

POWER MANAGEMENT

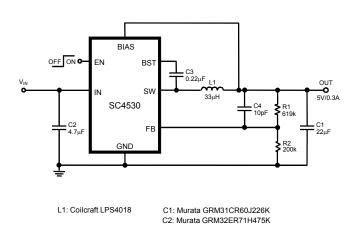
Features

- Input Voltage Range: 3V to 30V
- Low Quiescent Current: Drawing 19µA from V_{IN} when Stepping Down from 12V to 3.3V at No Load
- High Efficiency from 12V Input to 5V Output > 80% at 650µA
 > 85% at 10mA - 300mA
- Up to 300mA Continuous DC Output Current
- Integrated Power Switch and Schottky Diodes
- Low Output Ripple
- <1µA Shutdown Current
- Hysteretic Current-Mode Control
- Cycle-by-Cycle Current Limiting
- Alternating Between Micropower Idling and Switching States at Light Loads to Conserve Power
- Output Short-Circuit Protection
- Solution Footprint as Small as 50mm²
- Low-Profile 3mm x 2mm MLPD 8-Lead Package

Applications

- Portable Equipment
- Notebook Computers
- Distributed Supplies
- Backup Power Supplies

Typical Application Circuit





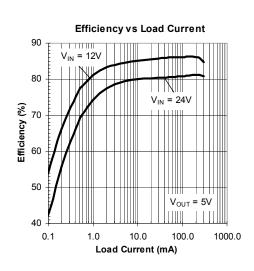
30V, 300mA Output Micropower Step-Down Switching Regulator

Description

The SC4530 is a micropower hysteretic current-mode step-down switching regulator capable of providing up to 300mA of output current from 3V to 30V input voltage range. It is designed to provide very high standby efficiency while simplifying design.

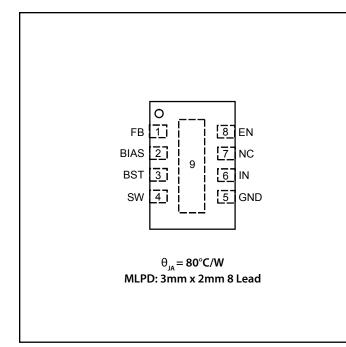
At light loads, the SC4530 switches only as needed to maintain regulation, while idling most of the time, to improve efficiency. Typical quiescent currents from $V_{\rm IN}$ and BIAS are 7μ A and 26μ A respectively. The control scheme produces less than 10mV of FB voltage ripple at light loads. The SC4530 automatically switches to continuous-conduction mode at heavy loads.

The SC4530 has integrated power devices and on-chip control circuitry, simplifying design and enabling a solution footprint as small as 50mm². Only an inductor and a few passive components are needed to complete a DC-DC regulator. The inductor current hysteretic control of SC4530 makes it inherently short-circuit robust. The wide input voltage range enables the device to operate from a variety of input sources, including single- or multi-cell batteries, system rails and wall transformers.





Pin Configuration



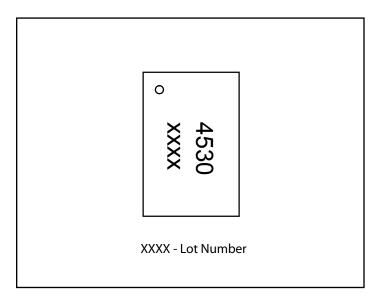
Ordering Information

Device Package	
SC4530WLTRT ^{(1) (2)}	MLPD-W-8 3x2
SC4530EVB	Evaluation Board

Notes:

- (1) Available in tape and reel only. A reel contains 3,000 devices.
- (2) Available in lead-free package only. Device is WEEE and RoHS compliant.

Marking Information





Absolute Maximum Ratings (1)

IN0.3V to 32V
SW0.6V to $V_{_{\rm IN}}$
BST 42V
BST Above SW
FB0.3V to 1.9V
BIAS
EN
ESD Protection Level (2)

Recommended Operating Conditions

Junction Temperature Range40°C to +125°C
$V_{_{\rm IN}}$
Output DC Current up to 300mA

Thermal Information

Thermal Resistance, Junction to Ambient (3)	80°C/W
Maximum Junction Temperature	.+150 °C
Storage Temperature Range65°C to	v +150℃
Peak IR Reflow Temperature (10s to 30s)	+260°C

Exceeding the above specifications may result in permanent damage to the device or the device may malfunction. Operation outside of the parameters specified in the Electrical Characteristics section is not recommended.

NOTES:

- (1) Unless noted otherwise, all voltage values in this section are with respect to ground.
- (2) Tested according to JEDEC standard JESD22-A114-B.
- (3) Calculated from package in still air, mounted to 3" x 4.5", 4-layer FR4 PCB with thermal vias under the exposed pad, per JESD51 standards.

Electrical Characteristics

Unless otherwise noted, $T_A = 25^{\circ}C$ for typical values, $-40^{\circ}C < T_A = T_J < 125^{\circ}C$. $V_{IN} = V_{EN} = 10V$, $V_{BST} = 15V$, $V_{BIAS} = 3V$.

Parameter	Name	Conditions	Min	Тур	Мах	Units
V _{IN} Operating Range			3		30	V
		$V_{EN} = 0.2V$		0.1	0.5	μΑ
V _{IN} Quiescent Supply Current		Not Switching		7	11	μΑ
		Not Switching , $V_{BIAS} = 0$		34	50	μΑ
		V _{EN} = 0.2V		0.1	0.5	μA
BIAS Quiescent Supply Current		Not Switching		26	40	μA
		Not Switching , $V_{BIAS} = 0$		0.1	1	μA
EN Pin Input High Voltage			2			V
EN Pin Input Low Voltage					0.2	v
EN Pin Current		V _{EN} = 2.5V		1	2.5	μA
Feedback Voltage		V _{FB} Falling	1.212	1.232	1.245	V
Feedback Voltage Line Regulation		$V_{IN} = 3V \text{ to } 30V$		0.01	0.02	%/V
FB Pin Bias Current		$V_{_{FB}} = 1.25V$		20	60	nA
Minimum Switch Off-time	T _{OFF(MIN)}			530		ns
Maximum Switch Duty Cycle	D _{MAX}		90	96		%



Electrical Characteristics (continued)

Unless otherwise noted, $T_A = 25^{\circ}$ C for typical values, -40° C $< T_A = T_J < 125^{\circ}$ C. $V_{IN} = V_{EN} = 10$ V, $V_{BST} = 15$ V, $V_{BIAS} = 3$ V.

