

4.096V Radiation Hardened Ultra Low Noise, Precision Voltage Reference

ISL71091SEH40

The <u>ISL71091SEH40</u> is an ultra low noise, high DC accuracy precision voltage reference with a wide input voltage range from 6.0V to 30V. It uses Intersil's advanced bipolar technology to achieve $6.2\mu V_{P-P}$ 0.1Hz to 10Hz noise with an initial voltage accuracy of 0.05%.

The ISL71091SEH40 offers a 4.096V output voltage option with 6ppm/°C temperature coefficient and also provides excellent line and load regulation. The device is offered in an 8 Ld flatpack package.

The ISL71091SEH40 is ideal for high-end instrumentation, data acquisition and processing applications requiring high DC precision where low noise performance is critical.

Applications

- Precision voltage sources for data acquisition system for space applications
- . Strain and pressure gauge for space applications
- · Radiation hardened PWM requiring precision outputs

Related Literature

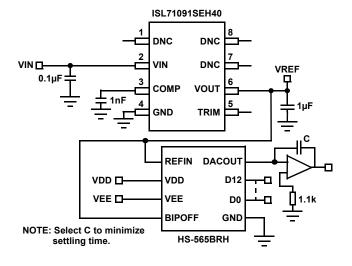
- AN1906, "ISL71091SEHxxEV1Z User's Guide"
- AN1938, "Single Event Effects (SEE) Testing of the ISL71091SEHxx Precision Voltage References Family"
- AN1939, "Total Dose Testing of the ISL71091SEHxx Precision Voltage Reference"

Features

• Reference output voltage4.096V ±0.05%
Accuracy over temperature ±0.15%
Accuracy over radiation ±0.25%
• Output voltage noise6.2 $\mu V_{P\!-\!P}$ typical (0.1Hz to 10Hz)
• Supply current 300µA (Typ)
$\bullet \ \ V_{OS} \ temperature \ coefficient . \dots 6ppm/^{\circ}C \ maximum$
Output current capability
• Line regulation 5ppm/V maximum
$\bullet \ \ \text{Load regulation (sourcing)} \ \dots \dots 20 \text{ppm/mA maximum}$
• Operating temperature range
Radiation environment
- High dose rate (50 to 300rad(Si)/s)100krad(Si)
- Low dose rate (0.01rad(Si)/s)100krad(Si)*
- SEL/SEB free (V _{CC} = 36V) 86MeV • cm ² /mg

^{*}Product capability established by initial characterization. The "EH" version is acceptance tested on a wafer-by-wafer basis to 50krad(Si) at low dose rate.

• Electrically screened to SMD 5962-14208





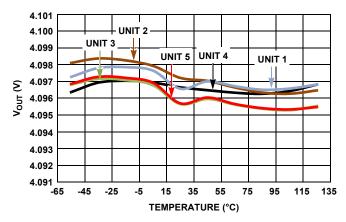


FIGURE 2. V_{OUT} vs TEMPERATURE

Ordering Information

ORDERING NUMBER (Notes 1, 2)	PART NUMBER	V _{OUT} OPTION (Note 3) (V)	GRADE (%)	TEMPCO (ppm/°C)	TEMP RANGE	PACKAGE (RoHS Compliant)	PKG. DWG. #
5962R1420803VXC	ISL71091SEHVF40	4.096	0.05	6	-55 to +125	8 Ld Flatpack	K8.A
5962R1420803V9A	ISL71091SEHVX40	4.096	0.05	6	-55 to +125	Die	
ISL71091SEHF40/PROTO	ISL71091SEHF40/PROTO	4.096	0.05	6	-55 to +125	8 Ld Flatpack	K8.A
ISL71091SEHF40SAMPLE	ISL71091SEHX40SAMPLE	4.096	0.05	6	-55 to +125	Die	
ISL71091SEH40EV1Z	Evaluation Board				ı		

NOTES:

- 1. These Intersil Pb-free Hermetic packaged products employ 100% Au plate e4 termination finish, which is RoHS compliant and compatible with both SnPb and Pb-free soldering operations.
- 2. Specifications for Rad Hard QML devices are controlled by the Defense Logistics Agency Land and Maritime (DLA). The SMD numbers listed in the "Ordering Information" table must be used when ordering.
- 3. For alternate V_{OUT} options, visit the <u>ISL71090SEH</u> and <u>ISL71091SEH</u> family pages.

