

■ Typical Specifications

Items	Specifications
Rated Voltage	5V DC
Operating life	10,000,000 cycles
Total resistance	0.3V to 4.3V
Operating temperature range	0℃ to +50℃

Product Line

Mounting method	Effective electrical angle	Linearity guarantee range	Linearity	Style of lever	Minimum order unit (pcs.)		Model No.
					Japan	Export	Model No.
Connector type	30°	±15°	±2%	Flat type	720	720	RDCC010002

Packing Specifications

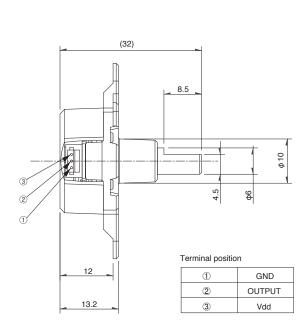
Tray

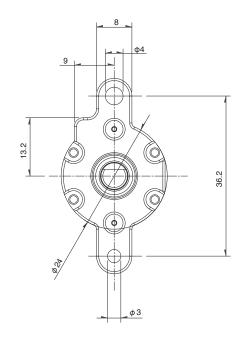
Number of pa	Export package		
1 case /Japan	1 case /export packing	measurements (mm)	
720	720 720		

Dimensions

Unit:mm

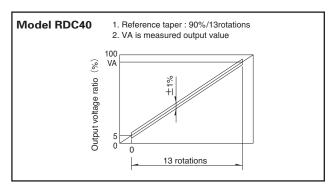
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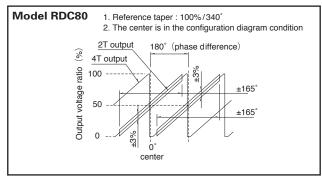


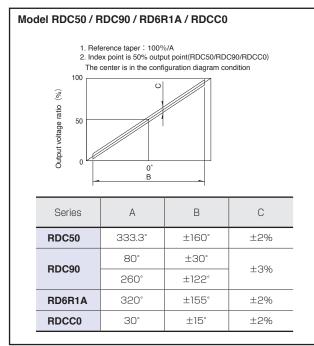


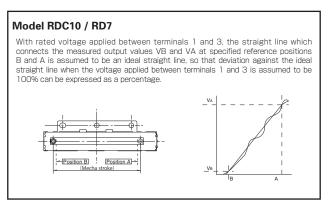
Resistive Position Sensors / Product Specifications

Method for Regulating the Linearity









Resistive Position Sensors / Measurement and Test Methods

Resistive Position Sensor

(Total Resistance)

The total resistance, with the shaft (lever) placed at the end of terminal 1 or 3, shall be determined by measuring the resistance between the resistor terminals 1 and 3 unless otherwise specified.

(Rating Voltage)

The rating voltage corresponding to the rated power shall be determined by the following equation. When the resulting rated voltage exceeds the maximum operating voltage of a specific resistor, the maximum operating voltage shall be taken as the rated voltage.

 $\begin{array}{c} E = \sqrt{P \cdot R} \\ \\ E : \text{Rated voltage (V)} \\ P : \text{Rated power (W)} \\ R : \text{Total nominal resistance (Ω)} \end{array}$



Resistive Position Sensors

List of Varieties

	Туре		Magnetic Rotary Type						
	Series	RDC40	RDC50	RDC90	RDC80	RD6R1A	RDCC0		
Photo							NEW		
Direc	ction of lever	Horizontal	Vertical Horizontal		Ver	tical	ical		
Effective e	electrical angle (°)	5,400 (15 rotations)	333.3	80, 260 340 (1-phase) 360 (2-phase)		320	30		
Linearity g	uarantee range (°)	4,680 (13 rotations)	320	60, 244	330 (1-phase) 360 (2-phase)	310	±15		
	Travel	_	_	_	_	_	_		
Operating :	temperature range	-30℃ to +80℃		-40°C to +120°C	-40°C to +85°C				
Operating life		100,000 cycles	1,000,000 cycles	10,000,000 cycles	100,000 cycles	500,000 cycles	10,000,000 cycles		
Available for automotive use		•	•		•		_		
Life cycle (availability)		* 2	* 2	* 5		* 2	* 2		
Mechanical	Operating force —		_	-	_	_	_		
performance	Rotational torque	1.96mN·m max.	2mN·r	n max.	10mN·m max.	100mN·m	5mN·m max.		
	Total resistance tolerance		±3	0%		±20%	_		
Electrical performance	Linearity (%)	±1	±2	±	:3	±2 (320°)	±2		
	Rated voltage (V DC)		5						
	Cold	-30℃ 240h		-40℃		-40℃ 240h			
Environmental performance	Dry heat	80℃ 240h	120°C 168h			85℃ 168h	85℃ 240h		
	Damp heat	60℃, 90 to 95%RH 240h	60	60℃, 90 to 95%RH 96h			60℃, 90 to 95%RH 240h		
Ter	minal style	Connector	Insertion / Reflow Reflow			Connector			
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Note

 \bullet Indicates applicability to all products in the series.

Resistive Position Sensors / Soldering Conditions

■ Reference for Manual Soldering

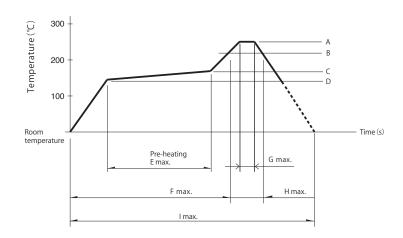
Series	Tip temperature	Soldering time		
RDC50, RDC90, RDC80	350±5℃	3 ⁺¹ ₀ s		
RDC10, RD7	350℃ max.	3s max.		

■ Reference for Dip Soldering

Series	Prehe	eating	Dip so	No. of solders	
	Soldering surface temperature	Heating time	Soldering temperature		
RDC501, RDC502 100 to 150°C 1minute ma		lminute max.	260±5℃	10±1s	1 time
RD7 100°C max.		1minute max.	260℃ max.	5s max.	1 time

Example of Reflow Soldering Condition

- 1. Cleaning Cleaning should not be attempted.
- 2. Type of solder to be used Use cream solder that contains 10 to 15 %wt flux.
- 3. Number of solder applications apply solder only once
- 4. Recommended reflow conditions



Series	А	В	С	D	Е	F	G	Н	ı	No. of reflows
RDC503 RDC506	250℃	230℃	180℃	150℃	2min.	_	5s	40s	4min.	1 time
RDC90	255℃	230℃	_	_	_	2min.	10s	1min.	4min.	1 time
RDC80	250℃	_	180℃	150℃	90±30s	_	10±1s	_	_	1 time

Notes

- When using an infrared reflow oven, solder may not always be applied as intended.
 Be sure to use a hot air reflow oven or a type that uses infrared rays in combination with hot air.
- 2. The temperatures given above are the maximum temperatures at the terminals of the sensor when employing a hot air reflow method. The temperature of the PC board and the surface temperature of the sensor may vary greatly depending on the PC board material, its size and thickness. Ensure that the surface temperature of the sensor does not rise to 250°C or greater.
- 3. Conditions vary to some extent depending on the type of reflow bath used. Be sure to give due consideration to this prior to use.