Parameter	Name	Conditions	Min	Тур	Мах	Units
Switch Current Limit	I	V _{FB} = 0	0.39	0.50	0.66	А
Inductor Current Hysteresis (1)		$V_{FB} = 0$		65		mA
Switch Saturation Voltage		I _{sw} = -0.3A		200	300	mV
Switch Leakage Current		V _{sw} = 0			2	μΑ
Switch Minimum Bootstrap Voltage		I _{sw} = -0.3A		1.7	2.2	V
BST Pin Current		I _{sw} = -0.3A		7.1	12	mA
Freewheeling Diode Forward Voltage	V _D	I _{sw} = -0.3A		700		mV
Freewheeling Diode Reverse Leakage		V _{sw} =10V			15	μΑ
Bootstrap Diode Forward Voltage		I _{BST} = 40mA		700		mV
Bootstrap Diode Reverse Leakage		$V_{SW} = 10V, V_{BIAS} = 0$			1	μΑ

Notes:

(1) The inductor current hysteresis is the difference between the switch current limit and the freewheeling diode valley current.

Pin Descriptions

Pin #	Pin Name	Pin Function
1	FB	Inverting input of the error amplifier. The FB pin is tied to a resistive divider between the output and ground. The voltage divider sets the output voltage.
2	BIAS	Anode of the internal bootstrap diode. BIAS also powers the internal control circuit if $V_{BIAS} > 2.3V$. Tie to the output of the DC-DC converter if $V_{OUT} > 2.5V$. Tie BIAS to IN if V_{OUT} is set below 2.5V.
3	BST	Power transistor driver supply. Connect an external bootstrap capacitor from the SW pin to this pin to generate a drive voltage higher than V_{IN} to fully saturate the internal power transistor.
4	SW	The power transistor emitter and the cathode of the freewheeling diode. The SW pin is connected to an inductor and a bootstrap capacitor.
5	GND	Connect this pin to the PC board power ground plane.
6	IN	Power supply to the SC4530. It must be closely bypassed to the ground pin.
7	NC	No Connection.
8	EN	The enable pin for the SC4530. Driving this pin below 0.2V completely shuts off the SC4530. Applying more than 2V to this pin enables the SC4530. If not driven from a control circuit, tie this pin to IN.
9	Exposed Pad	The exposed pad at the bottom of the package serves as a thermal contact to the circuit board. It is to be soldered to the ground plane of the PC board.



Block Diagram

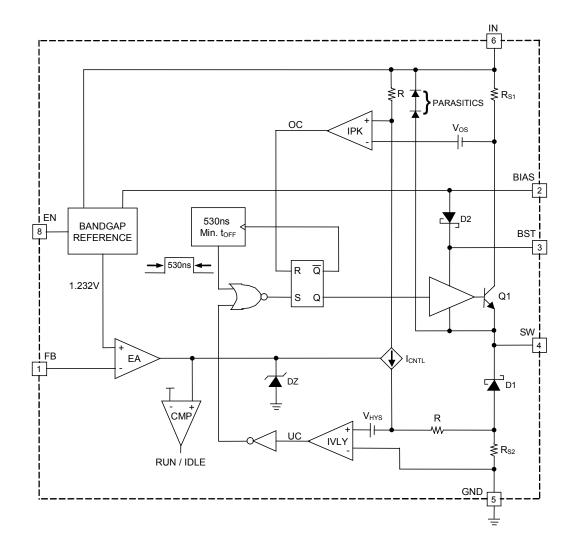
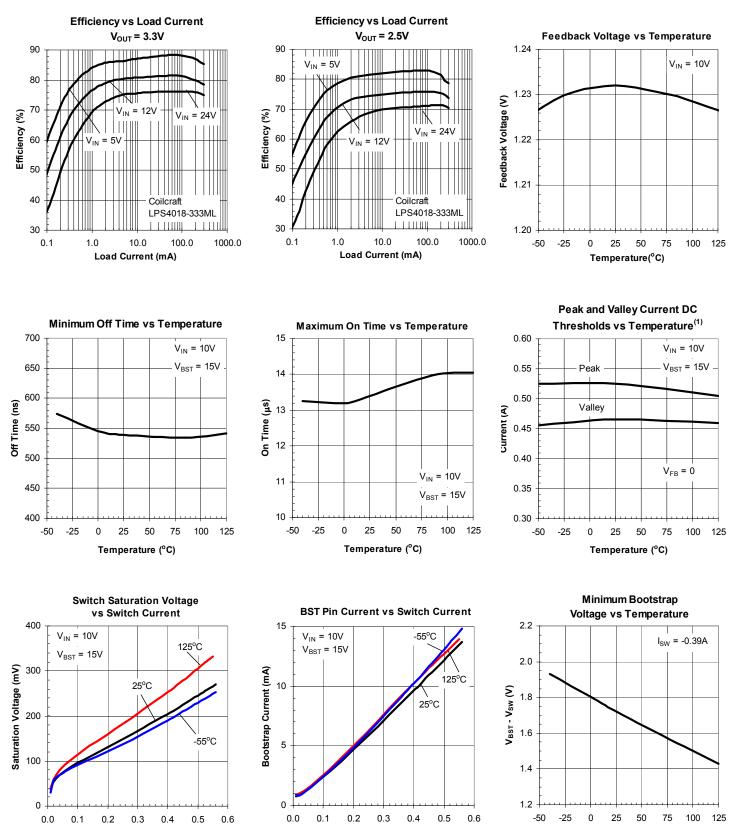


Figure 2. SC4530 Block Diagram

Temperature (°C)



Typical Characteristics



Notes:

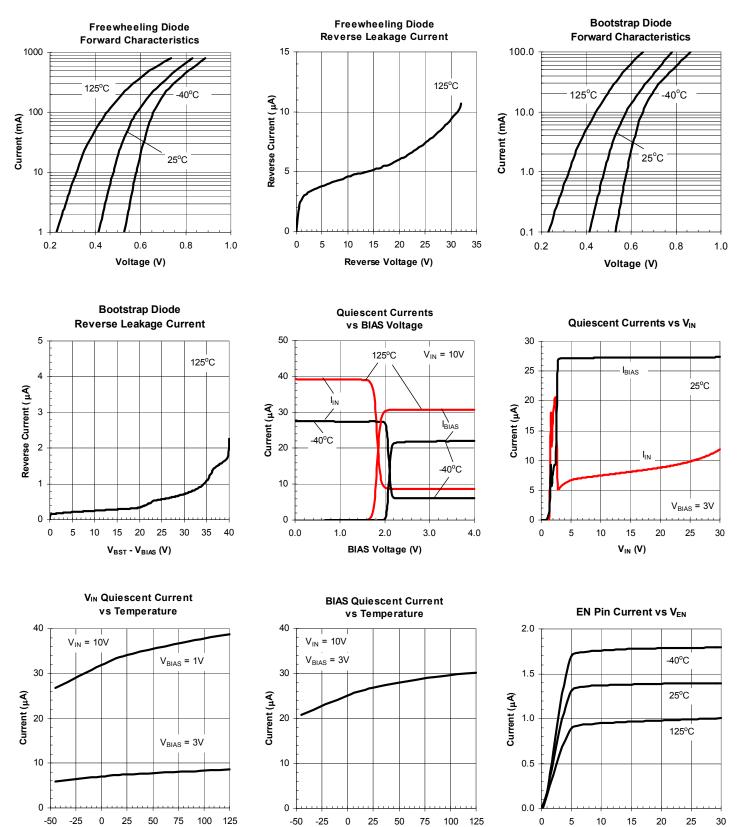
Switch Current (A)

(1) Circuit propagation delays and the error amplifier output voltage ripples may cause the actual inductor valley current to differ from its DC value.

Switch Current (A)



Typical Characteristics (Continued)



-50 -25

Temperature (°C)

25 50 75

Temperature (°C)

0

100 125

30

25

10

0

15

V_{EN} (V)

20



General Description and Operation

The SC4530 is a micropower, hysteretic current-mode step-down switching regulator. As shown in the block diagram in Figure 2, the converter is controlled by an error amplifier EA and two current-sensing comparators IPK and IVLY. IPK and IVLY monitor the switch (Q₁) collector current and the freewheeling diode (D₁) current respectively. The EA amplifies the differential voltage between the FB and the bandgap reference, and produces a current, I_{CNTL}, proportional to its output voltage. I_{CNTL}, in turn, adjusts the switching thresholds of both the peak and valley current comparators. The EA output voltage is high at heavy loads, as is the peak inductor current. The Zener diode D_z clamps the amplifier output and sets the switch peak current limit.

When the switch Q_1 is turned on, the current through Q_1 ramps up until it reaches the peak threshold set by I_{CNTL} . The output of the IPK comparator, OC, goes high. This resets the latch and turns off the switch. With Q_1 off, the inductor current ramps down through the freewheeling diode D_1 . When D_1 current ramps below the valley threshold established by I_{CNTL} , the output of the IVLY comparator, UC, goes high. If Q_1 has been turned off for more than 530ns, then the latch will be set and Q_1 will again turn on, starting a new cycle.

The inductor ripple current in continuous-conduction mode is independent of I_{CNTL} and is primarily determined by V_{os} and V_{HYS} . Continuous mode switching frequency, therefore, depends on $V_{IN'} V_{OUT'}$ the inductance L and the propagation delay times of the current comparators. If the regulator output is shorted to ground, then the amplifier output will rise to D_z clamp voltage. Q_1 turns off as the inductor current reaches the peak current limit. With the output shorted to ground, the inductor current ramps down at a slower rate through D_1 . Q_1 turns on again when the inductor current crosses the valley threshold. Therefore, short-circuiting the output merely lowers the converter switching frequency. The inductor current remains bounded by the peak switch current limit.

The RUN/IDLE comparator, CMP, monitors the output of the error amplifier. If the EA output falls below the RUN/ IDLE threshold, then Q_1 and all control circuits except the reference and EA will be shut off. The output capacitor will then supply the load, causing the output voltage to fall. When the EA output rises above the RUN/IDLE threshold, the control circuit wakes up and the part starts to switch, delivering power to the output. The offset voltage V_{os} at the input of the IPK comparator ensures that any current pulse delivered to the output has some minimum amplitude.

At very light loads, even a single minimum charge packet delivered to the output will cause the FB voltage to rise above the reference voltage. This causes the EA output voltage to fall and the part to idle. The part resumes switching when the output current discharges the FB voltage below the reference. At light loads, the part switches only as needed to keep the output in regulation. By reducing the supply current drawn when idling, high efficiency is maintained at light loads. At heavier loads, it may take a number of consecutive minimum pulses to bring the FB above the reference voltage. The part enters continuous conduction mode when the amplifier output never falls below the RUN/IDLE threshold.

Driving the base of the power transistor above the input power supply rail minimizes the power transistor turnon voltage and maximizes efficiency. A bootstrap circuit [formed by an internal bootstrap diode D₂ (Figure 2) and an external capacitor connected between BST and SW] generates a voltage higher than V_{IN} at the BST pin. The bootstrapped voltage becomes the supply voltage of the power transistor driver.

The internal control circuit takes its power from either the input or from the BIAS pin if $V_{BIAS} > 2.3V$. For applications with output voltage higher than 2.5V, the BIAS pin should be tied to the regulator output to maximize efficiency.



Applications Information

Setting the Output Voltage

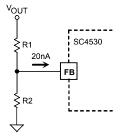


Figure 3. R₁ and R₂ Set the Output Voltage

The SC4530 output voltage is programmed using a resistive divider (Figure 3) with its center tap tied to the FB pin. For a given R_2 , R_1 can be determined:

$$\mathbf{R}_1 = \mathbf{R}_2 \cdot \left(\frac{\mathbf{V}_{\text{OUT}}}{1.232} - 1\right) \tag{1}$$

The percentage error due to the input bias current of the error amplifier is:

$$\frac{\Delta V_{OUT}}{V_{OUT}} = \frac{20nA \cdot 100 \cdot (R_1 || R_2)}{1.232V}$$
(2)

Example: Determine the output voltage error caused by the amplifier input bias current in a 5V output converter.