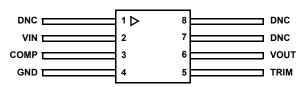
TABLE 1. KEY DIFFERENCES BETWEEN FAMILY OF PARTS

PART	V _{out} (V)	TEMPCO (ppm/°C)	OUTPUT VOLTAGE NOISE (μV _{P-P})	LOAD REGULATION (ppm/mA)
ISL71091SEH20	2.048	6	3.8	40
ISL71091SEH33	3.3	6	5.2	25
ISL71091SEH40	4.096	6	6.2	20
ISL71091SEH10	10	6	14.8	15

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Pin Configuration

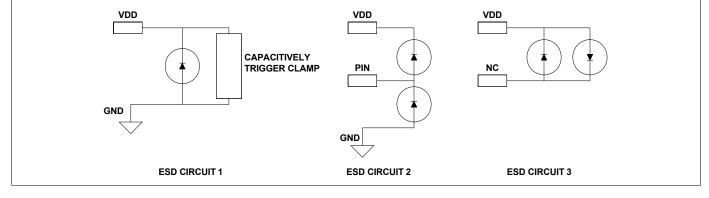
ISL71091SEH40 (8 LD FLATPACK) TOP VIEW



NOTE: The ESD triangular mark is indicative of pin #1. It is part of the device marking and is placed on the lid in the quadrant where pin #1 is located.

Pin Descriptions

PIN NUMBER	PIN NAME	ESD CIRCUIT	DESCRIPTION
1, 7, 8	DNC	3	Do not connect. Internally terminated.
2	VIN	1	Input voltage connection.
3	COMP	2	Compensation and noise reduction capacitor.
4	GND	1	Ground connection. Also connected to the lid.
5	TRIM	2	Voltage reference trim input.
6	VOUT	2	Voltage reference output.



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Functional Block Diagram

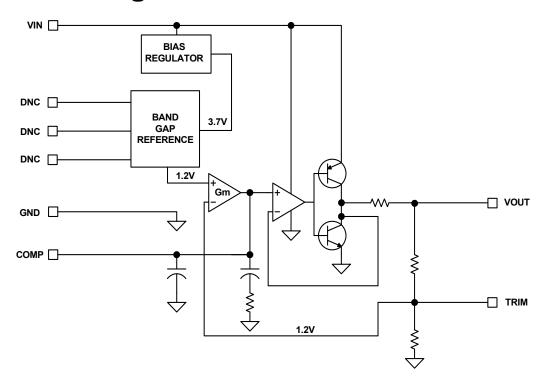


FIGURE 3. FUNCTIONAL BLOCK DIAGRAM

Typical Trim Application Diagram

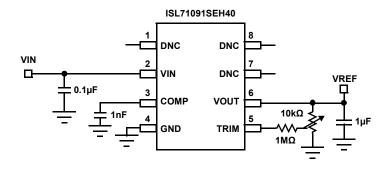


FIGURE 4. TYPICAL TRIM APPLICATION DIAGRAM

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Absolute Maximum Ratings

Thermal Information

Thermal Resistance (Typical)	$\theta_{JA}(^{\circ}C/W)$	θ_{JC} (°C/W)
8 Ld Flatpack Package (Notes 4, 5)	135	11
Storage Temperature Range	6!	5°C to +150°C
Maximum Junction Temperature (T_{JMAX})		+150°C

Recommended Operating Conditions

Input Voltage Range	+6.0V to +30V
Ambient Operating Temperature Range	-55°C to +125°C

CAUTION: Do not operate at or near the maximum ratings listed for extended periods of time. Exposure to such conditions may adversely impact product reliability and result in failures not covered by warranty.

NOTES:

- 4. θ_{JA} is measured with the component mounted on a high effective thermal conductivity test board in free air. See Tech Brief <u>TB379</u> for details.
- 5. For θ_{IC} , the "case temp" location is the center of the ceramic on the package underside.

Electrical Specifications for Flatpack $V_{IN} = 8V$, $I_{OUT} = 0$ mA, $C_L = 1$ μ F and $C_{COMP} = 0.001$ μ F unless otherwise specified. **Boldface** limits apply after radiation at +25°C and across the operating temperature range, -55°C to +125°C without radiation, unless otherwise specified.

