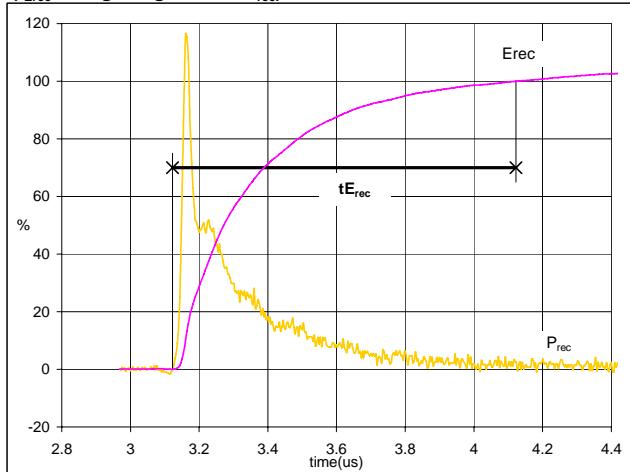


$I_d(100\%) = 35 \text{ A}$   
 $Q_{rr}(100\%) = 7.47 \mu\text{C}$   
 $t_{Qrr} = 1.00 \mu\text{s}$

**Figure 10**

Output inverter FRED

**Turn-on Switching Waveforms & definition of  $t_{Erec}$**   
 $(t_{Erec} = \text{integrating time for } E_{rec})$



$P_{rec}(100\%) = 21.01 \text{ kW}$   
 $E_{rec}(100\%) = 3.31 \text{ mJ}$   
 $t_{Erec} = 1.00 \mu\text{s}$

flowPIM 1 3rd gen

## Output Inverter Application

1200V / 35A

**General conditions****3phase SPWM**

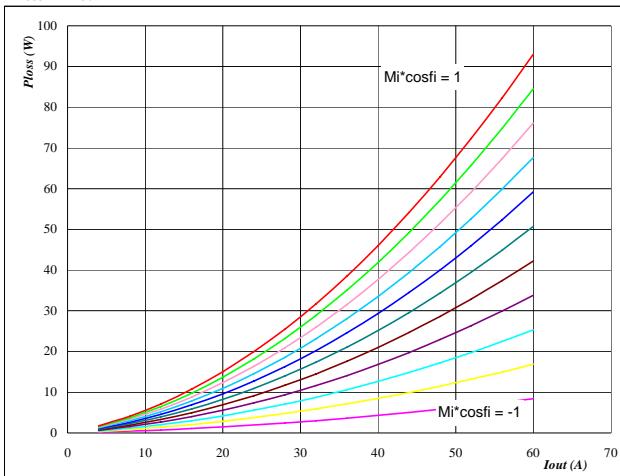
$V_{G\text{Eon}}$	= 15 V
$V_{G\text{Eoff}}$	= -15 V
$R_{g\text{on}}$	= 16 Ω
$R_{g\text{off}}$	= 16 Ω