Assuming $R_2 = 200 k\Omega$ and using Equations (1) and (2),

$$R_{1} = 200kΩ \cdot \left(\frac{5}{1.232} - 1\right) \approx 619kΩ$$

$$\frac{\Delta V_{OUT}}{V_{OUT}} = \frac{20nA \cdot 100 \cdot (200k||619k)}{1.232V} = 0.25\%$$

Using large R_1 and R_2 helps in maintaining light-load efficiency, since the current drawn by the feedback resistive divider is not delivered to the converter output. The simple calculation above shows that relatively large R_1 and R_2 can be used without introducing more error than that resulting from the tolerance of the standard 1% resistors.

Maximum Duty Cycle Limitation

The SC4530 is a non-synchronous, step-down switching regulator. Its duty cycle in continuous-conduction

mode (CCM) primarily depends on the input and output voltages:

$$D = \frac{V_{OUT} + V_D}{V_{IN} + V_D - V_{CESAT}}$$
(3)

where $V_{CESAT} = 0.25V$ is the switch saturation voltage and $V_{D} = 0.6V$ is the forward voltage drop of the freewheeling diode.

Whenever the power switch is turned off, it is kept off for at least 530ns. Moreover, the control circuit prevents the power transistor from turning on for more than 13.5 μ s. The inductor current pulls the SW node low as the power switch turns off, allowing the inductor current to charge the bootstrap capacitor. The maximum on-time ensures that the bootstrap capacitor gets replenished after a long switch-on interval. The minimum off-time, together with the maximum on-time, put an upper limit on the achievable duty cycle (\approx 0.96). From Equation (3), the minimum V_{IN} to avoid dropout is:

$$V_{IN(MIN)} = \frac{V_{OUT} + V_{D}}{0.96} + V_{CESAT} - V_{D}$$
(4)

If V_{IN} falls below this minimum, then the regulator will not be able to attain its set output voltage regardless load. Using Equation (4), the input supply voltage must be at least 5.5V in order to generate a 5V output.

Inductor Selection

The SC4530 uses a hysteretic current-mode control topology. The peak-to-peak inductor ripple current, ΔI_{L} , is theoretically constant. However, propagation delays of the current comparators (IPK and IVLY in Figure 2), as well as the error amplifier (EA) output ripples, will cause the actual inductor ripple current to vary depending on the input voltage and the duty cycle. The inductor should be chosen so that the valley current comparator, not the minimum off-time, determines the switch turn-on instant. To simplify inductance calculation, we will assume that ΔI_{L} is constant and equal to 150mA. Furthermore, we will use 1.5 times the typical $t_{OFF(MIN)}$, to allow for tolerance and temperature variation.

$$L_{MIN} = \frac{(V_{OUT} + V_D) \cdot 1.5 t_{OFF(MIN)}}{\Delta I_L}$$
(5)



For a given $V_{{\scriptscriptstyle \rm IN}}$ and inductance L, the continuous-conduction switching frequency is:

$$f = \frac{(V_{OUT} + V_D)(1 - D)}{L \cdot \Delta I_L} = \frac{(V_{OUT} + V_D)(V_{IN} - V_{OUT} - V_{CESAT})}{L(V_{IN} + V_D - V_{CESAT})\Delta I_L}$$
(6)

The minimum inductance is first found using Equation (5). Next the switching frequencies are estimated at V_{IN} extremes using Equation (6). The inductance is then adjusted for achieving desired switching frequency. The resulting switch on-time at the maximum V_{IN} must exceed the minimum controllable switch on-time, which can be as high as 180ns. This prevents the inductor current from running away when the output is shorted to ground.

Example: Select the inductor for a 3.3V output regulator, with input voltage ranging from 10V to 26V. The desired switching frequency is about 600kHz.

The minimum inductance is found using Equation (5):

$$L_{MIN} = \frac{(3.3 + 0.6) \times 0.53 \times 1.5}{0.15} \approx 22 \mu H$$

Duty cycles and switching frequencies at the input voltage extremes can be found using Equations (3) and (6) respectively. The results for 22μ H and 33μ H are tabulated (Table 1).

Input Voltage	Duty Cycle D (%)	Switching Frequency f (kHz)		
V _{IN} (V)		L = 22µH	L = 33µH	
10	37.7	740	490	
26	14.8	1000	670	

The 33μ H inductance will be chosen, as it gives the desired switching frequency range.

The resulting switch on-time is checked against the minimum controllable switch on-time. The switch on-time can be calculated using Equation (7) below:

$$\mathbf{t}_{\mathsf{ON}} = \frac{\mathbf{L} \cdot \Delta \mathbf{I}_{\mathsf{L}}}{\mathbf{V}_{\mathsf{IN}} - \mathbf{V}_{\mathsf{CESAT}} - \mathbf{V}_{\mathsf{OUT}}}$$
(7)

With L = 33μ H, the switch on-time at 10V and 26V V_{IN} are 770ns and 220ns respectively, above the 180ns minimum controllable on-time.

Table 2 lists some recommended inductor values for various output voltages.

Table 2. Recommended Inductor Values

Output Voltage	Inductor Value (μΗ)		
V _{out} (V)	V _{IN} = 16 V	$V_{IN} = 30 V$	
1.8	22	47	
2.5	22	33	
3.3	22	33	
5.0	33	33	
12	68	68	
18	-	100	

The saturation current of the inductor should be at least 20%~30% higher than the peak inductor current. Low-cost inductors with powder iron cores are not suitable for high-frequency switching due to their high core losses. Inductors with ferrite cores are recommended.

Input Capacitor Selection

A step-down regulator draws pulse current from the input power supply. A capacitor placed between the supply and the converter filters the AC current and keeps the current drawn from the supply to a DC constant. The input capacitance should be high enough to filter the pulse input current. Its equivalent series resistance (ESR) should be low so that power dissipated in the capacitor does not result in significant temperature rise and degrade reliability.

Multi-layer ceramic capacitors, which have very low ESR (a few m Ω) and can easily handle high RMS ripple current, are the ideal choice. A single 4.7µF (X5R or X7R) ceramic capacitor should be enough for most applications. Using a larger capacitor (for example, 10µF) will reduce SW node jitters if the minimum input voltage is less than 0.7V above the output voltage. For applications with high input voltage, a small (1µF ~ 2.2µF) ceramic capacitor capacitor to satisfy both the ESR and bulk capacitance requirements.