PARAMETER	DESCRIPTION	TEST CONDITIONS	MIN (Note 6)	TYP	MAX (Note 6)	UNIT
V _{OUT}	Output Voltage			4.096		V
V _{OA}	V _{OUT} Accuracy at T _A = +25°C	V _{OUT} = 4.096V (<u>Note 9</u>)	-0.05		+0.05	%
	V _{OUT} Accuracy at T _A = -55°C to +125°C	V _{OUT} = 4.096V (<u>Note 9</u>)	-0.15		+0.15	%
	V _{OUT} Accuracy at T _A = +25 °C, Post Radiation	V _{OUT} = 4.096V (<u>Note 9</u>)	-0.25		+0.25	%
TC V _{OUT}	Output Voltage Temperature Coefficient (<u>Note 7</u>)				6	ppm/°C
V _{IN}	Input Voltage Range	V _{OUT} = 4.096V	6.0		30.0	V
I _{IN}	Supply Current			0.3	0.5	mA
$\Delta V_{OUT}/\Delta V_{IN}$	Line Regulation	V _{IN} = 6.0V to 30V, V _{OUT} = 4.096V		0.3	5.0	ppm/V
$\Delta V_{OUT}/\Delta I_{OUT}$	Load Regulation	Sourcing: 0mA ≤ I _{OUT} ≤ 10mA		11	20	ppm/mA
		Sinking: -5mA ≤ I _{OUT} ≤ 0mA		25	50	ppm/mA
V _D	Dropout Voltage (Note 8)	I _{OUT} = 10mA		1.1	1.6	v
I _{SC+}	Short-Circuit Current	T _A = +25°C, V _{OUT} tied to GND		55		mA
I _{SC-}	Short-Circuit Current	T _A = +25°C, V _{OUT} tied to V _{IN}		-61		mA
t _R	Turn-On Settling Time	90% of final value, $C_L = 1.0 \mu F$, $C_C = 1000 p F$		336		μs
PSRR	Ripple Rejection	f = 120Hz		82		dB
e _N V _{P-P}	Output Voltage Noise	0.1Hz ≤ f ≤ 10Hz, V _{OUT} = 4.096V		6.2		μV _{P-P}
e _N V _{RMS}	Broadband Voltage Noise	10Hz ≤ f ≤ 1kHz, V _{OUT} = 4.096V		6.6		μV _{RMS}
e _N	Noise Density	f = 1kHz, V _{OUT} = 4.096V		188		nV/√Hz
$\Delta V_{OUT}/\Delta t$	Long Term Stability	T _A = +25 °C, 1000 hours		20		ppm

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Electrical Specifications for Die $V_{IN} = 8V$, $I_{OUT} = 0$, $C_L = 1\mu F$ and $C_{COMP} = 0.001\mu F$ unless otherwise specified. **Boldface limits apply** after radiation at +25°C and across the operating temperature range, -55°C to +125°C without radiation, unless otherwise specified. Specifications over temperature are guaranteed but not production tested on die.

PARAMETER	DESCRIPTION	CONDITIONS	MIN (<u>Note 6</u>)	TYP	MAX (Note 6)	UNITS
V _{out}	Output Voltage			4.096		V
V _{OA}	V _{OUT} Accuracy at T _A = +25°C	V _{OUT} = 4.096V (<u>Note 10</u>)	-0.05		+0.05	%
	V _{OUT} Accuracy at T _A = -55°C to +125°C	V _{OUT} = 4.096V (<u>Note 10</u>)	-0.15		+0.15	%
	V _{OUT} Accuracy at T _A = +25°C, Post Radiation	V _{OUT} = 4.096V (<u>Note 10</u>)	-0.25		+0.25	%
TC V _{OUT}	Output Voltage Temperature Coefficient (<u>Note 7</u>)				6	ppm/°C
V _{IN}	Input Voltage Range	V _{OUT} = 4.096V	6.0		30.0	V
I _{IN}	Supply Current			0.3	0.5	mA
$\Delta V_{OUT}/\Delta V_{IN}$	Line Regulation	V _{IN} = 6.0V to 30V		0.3	5.0	ppm/V
$\Delta V_{OUT}/\Delta I_{OUT}$	Load Regulation	Sourcing: 0mA ≤ I _{OUT} ≤ 10mA		11	20	ppm/mA
		Sinking: -5mA ≤ I _{OUT} ≤ 0mA		25	50	ppm/mA
V_D	Dropout Voltage (Note 8)	I _{OUT} = 10mA		1.1	1.6	V

NOTES:

- 6. Compliance to datasheet limits is assured by one or more methods: production test, characterization and/or design.
- 7. Across the specified temperature range. Temperature coefficient is measured by the box method whereby the change in V_{OUT} is divided by the temperature range; in this case, -55°C to +125°C = +180°C.
- 8. Dropout Voltage is the minimum V_{IN} V_{OUT} differential voltage measured at the point where V_{OUT} drops 1mV from V_{IN} = nominal at T_A = +25°C.
- 9. Post-reflow drift for the ISL71091SEH40 devices can exceed 100µV based on experimental results with devices on FR4 double-sided boards. The engineer must take this into account when considering the reference voltage after assembly.
- 10. The V_{OUT} accuracy is based on die mount with Silver Glass die attach material such as "QMI 2569" or equivalent in a package with an Alumina ceramic substrate.

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Total Dose Radiation Characteristics This data is typical mean test data post total dose radiation exposure at both low dose rate (LDR) of <10mrad(Si)/s to 50krads and at a high dose rate (HDR) of 50 to 300rad(Si)/s to 150krads. This data is intended to show typical parameter shifts due to radiation. These are not limits nor are they guaranteed. LDR data to 150krads will be added when available. $V_{IN} = 8.0V$, $T_A = +25^{\circ}C$, $I_{OUT} = 0$, $C_{IN} = 0.1\mu$ F, $C_L = 1\mu$ F and $C_{COMP} = 1$ nF unless otherwise specified.

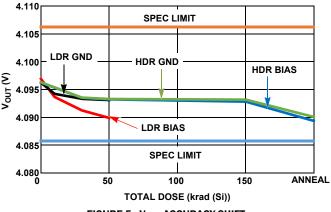


FIGURE 5. V_{OUT} ACCURACY SHIFT

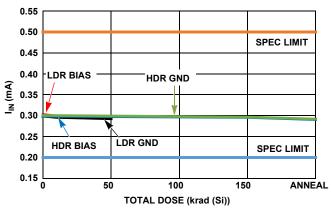


FIGURE 6. SUPPLY CURRENT SHIFT

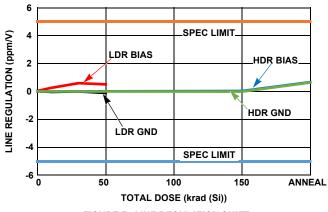


FIGURE 7. LINE REGULATION SHIFT

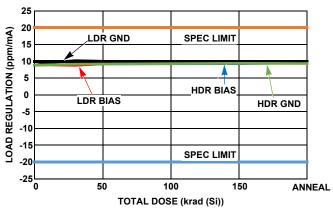


FIGURE 8. LOAD REGULATION (SOURCING) SHIFT

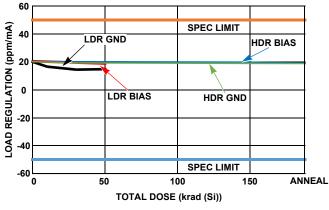


FIGURE 9. LOAD REGULATION (SINKING) SHIFT

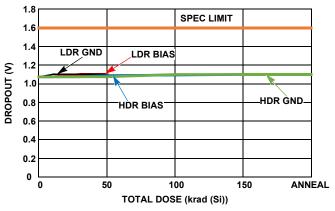


FIGURE 10. DROPOUT SHIFT

Typical Performance Curves $V_{IN} = 8.0V$, $T_A = +25$ °C, $I_{OUT} = 0$, $C_{IN} = 0.1 \mu F$, $C_L = 1 \mu F$ and $C_{COMP} = 1 n F$, unless otherwise specified

