

## FRED

### Ultrafast Soft Recovery Diode Module

### 600A / 600V (300Ax2 / 600V)

#### FEATURES

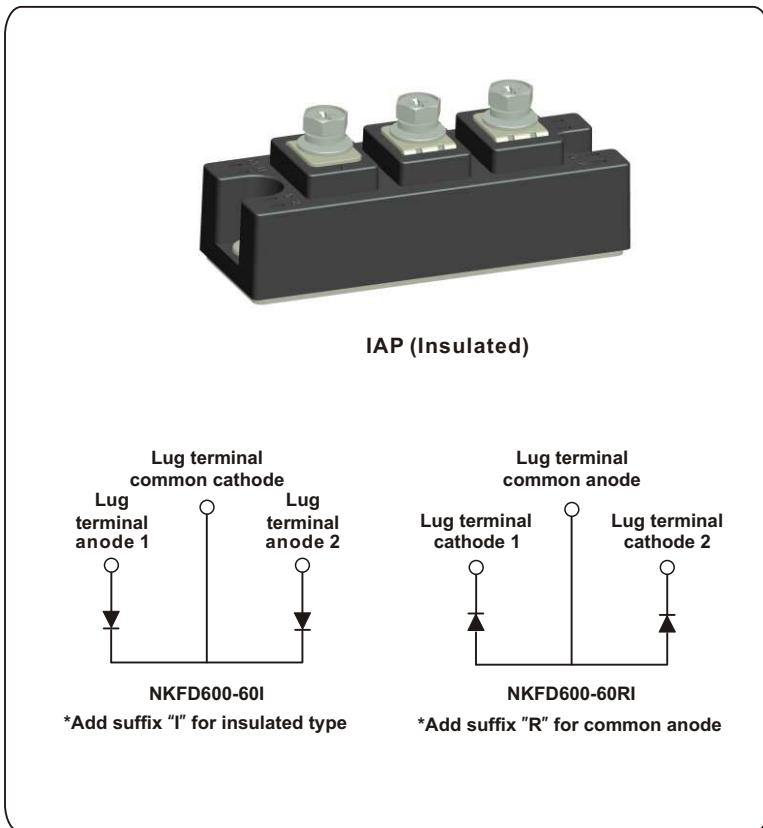
- Very low  $Q_{rr}$  and  $t_{rr}$
- Lead (Pb)-free
- Designed and qualified for industrial level
- Reduced RFI and EMI
- Industrial standard package
- Planar FRED Chips

#### DESCRIPTION

FRED diodes are optimized to reduce losses and EMI/RFI in high frequency power conditioning systems. An extensive characterization of the recovery behavior for different values of current, temperature and  $dI/dt$  simplifies the calculations of losses in the operating conditions. The softness of the recovery eliminates the need for a snubber in most applications.

#### TYPICAL APPLICATIONS

- Power converters
- Motor drives
- Welders
- Switching power supplies
- Uninterruptible power supply (UPS)
- Power factor correction (PFC) circuit
- Inverter
- Choppers
- Battery chargers



#### PRODUCT SUMMARY

$I_{F(AV)}$	600A
$V_R$	600V
$I_{F(DC)}$ at $T_C$	360A at 100 °C

#### ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	TEST CONDITIONS	MAX.	UNIT
Cathode to anode voltage	$V_R$		600	V
Average forward current	$I_{F(AV)}$	$T_C = 25^\circ C$ , per leg	690	A
		$T_C = 110^\circ C$ per device	600	
		per leg	300	
DC forward current	$I_{F(DC)}$	$T_C = 100^\circ C$	360	
Single pulse forward current	$I_{FSM}$	Limited by junction temperature, per leg	2700	
Non-repetitive avalanche energy	$E_{AS}$	$L = 100 \mu H$ , duty cycle limited by maximum $T_J$	2.2	mJ
Maximum power dissipation per leg	$P_D$	$T_C = 25^\circ C$	1220	W
Operating junction and storage temperature range	$T_J, T_{Stg}$		- 55 to 150	°C