Output Capacitor Selection

The output ripple voltage ΔV_{OUT} of a step-down regulator in continuous conduction can be expressed as:

$$\Delta V_{OUT} = \Delta I_{L} \left(ESR + \frac{t_{ON} + t_{OFF}}{8C_{OUT}} \right)$$
(8)

where C_{out} is the output capacitance.

The first term in Equation (8) results from the equivalent series resistance (ESR) of the output capacitor while the rest is due to the charging and discharging of C_{OUT} by the inductor ripple current.

Substituting $\Delta I_L = 150$ mA, $t_{ON} + t_{OFF} = 2\mu$ s, $C_{OUT} = 22\mu$ F and ESR = $3m\Omega$ in Equation (8), we get:

$$\Delta V_{OUT} = 0.15A \cdot (3m\Omega + 11.4m\Omega) \\= 0.45 + 1.7 = 2.2mV$$

Depending on the switching period and the type of the capacitor used, the output voltage ripple resulting from charging/discharging of C_{OUT} may be higher than the ripple due to the ESR. The example above also shows that the output voltage ripple in continuous mode is very low.

The SC4530 relies on fast amplifier response to reduce the output voltage overshoot during power-up. Neither the error amplifier output nor the reference is ramped during start-up. The Zener diode D_{7} (refer to page 5) clamps the amplifier output, while the regulator output voltage ramps up. As a result, the switch Q₁ is turned off every cycle at the switch current limit, I_{IIM} (typically 0.5A). The regulator thus delivers about 0.5A to its output until V_{out} rises to its set value. If the load is light, then the amplifier output voltage will fall below the RUN/IDLE threshold following regulation. This causes the regulator to idle. However the energy previously stored in the inductor still flows to the output, causing the output voltage to rise above its regulation level. The minimum output capacitance required to keep the overshoot to less than 1% of the nominal output voltage is:

$$C_{OUT} > \frac{50 L I_{LIM}^2}{V_{OUT} (V_{OUT} + V_D)}$$
(9)

The minimum output capacitance for various output voltages can be estimated from Equation (9) using the

inductances given in Table 2. The results are shown in Table 3. Smaller output capacitors may also be used if higher output voltage overshoot is acceptable.

our overshoot during start-up			
	Minimum C _{ουτ} (μF)		
V _{OUT} (V)	V _{IN} = 16V	$V_{IN} = 30V$	
1.8	64	96	
2.5	36	53	
3.3	22	33	
5.0	15	15	
12	5.6	5.6	
18	-	3.7	

Table 3. Calculated Minimum Output Capacitance for 1% V_{out} Overshoot during Start-up

Ceramic capacitors are the best choice for most applications. Sanyo TPE series polymer capacitors in Bcase, which offer large capacitors (>100µF) with slightly higher ESR, are also good alternatives. Ripple current in the output capacitor is not a concern because the inductor current of a step-down converter directly feeds $C_{OUT'}$ resulting in very low ripple current. Avoid using Z5U or Y5V ceramic capacitors because these types of capacitors have high temperature and high voltage coefficients.

Bootstrapping the Power Transistor

To reduce the switch on-state voltage and maximize efficiency, the base of the power transistor should be driven from a power supply higher in voltage than V_{IN} . The required driver supply voltage (at least 2V higher than the SW) is generated with a bootstrap capacitor C₃ connected between the BST and the SW nodes (Figure 1) and the bootstrap diode D₂ (Figure 2). The D₂ anode is connected to the BIAS pin.

During startup, the power transistor in the SC4530 is first switched on so the current flows through to the inductor. When the transistor is switched off, the inductor current pulls the SW voltage low, allowing C₃ to be charged through the internal bootstrap diode D₂. When the power switch is turned on again, the SW voltage goes high. This brings the BST voltage to V_{SW} + V_{C3}, thus back-biasing D₂.



The C₃ voltage increases with each subsequent switching cycle, as does the bootstrapped voltage at the BST pin. After a number of switching cycles, C₃ will be fully charged to a voltage approximately equal to that applied to the anode of D₂. The minimum BST to SW voltage required to fully saturate the power transistor is shown in the Typical Characteristics (pages 6-7). This difference voltage must be at least 1.72V at room temperature. This is also specified in the Electrical Characteristics (pages 3-4) as the Minimum Bootstrap Voltage. The minimum required V_{C3} increases as temperature decreases. The bootstrap circuit reaches equilibrium when the base charge drawn from C₃ during transistor on-time is equal to the charge replenished during the off interval.

Figure 4 summarizes various ways of bootstrapping the SC4530. In Figure 4(a) the BIAS pin is connected to the converter output. The bootstrap charge is obtained from the output of the step-down converter. The input-referred charge is reduced by the step-down ratio. This is the most efficient configuration and it also results in the

least voltage stress at the BST pin. The maximum BST pin voltage is about $V_{IN} + V_{OUT}$. If the output voltage is between 2.5V and 3V, then a 0.33-0.47µF bootstrap capacitor may be needed to reduce droop. In most other cases, a 0.22µF ceramic capacitor is adequate.

Figure 4(b) shows the SC4530 can also be bootstrapped from the input. This way it is not as efficient as the configuration shown in Figure 4(a). However this may be only option if the output voltage is less than 2.5V and there is no other supply with voltage higher than 2.5V. Voltage stress at the BST pin can be somewhat higher than $2V_{IN}$. The BST pin voltage should not exceed its absolute maximum rating of 42V. Figure 4(c) shows how to bootstrap the SC4530 from an independent power supply V_s with its voltage > 2.5V.