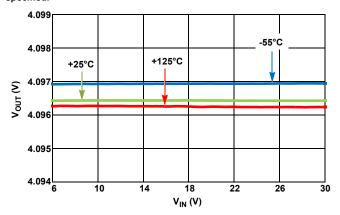


FIGURE 11. LINE REGULATION vs V_{OUT} (V) OVER TEMPERATURE

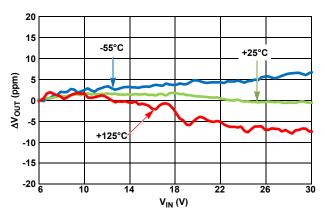


FIGURE 12. LINE REGULATION vs $\Delta V_{OUT}(PPM)$ OVER TEMPERATURE

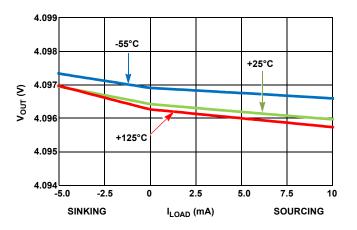


FIGURE 13. LOAD REGULATION vs $V_{OUT}(V)$ OVER TEMPERATURE

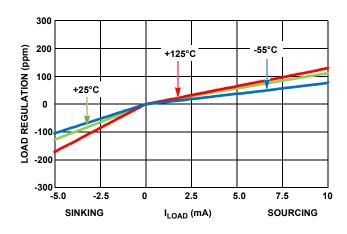


FIGURE 14. LOAD REGULATION vs $V_{OUT}(PPM)$ OVER TEMPERATURE

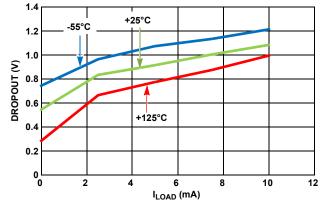


FIGURE 15. DROPOUT VOLTAGE vs OUTPUT CURRENT

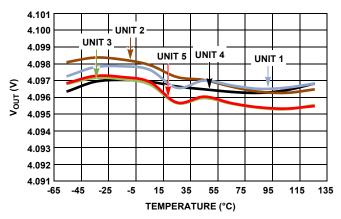


FIGURE 16. V_{OUT} vs TEMPERATURE

$\textbf{Typical Performance Curves} \quad v_{\text{IN}} = 8.0 \text{V}, T_{\text{A}} = +25\,^{\circ}\text{C}, I_{\text{OUT}} = 0, C_{\text{IN}} = 0.1 \mu\text{F}, C_{\text{L}} = 1 \mu\text{F} \text{ and } C_{\text{COMP}} = 1 \text{nF}, \text{ unless otherwise}$

specified. (Continued)

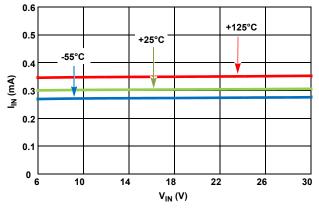


FIGURE 17. I_{IN} vs V_{IN} OVER TEMPERATURE

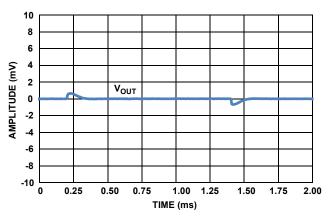


FIGURE 18. LINE TRANSIENT ($\Delta V_{IN} = 500 \text{mV}$)

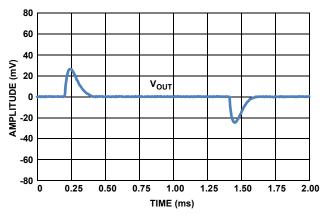


FIGURE 19. LOAD TRANSIENT ($\triangle I_L = 1mA$)

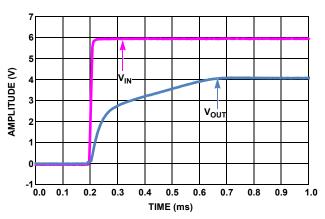


FIGURE 20. TURN-ON TIME

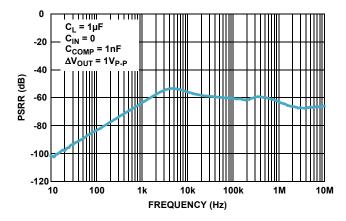


FIGURE 21. RIPPLE REJECTION vs FREQUENCY

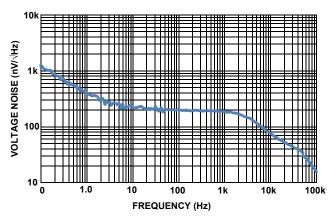


FIGURE 22. NOISE VOLTAGE DENSITY vs FREQUENCY

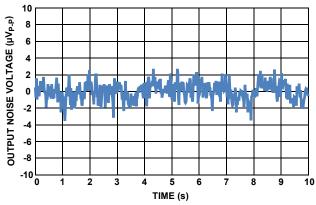


FIGURE 23. V_{OUT} vs NOISE, 0.1Hz TO 10Hz

Device Operation

Bandgap Precision References

The ISL71091SEH40 uses a bandgap architecture and special trimming circuitry to produce a temperature compensated, precision voltage reference with high input voltage capability and moderate output current drive.