**Figure 1**

IGBT

**Typical average static loss as a function of output current**

$$P_{\text{loss}} = f(I_{\text{out}})$$

**At**

$$T_j = 150 \quad ^\circ\text{C}$$

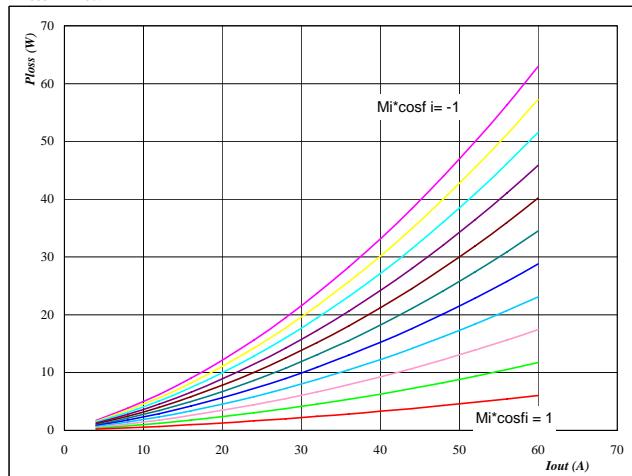
Mi\*cosφ from -1 to 1 in steps of 0.2

**Figure 2**

FRED

**Typical average static loss as a function of output current**

$$P_{\text{loss}} = f(I_{\text{out}})$$

**At**

$$T_j = 150 \quad ^\circ\text{C}$$

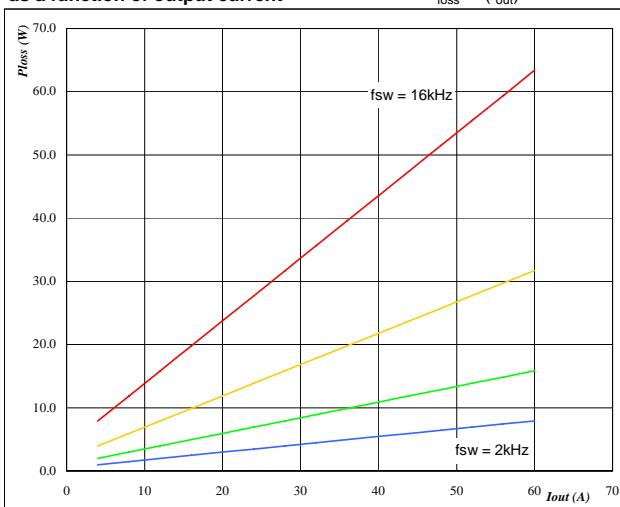
Mi\*cosφ from -1 to 1 in steps of 0.2

**Figure 3**

IGBT

**Typical average switching loss as a function of output current**

$$P_{\text{loss}} = f(I_{\text{out}})$$

**At**

$$T_j = 150 \quad ^\circ\text{C}$$

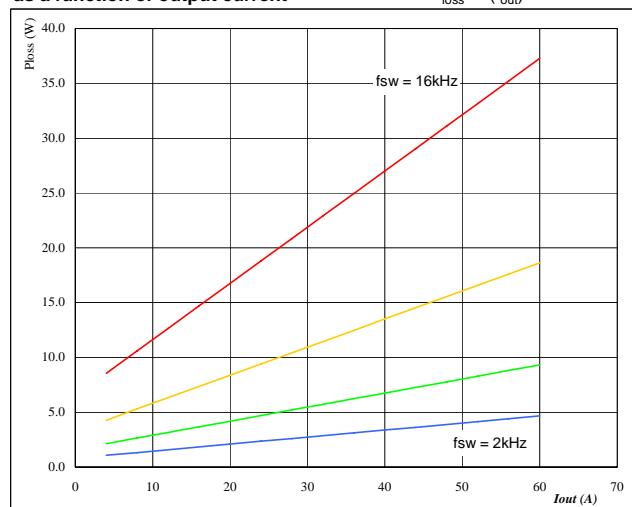
$$\text{DC link} = 600 \quad \text{V}$$

f<sub>sw</sub> from 2 kHz to 16 kHz in steps of factor 2**Figure 4**

FRED

**Typical average switching loss as a function of output current**

$$P_{\text{loss}} = f(I_{\text{out}})$$

**At**

$$T_j = 150 \quad ^\circ\text{C}$$

$$\text{DC link} = 600 \quad \text{V}$$

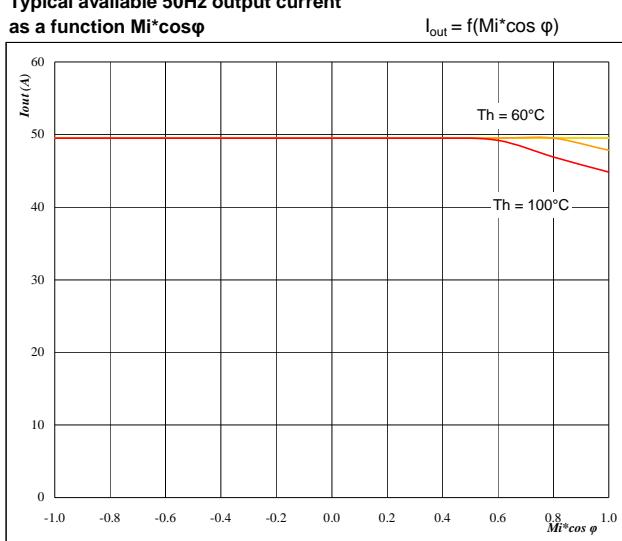
f<sub>sw</sub> from 2 kHz to 16 kHz in steps of factor 2