To demonstrate the effect of an under-sized bootstrap capacitor, C_3 (Figure 1, page 1) is deliberately reduced to 10nF. The BIAS pin is tied to an external power supply similar to Figure 4(c). By adjusting the external supply voltage

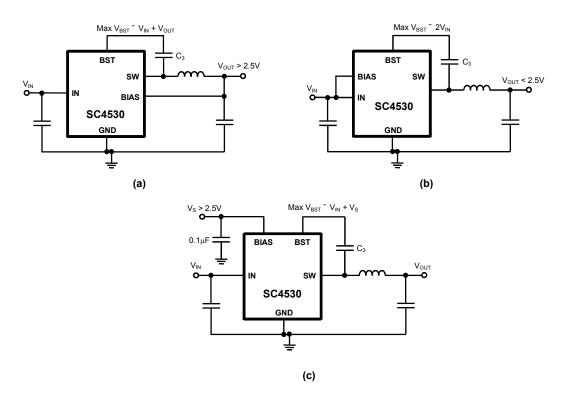
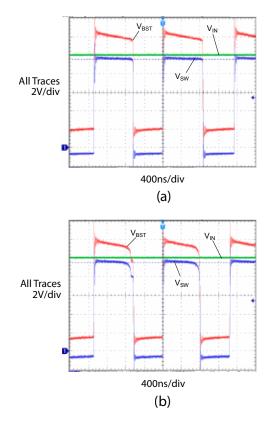
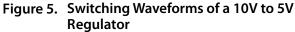


Figure 4. Methods of Bootstrapping the SC4530



 $V_{s'}$ the bootstrap voltage can be varied. Figure 5(a) shows the switching waveforms of a correctly bootstrapped 10V to 5V regulator with $V_s = 2.5V$. All three traces share the same ground level. When the power transistor is turned on, V_{sw} should come within a few hundred millivolts of V_{IN}





(a) Sufficient Bootstrap Voltage Drives the Power Transistor into Saturation, Minimizing Power Loss.

(b) Excessive Droop in Bootstrap Capacitor Voltage fails to keep the Power Transistor Saturated near the End of its Conduction Cycles, Causing Jitters and Low Efficiency.

and V_{BST} should have at least 2V of headroom above V_{SW} . As V_S is reduced to 1.9V, excessive V_{BST} droop decreases transistor driver headroom, as shown in Figure 5(b). The power transistor can no longer be fully saturated (as evidenced by the round V_{SW} turn-off corners), resulting in high power dissipation. When bootstrapping from a low-voltage output or supply, checking the bootstrap voltage is a good precaution. Since the inductor current charges C_3 , the bootstrap circuit requires some minimum load current to function. Figures 6(a) and 6(b) show the minimum input voltage required to saturate the power transistor and to produce a regulated output as a function of the load current. Once started, the bootstrap circuit is able to sustain itself down to zero load.

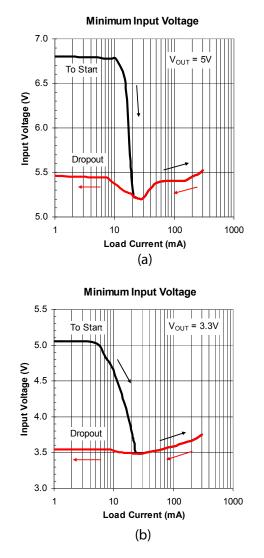


Figure 6. The Minimum Input Voltage Required to Start and to Operate Before Dropout

(a) $V_{out} = 5V$ (b) $V_{out} = 3.3V$



Feed-Forward Compensation

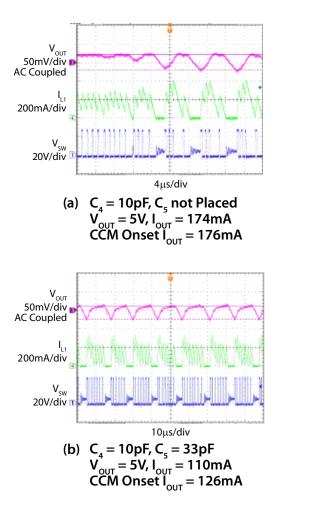
A feed-forward capacitor C_4 (connected across the upper feedback resistor R_1) is needed for stability. An initial estimate of C_4 can be found using Equation (10) below:

$$C_4 = \frac{6.8 \times 10^{-6}}{R_1}$$
(10)

The value of C_4 can be optimized empirically by observing the inductor current and the output voltage during load transient. Starting with the initial estimate, C_4 is tuned until there is no excessive ringing or overshoot in the inductor current or the output voltage during load transient.

Mode Transition and the FB Pin

If the upper feedback resistor R₁ (Figure 3, page 9) is large and is about the same magnitude as R₂, then fast switching transients may couple into the FB pin, disturbing or delaying the transition from light-load operating mode to continuous-conduction mode (CCM). As described previously, the output ripple voltage is very low in continuous-conduction mode. Delayed CCM transition extends the load range in which the converter produces larger output voltage ripples. This disturbance becomes more pronounced when V_{IN} is increased above 21V and



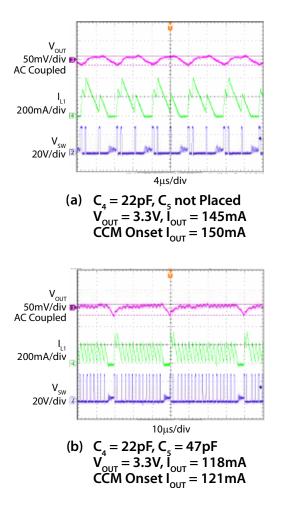


Figure 7. Switching Waveforms of a 28V to 5V Converter Just Before It Enters Continuous-Conduction Mode

Figure 8. Switching Waveforms of a 28V to 3.3V Converter Just Before It Enters Continuous-Conduction Mode



when large feedback resistors are used. The regulator becomes insensitive to switching disturbances after it enters continuous-conduction mode.

The operating mode transition can be significantly smoothed by filtering the FB node. A capacitor between FB pin and ground (Capacitor $C_{s'}$, as shown in Figures 13(a), page 18) serves this purpose. It should be chosen so that it improves mode transition without significantly slowing down load transients. Switching waveforms of a 5V output regulator (Figure 13(a), page 18) immediately before it enters continuous-conduction mode are shown in Figure 7. The inductor current waveform appears to be more jagged without filtering. Moreover, transition to CCM occurs at an output current of 176mA, instead of 126mA with FB filtering. Figure 8 compares the corresponding switching waveforms of an output 3.3V (Figure 14(a), page 19) regulator.

If the converter output voltage is 1.8V or less, or if R₂ is reduced to below $2k\Omega$, then C₅ will not be necessary. C₅ is also optional in Figures 13(a) and 14(a) if the maximum V_{IN} never exceeds 21V. Bench testing shows that removing C₅ from these converters still results in acceptable transitional behavior, provided that V_{IN} < 21V.

 $\rm C_{\rm s}$ can be estimated using the following empirical equation:

$$C_5 = \frac{8 \times 10^{-6}}{R_1 ||R_2} - C_4 \tag{11}$$

FB filtering has no significant impact on the output ripple voltage. However, it improves the converter efficiency by 0.25% to 0.5% around the mode transition point (Figure 9). Regulator efficiencies are slightly lower (< 0.25%) at light loads when filtering the FB voltage. Positive values in Figure 9 imply that FB filtering improves efficiency compared to no filtering.