Applications Information

Board Mounting Considerations

For applications requiring the highest accuracy, board mounting location should be reviewed. The device uses a ceramic flatpack package. Generally, mild stresses to the die when the Printed Circuit (PC) board is heated and cooled, can slightly change the shape. Because of these die stresses, placing the device in areas subject to slight twisting can cause degradation of reference voltage accuracy. It is normally best to place the device near the edge of a board, or on the shortest side, because the axis of bending is most limited in that location. Mounting the device in a cutout also minimizes flex. Obviously, mounting the device on flexprint or extremely thin PC material will likewise cause loss of reference accuracy.

Board Assembly Considerations

Some PC board assembly precautions are necessary. Normal output voltage shifts of 100µV to 500µV can be expected with Pb-free reflow profiles or wave solder on multilayer FR4 PC boards. Precautions should be taken to avoid excessive heat or extended exposure to high reflow or wave solder temperatures.

Noise Performance and Reduction

The output noise voltage in a 0.1Hz to 10Hz bandwidth is typically $6.2\mu V_{P-P}$ ($V_{OUT} = 4.096V$). The noise measurement is made with a bandpass filter. The filter is made of a 1-pole high-pass filter, with a corner frequency at 0.1Hz, and a 2-pole low-pass filter, with a corner frequency (3dB) at 9.9Hz, to create a filter with a 9.9Hz bandwidth. Noise in the 10Hz to 1kHz bandwidth is approximately $6.6\mu V_{RMS}$ ($V_{OUT} = 4.096V$), with $0.1\mu F$ capacitance on the output. This noise measurement is made with a 2 decade bandpass filter. The filter is made of a 1-pole high-pass filter with a corner frequency at 10Hz of the center frequency, and 1-pole low-pass filter with a corner frequency at 1kHz. Load capacitance up to 10µF can be added but will result in only marginal improvements in output noise and transient response.

Turn-On Time

Normal turn-on time is typically 336µs, as shown in Figure 20 on page 9. The circuit designer must take this into account when looking at power-up delays or sequencing.

Temperature Coefficient

The limits stated for temperature coefficient (Tempco) are governed by the method of measurement. The overwhelming standard for specifying the temperature drift of a reference is to measure the reference voltage at two temperatures. Take the total variation, ($V_{\mbox{\scriptsize HIGH}}$ – $V_{\mbox{\scriptsize LOW}}$), and divide by the temperature extremes of measurement (T_{HIGH} - T_{LOW}). The result is divided by the nominal

reference voltage (at T = +25°C) and multiplied by 10^6 to yield ppm/°C. This is the "Box" method for specifying temperature coefficient.

Output Voltage Adjustment

The output voltage can be adjusted above and below the factory-calibrated value via the trim terminal. The trim terminal is the negative feedback divider point of the output op amp. The voltage at the trim pin is set at approximately 1.216V by the internal bandgap and amplifier circuitry of the voltage reference.

The suggested method to adjust the output is to connect a very high value external resistor directly to the trim terminal and connect the other end to the wiper of a potentiometer that has a much lower total resistance and whose outer terminals connect to V_{OLIT} and ground. It is important to minimize the capacitance on the trim terminal to preserve output amplifier stability. It is also best to connect the series resistor directly to the trim terminal, to minimize that capacitance and also to minimize noise injection. Small trim adjustments, such as ±0.25%, will not disturb the factory-set temperature coefficient of the reference, but trimming by large amounts can.

Output Stage

The output stage of the device has a push-pull configuration with a high side PNP and a low side NPN. This helps the device to act as a source and sink. The device can source 10mA and sink 5mA.

Use of COMP Capacitor

The reference can be compensated for the \mathbf{C}_{OUT} capacitors used by adding a capacitor from the COMP pin to GND. See Table 2 for recommended values of the COMP capacitor.

TABLE 2.

С _{ОИТ} (µF)	C _{COMP} (nF)
0.1	1
1	1
10	10

Data from SEE testing suggests the best option to use is 1µF for C_{OUT} and 1nF for C_{COMP}. Refer to the SEE report (AN1938) for more details.

DNC Pins

These pins are for trimming purpose and for factory use only. Do not connect these to the circuit in any way. It will adversely effect the performance of the reference.

Simulation Model

A SPICE simulation model is available under the Documents tab of the ISL71091SEH40 landing page on the Intersil website. Figures 24 through 29 show a comparison of the characterized part performance and the simulated part performance.