**flowPIM 1 3rd gen**

## Output Inverter Application

**1200V / 35A**
**Figure 5**

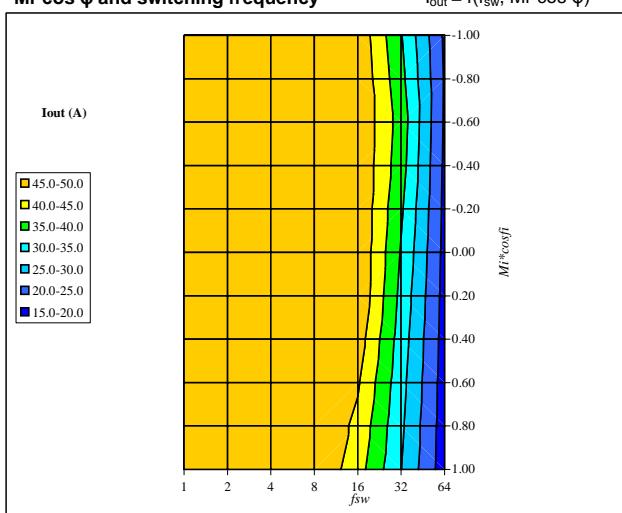
**Typical available 50Hz output current as a function  $M_i \cos \varphi$**

**At**

$T_j = 150 \text{ } ^\circ\text{C}$   
 DC link = 600 V  
 $f_{sw} = 8 \text{ kHz}$   
 $T_h$  from  $60 \text{ } ^\circ\text{C}$  to  $100 \text{ } ^\circ\text{C}$  in steps of  $5 \text{ } ^\circ\text{C}$

**Figure 7**

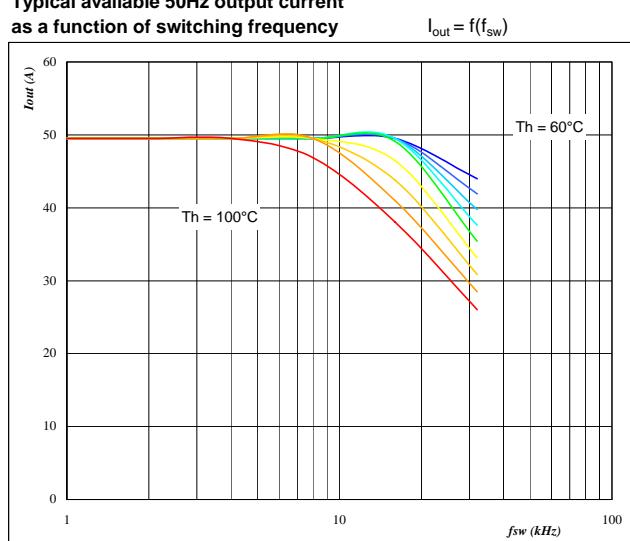
**Typical available 50Hz output current as a function of  $M_i \cos \varphi$  and switching frequency**

**At**

$T_j = 150 \text{ } ^\circ\text{C}$   
 DC link = 600 V  
 $T_h = 90 \text{ } ^\circ\text{C}$

**Figure 6**

**Typical available 50Hz output current as a function of switching frequency**

**At**

$T_j = 150 \text{ } ^\circ\text{C}$   
 DC link = 600 V  
 $M_i \cos \varphi = 0.8$   
 $T_h$  from  $60 \text{ } ^\circ\text{C}$  to  $100 \text{ } ^\circ\text{C}$  in steps of  $5 \text{ } ^\circ\text{C}$

**Figure 8**

**Typical available 0Hz output current as a function of switching frequency**

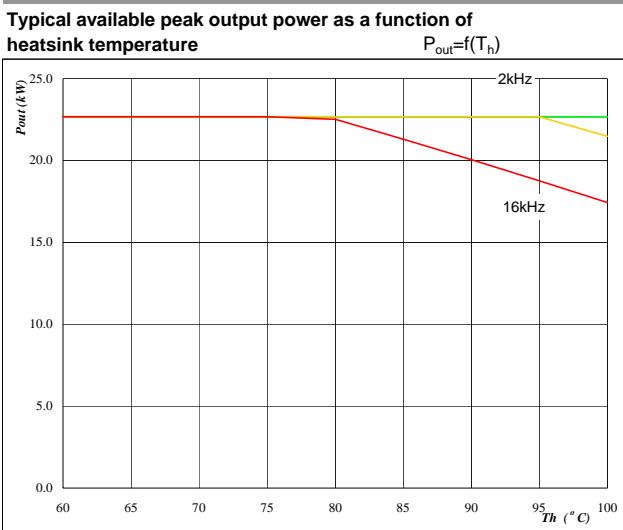
**At**

$T_j = 150 \text{ } ^\circ\text{C}$   
 DC link = 600 V  
 $T_h$  from  $60 \text{ } ^\circ\text{C}$  to  $100 \text{ } ^\circ\text{C}$  in steps of  $5 \text{ } ^\circ\text{C}$   
 $M_i = 0$