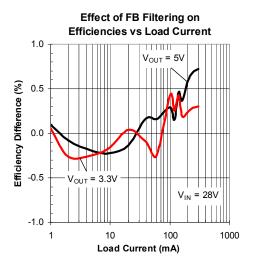
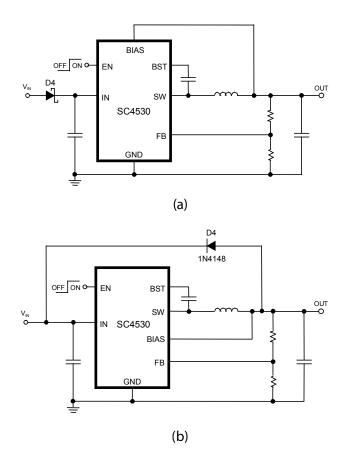


Figure 9. Effect of FB Filtering on Converter Efficiency ($V_{IN} = 28V$) Plotted Efficiency = the Efficiency of a FB-Filtered Converter the Efficiency of the Same Converter without FB-Filtering



Reverse Input Protection

Consider a circuit board where the input power source supplies several DC-DC converters, including an SC4530 regulator with a large output capacitor. During power-off, the SC4530 regulator output may be held high by its output capacitor, while $V_{\rm IN}$ is discharged rapidly by other DC-DC converters. If $V_{\rm IN}$ falls to two diode voltages below $V_{\rm OUT}$, then the parasitic junction diodes inside the SC4530 (see Figure 2, page 5) will draw current from the output through the SW pin to the input. If the load is light and the output capacitor is large, then high reverse current will flow, or even damage the internal circuits.





(a) D₄ Blocks the Reverse Current
(b) D₄ Shunts the Reverse Current from the Part During Power-off.

Figure 10 shows two protection schemes. In Figure 10(a), a Schottky diode D_4 placed at the input blocks the reverse current. This method has the disadvantage that it lowers the converter efficiency. A PN junction diode placed from the converter output to the input [(as shown in Figure 10(b)] shunts the reverse current away from the part, thus protecting the part. This scheme is not suitable in a power supply system where a backup battery is diode OR-ed with the SC4530 regulator output and with the SC4530 input grounded.

Board Layout Considerations

In a step-down switching regulator, the input bypass capacitor, the main power switch and the freewheeling power diode carry pulse current with high di/dt (Figure 11). To minimize jittering, the size of the loop formed by these components must be minimized. Since the main power switch and the freewheeling diode are already integrated inside the part, connecting the input bypass capacitor close to the ground pin minimizes size of the switched current loop.

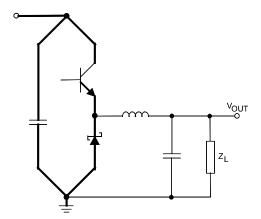


Figure 11. Heavy Lines Show the Fast Switching Current Paths in a Step-down Converter. The Input Capacitor Should be Placed Close to the Part for Improved Switching Performance.



Shortening the traces at the SW and BST nodes reduces the parasitic trace inductance at these nodes. This not only reduces EMI, but also decreases switching voltage spikes at these nodes. Shielding the FB trace from the SW and the BST nodes with ground traces is a good precaution in mitigating switching transient disturbance.

Figure 12 shows an example of external component placement around the SC4530. The exposed pad should be soldered to a large power ground plane as the ground copper acts as a heat sink for the device.

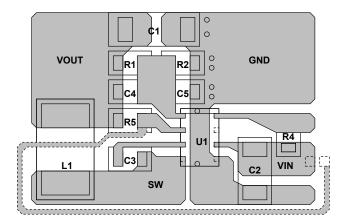
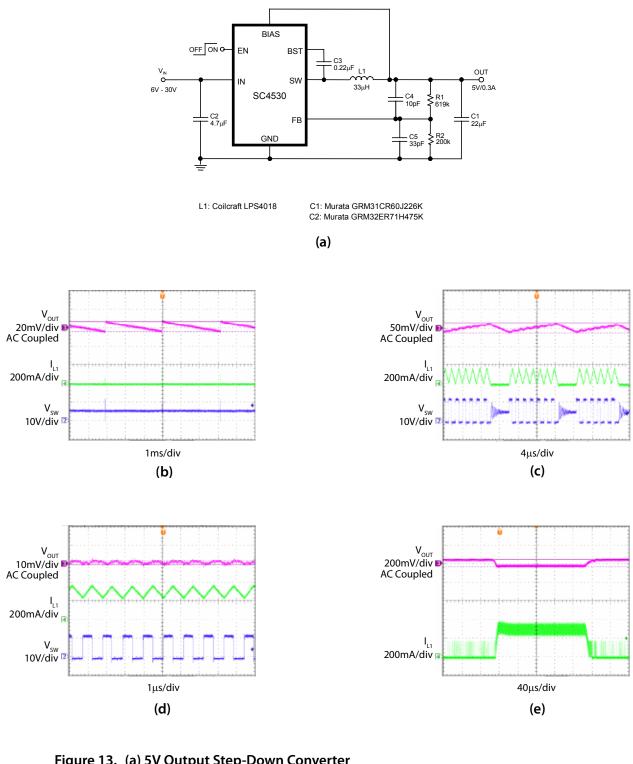
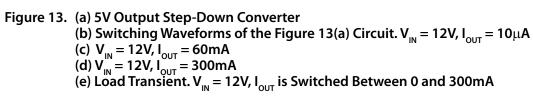


Figure 12. Suggested PCB Layout for the SC4530



Typical Application Circuits







Typical Application Circuits (Continued)

