L201610 SERIES

L2016101R0M- 🗆 🗆 (b) (c) (d) (e)

(a) Series code

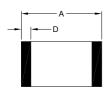
(d) Tolerance code : M = $\pm 20\%$, Y = $\pm 30\%$

(e) Internal Controller Number

(b) Dimension code

(c) Inductance code : 1R0 = 1.0uH

2. CONFIGURATION & DIMENSIONS:







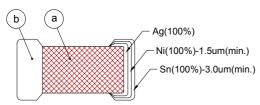
Unit:m/m

Α	В	С	D
2.0 ±0.3	1.6 ±0.2	1.0 Max.	0.50 ±0.3

3. SCHEMATIC:



4. MATERIALS:



- (a) Body: Ferrite
- (b) Termination : Ag/Ni/Sn

5. GENERAL SPECIFICATION:

a) Temp. rise: 40°C Max.

b) Rated current: Base on temp. rise c) Storage temp. : -40°C to +105°C d) Operating temp. : -40°C to +105°C

e) Resistance to solder heat: 260°C.10secs

RoHS Compliant

NOTE: Specifications subject to change without notice. Please check our website for latest information.

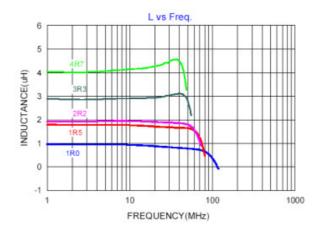


L201610 SERIES

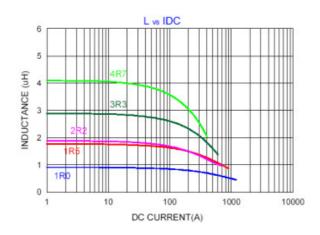
6. ELECTRICAL CHARACTERISTICS:

Part Number	Inductance (µH)	Test Frequency (MHz)	Rated Current (mA) Max	DC Resistance (Ω)	SRF (MHz) Min
L2016101R0M-□ □	1.0 ±20%	1	1300	0.12 ±30%	110
L2016101R5M-□ □	1.5 ±20%	1	1300	0.12 ±30%	75
L2016102R2M-□ □	2.2 ±20%	1	1200	0.14 ±30%	70
L2016103R3M-□ □	3.3 ±20%	1	1000	0.18 ±30%	50
L2016104R7M-□ □	4.7 ±20%	1	900	0.23 ±30%	40

6-1. INDUCTANCE VS. FREQUENCY CURVE:



6-2 INDUCTANCE-CURRENT CURVE:



Pb RoHS Compliant

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L201610 SERIES

7. RELIABILITY & TEST CONDITION:

ITEM	PERFORMANCE	TEST CONDITION		
Operating Temperature	-40~+105°C (Including self-temperature rise)			
Storage Temperature	-40~+105°C	Long storage conditions, please see the aplication notice		
Inductance	Refer to standard electrical characteristics list	HP4291, HP E4991+HP4287 +HP16192		
DC Resistance	Telef to standard electrical characteristics list	HP4338		
Rated Current		DC Power Supply, over rated current ,there will be some ris		
Temperature Rise Test	40°C max. (Δt)	Applied the allowed DC current. Temperature measured by digital surface thermometer.		
Solder Heat Resistance	No mechanical damage Remaining terminal electrode: 75% min. Appearance: No significant abnormality. Inductance change: Within ± 10%. Preheating Dipping Natural cooling	Preheat: 150°C, 60sec. Solder: Sn-Cu0.5 Solder Temperature: 260±5°C Flux for lead free: ROL0 Dip Time: 10±0.5sec.		
Solderability	More than 95% of the terminal electrode should be covered with solder. Preheating Dipping Natural cooling 150°C 150°C	Preheat: 150°C, 60sec. Solder: Sn-Cu0.5 Solder Temperature: 245±5°C Flux for lead free: ROL0 Dip Time: 4±1sec.		
Terminal Strength	The terminal electrode & the dielectric must not be damaged by the forces applied on the right conditions.	Size Force (Kfg) Time (sec) L201610 1.0 > 30		
Flexture Strength	The terminal electrode & the dielectric must not be damaged by the forces applied on the right conditions. 20(.787) Bending 45(1.772) 40(1.575)	Solder a chip on a test substrate, bend the substrate by 2mm (0.079in) and return. The duration of the applied forces shall be 60(+5) Sec		