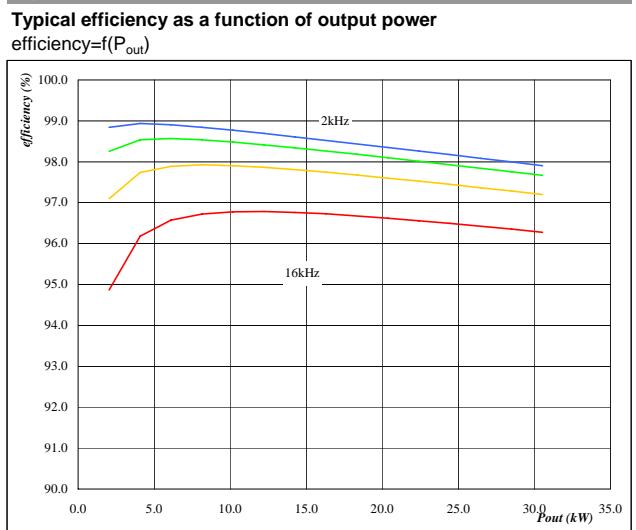
flowPIM 1 3rd gen

## Output Inverter Application

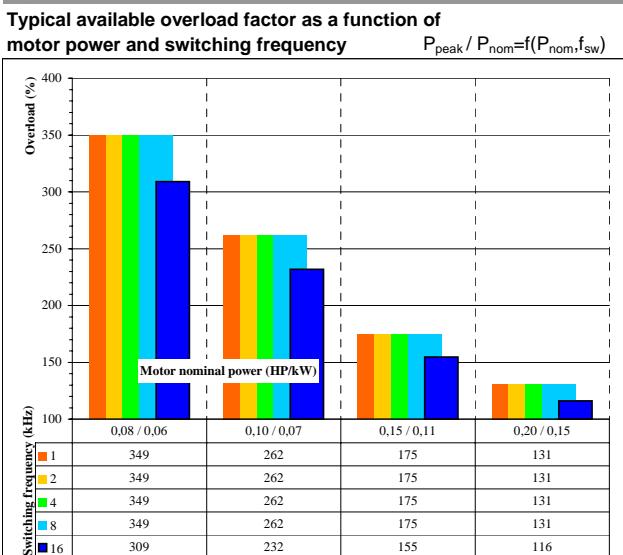
1200V / 35A

**Figure 9****At**

$T_j = 150 \text{ } ^\circ\text{C}$   
 DC link = 600 V  
 $M_i = 1$   
 $\cos \varphi = 0.80$   
 $f_{sw}$  from 2 kHz to 16 kHz in steps of factor 2

