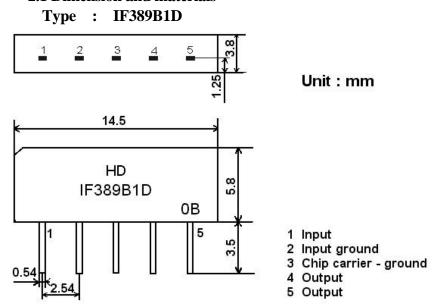
## 1.SCOPE

SHOULDER'S SAW filter series have broad line up products meeting all broadcast standard including NTS C,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal. piezoelectrical chip. they are used in electronic equipments such as TV and so on.

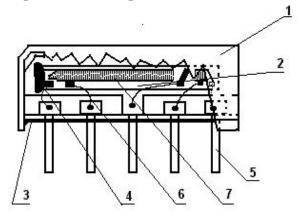
## 2.Construction

#### 2.1 Dimension and materials



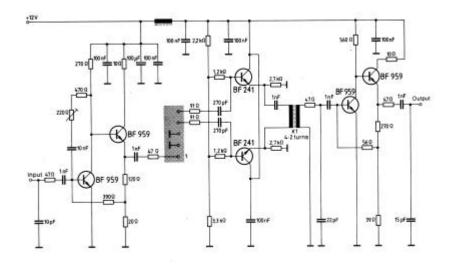
**0:** year(0,1,2,3,4,5,6,7,8,9)

**B:product in this quarter(A:1~3,B:4~6,C:7~9,D:10~12)** 



Components	Materials
1.Outer casing	PPS
2.Substrate	Lithium niobate
3.Base	Epoxy resin
4.Absorber	Epoxy resin
5.Lead	Cu alloy+Au plate
6.Bonding wire	AlSi alloy
7.Electrode	Al

### 2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter Input impedance of the symmetrical post-amplifier:  $2 k\Omega$  in parallel with 3 pF

### 3. Characteristics

## **Standard atmospheric conditions**

Unless otherwise specified, the standard rang of atmospheric conditions for making measurements and tests is as follows;

Ambient temperature : 15 to 35 Relative humidity : 25% to 85%

Air pressure : 86kPa to 106kPa

#### **Operating temperature rang**

Operating temperature rang is the rang of ambient temperatures in which the filter can be

operated continuously. -10 ~ +60

#### Storage temperature rang

Storage temperature rang is the rang of ambient temperatures at which the filter can be stored

without damage.

Conditions are as specified elsewhere in these specifications.  $-40 \sim +70$ 

#### Reference temperature +25

### 3.1 Maximum Rating

DC voltage	VDC	12	V	Between any terminals
AC voltage	Vpp	10	V	Between any terminals

# 3.2 Electrical Characteristics

Source impedance Zs=50

 $Load impedance \qquad ZL=2k \ /\!/3pF \qquad T_A=25$ 

Item	S	Freq	Min	typ	max	
Insertion attenuation Reference level		37.4MHz	16.1	17.6	19.1	dB
Relative attenuation		38.9MHz	4.2	5.7	7.2	dB
		34.47MHz	2.3	3.8	5.3	dB
		32.4MHz	18.8	20.3	-	dB
		33.4MHz	19.4	20.9	-	dB
		30.9MHz	42.0	58		dB
		40.4MHz	40.0	52		dB
		41.4MHz	40.0	50		dB
Sidelobe	25.00~	30.90MHz	35.0	45		dB
	40.40~45.00MHz		35.0	42		dB
Temperature coefficient			-72		Ppm/k	

# **3.3** Environmental Performance Characteristics

Item Test condition	Allowable change of absolute Level at center frequency(dB)
High temperature test 70 1000H	< 1.0
Low temperature test -40 1000H	< 1.0
Humidity test 40 90-95% 1000H	< 1.0
Thermal shock -20 ==25 ==80 20 cycle 30M 10M 30M	< 1.0
Solder temperature test Sold temp.260 for 10 sec.	< 1.0
Soldering Immerse the pins melt solder at 260 +5/-0 for 5 sec.	More then 95% of total area of the pins should be covered with solder

## **3.4 Mechanical Test**

Item	Allowable change of absolute
Test condition	Level at center frequency(dB)
Vibration test	
600-3300rpm amplitude 1.5mm	<1.0
3 directions 2 H each	
Drop test	<1.0
On maple plate from 1 m high 3 times	<1.0
Lead pull test	<1.0
Pull with 1 kg force for 30 seconds	<1.0
Lead bend test	<1.0
90° bending with 500g weigh 2 times	<1.0

3.5 Voltage Discharge Test

Item	Allowable change of absolute
Test condition	Level at center frequency(dB)
Surge test	
Between any two electrode	
1000 1000pF 4Mohan	<1.0

# 3.6 Frequency response