ELECTRICAL SPECIFICATIONS ( $T_J = 25^\circ\text{C}$ unless otherwise specified)							
PARAMETER	SYMBOL	TEST CONDITIONS		MIN.	TYP.	MAX.	UNIT
Cathode to anode breakdown voltage	$V_{BR}$	$I_R = 100 \mu\text{A}$		600	-	-	
Maximum forward voltage	$V_{FM}$	$I_F = 300 \text{ A}$		-	1.25	1.50	V
		$I_F = 600 \text{ A}$		-	-	1.70	
		$I_F = 300 \text{ A}, T_J = 125^\circ\text{C}$		-	-	1.30	
Maximum reverse leakage current per leg	$I_{RM}$	$T_J = 125^\circ\text{C}, V_R = 600\text{V}$		-	0.4	4	mA
		$T_J = 25^\circ\text{C}, V_R = 600\text{V}$		-	1.0	10.0	$\mu\text{A}$
Junction capacitance	$C_T$	$V_R = 200\text{V}$		-	500	700	pF
Series inductance	$L_S$	From top of terminal hole to mounting plane		-	4.4	-	nH
Maximum RMS insulation voltage	$V_{INS}$	50Hz		-	-	2500(1min)	V
				-	-	3000(1s)	

DYNAMIC RECOVERY CHARACTERISTICS PER LEG ( $T_J = 25^\circ\text{C}$ unless otherwise specified)							
PARAMETER	SYMBOL	TEST CONDITIONS		MIN.	TYP.	MAX.	UNIT
Reverse recovery time	$t_{rr}$	$I_F = 0.5\text{A}, I_R = 1.0\text{A}, I_{RR} = 0.25\text{A}$		-	155	180	
		$I_F = 1.0\text{A}, dI_F/dt=200\text{A}/\mu\text{s}, V_R = 30\text{V}$		-	60	-	ns
		$T_J = 25^\circ\text{C}$	$I_F = 300\text{A}$ $dI_F/dt = 200 \text{ A}/\mu\text{s}$ $V_R = 200 \text{ V}$	-	120	-	
		$T_J = 125^\circ\text{C}$		-	350	-	
Peak recovery current	$I_{RRM}$	$T_J = 25^\circ\text{C}$		-	16.5	-	A
		$T_J = 125^\circ\text{C}$		-	23	-	
Reverse recovery charge	$Q_{rr}$	$T_J = 25^\circ\text{C}$		-	-	2800	nC
		$T_J = 125^\circ\text{C}$		-	-	5800	

THERMAL AND MECHANICAL SPECIFICATIONS						
PARAMETER	SYMBOL	MIN.	TYP.	MAX.	UNIT	
Maximum junction and storage temperature range	$T_J, T_{stg}$	-55	-	150	$^\circ\text{C}$	
Thermal resistance, junction to case per leg	$R_{thJC}$	-	-	0.14		
Thermal resistance, junction to case per module	$R_{thJC}$	-	-	0.07	$^\circ\text{C}/\text{W}$	
Typical thermal resistance, case to heatsink	$R_{thCS}$	-	0.08	-		
Weight		-	155 (5.47)	-	g (oz.)	
Mounting torque <sup>(1)</sup> , M6		-	44.2 (5)	53.1 (6)	$(\text{N} \cdot \text{m})$	
Terminal torque, M6		-	44.2 (5)	53.1 (6)	$\text{lbf} \cdot \text{in}$	
Vertical pull		-	-	80		
2" lever pull		-	-	35	$\text{lbf} \cdot \text{in}$	