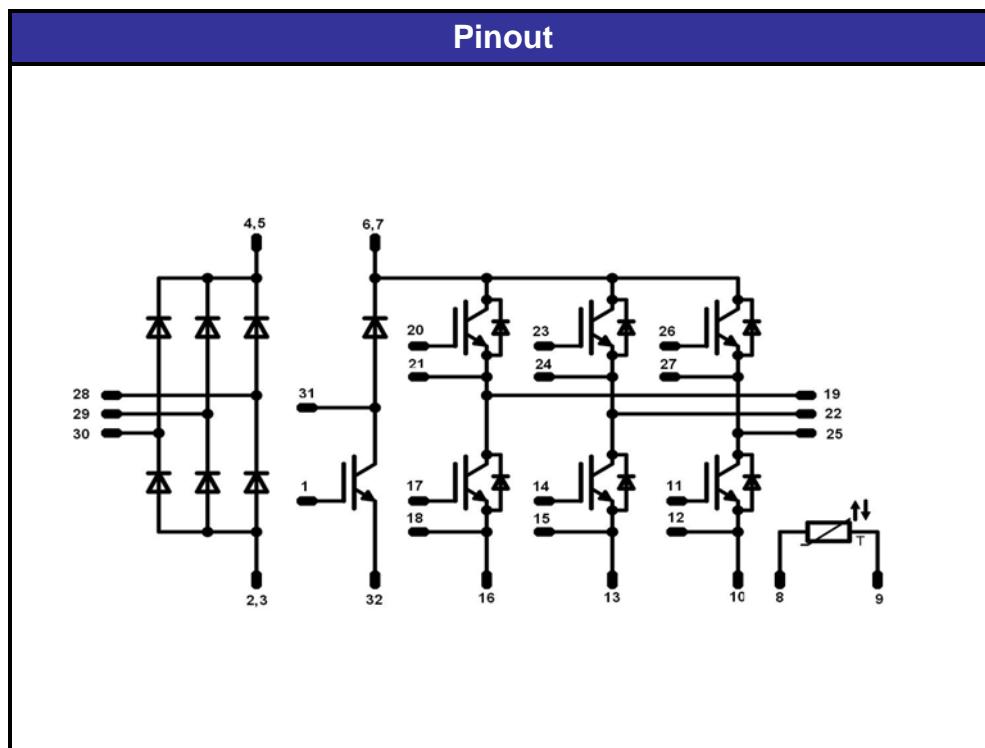
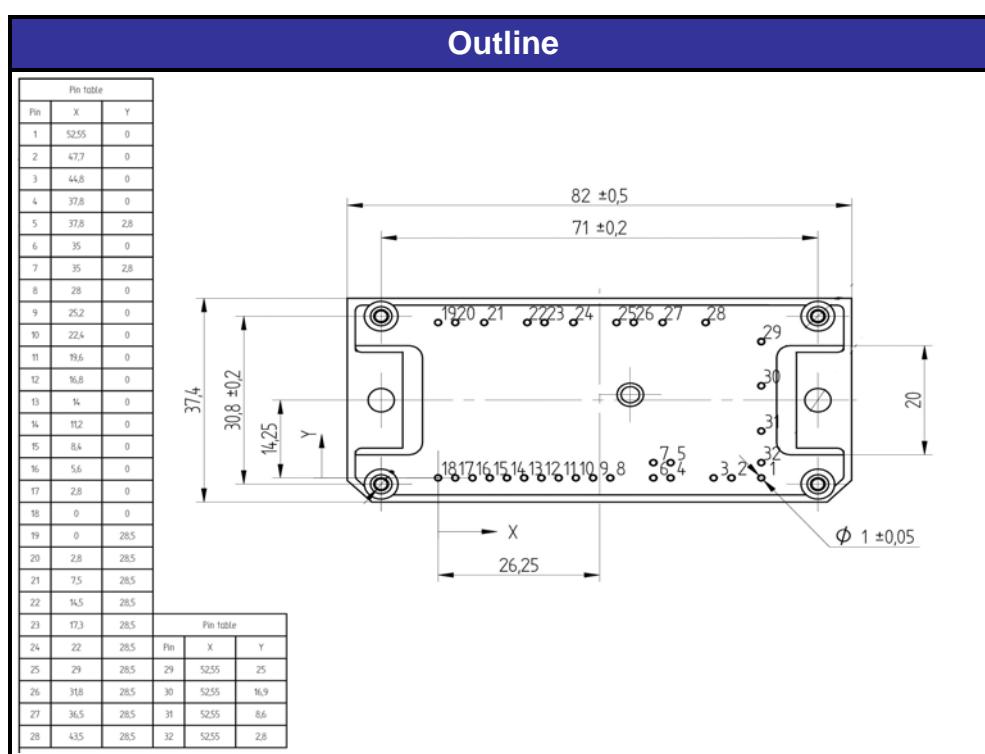
**Figure 10****At**

$T_j = 150 \text{ } ^\circ\text{C}$   
 DC link = 600 V  
 $M_i = 1$   
 $\cos \varphi = 0.80$   
 $f_{sw}$  from 2 kHz to 16 kHz in steps of factor 2

**Figure 11****At**

$T_j = 150 \text{ } ^\circ\text{C}$   
 DC link = 600 V  
 $M_i = 1$   
 $\cos \varphi = 0.8$   
 $f_{sw}$  from 1 kHz to 16 kHz in steps of factor 2  
 $T_h = 90 \text{ } ^\circ\text{C}$   
 Motor eff = 0.85

## Package Outline and Pinout



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Datasheet Status	Product Status	Definition
Target	Formative or In Design	This datasheet contains the design specifications for product development. Specifications may change in any manner without notice. The data contained is exclusively intended for technically trained staff.
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