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Characterization vs Simulation Results

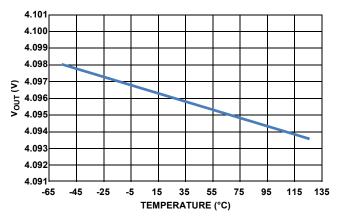


FIGURE 24. SIMULATED (WORSE CASE) V_{OUT} vs TEMPERATURE

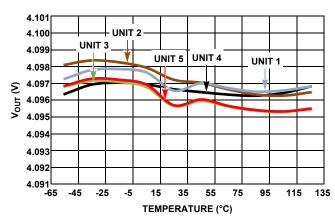


FIGURE 25. CHARACTERIZED V_{OUT} vs TEMPERATURE

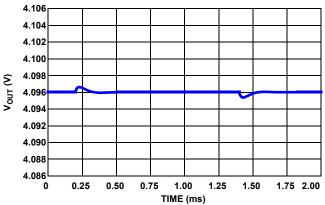


FIGURE 26. SIMULATED LINE TRANSIENT ($\Delta V_{IN} = 500 \text{mV}$)

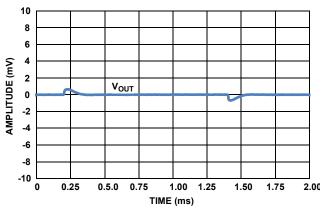


FIGURE 27. CHARACTERIZED LINE TRANSIENT ($\triangle V_{IN} = 500 mV$)

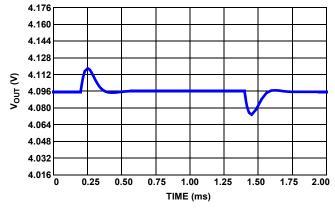


FIGURE 28. SIMULATED LOAD TRANSIENT ($\triangle I_L = 1mA$)

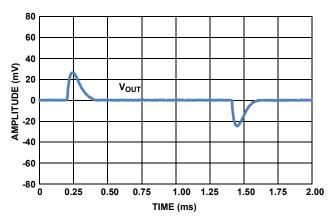


FIGURE 29. CHARACTERIZED LOAD TRANSIENT ($\triangle I_L = 1mA$)

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Package Characteristics

Weight of Packaged Device

0. 31 Grams (Typical)

Lid Characteristics

Finish: Gold

Potential: Connected to Pin #4 (GND)

Case Isolation to Any Lead: 20 x 10⁹ Ω (minimum)

Die Characteristics

Die Dimensions

1990 μ m x 2380 μ m (78 mils x 94 mils) Thickness: 483 μ m \pm 25 μ m (19 mils \pm 1 mil)

Interface Materials

GLASSIVATION

Type: Nitrox Thickness: 15kÅ

TOP METALLIZATION

Type: AlCu (99.5%/0.5%) Thickness: 30kÅ

BACKSIDE FINISH

Silicon

ASSEMBLY RELATED INFORMATION

SUBSTRATE POTENTIAL

Floating

ADDITIONAL INFORMATION

WORST CASE CURRENT DENSITY

 $<2 \times 10^5 \text{ A/cm}^2$

PROCESS

Dielectrically Isolated Advanced Bipolar Technology- PR40

Metallization Mask Layout

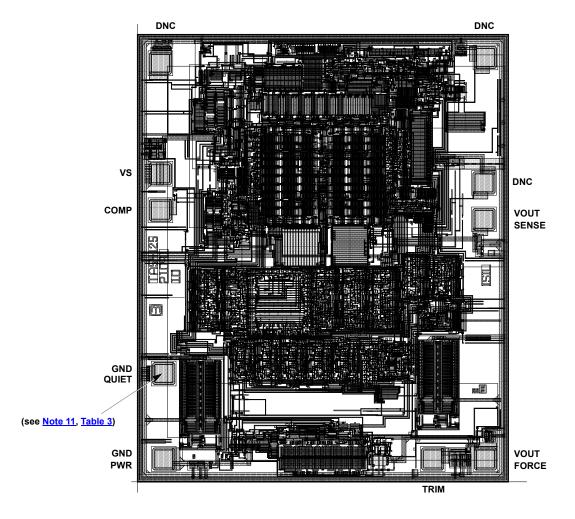


TABLE 3. DIE LAYOUT X-Y COORDINATES

PAD NAME	PAD NUMBER	Χ (μm)	Υ (μm)	BOND WIRES PER PAD (Note 12)
GND PWR	1	1	-436	1
GND QUIET	2	0	0	1
COMP	3	-15	831	1
VS	4	-17	1018	1
DNC	5			
DNC	6			
DNC	7			
VOUT SENSE	8	1633	786	1
VOUT FORCE	9	1640	-436	1
TRIM	10	1505	-436	1

NOTES:

- 11. Origin of coordinates is the centroid of GND QUIET.
- 12. Bond wire size is 1 mil.