**Note**

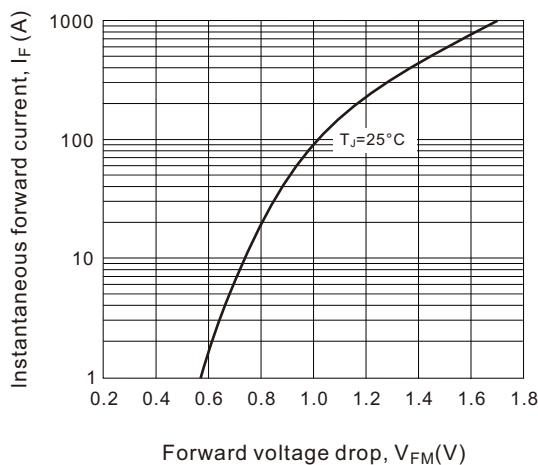
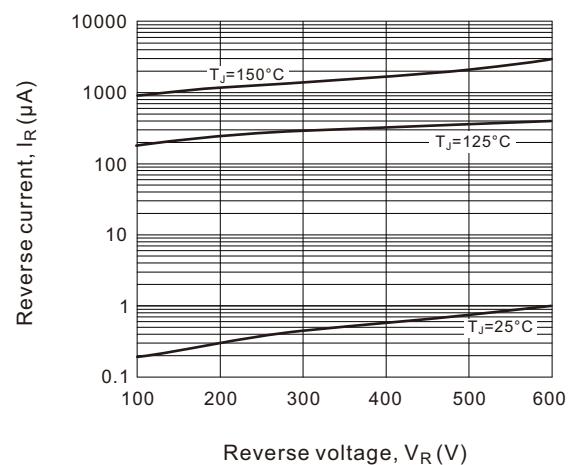
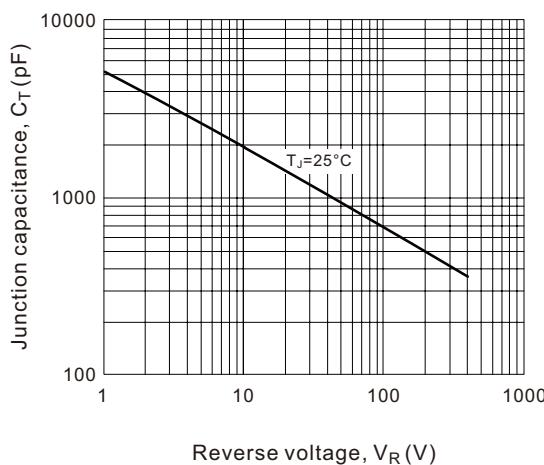
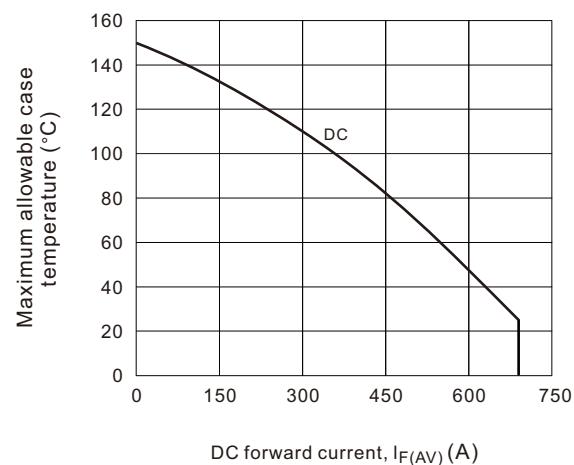
(1)Mounting surface must be smooth, flat, free of burrs or other protrusions. Apply a thin even film or thermal grease to mounting surface.

Gradually tighten each mounting bolt in 5 to 10 lbf. in steps until desired or maximum torque limits are reached.

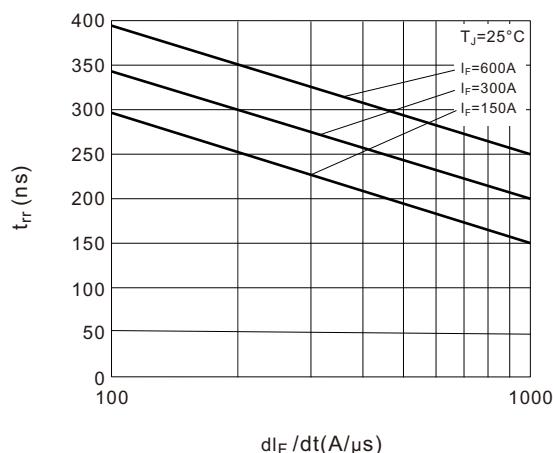
**Ordering Information Table**
**Device code**

<b>NK</b>	<b>F</b>	<b>D</b>	<b>600</b>	<b>-</b>	<b>60</b>	<b>R</b>	<b>I</b>
1	2	3	4		5	6	7

