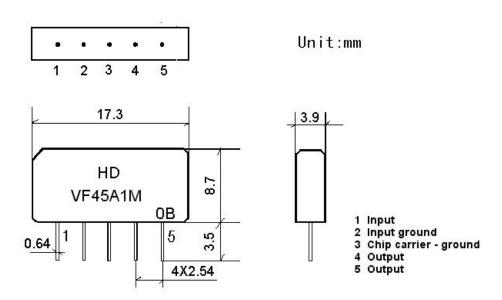
1.SCOPE

SHOULDER'S SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal. piezoelectrical chip. they are used in electronic equipments such as TV and so on.

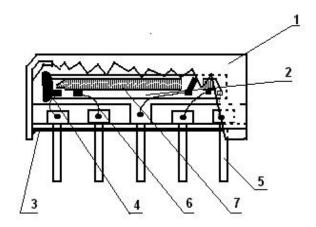
2.Construction

2.1 Dimension and materials

Type: VF45A1M

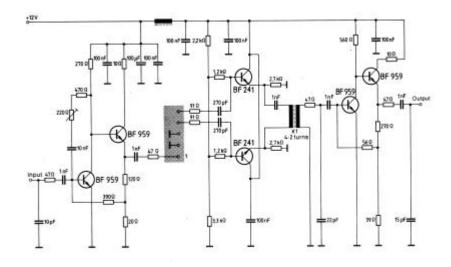


0: year(0,1,2,3,4,5,6,7,8,9) B:product in this quarter(A:1~3,B:4~6,C:7~9,D:10~12)



Components	Materials
1.Outer casing	PPS
2.Substrate	Lithium niobate
3.Base	Epoxy resin
4.Absorber	Epoxy resin
5.Lead	Cu alloy+Au plate
6.Bonding wire	AlSi alloy
7.Electrode	Al

2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter Input impedance of the symmetrical post-amplifier: 2 k Ω in parallel with 3 pF

3. Characteristics

Standard atmospheric conditions

Unless otherwise specified, the standard rang of atmospheric conditions for making measurements and tests is as follows;

Ambient temperature : 15 to 35 Relative humidity : 25% to 85%

Air pressure : 86kPa to 106kPa

Operating temperature rang

Operating temperature rang is the rang of ambient temperatures in which the filter can be

operated continuously. -10 ~ +60

Storage temperature rang

Storage temperature rang is the rang of ambient temperatures at which the filter can be stored

without damage.

Conditions are as specified elsewhere in these specifications. $-40 \sim +70$

Reference temperature +25

3.1 Maximum Rating

DC voltage	VDC	12	\mathbf{V}	Between any terminals

3.2 Electrical Characteristics

Source impedance Zs=50

 $\label{eq:Load_impedance} Load\ impedance \qquad Z_L \!\!=\!\! 2k \ /\!/ 3pF \qquad \qquad T_A \!\!=\!\! 25$

Iten	Item Freq		min	typ	max	
Insertion attenuation Reference level 44.06MHz		10.0	12.0	14.0	dB	
		45.81MHz	4.4	5.9	7.4	dB
		42.23MHz	0.7	2.2	3.7	dB
Relative att	Relative attenuation 41.31MHz		25.0	35.0	-	dB
		39.81MHz	42.0	55.0	-	dB
			40.0	51.0	-	dB
Sidelobe	35.06~	39.81MHz	36.0	42.0	-	dB
Sidelobe	47.31~55.06MHz		35.0	40.0	-	dB
Reflected wave signal suppression 1.1 us6.0 us after main pulse (test pulse 250 ns, carrier frequency 44.06 MHz)		40.0	52.0		dB	
Feedthrough signal suppression 1.2 us1.1 us after main pulse (test pulse 250 ns, carrier frequency 44.06 MHz)		45.0	55.0		dB	
Group	Group delay ripple (p-p)		-	50	-	ns
Temperature coefficient of frequency			-72		Ppm/k	

3.3 Environmental Performance Characteristics

Item Test condition	Allowable change of absolute
	Level at center frequency(dB)
High temperature test	< 1.0
70 1000H	< 1.0
Low temperature test	.10
-40 1000H	< 1.0
Humidity test	< 1.0
40 90-95% 1000H	< 1.0
Thermal shock	
-20 ==25 ==80 20 cycle	< 1.0
30M 10M 30M	
Solder temperature test	< 1.0
Sold temp.260 for 10 sec.	< 1.0
Soldering	More then 95% of total
Immerse the pins melt solder	area of the pins should
at 260 +5/-0 for 5 sec.	be covered with solder

3.4 Mechanical Test

Item	Allowable change of absolute
Test condition	Level at center frequency(dB)
Vibration test	
600-3300rpm amplitude 1.5mm	<1.0
3 directions 2 H each	
Drop test	<1.0
On maple plate from 1 m high 3 times	<1.0
Lead pull test	<1.0
Pull with 1 kg force for 30 seconds	<1.0
Lead bend test	z1.0
90° bending with 500g weigh 2 times	<1.0

3.5 Voltage Discharge Test

Item	Allowable change of absolute
Test condition	Level at center frequency(dB)
Surge test	
Between any two electrode	
1000 1000pF 4Mohm	<1.0

3.6 Frequency response