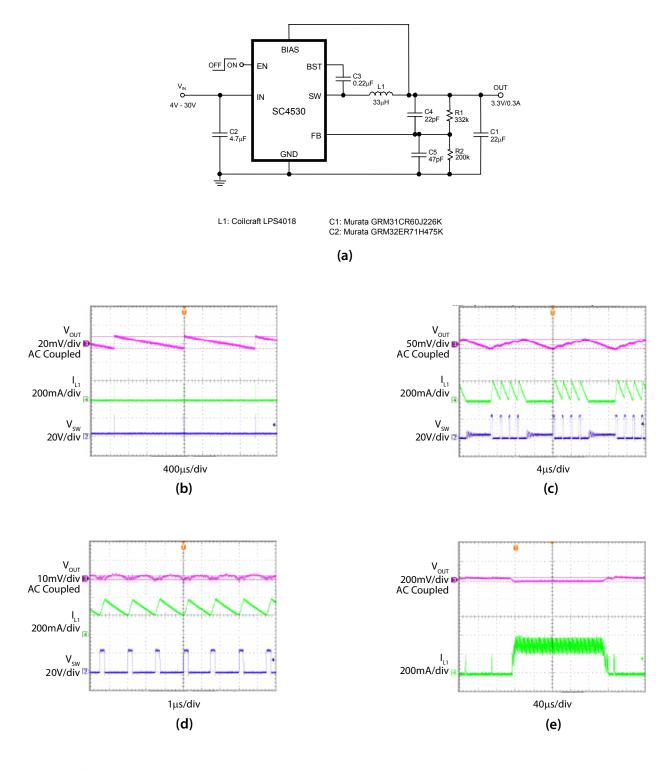
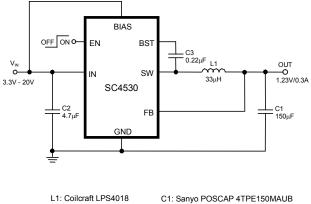


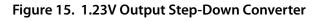
Figure 14. (a) 3.3V Output Step-Down Converter (b) Switching Waveforms of the Figure 14(a) Circuit. $V_{IN} = 24V$, $I_{OUT} = 100\mu A$ (c) $V_{IN} = 24V$, $I_{OUT} = 60mA$ (d) $V_{IN} = 24V$, $I_{OUT} = 300mA$ (e) Load Transient. $V_{IN} = 24V$, I_{OUT} is Switched Between 0 and 300mA



Typical Application Circuits (Continued)



C1: Sanyo POSCAP 4TPE150MAI C2: Murata GRM32ER71H475K



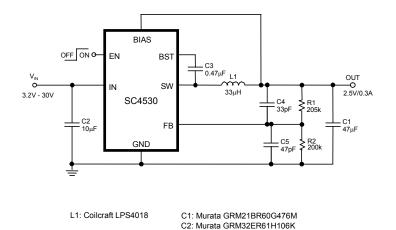
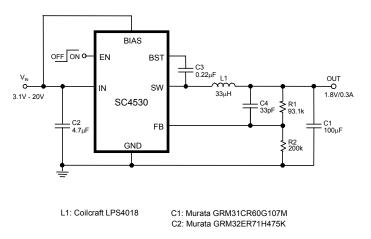
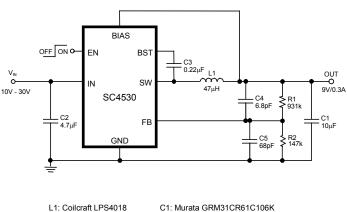


Figure 17. 2.5V Output Step-Down Converter

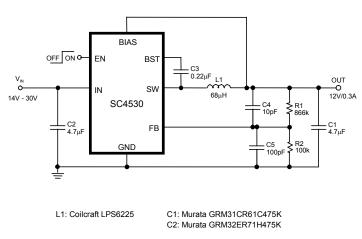








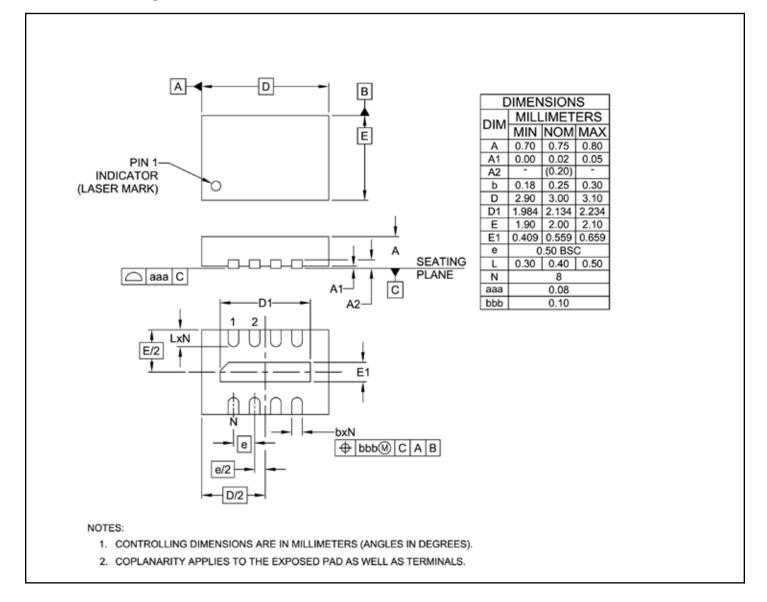
C2: Murata GRM32ER71H475K





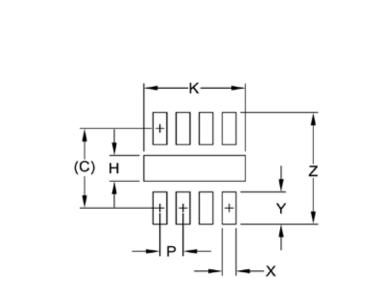


Outline Drawing – MLPD-W-8 3x2





Land Pattern – MLPD-W-8 3x2



DIMENSIONS		
DIM	MILLIMETERS	
С	(1.85)	
G	1.10	
н	0.60	
ĸ	2.20	
P	0.50	
Х	0.30	
Y	0.75	
Z	2.60	

NOTES:

- 1. CONTROLLING DIMENSIONS ARE IN MILLIMETERS (ANGLES IN DEGREES).
- 2. THIS LAND PATTERN IS FOR REFERENCE PURPOSES ONLY. CONSULT YOUR MANUFACTURING GROUP TO ENSURE YOUR COMPANY'S MANUFACTURING GUIDELINES ARE MET.
- THERMAL VIAS IN THE LAND PATTERN OF THE EXPOSED PAD SHALL BE CONNECTED TO A SYSTEM GROUND PLANE.
 FAILURE TO DO SO MAY COMPROMISE THE THERMAL AND/OR FUNCTIONAL PERFORMANCE OF THE DEVICE.



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