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13.10.2011



PG. 3

L201610 SERIES

7. RELIABILITY & TEST CONDITION:

ITEM	PERFORMANCE			TEST CONDITION			
Bending Strength		e should not be damagen the right condition. .02)	ged by forces		Size L201610	mm (inches) 1.40(0.055)	P-Kgf 1.0
Random Vibration Test	Appearance: Cracking, Chipping & any other defects harmful to the characteristics should not be allowed. Inductance: within±30%			Frequency: 10-55-10Hz for 15 min. Amplitude: 1.52mm Directions & times: X, Y, Z directions for 15 mins This cycle shall be performed 12 times in each of three mutually perpendicular direction.(Total 9 hours)			
Drop	No mechanical damage Inductance change : within±10%			Drop 10 times on a concrete floor from a height of 75cm.			
Life testing at high temperature Temperature	Appearance : No damage. Inductance : Within ±10% of initial value.			Temperature: 105±2°C Applied Current: rated current Duration: 1008±12hrs Measured at room temperature after placing for 2 to 3hrs.			
Humidity				Temperation	y: 90~95% RH ature: 40±2°C n: 504±8hrs ed at room tem		acing for 2 to 3hrs
Thermal Shock	Phase 1 2 3	rice: No damage. te: Within ±10% of ini Temperature (°C) -40±2°C room temp +105±2°C ed: 500 times	tial value. Times (min.) 30±5 <0.5 30±5	Condition for 1 cycle Step1:-40±2°C 30±5 min. Step2:+105±5°C 30±5 min. Number of cycles: 500 Measured at room temperature after placing			acing for 2 to 3hrs
Low temperature storage test	Appearance : No damage. Inductance : Within ±30% of initial value.			Duration	ature : -40±2°C n : 500±8hrs ed at room tem		acing for 2 to 3hrs



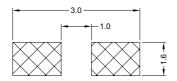
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L201610 SERIES

8. SOLDERING AND MOUNTING:

8-1. Recommended PC Board Pattern



PC board should be designed so that products are not sufficient under mechanical stress as warping the board. Products shall be positioned in the sideway direction against the mechanical stress to prevent failure.

8-2. Soldering

Mildly activated rosin fluxes are preferred. The minimum amount of solder can lead to damage from the stresses caused by the difference in coefficients of expansion between solder, chip and substrate. The terminations are suitable for all wave and re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

8-2.1 Lead Free Solder Re-flow:

Recommended temperature profiles for re-flow soldering in Figure 1.

8-2.2 Soldering Iron (Figure 2):

Products attachment with soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended.

Note:

- a) Preheat circuit and products to 150°C.
- b) 350°C tip temperature (max)
- c) Never contact the ceramic with the iron tip
- d) 1.0mm tip diameter (max)
- e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- f) Limit soldering time to 4~5 secs.

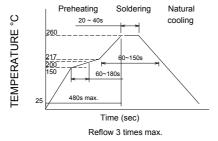


Figure 1. Re-flow Soldering (Pb Free)

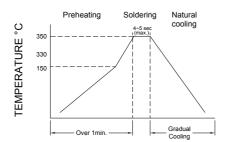


Figure 2. Hand Soldering



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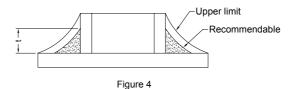
PG. 5



L201610 SERIES

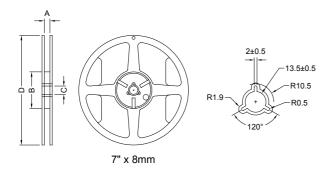
8-3. Solder Volume

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance. Solder shall be used not to be exceed as shown in Fig. 4.



9. PACKAGING INFORMATION:

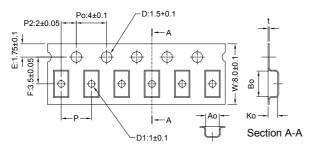
9-1. Reel Dimension



Туре	A(mm)	B(mm)	C(mm)	D(mm)
7" x 8mm	9±0.5	60.0±2.0	13.5±0.5	178.0±2.0

9-2 Tape Dimension / 8mm

Material : Plastic



Size	P(mm)	Bo(mm)	Ao(mm)	Ko(mm)	t(mm)
L201610	4.0±0.1	2.40±0.10	1.95±0.10	1.45 max	0.3 max

9-3. Packaging Quantity

Chip Size	L201610
Reel	3000



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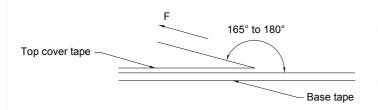
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PG. 6



L201610 SERIES

9-4. Tearing Off Force



The force for tearing off cover tape is 15 to 60 grams in the arrow direction under the following conditions.

Room Temp.	Room Humidity	Room atm	Tearing Speed (mm/min)
(°C)	(%)	(hPa)	
5~35	45~85	860~1060	300

Application Notice

1. Storage Conditions:

To maintain the solderability of terminal electrodes :

- a) Temperature and humidity conditions: 40°C and 70% RH.
- b) Recommended products should be used within 6 months from the time of delivery.
- c) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation:

- a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- b) The use of tweezers or vacuum pick up is strongly recommended for individual components.
- c) Bulk handling should ensure that abrasion and mechanical shock are minimized.



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