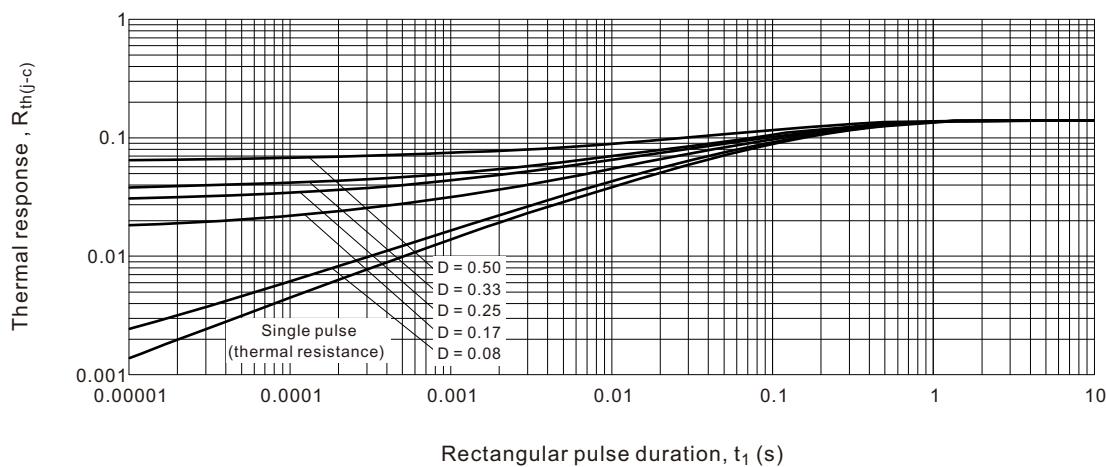
- [1] - Nell's power module
- [2] - F for Ultrafast soft recovery diode (FRED)
- [3] - D for Dual Diodes, IAP Package
- [4] - Maximum average forward current, A
- [5] - Voltage rating (60 = 600V)
- [6] - None for common cathode configuration  
"R" for common anode configuration
- [7] - "I" for insulated type

**Fig.1 Typical forward voltage drop vs. Instantaneous forward current (per leg)**

**Fig.2 Typical reverse current vs. reverse voltage (per leg)**

**Fig.3 Typical junction capacitance vs. reverse voltage (per leg)**

**Fig.4 Maximum allowable case temperature vs. forward current (per leg)**


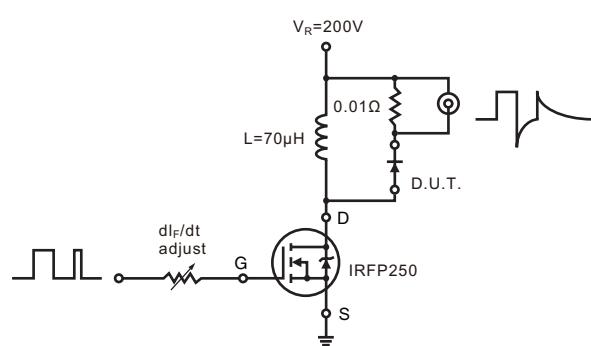
**Fig.5 Typical reverse recovery time vs.  $dI_F/dt$  (per leg)**

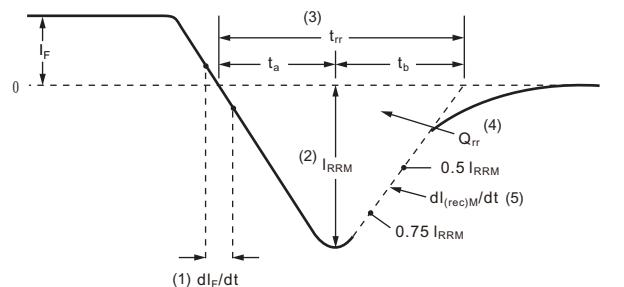


**Fig.6 Maximum thermal impedance  $R_{th(j-c)}$  characteristics (Per leg)**



**Fig.7 Reverse recovery parameter test circuit**



**Fig.08 Reverse recovery waveform and definitions**


(1)  $dI_F/dt$  - rate of change of current through zero crossing

(4)  $Q_{rr}$  - area under curve defined by  $t_{rr}$  and  $I_{RRM}$

(2)  $I_{RRM}$  - peak reverse recovery current

$$Q_{rr} = \frac{t_{rr} \times I_{RRM}}{2}$$

(3)  $t_{rr}$  - reverse recovery time measured from zero crossing point of negative going  $I_F$  to point where a line passing through  $0.75 I_{RRM}$  and  $0.50 I_{RRM}$  extrapolated to zero current.

(5)  $dI_{(rec)M}/dt$  - peak rate of change of current during  $t_b$  portion of  $t_{rr}$

**Fig.09 Avalanche test circuit and waveforms**