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Revision History The revision history provided is for informational purposes only and is believed to be accurate, but not warranted. Please go to web to make sure you have the latest revision.

DATE	REVISION	CHANGE
March 17, 2016	FN8634.2	-Updated Related Literature document titles to match titles on the actual documentsAdded Table 1 on page 2On page 5: -Changed Electrical Specification for Flatpack note from: "Boldface limits apply over the operating temperature range, -55°C to +125°C and radiation." To: "Boldface limits apply after radiation at +25°C or across the operating temperature range, -55°C to +125°C without radiation, unless otherwise specifiedFor parameters V _{OA} (rows 2, 3, 4) in Electrical Specifications for Flatpack table in the Conditions column updated note referencesRemoved reference to TB493 as this is not applicable to hermetic packagesOn page 6: -Changed Electrical Specification for Die note from: "Boldface limits apply over the operating temperature range, -55°C to +125°C and radiation." To: "Boldface limits apply after radiation at +25°C or across the operating temperature range, -55°C to +125°C without radiation, unless otherwise specifiedFor parameter V _{OA} Post Rad (row 4) in Electrical Specifications for Die table changed description from: "V _{OUT} Accuracy at T _A = -55°C to +125°C, Post Rad", To: "V _{OUT} Accuracy at T _A = +25°C, Post Radiation"Updated POD K8.A to the latest revision changes are as follows: -Modified Note 2 by adding the words "in addition to or instead of"
July 11, 2014	FN8634.1	Page 1 - changed title from: "Radiation Hardened Ultra Low Noise, Precision Voltage Reference" to: "4.096V Radiation Hardened Ultra Low Noise, Precision Voltage Reference"
May 28, 2014	FN8634.0	Initial Release.

About Intersil

Intersil Corporation is a leading provider of innovative power management and precision analog solutions. The company's products address some of the largest markets within the industrial and infrastructure, mobile computing and high-end consumer markets.

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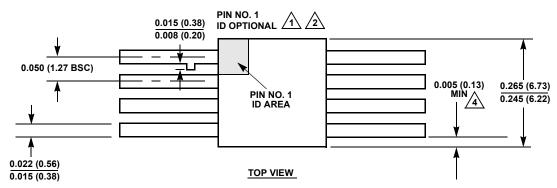
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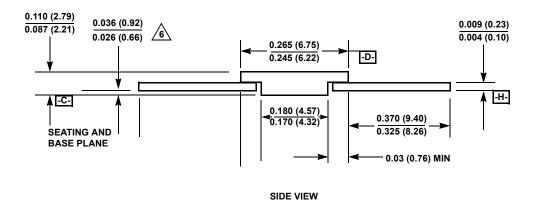
Package Outline Drawing

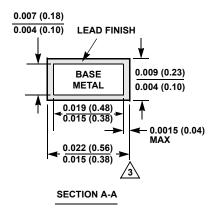
K8.A

8 LEAD CERAMIC METAL SEAL FLATPACK PACKAGE

Rev 4, 12/14







NOTES:

1. Index area: A notch or a pin one identification mark shall be located adjacent to pin one and shall be located within the shaded area shown. The manufacturer's identification shall not be used as a pin one identification mark. Alternately, a tab may be used to identify pin one.

2\(\) If a pin one identification mark is used in addition to or instead of a tab, the limits of the tab dimension do not apply.

\tag{The maximum limits of lead dimensions (section A-A) shall be measured at the centroid of the finished lead surfaces, when solder dip or tin plate lead finish is applied.

4. Measure dimension at all four corners.

5. For bottom-brazed lead packages, no organic or polymeric materials shall be molded to the bottom of the package to cover the leads.

6 Dimension shall be measured at the point of exit (beyond the meniscus) of the lead from the body. Dimension minimum shall be reduced by 0.0015 inch (0.038mm) maximum when solder dip lead finish is applied.

- 7. Dimensioning and tolerancing per ANSI Y14.5M 1982.
- 8. Controlling dimension: INCH.

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